



GE Consumer & Industrial

TECHNICAL SERVICE GUIDE

**Over the Range
Microwave Oven**



MODEL SERIES:

JVM2070_H





IMPORTANT SAFETY NOTICE

The information in this service guide is intended for use by individuals possessing adequate backgrounds of electrical, electronic, and mechanical experience. Any attempt to repair a major appliance may result in personal injury and property damage. The manufacturer or seller cannot be responsible for the interpretation of this information, nor can it assume any liability in connection with its use.

WARNING

To avoid personal injury, disconnect power before servicing this product. If electrical power is required for diagnosis or test purposes, disconnect the power immediately after performing the necessary checks.

RECONNECT ALL GROUNDING DEVICES

If grounding wires, screws, straps, clips, nuts, or washers used to complete a path to ground are removed for service, they must be returned to their original position and properly fastened.

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Technical Service Guide
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PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY.

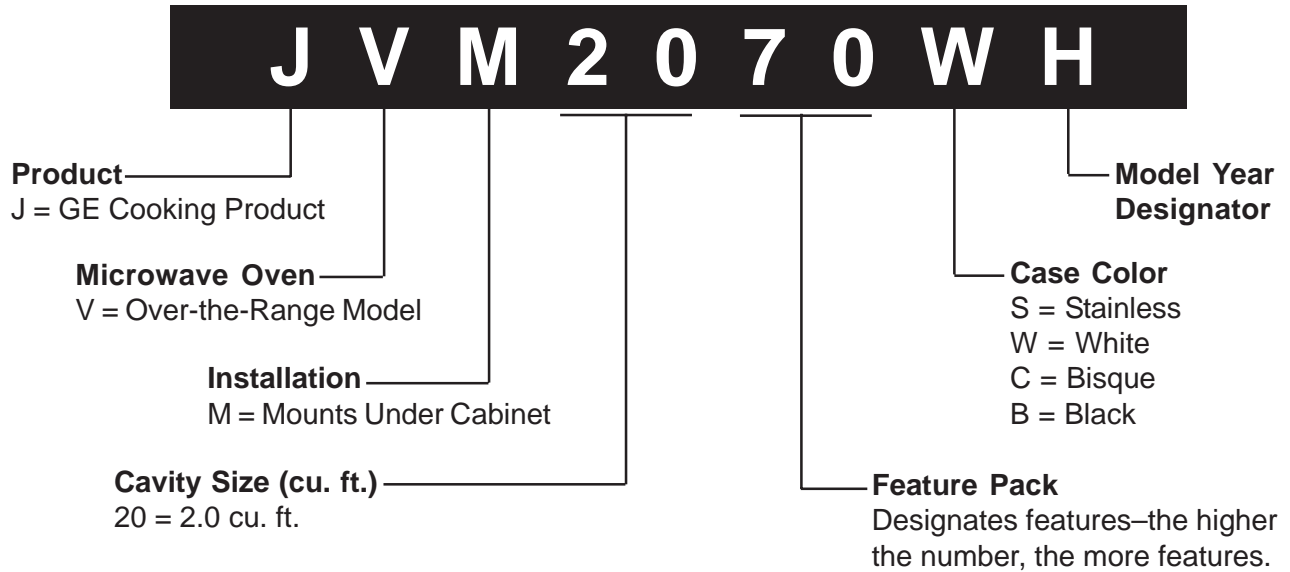
- A. DO NOT OPERATE OR ALLOW THE OVEN TO BE OPERATED WITH THE DOOR OPEN.
- B. IF THE OVEN OPERATES WITH THE DOOR OPEN, INSTRUCT THE USER NOT TO OPERATE THE OVEN AND CONTACT THE MANUFACTURER IMMEDIATELY.
- C. MAKE THE FOLLOWING SAFETY CHECKS ON ALL OVENS TO BE SERVICED BEFORE ACTIVATING THE MAGNETRON OR OTHER MICROWAVE SOURCE, AND MAKE REPAIRS AS NECESSARY:
 - 1. INTERLOCK OPERATION.
 - 2. PROPER DOOR CLOSING.
 - 3. SEAL AND SEALING SURFACES (ARCING, WEAR AND OTHER DAMAGE).
 - 4. DAMAGE TO OR LOOSENING OF HINGES AND LATCHES.
 - 5. EVIDENCE OF DROPPING OR ABUSE.
- D. BEFORE TURNING ON MICROWAVE POWER FOR ANY TEST OR INSPECTION WITHIN THE MICROWAVE GENERATING COMPARTMENTS, CHECK THE MAGNETRON, WAVE GUIDE OR TRANSMISSION LINE AND CAVITY FOR PROPER ALIGNMENT, INTEGRITY AND CONNECTIONS.
- E. ANY DEFECTIVE OR MISADJUSTED COMPONENTS IN THE INTERLOCK MONITOR, DOOR SEAL AND MICROWAVE GENERATION AND TRANSMISSION SYSTEMS SHALL BE REPAIRED, REPLACED OR ADJUSTED BY PROCEDURE DESCRIBED IN THIS MANUAL BEFORE THE OVEN IS RELEASED TO THE OWNER.
- F. A MICROWAVE LEAKAGE CHECK TO VERIFY COMPLIANCE WITH THE FEDERAL PERFORMANCE STANDARD SHOULD BE PERFORMED ON EACH OVEN PRIOR TO RELEASE TO THE OWNER.

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Nomenclature

Model Number



The nomenclature plate is located on the microwave cabinet inside the door. In addition to model and serial number, this plate also shows power ratings.

The Mini-manual is located behind the hidden vent.



Serial Number

The first two numbers of the serial number identify the month and year of manufacture.

Example: **AG**123456S = January, 2004

A - JAN	2005 - H
D - FEB	2004 - G
F - MAR	2003 - F
G - APR	2002 - D
H - MAY	2001 - A
L - JUN	2000 - Z
M - JUL	1999 - V
R - AUG	1998 - T
S - SEP	1997 - S
T - OCT	1996 - R
V - NOV	1995 - M
Z - DEC	1994 - L

The letter designating the year repeats every 12 years.

Example:
T - 1974
T - 1986
T - 1998

Control Features

Touchscreen Display

The touchscreen display provides the access to all cook and defrost controls. If the touchscreen is dark, press the HOME button, the touchscreen, or open the door to access the menu.



For diagnostics displays, see page 20.

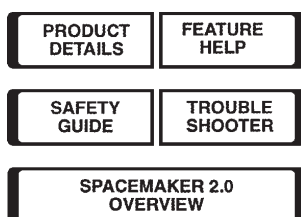
HELP

Pressing HELP from the HOME screen allows you to locate feature information and helpful hints.



After pressing HELP:

- Press PRODUCT DETAILS to find information concerning your model and serial number.
- Press FEATURE HELP to find help locating information on the microwave features.
- Press SAFETY GUIDE to find help locating microwave safety information.



- Press TROUBLESHOOTER to find troubleshooting tips for common microwave problems.
- Press SPACEMAKER 2.0 OVERVIEW to find an overview of the features of your microwave.

OFF

WARNING: Pressing OFF does not disconnect the appliance from the power supply.

Pressing OFF while on the HOME screen will put the touchscreen into standby mode, and the display will be dark. Press the touchscreen or HOME, or open the door to “wake up” the display.

Pressing OFF while on any other screen will cancel the current screen and return the display to the HOME screen.

HOME

HOME returns the display to the HOME screen (displayed) at any time. The HOME screen is the starting point for setting any cooking or defrost program, or for setting microwave options. If the touchscreen is dark, press the HOME button to activate the screen.

VENT

Press VENT once for high fan speed. Press a second time for medium fan speed, a third time for low fan speed, and a fourth time to turn the fan off. Press BOOST for extra fan speed.



BOOST

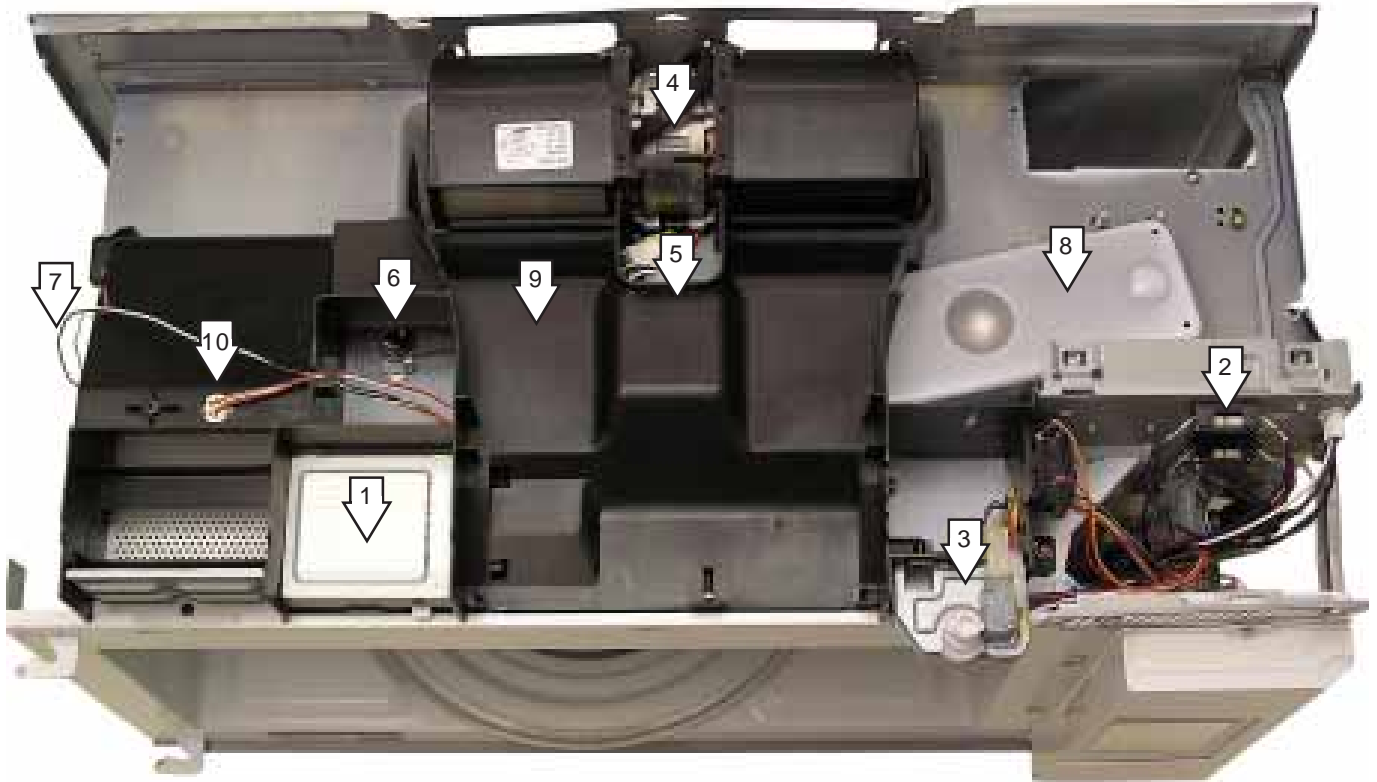
The BOOST button turns the vent fan on HIGH.

LIGHT

Press LIGHT once for bright light. Press a second time for the night light. Press a third time to turn the light off.

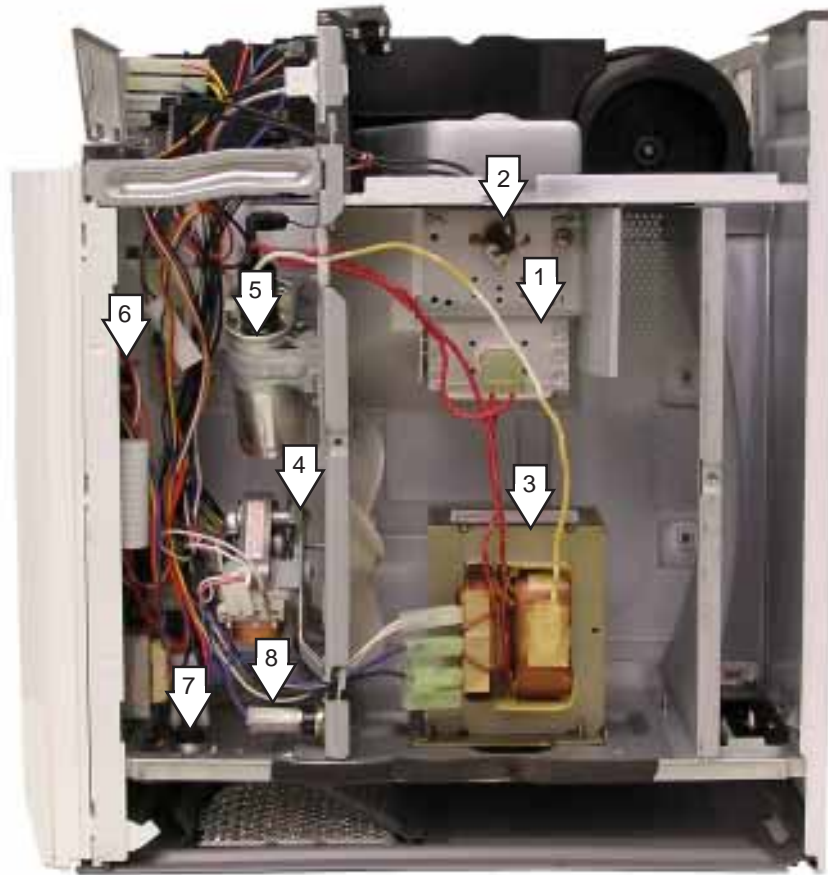
Component Locator Views

Top View



- 1 - Interior Light
- 2 - Main and HV Transformer Fuses
- 3 - Hidden Vent Switch and Motor
- 4 - Vent Fan and Motor
- 5 - Top Stirrer Motor
- 6 - Cavity Thermal Cutout (TCO)
- 7 - Side Stirrer Motor
- 8 - Magnetron Antenna Waveguide
- 9 - Vent Tunnel
- 10 - Gas Sensor

Right Side View



- 1 - Magnetron
- 2 - Magnetron Thermal Cutout (TCO)
- 3 - High Voltage Transformer
- 4 - Magnetron Cooling Fan Motor and Blade
- 5 - High Voltage Capacitor
- 6 - Door Sensing Switch (Primary Interlock and Monitor Switch in plastic mount - not shown)
- 7 - Bottom Thermal Cutout (TCO)
- 8 - Hood Thermal Cutout (TCO)

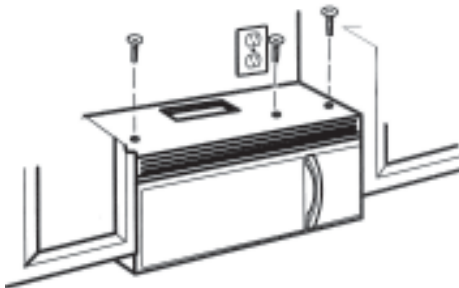
Components

Microwave Removal and Component Access

Note: Some components can be accessed without removing the microwave. If the 2 end screws on top of the outer cover are accessible (see illustration below), the hidden vent can be removed without removing the microwave from its installation.

Note: For easier removal and personal safety, it is recommended that 2 people remove the microwave.

Unplug the microwave and remove it from the wall by removing three screws in the cabinet above the microwave.



Tilt the microwave forward and lift it off the lower tabs of the rear mounting plate. Route the power cord through the hole.



Place the microwave on a protected counter or table.

To remove the cover, remove 2 screws from the left side, 3 screws from the right side, 5 screws from the top, 5 screws from the rear, and 2 screws from the bottom of the outer cover.

Open the microwave oven door. Slide the hidden vent to the left and remove the hidden vent.

Exhaust Fan

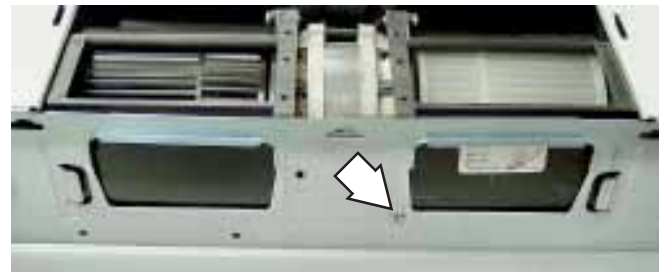
Resistance through the exhaust fan from the power cord (N) to CN03 pin 7 is approximately 28.7 ohms.

Removal

Remove the microwave (see **Microwave Removal and Component Access**). Remove the screw on top of the microwave holding the exhaust adapter in place, then slide the exhaust adapter to the rear and remove.



Remove the screw holding the fan in place.



Lift the fan out of the microwave and disconnect the electrical connector.



Side Stirrer Motor

The side stirrer motor is located on the left side of the microwave oven.

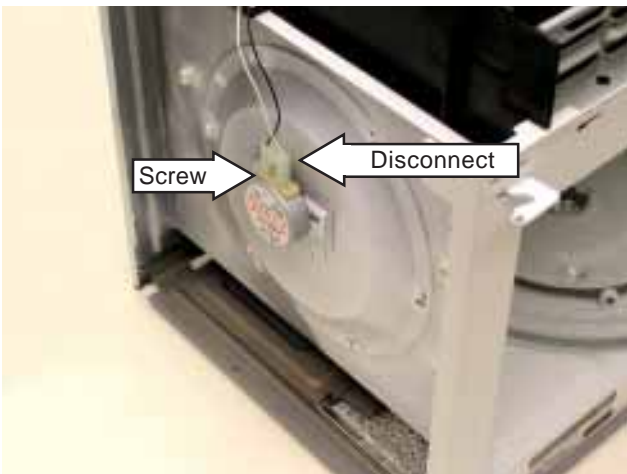
Resistance through the side stirrer motor from the power cord (L) to CN04 pin 5 is approximately 6.7 ohms. Isolated, the side stirrer motor is approximately 7.0 ohms. The door (primary interlock) must be closed to complete circuit. Check motor circuit for 21 VAC when operating.

Removal

Remove the microwave (see *Microwave Removal and Component Access*).

Disconnect the wire connector to the side stirrer motor. Remove the screw and turn the motor $\frac{1}{8}$ turn CCW.

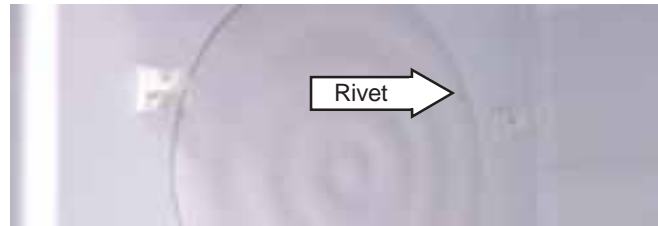
Note: When installing stirrer motor, be sure the locating pin is inserted in the motor mounting tab and the side stirrer is resting on the support in the cover prior to installing the screw.



Side Stirrer

Removal

Open the oven door. Pull the plastic rivet out of the stirrer cover. Rotate the stirrer cover CCW until it stops and remove the stirrer cover.



Remove the stirrer.



Note: When assembling, assure that the stirrer rides on the support in the cover.

Top Stirrer Motor

Resistance through the top stirrer motor from the power cord (L) to CN04 pin 5 is approximately 6.7 ohms. Isolated, the top stirrer motor is approximately 7.0 ohms. The door (primary interlock) must be closed to complete circuit. Check motor circuit for 21 VAC when operating.

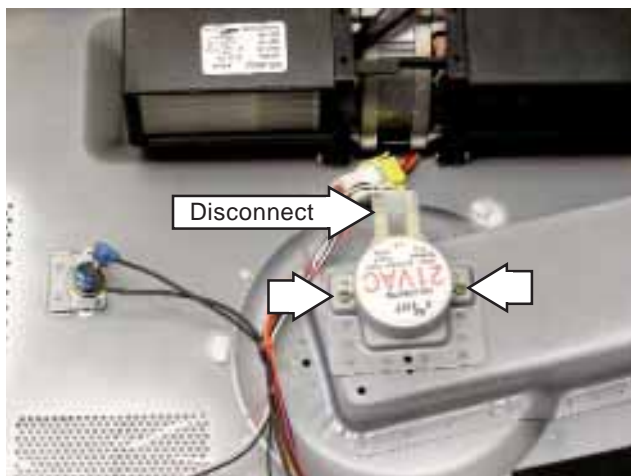
Removal

Remove the microwave (see *Microwave Removal and Component Access*).

Disconnect the side stirrer motor electrical connector. Remove 2 screws and ground wire from the duct and move the duct out of the way.



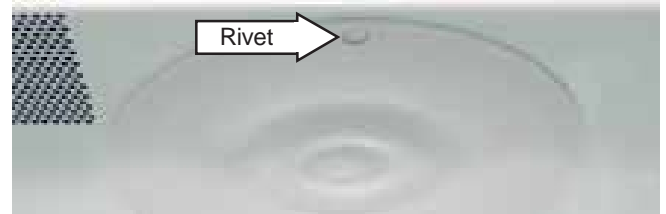
Disconnect the electrical connector from the motor. Remove 2 screws that hold the motor in place and remove the motor.



Top Stirrer

Removal

Open the oven door. Pull the plastic rivet out of the stirrer cover. Rotate the stirrer cover CCW until it stops and remove the stirrer cover.



Remove the stirrer.



Note: When assembling, assure that the stirrer rides on the support in the cover.

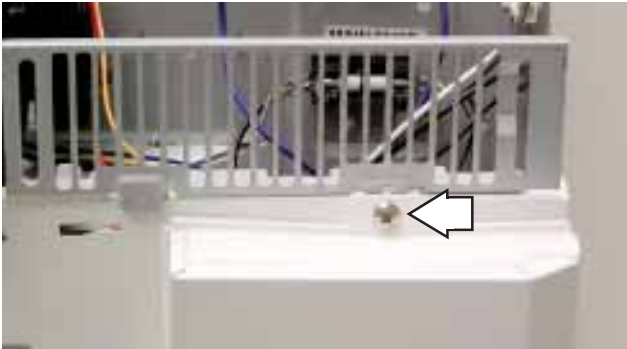
Cooling Fan and Motor

Resistance through the cooling fan motor from the power cord (L) to CN04 pin 7 is approximately 24.7 ohms. The door (primary interlock) must be closed to complete circuit.

The cooling fan motor, in series with the drive motors, provides voltage reduction to 21 VAC.

Removal

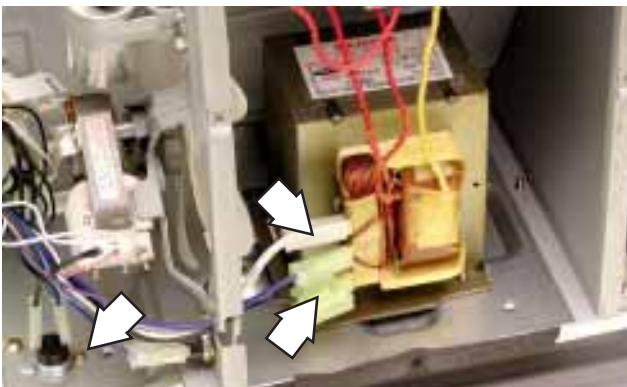
Remove the microwave (see *Microwave Removal and Component Access*). Remove the screw at the top of the control panel.



Slide the control panel up and remove it. Disconnect 8 electrical connectors and the ground wire from the control panel.



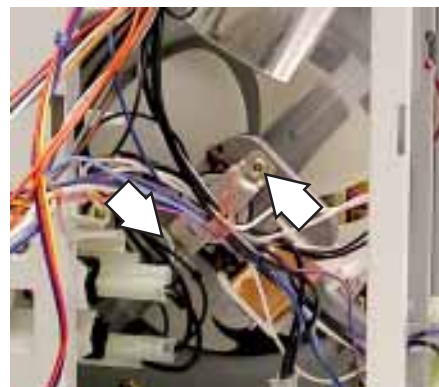
Move the TCO out of the way. Disconnect the power transformer.



Remove 3 screws from the fan motor mounting plate. Slide the mounting plate forward to allow access to the fan blade. Slide the fan blade off of the fan motor shaft.



Remove 2 screws from the fan motor.



Remove the fan motor from the fan mounting plate and remove the 2 wires.

Cavity Thermal Cutout (TCO)

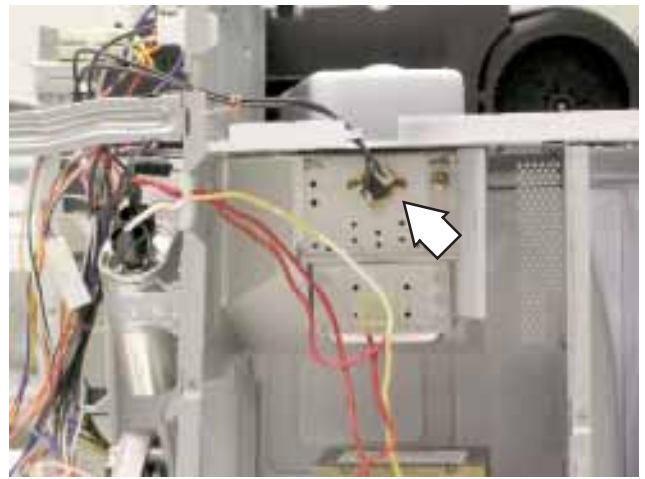
The cavity TCO is located on the top of the microwave oven on the left side of the forward vent duct. The microwave oven shuts off when the temperature of the cavity TCO reaches 212°F (100°C).

The cavity TCO is a normally closed switch. An open reading across the TCO indicates an overtemperature condition or failed TCO. The cavity TCO is not resettable.

Removal

Remove the microwave (see *Microwave Removal and Component Access*).

Slide the cavity TCO from the two tabs and remove the 2 connectors.



Fuses

The main and high voltage transformer fuses are located behind the hidden vent, above the control panel.

Removal

Remove the hidden vent (see *Microwave Removal and Component Access*).

Remove the grille to access the fuses.



Magnetron Thermal Cutout (TCO)

The magnetron TCO is located on the magnetron and shuts off when the magnetron temperature reaches 150°F (65.5°C).

The magnetron TCO is a normally closed switch. An open reading across the TCO indicates a failed TCO. The magnetron TCO is resettable.

Removal

Remove the microwave (see *Microwave Removal and Component Access*). Disconnect the 2 wires and remove the screws from the magnetron TCO.

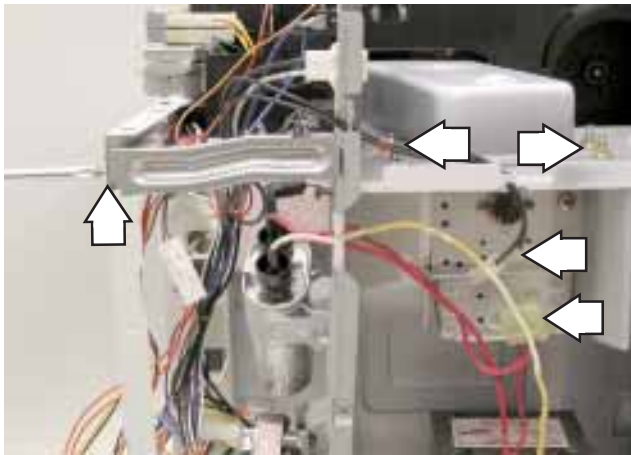
Magnetron

The magnetron is located behind the fan mounting plate.

Removal

WARNING: Prior to servicing the magnetron, be certain the capacitor is discharged. Manually discharge by placing an insulated-handle screwdriver between the diode connection of the capacitor and the oven chassis ground.

Remove the microwave (see **Microwave Removal and Component Access**). Remove the TCO and the magnetron electrical connectors. Remove 4 nuts from the top of the magnetron and remove the screw and brace. Remove the magnetron.



Gas Sensor

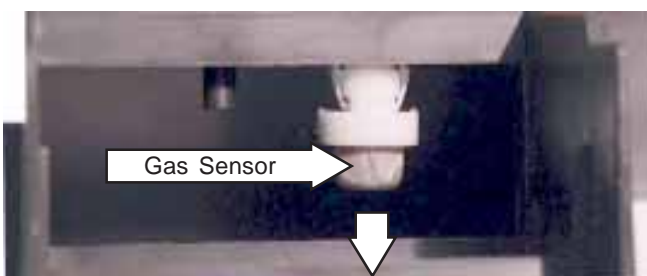
The gas sensor detects humidity changes during sensor cook functions and transmits this information to the main board.

The gas sensor is located in the air exhaust duct, behind the grille on the left side.

To check, run diagnostics (see **Diagnostics Test**).

Removal

Remove the hidden vent (see **Microwave Removal and Component Access**). Slide white plastic retainer forward and pull the gas sensor down.



Transformer

The transformer is located behind the fan mounting plate below the magnetron.

Resistance through the transformer from the power cord (L) to the high-power secondary interlock (blue wire) is approximately 0.32 ohms. The door (primary and monitor interlock) must be closed.

Resistance through the transformer from the high-power secondary interlock (blue wire) to the low-power secondary interlock (single white wire) is approximately 28.7 ohms. The door (monitor interlock) must be closed.

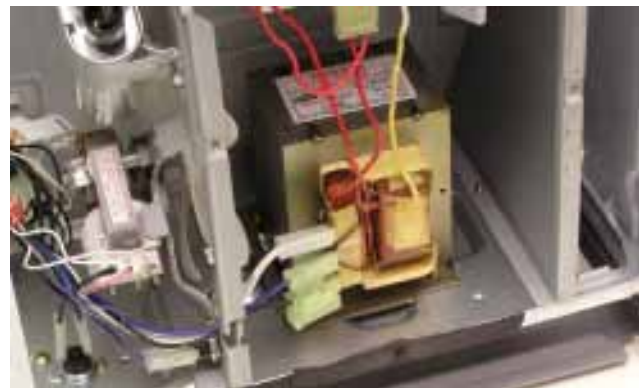
Removal

WARNING: Prior to servicing the transformer, be certain the capacitor is discharged. Manually discharge by placing an insulated-handle screwdriver between the diode connection of the capacitor and the oven chassis ground.

Remove the microwave (see **Microwave Removal and Component Access**). Remove the screws and the bottom panel. Disconnect electrical connectors. Remove the white and red wires from the capacitor and the red wires from the magnetron.

Caution: The transformer is heavy.

Remove 4 screws from the bottom that hold the transformer in place.



Hidden Vent Motor

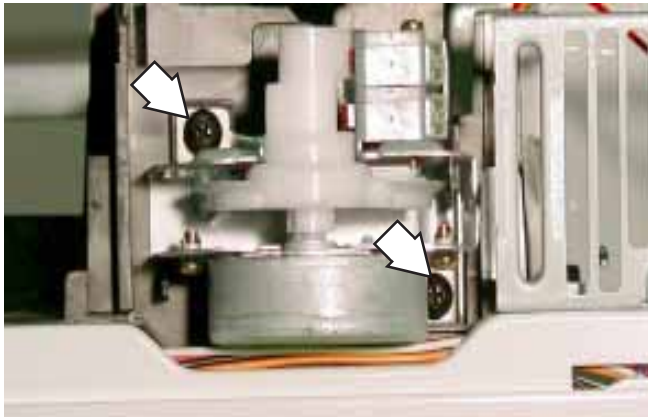
The hidden vent motor is located behind the hidden vent on the right side.

Resistance through the hidden vent motor from the CN03 pin 1 to the power cord (N) is approximately 28.8 ohms.

Removal

Note: This component may be able to be accessed without removing the microwave. If the 2 end screws on top of the outer cover are accessible, the hidden vent can be removed without removing the microwave from its installation.

Remove the hidden vent (see *Microwave Removal and Component Access*). Remove 2 screws and the motor.



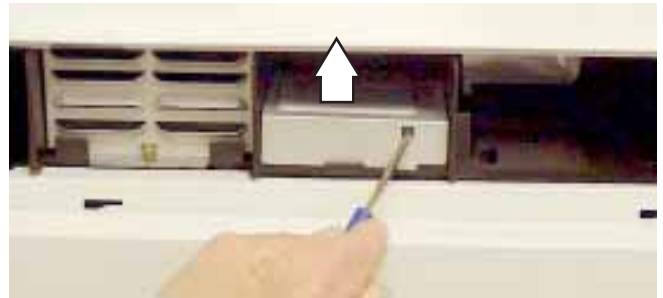
Interior Light

Resistance through the interior light from the CN02 pin 7 to the power cord (L) is approximately 24.9 ohms.

Removal

Note: This component may be able to be accessed without removing the microwave. If the 2 end screws on top of the outer cover are accessible, the hidden vent can be removed without removing the microwave from its installation.

Remove the hidden vent (see *Microwave Removal and Component Access*). Press the tab with a small screwdriver and lift the interior light cover up and out.



Squeeze the 2 tabs of the light socket and remove the light assembly.

Note: When installing a new halogen bulb, be sure to handle the bulb with a clean, dry cloth.

Replace the halogen lamp with a 120VAC, 20W GE halogen lamp bulb (WB36X10213).

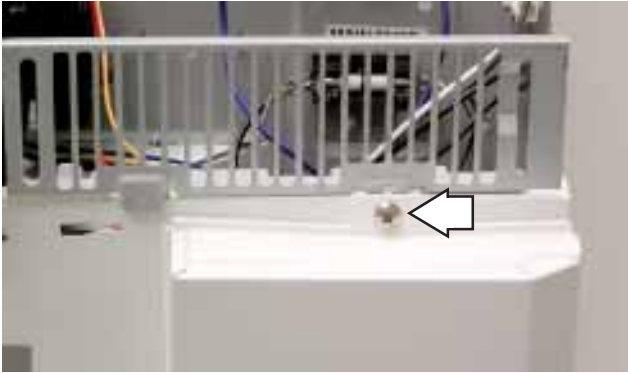


Control Panel

The control panel contains the smart board, the touchscreen panel, and a three-button circuit board. Run the test for the control panel (see **Control Performance Test**). The control panel is replaced as an assembly.

Removal

Remove the hidden vent (see **Microwave Removal and Component Access**). Remove the grille. Lift up on the control panel and remove.



Disconnect 8 electrical connectors and the ground wire from the control panel.



Door Interlock Switches

The oven has 3 interlock switches. All switches are removed the same.

Door Sensing and Primary Interlock Switches

The primary interlock and monitor switches are located on the bottom of the plastic switch bracket. The power relay is mounted on the smart board. They are activated by the latch heads on the door. When the door is opened, the switches interrupt the circuit to all components, except the oven lamp. A cook cycle cannot take place until the door is firmly closed, thereby activating both interlock switches. The primary interlock system consists of the door sensing switch, primary interlock switch, and power relay.

Monitor Switch

The monitor switch is operated indirectly by the bottom latch pawl. The pawl operates a cam switch, which in turn, activates the monitor switch. The switch is intended to render the oven inoperative by means of blowing the monitor fuse when the contacts of the primary interlock switch and power relay fail to open when door is opened.

Functions

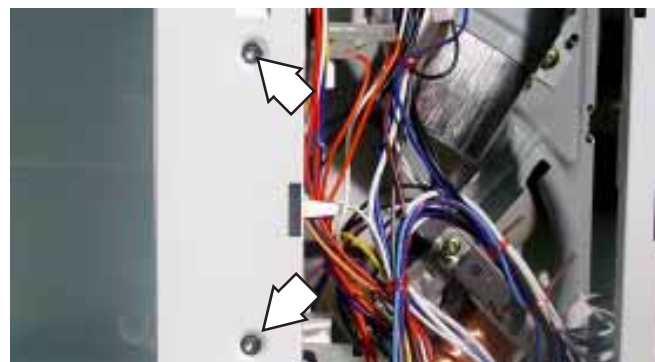
When the door is opened, the monitor switch contact closes. At this time, the primary interlock switch and power relay are in the closed position.

As the door goes to a closed position, the monitor switch contacts are first opened and then the door sensing switch and the primary interlock switch contacts close. The oven has 3 interlock switches. All switches are removed the same.

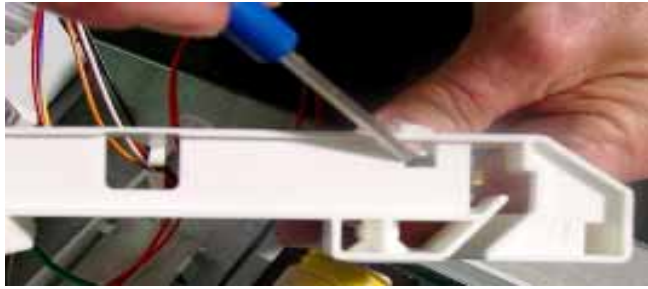
Removal

Remove the hidden vent (see **Microwave Removal and Component Access**). Remove the grill. Lift up the control panel and remove.

Remove the 2 T20 Torx screws from the front of the frame and remove the door switch bracket.



Using a small screwdriver, release the tab and remove the door interlock switch from the door switch bracket. Disconnect the electrical connector.



Primary Interlock System Test

WARNING: Disconnect the oven from the power supply.

Door Sensing Switch

Isolate the switch and connect the ohmmeter to the common (COM.) and normally open (NO) terminal of the switch. The meter should indicate an open circuit with the door open and a closed circuit with the door closed.

Power Relay

Disconnect 2 wires from the tab terminals on the circuit board provided in the control panel assembly. The tab terminals are located in the area of the circuit board on the component side, and are connected to the contacts of the power relay. Check the state of the relay contacts using an ohmmeter. The relay contacts should be open. If the relay contacts are closed, replace the circuit board.

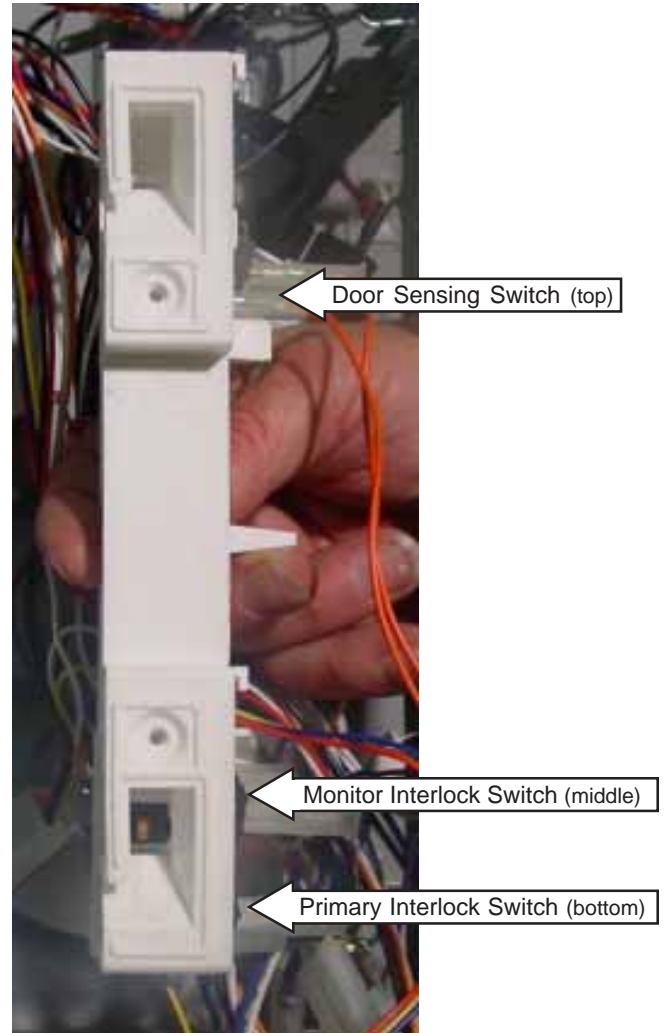
Primary Interlock Switch Test

Isolate the switch and connect the ohmmeter to the common (COM.) and normally open (NO) terminal of the switch. The meter should indicate an open circuit with the door open and a closed circuit with the door closed. If improper operation is indicated, replace the primary interlock switch.

Note: The primary interlock switches are not adjustable and must be replaced if test is failed.

Interlocks (Door Latch Switches)

Interlocks are designed as follows:



Door Sensing Switch:

- Door Closed - 0 ohms
- Door Open - Infinite ohms

Monitor Interlock Switch:

- Door Closed - Infinite ohms
- Door Open - 0 ohms

Primary Interlock Switch:

- Door Closed - 0 ohms
- Door Open - Infinite ohms

Note: Remove the wires from the switches before checking continuity.

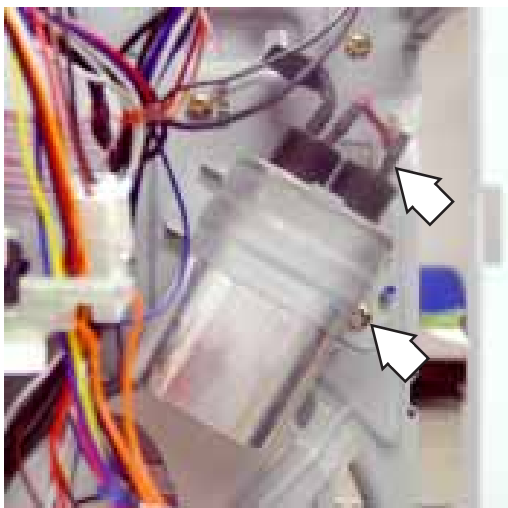
High Voltage Capacitor

Removal and Replacement

WARNING: Prior to servicing, be certain the capacitor is discharged. Manually discharge by placing an insulated-handle screwdriver between the diode connection of the capacitor and the oven chassis ground.

Remove the hidden vent (see *Microwave Removal and Component Access*). Remove the screw and grill. Lift the control panel up and remove.

Remove the screw from the capacitor brace. Disconnect 3 wires from the capacitor. Remove the capacitor and brace from the oven.



Remove the capacitor from the capacitor brace.

Bottom and Hood Thermal Cutout (TCO)

The bottom TCO will interrupt the operation of the oven when it reaches 248°F (120°C).

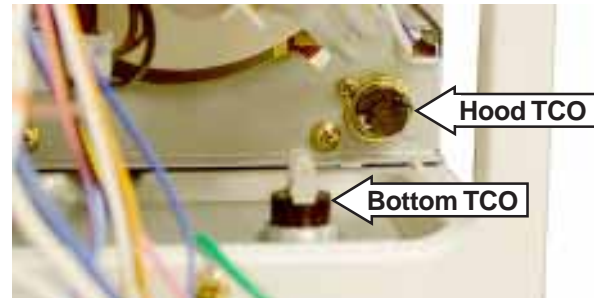
The hood TCO is a normally open switch. When it reaches 158°F (70°C), the vent motor turns on.

Removal procedures are the same for both TCOs.

Removal and Replacement

Remove the hidden vent (see *Microwave Removal and Component Access*). Remove the screw and the grill (see *Hidden Vent Motor*). Lift the control panel up and remove.

Remove 2 wires from the TCO. Remove the screw that holds the TCO in place and slide the tab of the TCO out of the oven frame.



Turntable Motor

Resistance through the turntable motor from the CN02 pin 4 to the power cord (L) is approximately 158.5 ohms. The door (primary and monitor interlock) must be closed.

Removal

Remove 5 screws from the bottom of the microwave oven cabinet and remove the bottom plate.



Remove the screw, then rotate the motor CCW 1/8 turn. Remove the turntable motor. Disconnect 2 wires from the motor.



Surface Lamp Assemblies

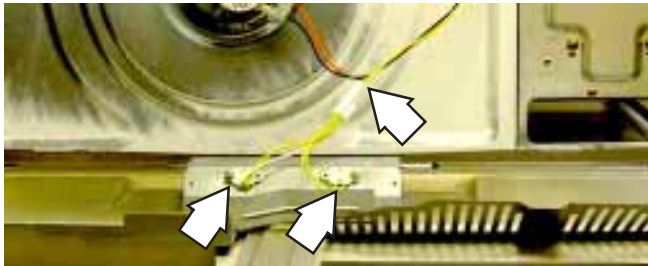
Resistance through the surface lamps from the CN04 pin 3 to the power cord (N) is approximately 62 ohms.

Removal

Remove 5 screws from the bottom of the microwave oven cabinet and remove the bottom plate.



Remove the screw from each lamp socket and remove the lamp assembly from the oven. Disconnect the electrical connector.



Surface Lamps

Removal

Remove the screw on the surface lens panel and open the panel.



Pull the light out of the socket.

Note: When installing a new halogen bulb, be sure to handle the bulb with a clean, dry cloth.

Replace the halogen lamp with a 120VAC, 20W GE halogen lamp bulb (WB36X10213).



Troubleshooting

Control Performance Test

Set Time:

1. Touch OPTIONS on the HOME display.
2. Touch SET CLOCK on the OPTIONS display.
3. Using the numbers on the touchscreen, enter the time of day. Press ENTER when finished or CLEAR to erase the time you entered.
4. Select AM or PM from the touchscreen. Press ENTER when finished or BACK to enter a new time.
 - Alternately touch each function pad and enter time, temperature, and power level selection for the function.
 - Touch CLEAR after each function test to clear that function.
 - Repeat the procedure for each function to exercise each pad.
 - Control and display should respond to each entry.
 - Display should revert to Time-Of-Day after each CLEAR.



Sensor Test (Quick Test)

Press and hold the OFF and LIGHT buttons for 3 seconds. Note diagnostic number displayed.

15 to 185 = Normal

213 or higher = Sensor failed to open, sensor unplugged, wiring, or smart board.

Less than 6 = Shorted sensor or smart board.

Caution: Do **NOT** check the white and orange sensor leads. Checking could damage sensor.

Note: Black and red heater terminal leads should read 30 Ω .

Diagnostics Test

Simultaneously press the LIGHT and OFF keys for 3 seconds. The diagnostics screen will appear in the LCD display.

Sample Diagnostics Screen



Displayed Information

- MODEL - Identified at power-up by the keytail ID option.
- CODE VERSION - The date the code file was sent to GEA for testing (MM-DD-YY).
- HUMIDITY SENSOR - The CUR (current), DET (detection point), MIN (minimum), MAX (maximum) humidity sensor data will update continuously.

The CUR value is the present A/D value of the sensor. DET is the value at the moment the humidity detection point was reached. MIN is the lowest humidity point measured during entire feature's run. MAX is the highest humidity value measured during the feature's run. **These data points are the dynamic measurements of the sensor, not the calculated values.**

Pressing the DONE key terminates the diagnostic screen. The screen returns to the previous or HOME screen. The diagnostic screen will timeout and return to the previous screen after receiving no input for 5 minutes.

Error Message

F1 Convection - Open thermal sensor

F2 Convection - Shorted thermal sensor

F3 - Keypanel shorted for more than 60 seconds

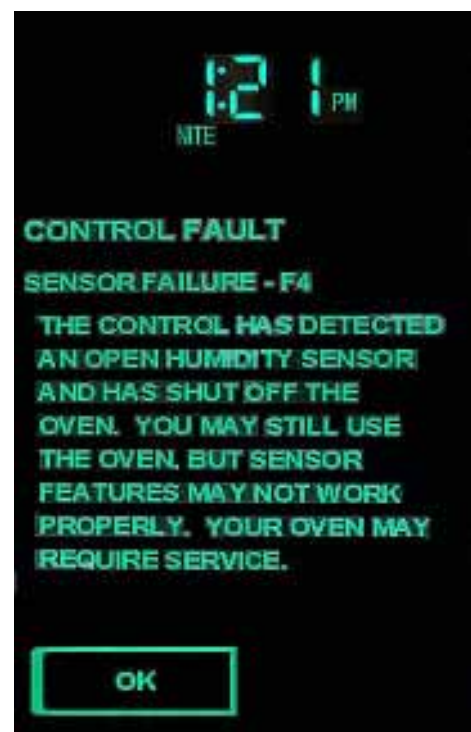
F4 - Open humidity sensor

F5 - Shorted humidity sensor

F10 - Shorted touch panel

Note: Any "F" code will cause an error sound to beep for 3 cycles. One cycle will sound 2 seconds on, 1 second off.

Sample "F" Code page



Demonstration Mode

In demonstration mode, everything will operate on the unit except the high voltage section.

To enter the demonstration mode, disconnect the power for 30 seconds then reapply power. Simultaneously press the HELP screen pad and the BOOST button for 3 seconds. The word DEMO will appear in the LCD display.

To exit the demonstration mode, disconnect the power for 30 seconds then reapply power.

Microwave Leakage Test

1. Place 275 ml. of water in a 600 ml beaker (WB64X5010).
2. Place the beaker in the center of the oven shelf.
3. Set the meter to the 2450 MHz scale.
4. Turn the oven on for 5 minutes.
5. Hold the probe perpendicular to the surface being tested and scan the surfaces at a rate of 1 inch/sec.

Test the following areas:

- The entire perimeter of the door and control panel.
 - The viewing surface of the door window.
 - The exhaust vents.
6. The maximum leakage is 4 MW/CM².
 7. Record data on the service invoice and microwave leakage report.

Note: The maximum allowable leakage is 5 MW/CM². 4 MW/CM² is used to allow for measurement and meter accuracy.

Inform the manufacturer of any oven found to have emission in excess of 5 MW/CM². Make repairs to bring the unit into compliance at no cost to the owner and try to determine the cause. Instruct the owner not to use the oven if it has not been brought into compliance.

High Voltage Capacitor

The high voltage capacitor has an internal shunt resistor to automatically discharge the capacitor when the oven turns off. Under normal operation, the capacitor should fully discharge within 30 seconds.

Performance Test

1. Measure the line voltage (loaded). This test is based on normal voltage variations of 108V to 132V. Low voltage will lower output power and temperature rise.
2. Place a beaker (WB64X0073) containing 1 liter of water (1000ml, 59°F - 75°F) on the turntable and record the starting water temperature with a thermometer. (Do not use any other load or dish as results will vary from standard).
3. Set the microwave oven at HIGH power for 2 minutes and 3 seconds.
4. Turn on the oven.
5. Record the water temperature.

The minimum difference between the initial and ending temperature should be 40°F at 120V.

Smart Board

The smart board contains the power relay, LVT, vent blower triac, surface light relays, and other components to perform the proper switching circuits. Several disconnect plugs are also located on the smart board.

CN01 - Ribbon connector.

Interfaces the smart board and the touch pad.

CN02 - Primary LTV, Main Relay, Inrush Relay, and Turntable.

Interfaces the smart board and the key module.

CN03 - Vent Blower Connector

Pin 1 AZU-1	Hood TCO
Pin 3 VIL-1	Hood TCO
Pin 5 GRA-1	Main Fuse
Pin 7 BRN-1	Louver Motor

CN04 - Cooktop Lamp Relay Connector

Pin 4 ORG-1	Turntable Motor
Pin 5 PIN-1	Fan Motor
Pin 7 WHT-9	Fan Motor
Pin 9 BLK-7	Oven Lamp

CN05

Pin 1 BLU-2	Cooktop Lamps
Pin 3 YEL-1	Cooktop Lamps

CN06 - Door Sensing Connector

Pin 1 ORG	Door Sense Switch
Pin 2 ORG	Door Sense Switch

CN07 - Louver Motor Switches Connector

Pin 1 YEL	Louver Switch
Pin 2 BLU	Louver Switch
Pin 3 RED	Louver Switch

CN08 - Gas Sensing Connector

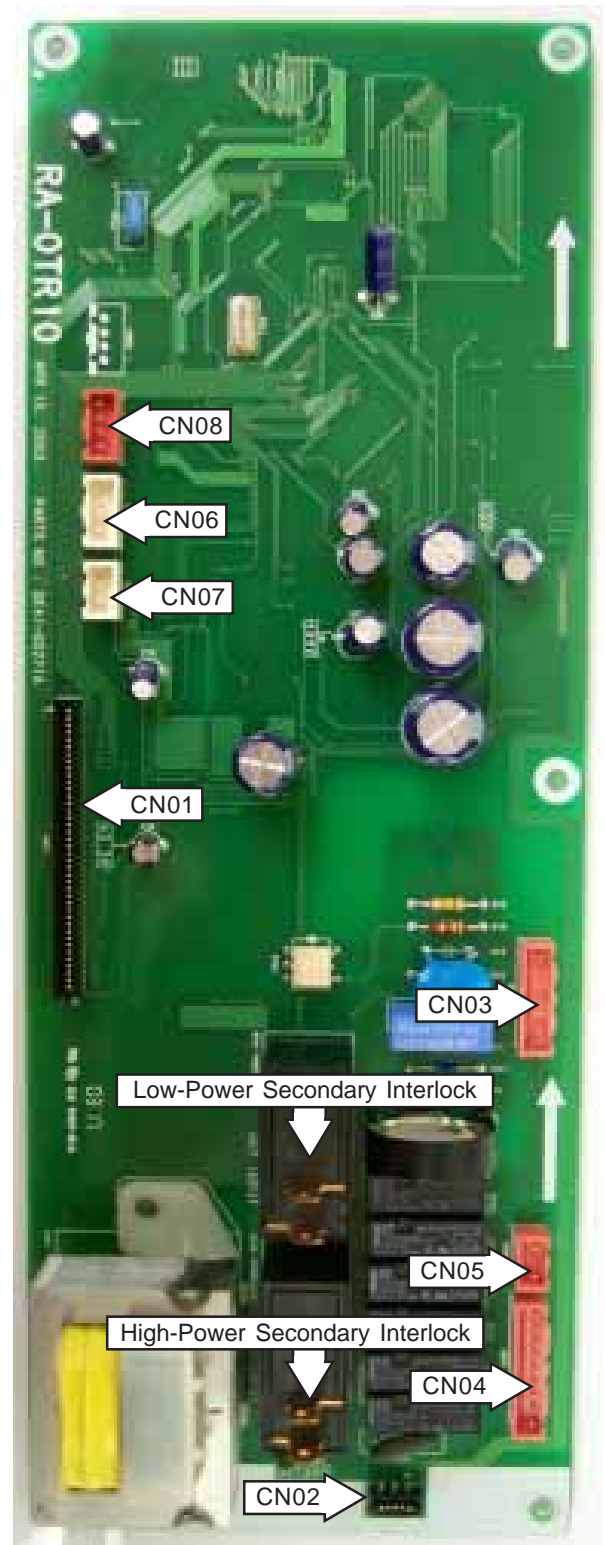
Pin 1 ORG	Gas Sensor
Pin 2 WHT	Gas Sensor
Pin 3 BLK	Gas Sensor
Pin 4 RED	Gas Sensor

Low-Power Secondary Interlock

WHT/WHT	To High Power Interlock
WHT/WHT	Cooktop Lamps
WHT	HV Transformer

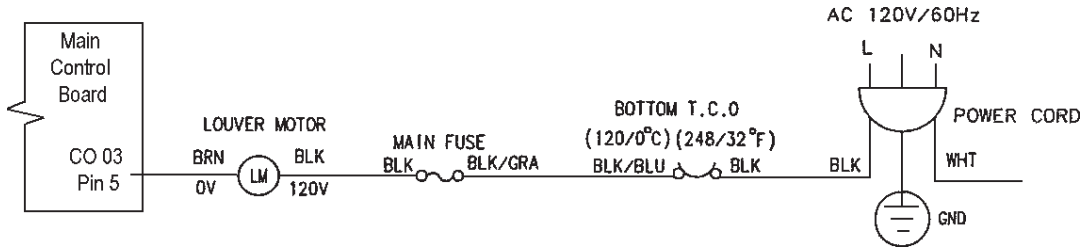
High-Power Secondary Interlock

WHT/WHT	To Low Power Interlock
WHT/WHT	Power Cord N
WHT	HV Transformer Fuse

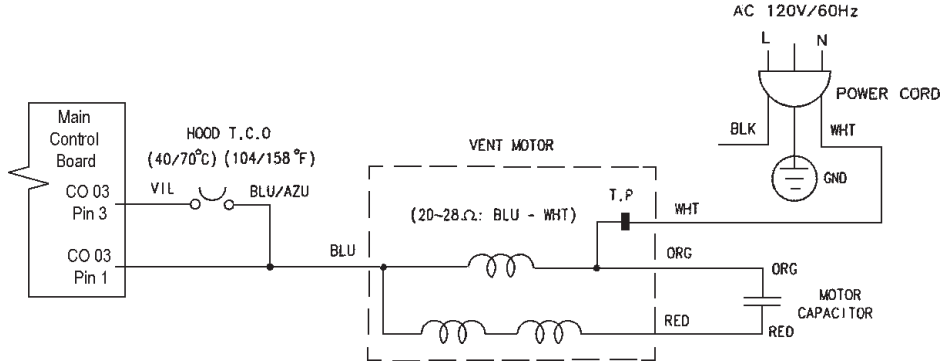


Strip Circuits

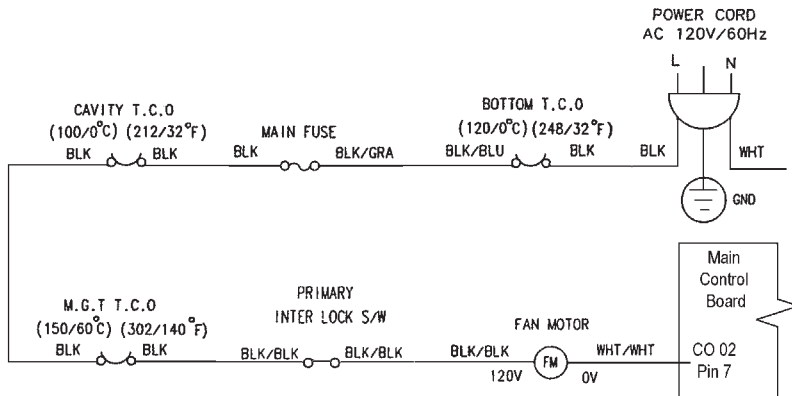
Louver Motor Does Not Work



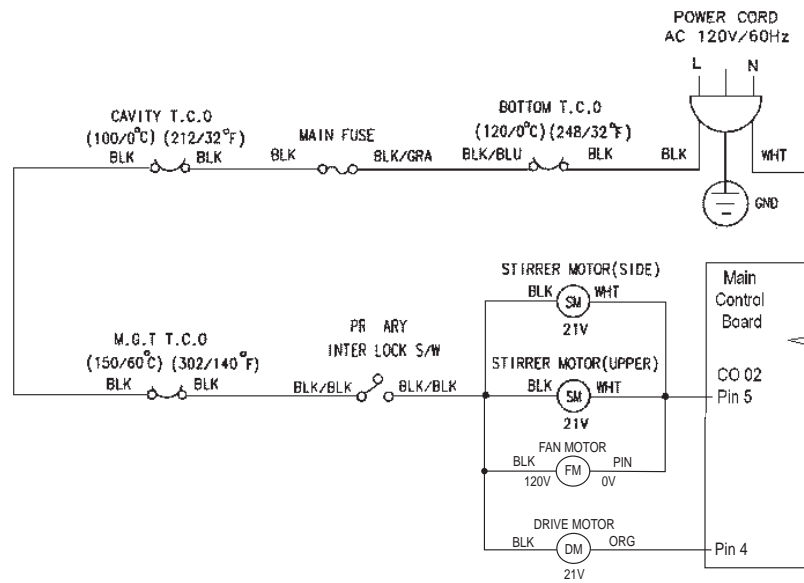
Vent Motor Does Not Work



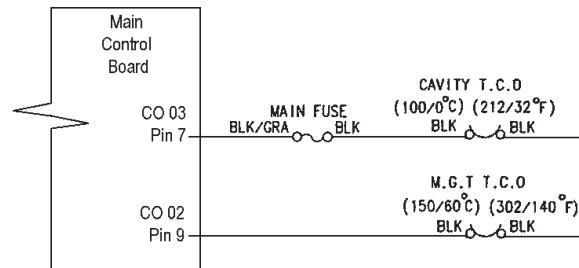
Fan Motor Does Not Work



Top Stirrer, Side Stirrer, or Drive Motor Does Not Work

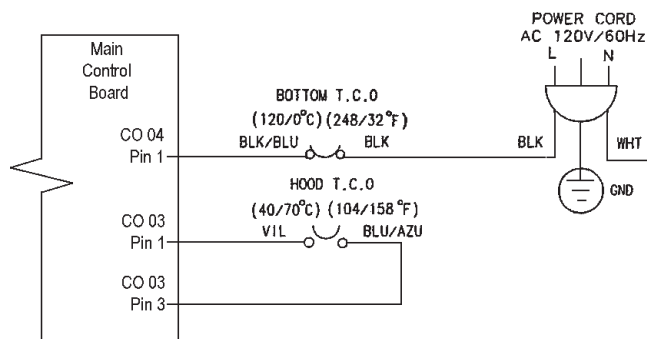


Dead Unit - Cavity or Magnetron TCO Does Not Work



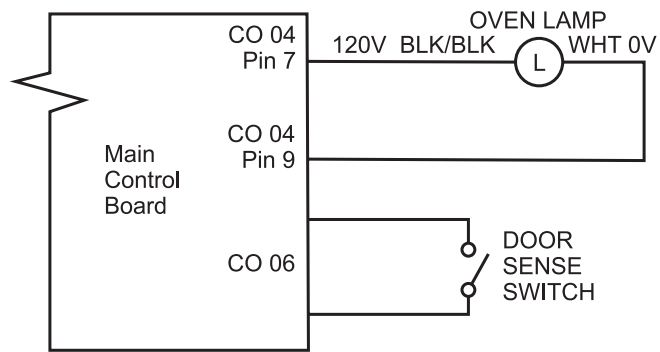
Note: The Magnetron Tube TCO automatically resets when the conditions return to normal. The Cavity TCO is not resettable. It must be replaced.

Dead Unit - Bottom TCO Does Not Work

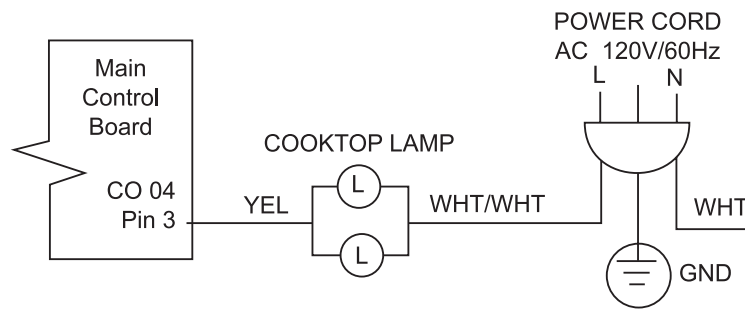


Note: The Bottom TCO is not resettable. It must be replaced.

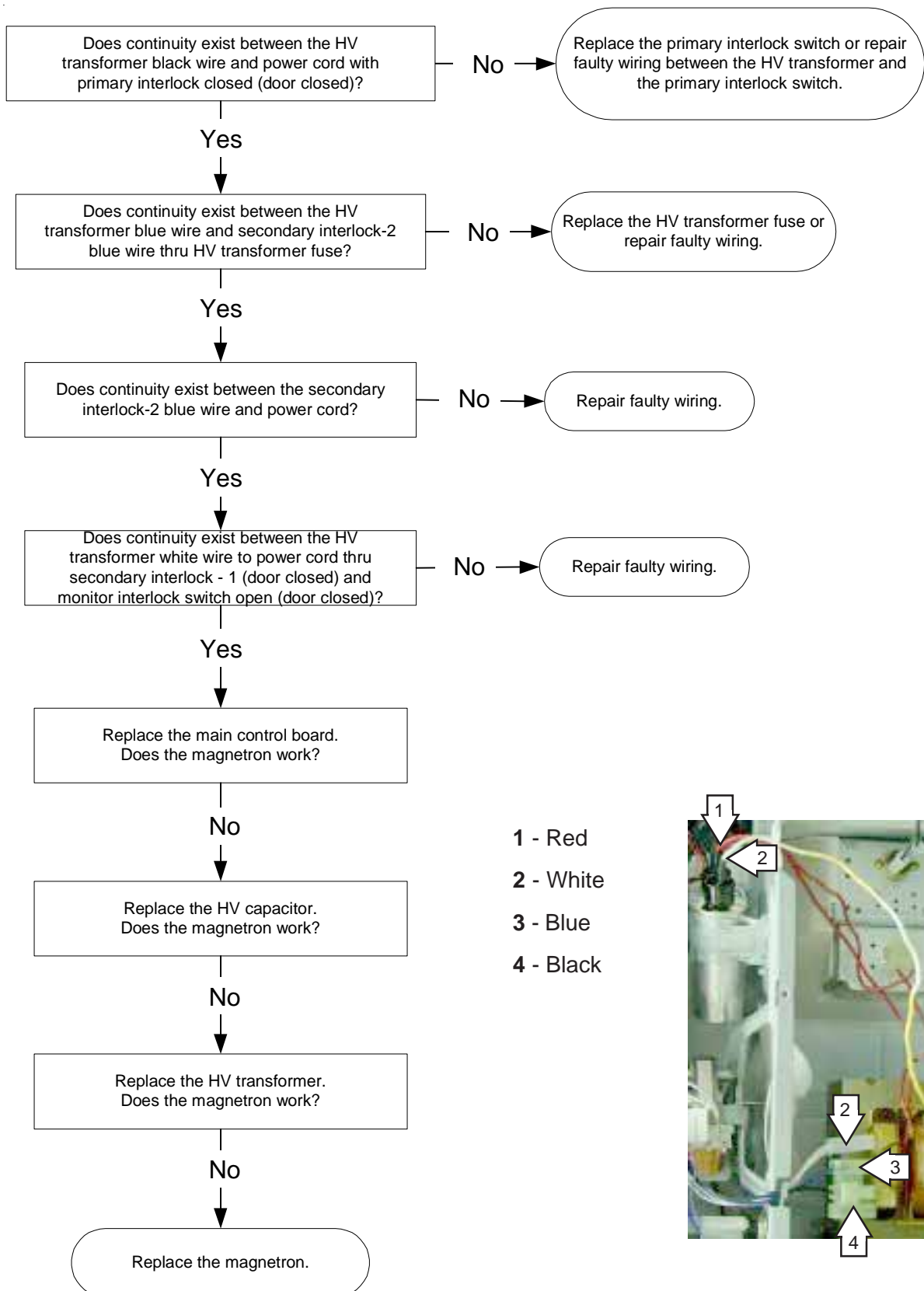
Interior Light Does Not Work



Surface Lamps Do Not Work



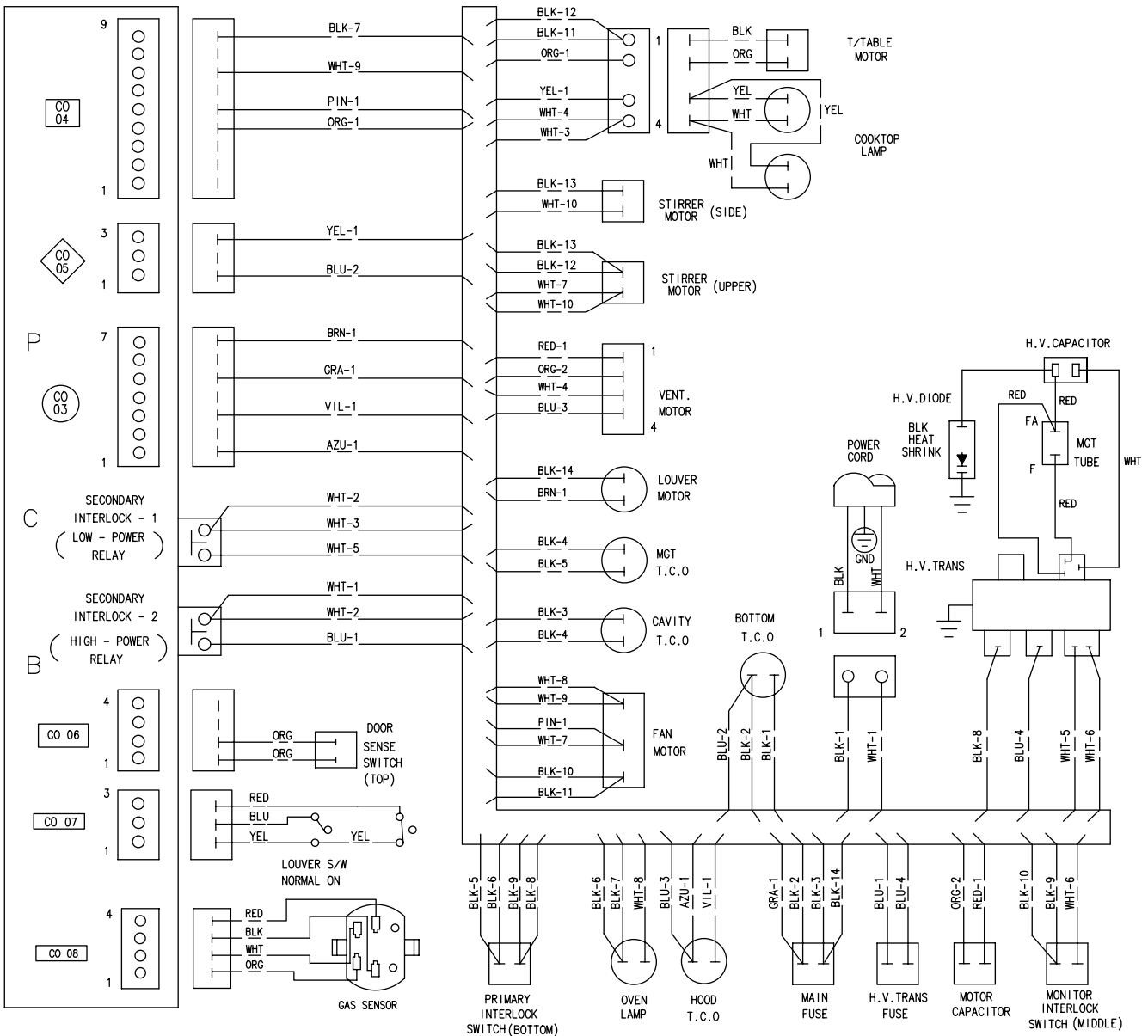
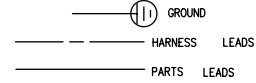
Magnetron Does Not Work



Wiring Diagram

WARNING: Power must be disconnected before servicing this appliance.

COLOR	SYMBOL
GRAY	GRA
WHITE	WHT
BLACK	BLK
RED	RED
BLUE	BLU
ORANGE	ORG
YELLOW	YEL
GREEN	GRN
PINK	PIN
AZURE	AZU
VIOLET	VIL

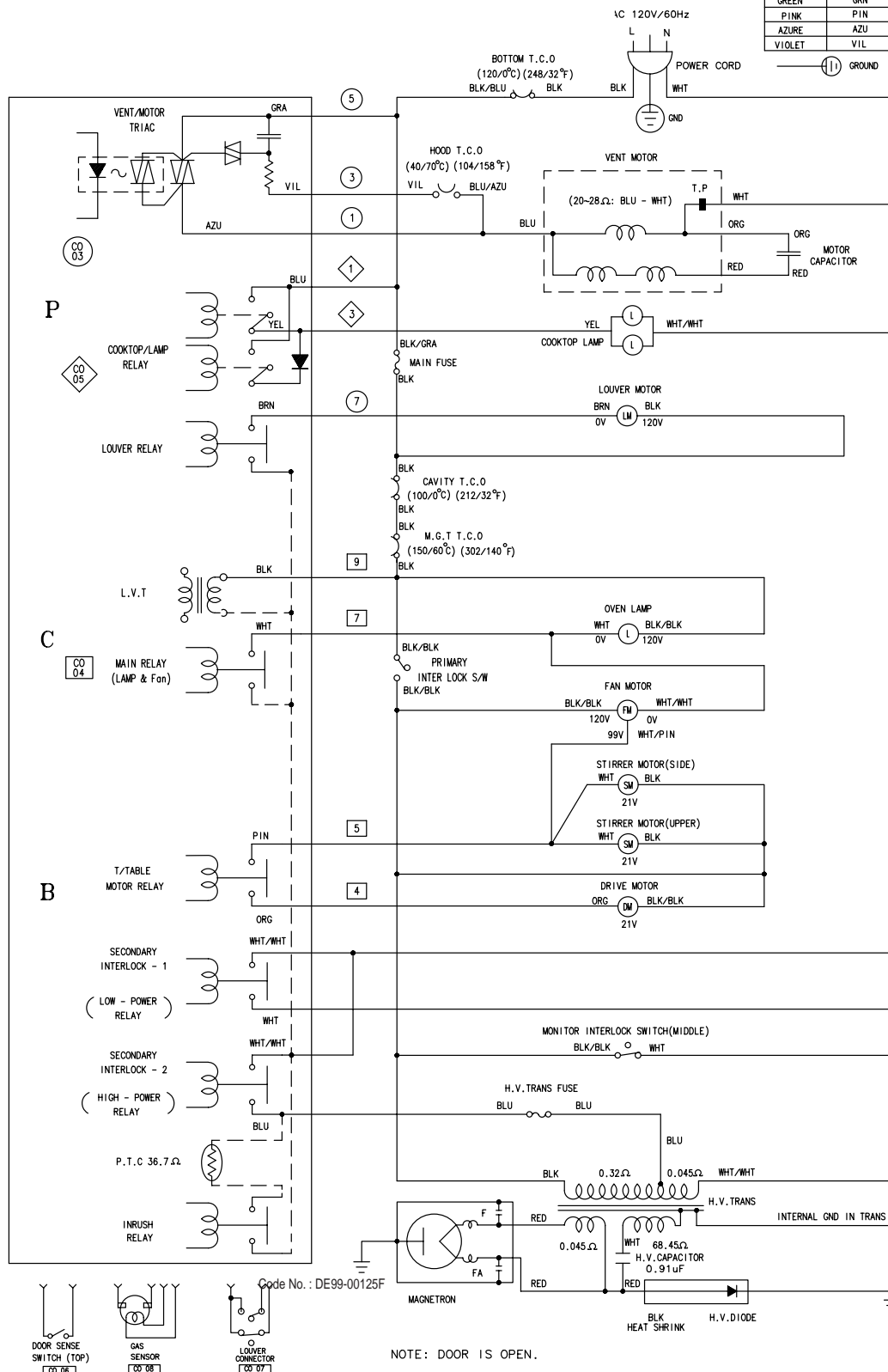


Note: For servicing replacement use 16GA. 105°C thermoplastic covered leads or as noted on special leads.

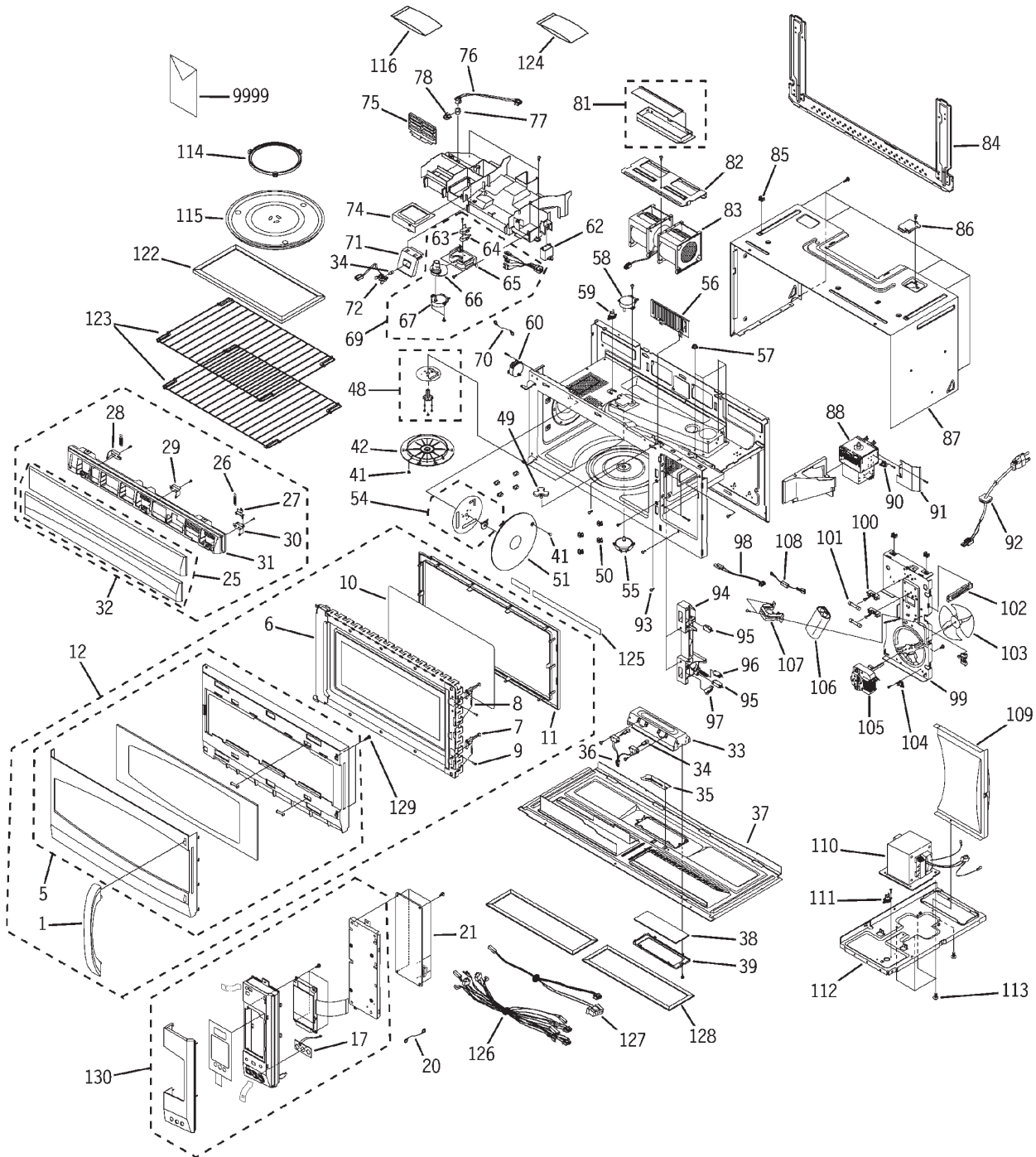
Schematic

WARNING: Power must be disconnected before servicing this appliance.

COLOR	SYMBOL
GRAY	GRA
WHITE	WHT
BLACK	BLK
RED	RED
BLUE	BLU
ORANGE	ORG
YELLOW	YEL
GREEN	GRN
PINK	PIN
AZURE	AZU
VIOLET	VIL



Illustrated Parts Catalog



VIEW NUMBER	CATALOG NUMBER	DESCRIPTION	QUANTITY
1	WB15X10135	HANDLE WH	1
5	WB55X10673	DOOR-A ASM	1
6	WB55X10668	DOOR MAIN ASM	1
7	WB05X10012	DOOR-KEY	2
8	WB05X10006	SPRING-KEY	2
9	WB06X10060	PIN-HINGE	2
10	WB06X10516	FILM-DOOR	1
11	WB55X10669	CHOKE COVER	1
12	WB56X10461	DOOR ASM WH	1
17	WB27X10725	KEY-MODULE	1
20	WB18X10140	WIRE LEAD-F	1
21	WB27X10726	SMART BOARD	1
25	WB07X10730	GRILLE COVER ASM WHT	1
26	WB01X10246	SPRING-LOUVER	1
27	WB02X10970	EARTH-GRILLE "A"	1
28	WB02X10967	HINGE-GRILLE "R"	1
29	WB02X10968	HINGE-GRILLE "M"	1
30	WB02X10969	HINGE-GRILLE "L"	1
31	WB07X10724	GRILLE WH	1
32	WB36X10273	GRILLE ASM WHT	1
33	WB06X10450	BRACKET-BOTTOM LAMP	1
34	WB36X10213	BULB HALOGEN (120V 20W)	2
35	WB06X10517	BRACKET-ENCLOSURE	1
36	WB08X10026	SOCKET LAMP	1
37	WB56X10450	BASE BOTTOM SUB ASM	1
38	WB36X10071	GLASS-COOKTOP LAMP	1
39	WB36X10217	COVER-GLASS	1
41	WB06X10126	BUTTON-LOCK	2
42	WB06X10518	COVER-STIRRER(TOP)	1
48	WB06X10519	STIRRER(TOP) ASM	1
49	WB06X10520	COUPLER-TT	1
50	WB06X10521	HOLDER-RACK	8
51	WB06X10522	COVER-STIRRER(SIDE)	1
54	WB06X10523	STIRRER(SIDE) ASM	1
55	WB26X10136	MOTOR TURNTABLE	1
56	WB06X10524	COVER-FRONT	1
57	WB01X10065	NUT MAGNETRON	4
58	WB26X10037	MOTOR STIRRER	1
59	WB27X10195	TCO CAVITY	1
60	WB26X10137	MOTOR-DRIVE(SIDE)	1
62	WB27X10170	CAPACITOR-MOTOR	1
63	WB24X10070	SWITCH-MICRO	1
64	WB24X10069	SWITCH-MICRO	1
65	WB06X10283	BRACKET-CAM PLATE	1
66	WB38X10057	CAM-LOUVER	1
67	WB26X10112	MOTOR-DRIVE	1
69	WB07X10442	CAM LOUVER ASS'Y	1
70	WB18X10122	WIRE GRND PCB	1
71	WB06X10525	COVER-HALOGEN LAMP	1
72	WB08X10027	SOCKET HAL/LAMP ASM	1
74	WB36X10260	FRAME GLASS HOLDER	1
75	WB02X10955	BKT-BARRIER	1
76	WB18X10241	WIRE HARNESS-S	1
77	WB27X1170	GAS SENSOR	1
78	WB06X0549	HOLDER-SENSOR	1

VIEW NUMBER	CATALOG NUMBER	DESCRIPTION	QUANTITY
81	WB06X10436	HOOD DAMPER ASM	1
82	WB06X10165	BRACKET-V/T MOTOR	1
83	WB26X10138	MOTOR-VENTILATION	1
84	WB56X10446	PLATE MOUNTING ASM	1
85	WB01X10071	NUT TOP MOUNTING	1
86	WB06X10122	BRACKET-POWER CORD	1
87	WB56X10462	CASE OUTER WH	1
88	WB27X10735	MAGNETRON ASM	1
90	WB27X10166	TCO - MAGNETRON	1
91	WB06X10526	BRACKET-MGT	1
92	WB18X10200	POWER CORD ASM	1
93	WB01X10119	SCREW-TAPPING	2
94	WB06X10289	LATCH-BODY	1
95	WB24X0829	SWITCH-MICRO	2
96	WB24X0830	SWITCH-MICRO	1
97	WB06X10128	LEVER-SWITCH LOWER	1
98	WB18X10055	WIRE HARNESS-B	1
99	WB06X10527	COVER MOTOR SUB ASM	1
100	WB06X10463	FUSE-HOLDER	2
101	WB27X10474	FUSE	2
102	WB06X10528	SUPPORTER-CAVITY	1
103	WB26X10090	BLADE-FAN	1
104	WB27X10194	TCO HOOD	1
105	WB26X10089	MOTOR-FAN	1
106	WB27X10011	CAPACITOR	1
107	WB06X10287	BRACKET-HVC	1
108	WB27X1160	H.V. DIODE	1
109	WB26X10139	DUCT REAR ASM	1
110	WB27X10724	TRANS-H.V	1
111	WB27X1127	TCO -BOTTOM	1
112	WB56X10448	BASE-PLATE	1
113	WB01X10084	SCREW-WASHER HVT	4
114	WB06X10529	ROLLER GUIDE RING	1
115	WB49X10063	TRAY-COOKING	1
116	WB01X10181	HARDWARE INSTALLATION	1
122	WB02X10956	CHARCOAL FILTER-OPTIONAL	1
123	WB48X10038	RACK WIRE ASM	2
124	WB01X10183	HARDWARE BAG	1
125	49-40335	LABEL-COOKING GUIDE	1
126	WB18X10235	WIRE HARNESS-A	1
127	WB18X10232	WIRE HARNESS-C	1
128	WB06X10288	FILTER GREASE	2
129	WB01X0861	SCREW,DOOR BRKT-BOTTOM	2
130	WB07X10734	CTRL PANEL SUB ASM WHT	1
9999	31-40025	MINI-MANUAL	1
9999	49-40137-1	TEMPLATE-TOP	1
9999	49-40239-1	REAR WALL TEMPLATE	1
9999	49-40329	USE & CARE	1
9999	49-40330	INSTALLATION INSTRUCTION	1

Warranty

OTR MICROWAVE OVEN WARRANTY

For the period of:	GE will replace:
Full one-year From the date of the original purchase	Entire oven Any part of the oven which fails due to a defect in materials or workmanship. During this full one-year warranty , GE will also provide, free of charge , all labor and in-home service to replace the defective part.
Limited ten-year From the second through the tenth year from the date of the original purchase	Magnetron tube The magnetron tube , if the magnetron tube fails due to a defect in materials or workmanship. During the additional limited nine-year warranty , you will be responsible for any labor or in-home service costs.

What GE will not cover

- Service trips to your home to teach you how to use the product.
- Replacement of home fuses or resetting of circuit breakers.
- Incidental or consequential damage caused by possible defects with this appliance.
- Damage to the product caused by accident, fire, floods, or acts of God.
- Failure of the product if it is used for other than its intended purpose or used commercially.
- Improper installation.

This warranty is extended to the original purchaser and any succeeding owner for products purchased for home use within the USA. In Alaska, the warranty excludes the cost of shipping or service calls to your home.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

To know what your legal rights are in your state, consult your local or state consumer affairs office or your state's Attorney General.

Warrantor: General Electric Company, Louisville, KY 40225