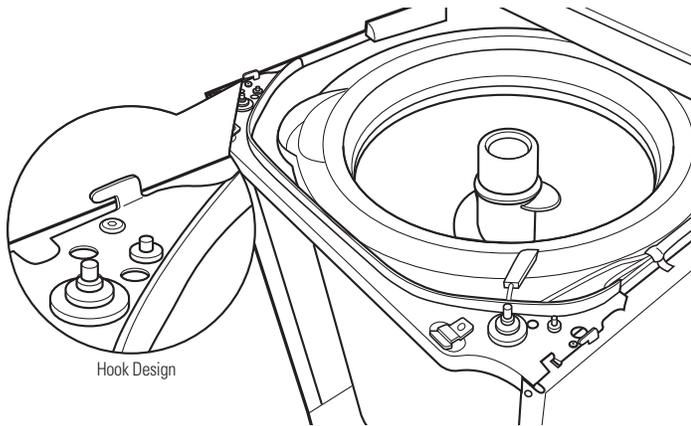


GE Consumer & Industrial Service Bulletin

August 2009

Cover and Front Apron Bracket Service Kit

The service kit is to repair washers that have a sagging front apron bracket and/or damaged apron flange. The retrofit uses a "hook" design similar to the rear brace sections to engage the cover for added strength.



Models Affected

All three-piece apron bracket models without hooks on the front bracket (approximate serial numbers HM – LS)

Kit Includes:

- Front apron bracket with hooks
- Cover
- (2) Screws
- Bleach funnel (white cover only)
- Installation instructions
- (2) Locking clips

Special Tools Required:

- 1/8" drill bit

LAUNDRY – TOP-LOAD WASHERS HL 02-09
MODELS WITH THREE-PIECE APRON BRACKET
BUILT MAY 2007 THROUGH JUNE 2009

Repair/Resolution

Remove cover from washer. Carefully peel off and transfer the model serial label from the old cover to the new cover. Remove all hardware from the original cover (bleach funnel, lid, locking clips, lid switch, etc.) and reinstall on new cover.

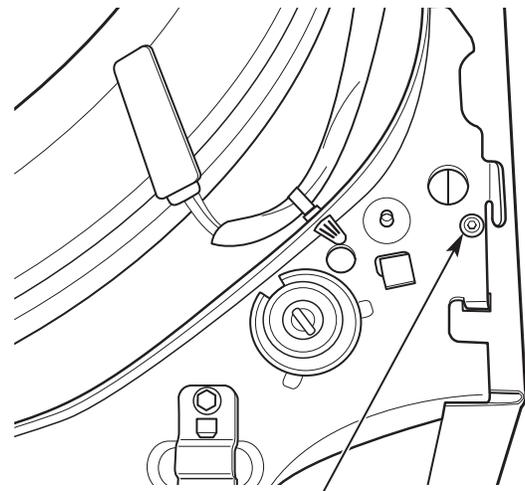
Remove front apron bracket from washer. Remove dampening straps from the original bracket. Assemble new locking clips and original dampening straps to the new apron bracket.

If the apron has deflected, straighten the flange so it is level with the top of the washer.

Attach new front bracket assembly to the apron and sub-washer.

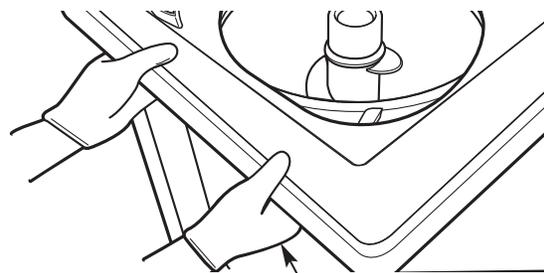
Use holes in top of front bracket as a guide to drill a 1/8" hole in both the left- and right-side apron flange.

Secure front bracket to the apron flange using provided screws.



Hole and Screw Location (Left and Right Side)

Install new cover assembly. Locate front apron bracket hooks (two in front, two in rear) into the corresponding cover slots. Using an underhand grip, place palms on front edge of cover and wrap fingers around the front bracket; squeeze to engage hooks.



Locate hooks in cover slot; squeeze against apron bracket to engage.



GE Appliances
General Electric Company
Louisville, Kentucky 40225

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62412 08-09 JR

WH49X10064 COIN COVER KIT		WH49X10066 BISQUE COVER KIT	
WCCB1030H1WC WCCB1030H3WC WCCB1030H4WC WCCB1030H5WC WCCB1030J0WC WCCD2050H1WC WCCD2050H3WC WCCD2050H4WC WCCD2050H5WC WCCD2050J0WC WCRD2050H1WC WCRD2050H3WC WCRD2050H4WC WCRD2050H5WC WCRD2050J0WC WMCD2050H1WC WMCD2050H3WC WMCD2050H4WC WMCD2050H5WC WMCD2050J0WC		WBSR3140G1CC WBSR3140G2CC WBSR3140G3CC WCRE6270G1CC WCRE6270H1CC WCRE6270K0CC WCSR2090G4CC WCSR2090G5CC WCSR2090G6CC WCSR4170G1CC WCSR4170G2CC WCSR4170G3CC WDSR2080G3CC WDSR2080G5CC	
WH49X10065 WHITE COVER KIT			
57731H3WW 57731H5WW 57731H6WW 57751H1WW 57751H2WW EWA5600G1WW EWA5600G2WW EWA5600K0WW EWA5600K1WW GBSR3140H1WW GBSR3140H2WW GBSR3140H3WW GCSR2090H3WW GCSR2090H5WW GCSR2090H6WW GFSR3110H1WW GFSR3110H2WW GFSR3110H3WW GHDRE527H1WW GHDRE527H2WW GHDSR209H3WW GHDSR209H5WW GHDSR209H6WW GHDSR316H1WW GHDSR316H2WW GHDSR316H3WW GJRR4170H1WW GJRR4170H2WW GJRR4170H3WW GJSR2080H3WW GJSR2080H5WW GJSR2080H6WW GJSR4160H1WW GJSR4160H2WW GJSR4160H3WW GKSR3140H1WW GKSR3140H2WW GKSR3140H3WW GNSR3150H1WW GNSR3150H2WW GNSR3150H3WW GSSR4170H1WW GSSR4170H2WW GSSR4170H3WW GVSR1060H3WW GVSR1060H5WW GVSR1060H6WW GWRE6270H1WW GWSE5240H1WW GWSE5240H2WW HLSR1090J5WW HLSR1090J6WW MNSR1090H3WW MNSR1090H5WW MNSR1090H6WW	S2100G3WW S2100G5WW S2100G6WW S3700G1WW S3700G2WW S3700G3WW VBSR3100G1WW VBSR3100G2WW VBSR3100G3WW VLSR1090G3WW VLSR1090G5WW VLSR1090G6WW VVS1030H3WO VVS1030H5WO VVS1030H6WO VWSR4160G1WW VWSR4160G2WW VWSR4160G3WW WBB2090G3WW WBB2090G5WW WBB2090G6WW WBB4500G1WW WBB4500G2WW WBB4500K0WW WBSR3000G1WS WBSR3000G2WS WBSR3000G3WS WBSR3140G1WW WBSR3140G2WW WBSR3140G3WW WCRE6270G1WW WCRE6270H1WW WCRE6270K0WW WCRE6270K1WW WCSR2090G3WW WCSR2090G4WW WCSR2090G5WW WCSR2090G6WW WCSR4170G1WW WCSR4170G2WW WCSR4170G3WW WDRR2500K0WW WDRR2500K1WW WDSR2080G3WW WDSR2080G5WW WDSR2120J3WW WDSR2120J5WW WDSR2120J6WW WHDRR418G1WW WHDRR418G2WW WHDRR418G3WW WHDSR109J5WW WHDSR109J6WW WHDSR209G3WW WHDSR209G3WW	WHDSR316G1WW WHDSR316G2WW WHDSR316G3WW WHRE5550H1WW WHRE5550K0WW WHRE5550K1WW WISR106DGCWW WISR309DGCWW WISR409DGCWW WJRE5500G1WW WJRE5500G2WW WJRE5500K0WW WJRE5550H1WW WJRE5550K0WW WJRE5550K1WW WJRR4170G1WW WJRR4170G2WW WJRR4170G3WW WJSR4160G1WW WJSR4160G2WW WJSR4160G3WW WLRE4500G1WW WLRR5000G1WW WLSR2000G3WW WLSR2000G5WW WLSR2200J3WW WLSR2200J5WW WLSR2200J6WW WLSR3000G1WW WLSR3000G2WW WLSR3000G3WW WNCK2050H1WC WNRD2050G1WC WPRE6100G1WT WPRE6100G2WT WPRE6150H1WT WPRE6150K0WT WPRE6150K1WT WPRE8100G1WT WPRE8150H1WT WPRE8150K0WT WPRE8150K1WT WPRE8320H1WT WPRE8320H2WT WPRE8350H1WT WVSR1060G3WW WVSR1060G5WW WVSR1060G6WW WWSE5240G1WW WWSE5240G2WW	