



SAMSUNG

CLOTHES DRYER

Basic Model : DV448AEP/XAA

Model Name : DV5471AEP
DV5471AGP
DV5471AEW
DV5471AGW
DV5451AEW
DV5451AGW
(ORCA-DRYER PROJECT)

Model Code : DV5471AEP/XAA
DV5471AGP/XAA
DV5471AEW/XAA
DV5471AGW/XAA
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DV5451AGW/XAA

SERVICE Manual

CLOTHES DRYER



DV5471A*

DV5451A*

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2. Features and Specifications
3. Disassembly and Reassembly
4. Troubleshooting
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6. PBA diagram
7. Wiring diagram
8. Schematic diagram

Refer to the service manual in the GSPN (see the rear cover) for the more information.

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1. SAFETY INSTRUCTIONS

1-1. CAUTION FOR SAFETY DURING SERVICING

1. Do not allow the customer to repair the product.
 - ✓ The person may be injured or the product life may be shortened.
2. Execute A/S after unplugging the power supply unit.
 - ✓ Be careful of the electric shocks.
3. Do not plug several plugs in the same outlet.
 - ✓ It may cause a fire due to overheat.
4. Check for damage, pinching or burning of the power plug the outlet.
 - ✓ Replace it promptly if it has a problem.(It may cause the electric shocks or fire)
5. Do not clean the main body with water.
 - ✓ It may cause electric shocks and fire and shorten the product life)
6. The wiring harness shall be free from moisture and tightened during serving.
 - ✓ It shall not be deviated by certain impact.
7. Remove any dust or dirt on the housing section,wiring section,connection section during servicing.
 - ✓ Protect from possible cause of fire such as the tracking,shortage etc.
8. Check for any marks of moisture on the electrical parts, harness section etc.
 - ✓ Replace the parts or remove the moisture.
9. Check the assembly status of the parts after servicing.
 - ✓ Maintain the status before servicing.
10. Pull out the power cord by holding the plug.
 - ✓ Be careful of electric shocks and when the cord is damaged.
11. Unplug the power plug from the outlet when the dryer is not used.
 - ✓ Be careful of electric shocks and fire due to the strike of lightning.
12. Do not use or store sprays or flammable materials(including gasoline,alcohol etc.) around the dryer.
 - ✓ Be careful of explosions or fire due to electric sparks.
13. Do not put bowls of water or wet laundry on the dryer.
 - ✓ If water has penetrated into the dryer, this may cause electric shocks or fire.
14. Do not install the dryer outside exposed to moisture.
 - ✓ It may cause electric shocks and fire and shorten the product life.
15. Do not push the control buttons with an awl,pin, or sharp materials.
 - ✓ It may cause electric shocks and damage.
16. Check the dryer is leveled horizontally and installed properly on the floor.
 - ✓ The vibration may shorten the product life.

1-2. IMPORTANT SAFETY INFORMATION

To avoid risk of fire, electric shock, serious injury, or death when using your dryer, follow these basic precautions:

1. Read all instructions before using the dryer.
2. Install dryer according to Installation Instructions. Refer to the Grounding Instructions in the Installation Instructions for proper grounding of the dryer.
3. Do not dry articles that have been cleaned in, washed in, soaked in, or spotted with gasoline, drycleaning solvents, or other flammable or explosive substances. Vapors could ignite or explode.
4. Do not use the dryer to dry clothes which have traces of any flammable substance, such as vegetable oil, cooking oil, machine oil, flammable chemicals, thinner, etc., or anything containing wax or chemicals, such as mops and cleaning cloths. Flammable substances may cause the fabric to catch fire by itself.
5. Do not store or use gasoline or other flammable vapors and liquids near this or any other appliance.
6. Do not allow children to play on or in dryer. Close supervision of children is necessary when the dryer is used near children, a safety rule for all appliances.
7. Before the dryer is removed for service or is discarded, remove doors to drying compartment.
8. Do not reach into the dryer if cylinder is rotating.
9. Do not install or store the dryer where it will be exposed to water and/or weather.
10. Do not tamper with dryer controls.
11. Do not repair or replace any part of the dryer or attempt any service, unless specifically recommended in user-maintenance instructions or in published user-repair instructions that you understand and have skills to carry out, if you are a consumer.
12. To reduce risk of electric shock or fire, do not use extension cords or adapters to connect the dryer to electrical power source.
13. Use the dryer only for its intended purpose, drying clothes.
14. Always disconnect the dryer from electrical supply before attempting any service. Disconnect the power cord by holding the plug, not the cord.
15. Do not use heat to dry articles containing foam rubber or similarly textured rubberlike materials.
16. Always clean the lint filter after every load. A layer of lint in the filter reduces drying efficiency and pro longs drying time.
17. Use only fabric softeners or products to eliminate static that are appropriate for automatic dryers.
18. Keep your dryer in good condition. Bumping or dropping the dryer can damage safety features. If damage occurs, have the dryer checked by a qualified service technician.
19. Replace worn power cords and/or loose plugs.
20. Do not tumble fiberglass curtains and draperies unless the label says it can be done. If they are dried, wipe out the cylinder with a damp cloth to remove particles of fiberglass.
21. Always read and follow manufacturers instructions on packages for laundry aids. Heed all warnings or precautions. To reduce risk of poisoning or chemical burns, keep products away from children at all times, preferably, in a locked cabinet.

-
22. Never operate the dryer with the guards and/or the panels removed.
23. Do not operate the dryer with missing or broken parts.
24. Do not bypass safety devices.
25. Keep area around the exhaust opening and adjacent surrounding areas free from accumulation of lint, dust, and dirt.
26. Interior of dryer and exhaust duct should be cleaned periodically by qualified service personnel.
27. The dryer will not operate with loading door open. DO NOT bypass the door safety switch by permitting the dryer to operate with door open. The dryer will stop tumbling when the door is opened. Do not use the dryer if it does not stop tumbling when door is opened or starts tumbling without pressing or turning the START mechanism. Stop using the dryer and contact a qualified service technician.
28. Remove laundry immediately after the dryer stops.
29. ALWAYS follow the fabric care instructions supplied by the garment manufacturer.

■ Electrical service information

Electrical Dryers	240 VAC, 60 Hz, 30 Amps, 3-wire or 4-wire installations
Gas Dryers	120 VAC, 60 Hz, 15 Amps, 3-wire installations

WARNING

To reduce the risk of fire, electric shock, serious injury or death, all wiring and grounding must conform with the latest edition of the National Electric Code, or the Canadian Electrical Code, and such local regulations as might apply. It is the customers responsibility to have the wiring and fuses checked by a qualified electrician to make sure your home has adequate electrical power to operate the dryer.

WARNING

To avoid risk of personal injury or death due to electrical shock:

- Observe all local codes and ordinances.
- Disconnect the electrical power to the unit before servicing.
- Ground the appliance properly.
- Check with a qualified electrician if you are not sure this appliance is properly grounded.
- DO NOT ground to a gas line.
- DO NOT ground to a cold water pipe if pipe is interrupted by plastic, nonmetallic gaskets, or other insulating (nonconducting) materials.
- DO NOT modify the plug on the power cord. If plug does not fit electrical outlet, have proper outlet installed by qualified electrician.
- DO NOT have a fuse in the neutral or ground circuit. A fuse in the neutral or ground circuit could result in an electrical shock.
- DO NOT use an extension cord with this appliance.
- DO NOT use an adapter plug with this appliance.
- DO NOT pinch the power cord.

WARNING

To reduce the risk of fire and exposure to combustion gases, the dryer MUST be exhausted to the outdoors.

DO NOT exhaust dryer air into a window well, gas vent, chimney or enclosed, unventilated area, such as an attic, wall, ceiling, crawl space under a building or concealed space of a building.

■ Gas dryer power supply

This equipment **MUST** be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electrical current. This unit is equipped with a cord having a grounding wire with a grounding plug. The plug must be plugged into an outlet that is properly installed and grounded.

Consult a qualified electrician or servicer if grounding instructions are not completely understood, or if doubt exists as to whether the equipment is properly grounded.

Do not use an extension cord. If the product power cord is too short, have a qualified electrician install a three slot receptacle. This unit should be plugged into a separate 60 hertz circuit with the electrical rating as shown on the serial plate.

■ Proper grounding and polarization for 120 volts wall outlets

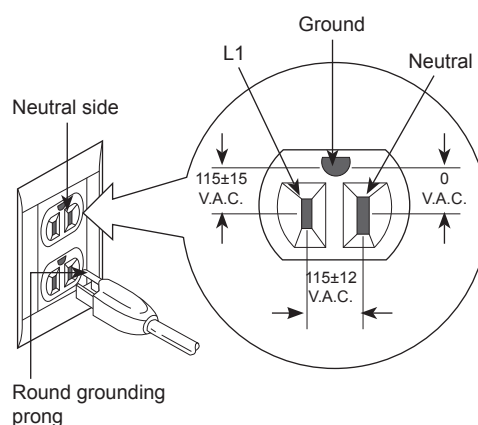
For the safety of our customers and the service technician **ALL** gas dryers have a three-prong power cord and **MUST** be connected to a properly polarized and grounded wall outlet. This information was written for those who do not understand grounding and polarization of a wall outlet. A 120 VAC wall outlet must always be wired as shown right.

Polarization - This means that the larger slot must be neutral and the small slot must be hot (live).

Mispolarized - The outlet is miswired so that the larger slot is hot (live) and the smaller slot is neutral.

Grounded - This means the round hole connection is connected to ground through a connection to the main power panel.

Ungrounded - The round hole connection is not connected to a ground and/or the main power panel.



! WARNING

To avoid death, personal injury or property damage, from fire or explosion, information in this manual must be followed exactly.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department. Installation and service must be performed by a qualified installer, service agency or the gas supplier.

! WARNING

To reduce the risk of fire and exposure to combustion gases, the dryer **MUST** be exhausted to the outdoors.

DO NOT exhaust dryer air into a window well, gas vent, chimney or enclosed, unventilated area, such as an attic, wall, ceiling, crawl space under a building or concealed space of a building.

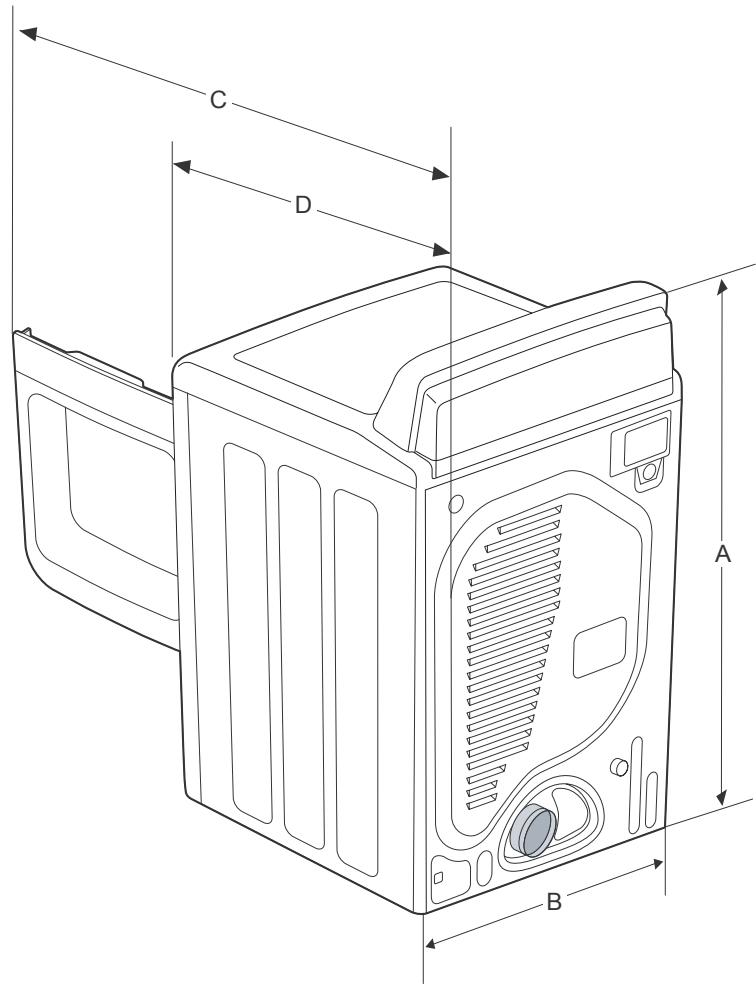
2. FEATURES AND SPECIFICATIONS

2-1. FEATURES

Features	Description
Extra Large Capacity	Ultra drying capabilities are at your fingertips! Now you can dry extra-large loads. Our ultralarge 7.4cu.ft(DV5471A*), 7.3cu.ft(DV5451A*). capacity dryer circulates more air through your clothes getting them dry faster, for a wrinkle-free result.
Various Drying Cycles & Fuzzy Logic Algorithm	Simply turn the Jog Dial to select one of the 13(DV5471A*), 11(DV5451A*) automatic drying cycles, including normal, heavy duty and towels, or let the Fuzzy Logic Control measure the degree of dampness and automatically set the drying time. Precision drying has never been easier than with Samsung.
Freshen Up (Refresh)	Want to freshen up a garment that doesn't need washing, but could use a little help after last night's party. Our Freshen Up Cycle removes odors, adding that extra freshness to give more mileage to your clothes.
Time Saving	Our cycles are designed with you in mind. All our dryers are designed to dry your clothes in less time. Giving you time for more important things in life.
Energy Saving	Samsung dryers are super energy efficient, that you can dry up to 3.09 pounds of laundry with 1kWh. Also, both the large capacity and Fuzzy Logic Control save energy by automatically drying your clothes the most efficient way.
Easy Reversible Door	Our dryers will fit just about anywhere and without a door conflict. The direction of our easy reversible door can be changed.
Steam cycle	This cycle sprays steam using little water, removes bad odors from clothing that ARE difficult to remove when washing with water, and removes wrinkles from clothing such as shirts that need to be ironed.
Sanitize course	This course allows you to sanitize garments by permeating high temperature heat deep into the fabric during the drying cycle. Use this course to keep your bedding and curtains clean through sanitization.
4-way Vent (electric model only)	You can install the exhaust vent in the following four (4) positions: back, either side, bottom.

2-2. SPECIFICATIONS

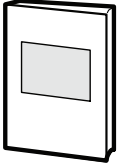
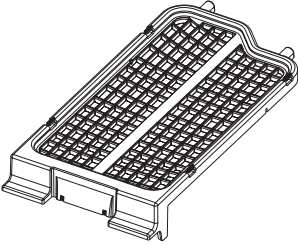
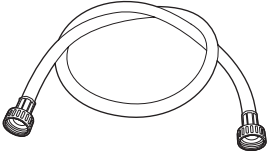
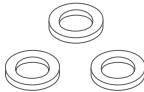
Model name		DV5471A*, DV5451A*
Type		Front loading dryer
Dimension	A: High	44.8" (113.5 cm)
	B: Width	27" (68.6 cm)
	C: Depth with door open 90°	49.6" (126.0 cm)
	D: Depth	29.4" (74.6 cm)
Weight		57 kg
Heater rating		5300 W
Power consumption	No heat	268 W
	Heating	5445 W



2-3. COMPARING SPECIFICATIONS WITH EXISTING MODELS

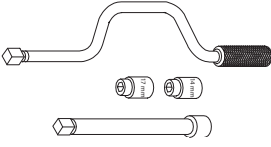
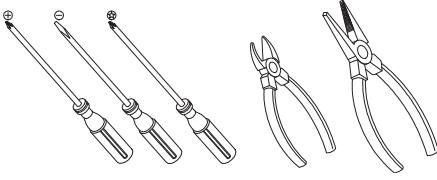
Model name			DV5471	DV5451	DV448
Image					
Capacity			7.4 cu.ft	7.3cu.ft	7.4 cu.ft
Dryer Type			Electric/Gas	Electric/Gas	Electric/Gas
Matching Washer			WA5471	WA5451	WF448
Cycle Selection	Sensor Dry	Number of Drying Cycle	13	11	11
		Normal	Yes	Yes	Yes
		Heavy Duty	Yes	Yes	Yes
		Towels	Yes	No	Yes
		Perm Press	Yes	Yes	Yes
		Delicates	Yes	Yes	Yes
		Sanitize	Yes	Yes	Yes
		Bedding	Yes	Yes	No
		Wool	Yes	Yes	No
	Manual Dry	Time Dry	Yes	Yes	Yes
		Air Fluff	Yes	No	Yes
		Quick Dry	Yes	Yes	Yes
	Steam Cycles	Refresh	Yes	Yes	Yes
		Wrinkle Away	Yes	Yes	Yes
Option Selection		Number of Option	5	3	5
		Adjust Time	Up/Down	Up/Down	Up/Down
		My Cycle	No	No	Yes
		Rack Dry	Yes	No	Yes
		Wrinkle Prevent	Yes	Yes	Yes
		# of Temp Level	5	4	5
		# of Dryness Level	5	4	5
		Sound Level	2	2	3
Control Type			Electric/Dial	Electric/Dial	Electric/Dial
Drum Material			STS Steel	EGI	STS Steel
Drum Light			Yes	Yes	Yes
Door Type			Glass Transparent	Glass Transparent	Glass Transparent
Reversible Door			Yes	Yes	Yes
Vent Exhaust			4-way(Elec)	4-way(Elec)	4-way(Elec)

2-4. OPTIONS SPECIFICATIONS

Item		Code	QTY	Remarks
	MANUAL-BOOK	DC68-03022A	1	Default
	DIE-RACK DRY	DC61-03052A	1	Default
	ASSY CONNECTOR	DC97-15103A	1	Default
	HOSE-WATER	DC62-00075B	1	
	ASSY HOSE CONNECTOR	DC97-15249A	1	
	SEAL-WATER	DC62-40178A	3	

3. DISASSEMBLY AND REASSEMBLY

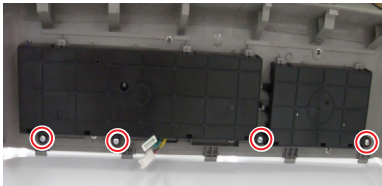
3-1. TOOLS FOR DISASSEMBLY AND REASSEMBLY

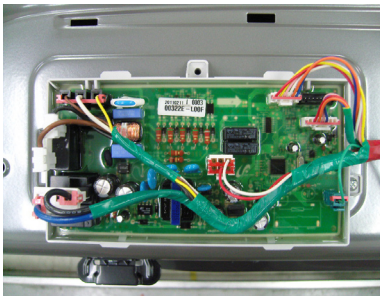
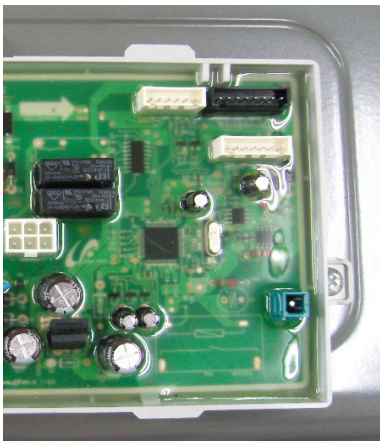
Tool	Type	Remarks
	Socket set with 6" extention 14 mm 17 mm	Fan (1) Roller Shaft (4)
	Wrench 8 mm	Tool to fix the Roller Shaft on removing the nuts.
	Vice pliers	Tool to protect the idle and abrasion of the bolt for the box driver.
	Other (Driver, Diagonal Cutter, Long Nose Pliers)	General tools for the after service.

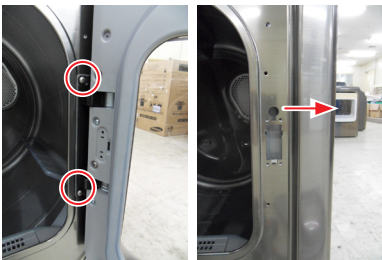
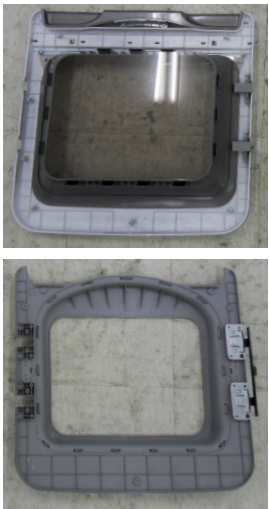
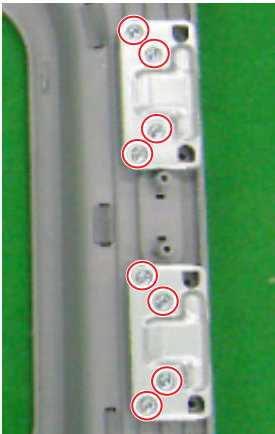
3-2. STANDARD DISASSEMBLY DRAWINGS

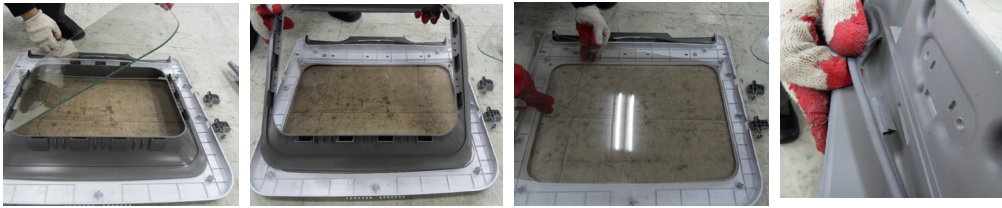
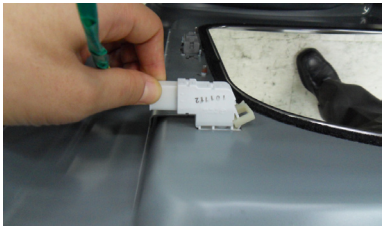
⚠ To avoid risk of electrical shock, personal injury or death, disconnect the power to the Clothes Dryer.

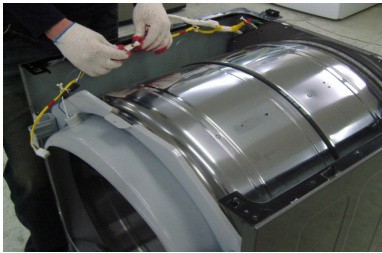
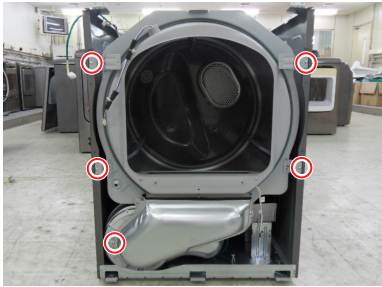
- This is a standard disassembly diagram and may differ from the actual product.
Use this material as a reference when disassembling and reassembling the product.

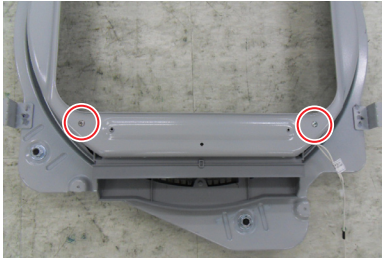
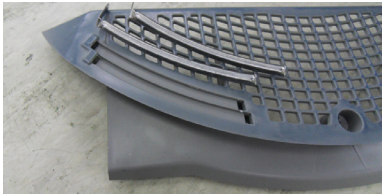
Part	Figure	Description
Panel Control Removal		1. Disconnect the power supply to the unit. 2. Remove 4 screws from the Cover Panel.
		3. Remove the Panel Control.
		4. Remove Each Housing.
		5. Remove the Knob.
		6. Remove 4 screws from the Holder PCB. ☑ Be careful of external scratch on the Panel Control.

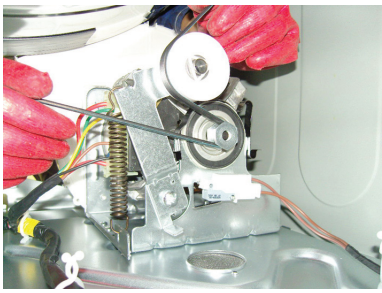
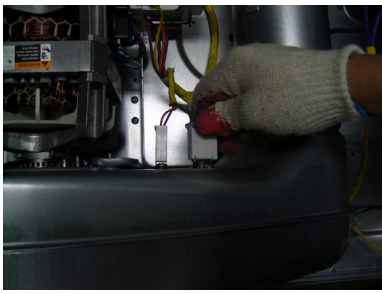
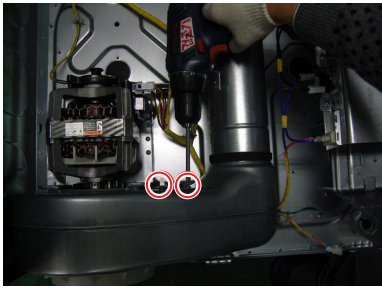
Part	Figure	Description
Main PCB Removal		1. Remove the Panel Control. 2. Separate 4 Hook From the Guide PCB.
		3. Remove the Housings.
		4. Remove 1 Screw from the Top Cover.
Top Cover Removal		1. Disconnect the power supply to the unit. 2. Remove the Panel Control and the Main PCB. 3. Remove the Cap-Cover Top and 2 screws from the Bracket Cover Top.
		4. Slide the Top Cover towards the front and lift from the unit. ☒ Scratch and impact to the top cover is prohibited.

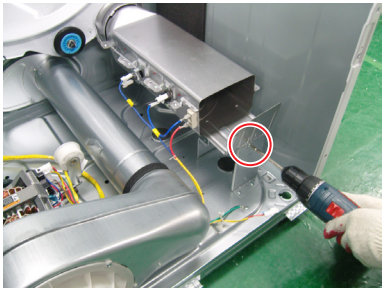
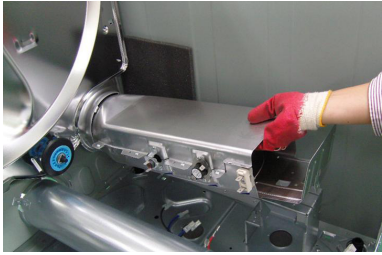
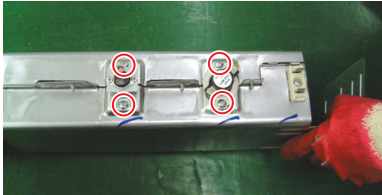
Part	Figure	Description
Door Removal (Continued)		1. Door Opening. 2. Remove 2 Screws from the Frame Front. 3. Separate the temporary fixation part of the Assembly Door.
		4. Remove 15 screws from the Holder Glass.
		5. Remove the Cover Door.
		6. Remove 8 screws from the Support-Hinge.

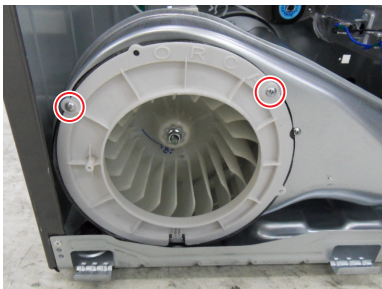
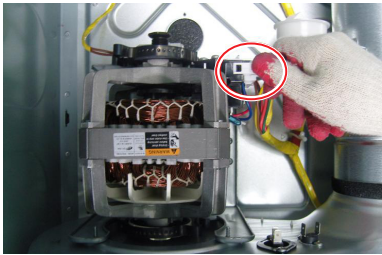
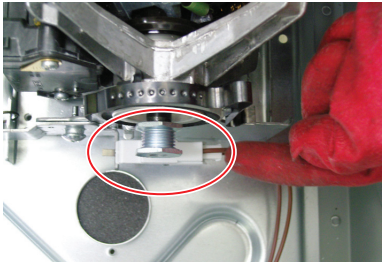
Part	Figure	Description
Door Removal		7. Remove the Support-Hinge, Hinge-Door, Guide Holder Glass, Door Glass and Door Seal. ☑ A. Be careful not to scratch the Cover Door. B. Be careful of the damage to the Door Glass. C. Check the Door Seal condition after the assembly.
		
Frame Front Removal		1. Disconnect the power supply to the unit. 2. Remove the Panel Control, the Main PCB and the Cover Top. 3. Remove 4 screws from the Frame Front. ☑ When 2 screws of the top portion work because was added newly, keep in mind.
		5. Remove 3 screws.
		6. Remove the Door Switch Housing. ☑ When reassemble Door Switch to Frame Front, be careful for insert direction.
		7. Lift the Frame Front off the three tabs across the bottom and remove.

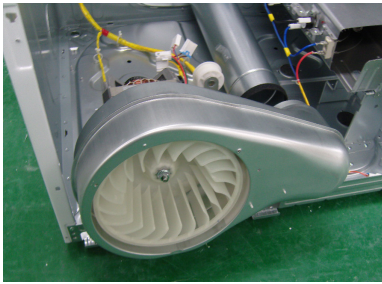
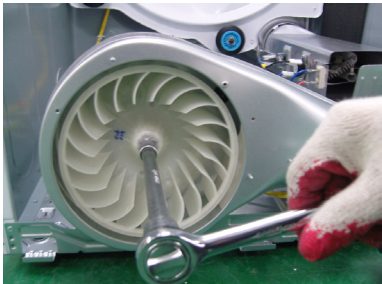
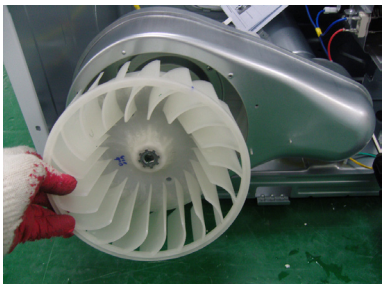
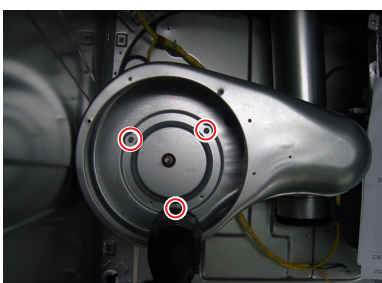
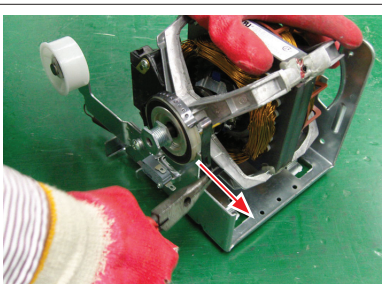
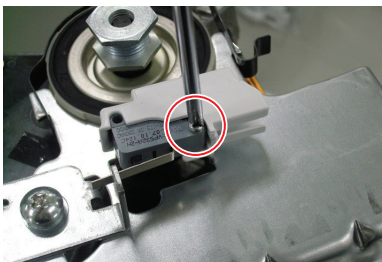
Part	Figure	Description
Drum Front Removal (Continued)		1. Disconnect the power supply to the unit. 2. Remove the Panel Control, the Main PCB, the Cover Top and the Frame Front. 3. Disconnect Interior Light wiring Harness.
		4. Remove the four Bracket Drum Front 5 screws.
		5. Disconnect the Moisture Sensor wiring Harness.
		6. Remove the Drum Front.
		7. Remove the filter.
		8. Remove 2 screws from the Duct Outlet.

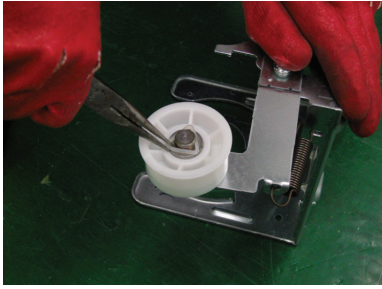
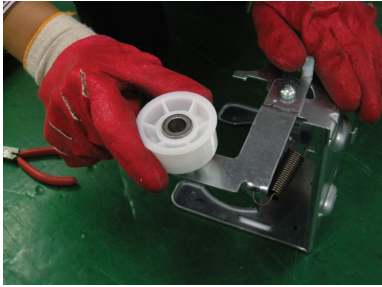
Part	Figure	Description
Drum Front Removal		9. Remove the Duct Outlet.
		10. Remove 2 screws from the Case Filter(F).
		11. Remove 1 screw from the Case Filter(B). ⚠ Make sure the Filter does not get damaged by the Roller.
		12. Remove the Case Filter(B/F).
		13. Disconnect 2 Housing Sensor-Plate.
		14. Remove 2 Sensor-Plate.

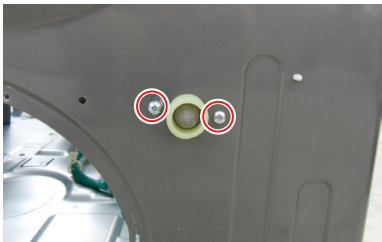
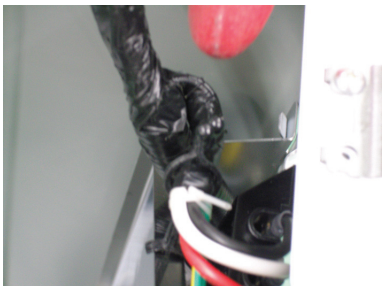
Part	Figure	Description
Drum Removal		1. Disconnect the Power Supply to the unit. 2. Remove the Panel Control, the Main PCB, the Cover Top, the Frame Front and the Drum Front. 3. Remove Belt.
		4. Remove the Drum. ⚠ When reassemble the belt, make it located middle of the Drum.
Sensor (Thermistor, Thermostat) Removal		1. Disconnect the power supply to the unit. 2. Remove the Panel Control, the Main PCB, the Cover Top, the Frame Front, the Drum Front and the Drum. 3. Remove 2 Housing Sensor.
		4. Remove the Sensor. ⚠ Do not apply excessive force to the terminal.

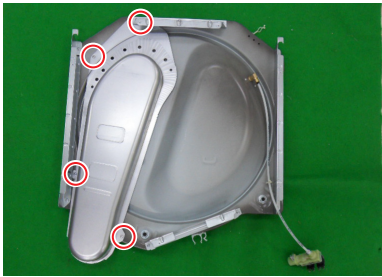
Part	Figure	Description
Heater Removal		1. Disconnect the power supply to the unit. 2. Remove the Panel Control, the Main PCB, the Cover Top, the Frame Front, the Drum Front and the Drum. 3. Removal 6 Housing Heater-Terminals.
		4. Remove 1 screw from the Heater.
		5. Separate the Heater from the Drum-back.
		6. Remove 4 screws from the Thermostats. ☒ Do not apply excessive force to the terminal.

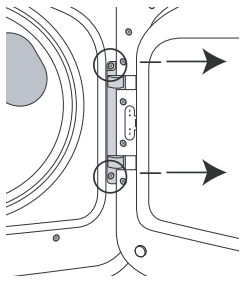
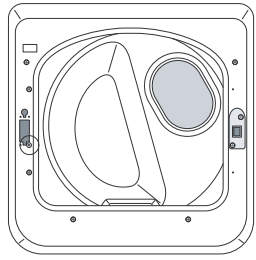
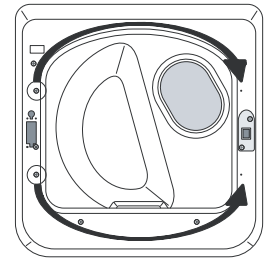
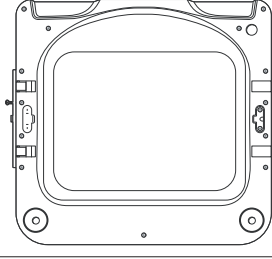
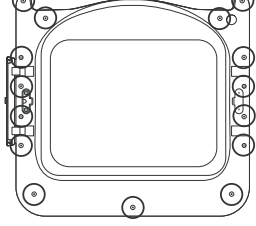
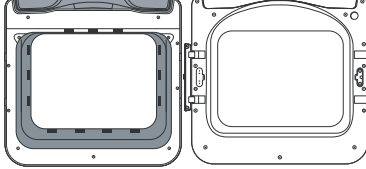
Part	Figure	Description
Assy Motor Removal (Continued)		1. Disconnect the power supply to the unit. 2. Remove the Panel Control, the Main PCB, the Cover Top, the Frame Front, the Drum Front and the Drum. 3. Remove 2 screws from the Duct Connector.
		4. Remove 1 Housing Motor.
		5. Remove 1 Housing Belt Cut Off Switch.
		6. Remove 3 screws from the Motor-Bracket.

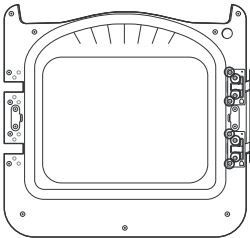
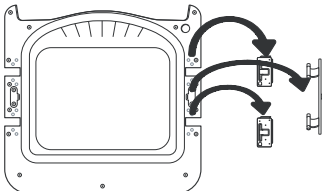
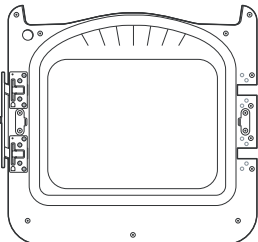
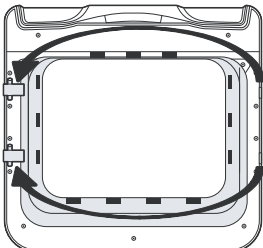
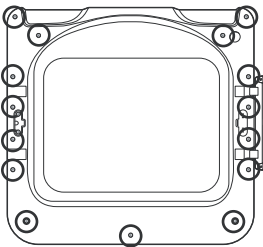
Part	Figure	Description
Assy Motor Removal (Continued)		8. Separate the Motor Assy at the Bottom Plate.
		9. Remove 1 Nut Fan. CW to remove. CCW to assemble.
		10. Remove the Fan.
		11. Remove 3 screws from the Cover-Duct Fan.
		12. Remove the 2 Spring Plate.
		13. Remove the 1 screw Belt cut Off Switch.

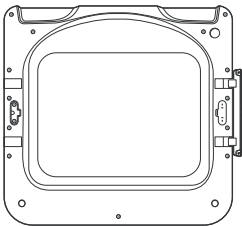
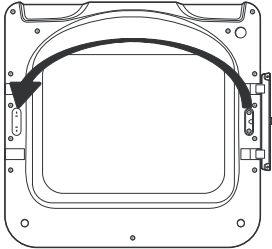
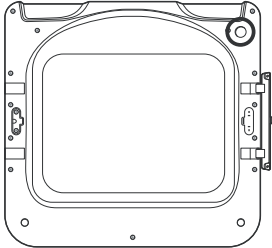
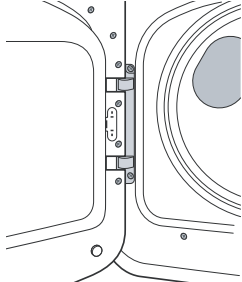
Part	Figure	Description
Assy Motor Removal		14. Remove the Holder Shaft.
		15. Remove the Roller-Idler.

Part	Figure	Description
Drum Back Removal (Continued)		1. Disconnect the Power Supply to the unit. 2. Remove the Panel Control, the Main PCB, the Top. Cover, the Frame Front, the Drum Front and the Drum. 3. Remove 7 screws from the Drum Back.
		4. Remove 2 screws from the Valve-Water.
		5. Separate the wire in the Wire Holder.
		6. Separate the Drum Back from the Frame.

Part	Figure	Description
Drum Back Removal		7. Remove the terminals from the Valve-Water.
		8. Remove 4 screws from the Air Duct. ☑ Be careful of the frame edge.
Duct Exhaust Removal		1. Disconnect the power supply to the unit. 2. Remove 1 screws from the Back-Cover.
		3. Remove 1 screw from the Duct-Exhaust. ☑ In case the screws for fixing a power code are dropped into the dryer, after removing Duct Exhaust, you can put it out through the hole.

Part	Figure	Description
DOOR REVERSAL (Continued)		1. Unplug the power cord. 2. Remove the two hinge screws from the door. 3. Remove the door by lifting it.
		4. Remove the two screws from the lever-holder and then remove the screw on the opposite side from the lever-holder. 5. Assemble the lever-holder using the screws that were removed from the lever-holder-in Step 4 and then fasten the screw marked by the circle in the figure to the opposite side from the lever-holder.
		6. Remove the two screws from the Frame-Front. 7. Fasten the screw into the hole on the other side.
		8. Remove 2 Cushion-Cover(F)s from the bottom.
		9. Remove the 15 screws.
		10. Remove the Holder-Glass.

Part	Figure	Description
DOOR REVERSAL (Continued)		11. Turn the Holder-Glass upside down and remove the 8 screws.
		12. Remove 2 Support-Hinges and the Hinge-Door.
		13. Remove the screw, insert the removed screw into the bottom hole, and then fasten it.
		14. Assemble the Support-Hinge and the Hinges that you removed in Step 12, as shown by the figure below. 15. Fasten the 8 screws that you removed in Step 11.
		16. Install 2 Guide-Holder Glasses onto the other side.
		17. Assemble the Holder-Glass by sliding it so that the upper hook is caught and fasten the 15 screws that you removed in Step 9.

Part	Figure	Description
DOOR REVERSAL		18. Install 2 Cushion-Cover(F)s that you removed in Step 8.
		19. Install the Lever-Door onto the other side.
		20. Remove the Cushion-Cover(F). Failure to do so may result in the malfunction. ☑ Store the removed Cushion-Cover(F) in a safe location. When you change the direction in which the door opens so that the door opens to the left, you have to install the Cushion-Cover(F) onto the door again.
		21. Install the door onto the Frame-Front and fasten 2 screws that you removed in Step 2.

☑ Reassembly procedures are in the reverse order of disassembly procedures.

MEMO

4. TROUBLESHOOTING

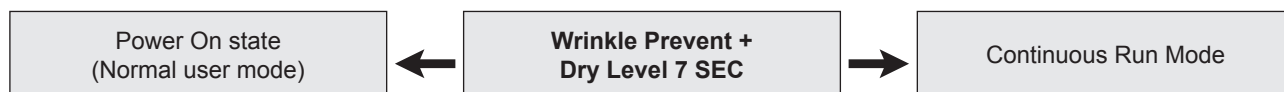
4-1. ERROR ITEMS AND DIAGNOSTIC CODES

An occurrence of an Error will make a sound of error melody for 5sec and continuously show one of the Error Displays from the following errors.

Error Display	Trigger	Action Taken
tE	Clogged Lint Screen Vent is restricted	Check for : - Clean the screen or vent. - Check the thermistor.
dE	Running the dryer with door open	Check for : - Close the door and then restart.
dF	Door is not closing properly	Check for : - Check the door switch.
bE2	Unit detects a button is being pressed for over 30secs or button is stuck	Check for : - Make sure a button is NOT being pressed continuously. - Try restarting the cycle.
hE	Invalid heating Temp	Check for : - Check the Heater thermistor. - In the case of gas model, check for the gas is supplied continually.
Et	EEPROM is not communicating properly	Check for : - Check the communication circuit between main and EEPROM.
FE	Invalid power source Frequency	Check for : - Check the Power frequency. - Check the AC on check circuit.

4-2. TEST MODE

■ Continuous Run Mode



Continuous Run Mode :

1. Press Wrinkle Prevent + Dry Level for 7 sec during Power On State (Normal User Mode) .
2. Once in Continuous Run Mode, display “CC” for 1 sec and the number of Cycle for 1 sec and the remaining time for 1 sec in turns.
3. The previous cycle will restart during Continuous Run Mode until the mode is deactivated.
- 4 During Continuous Run Mode, press Wrinkle Prevent + Dry Level for 7 seconds to return to normal user mode.

■ Service Mode

Definition of Service Mode :

- Dryer must be on before Service Mode can be entered.
- Upon entry into Service Mode, the Sensor Bar Touch Data will be shown (Default Service Mode).

How to Enter :

- To enter Service Mode, press Wrinkle Prevent and Temp Keys for 3 seconds, until it sends out a beeping sound.
- If pressing Wrinkle Prevent + Temp Keys for 3 seconds in Service mode , it will return Normal mode.
- Even though entering Service mode, the operating cycle will not be influenced.

■ Sensor Bar Touch Data Mode

Definition of Sensor Bar Touch Data Mode :

- This action will put the dryer into sensor bar touch data mode.
- Dryer will display Sensor Bar data. This mode is default mode of entering service mode

How to Enter :

- With Power On pressing Wrinkle Prevent and Temp Keys for 3 seconds.

■ Cycle Count Mode

Definition of Cycle Count Mode :

- This mode is to bring up the total number of cycles that User have carried out.

How to Enter :

- To enter cycle count mode press the Wrinkle Prevent in Service Mode.

■ Software Version Mode

Definition of Software Version Mode :

- It is to retrieve its software version.

How to Enter :

- At Service Mode, press Temp until it sends out a beeping sound.
ex) In case of “U0 05”, U0 means major version “U0” 05 means minor version “05”.
- If press Temp key In Software Version Mode, it will return Service Mode.

■ Data Display Mode

Definition of Temperature Display Mode :

- Display Mode 0 : Temperature data(Celsius).
- Display Mode 1 : Average Touch Sensor data for 1 minute.
- Display Mode 2 : Average Temperature(Celsius) data for 1minute.

How to Enter :

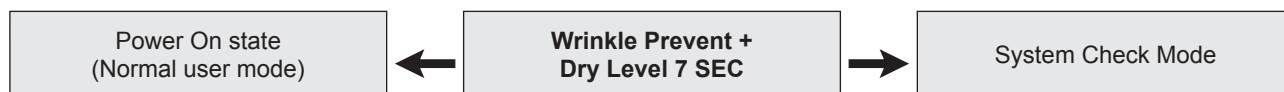
- With Power On, press AdjustUp Key + AdjstDown Key for 7 seconds until it sends out a beeping sound.
- If not pressed any keys for 5 minutes, it will be set back from Data Display Mode.
- If pressing AdjustUp Key in this mode ,Display Mode ID will be increased.
- If pressing AdjustDown Key in this mode ,Display Mode ID will be decreased.

Converting °C → °F

Celsius(°C)	-30	-10	10	30	50	70
Fahrenheit(°F)	-22	14	50	86	122	158

$$F = 9/5C + 32$$

■ System Check Mode



Definition of Service Mode :

- "t2" will display.
- System Check Mode(t2 mode) Progress Function Performed Start/Pause Motor(CW) Relay On → Heater Relay On → Heater Relay Off, Motor(CW) Relay Off

How to Enter :

- While in Power Off, pressing the Dry Level + Power keys simultaneously will put the dryer into the System Check mode.

4-3. TROUBLE DIAGNOSIS

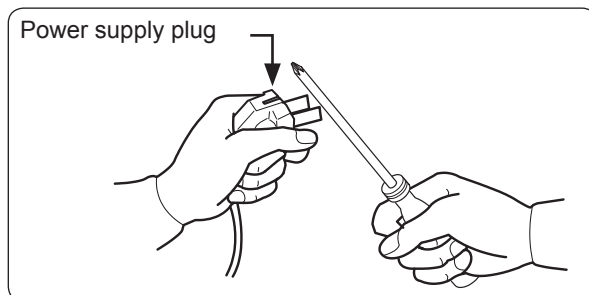
As the micom dry machine is configured for the complicate structure, there might be a service call.

The below information is prepared for exact trouble diagnosis and suitable repair guide.

■ Caution for the repair and replacement

Please follow below instruction for the trouble diagnosis and parts replacement.

- As some electronic components can be damaged by static electricity from the resin part of dryer or the human body, remove the potential difference of the human body and the dryer by contacting the power plug before you start working at PCB.



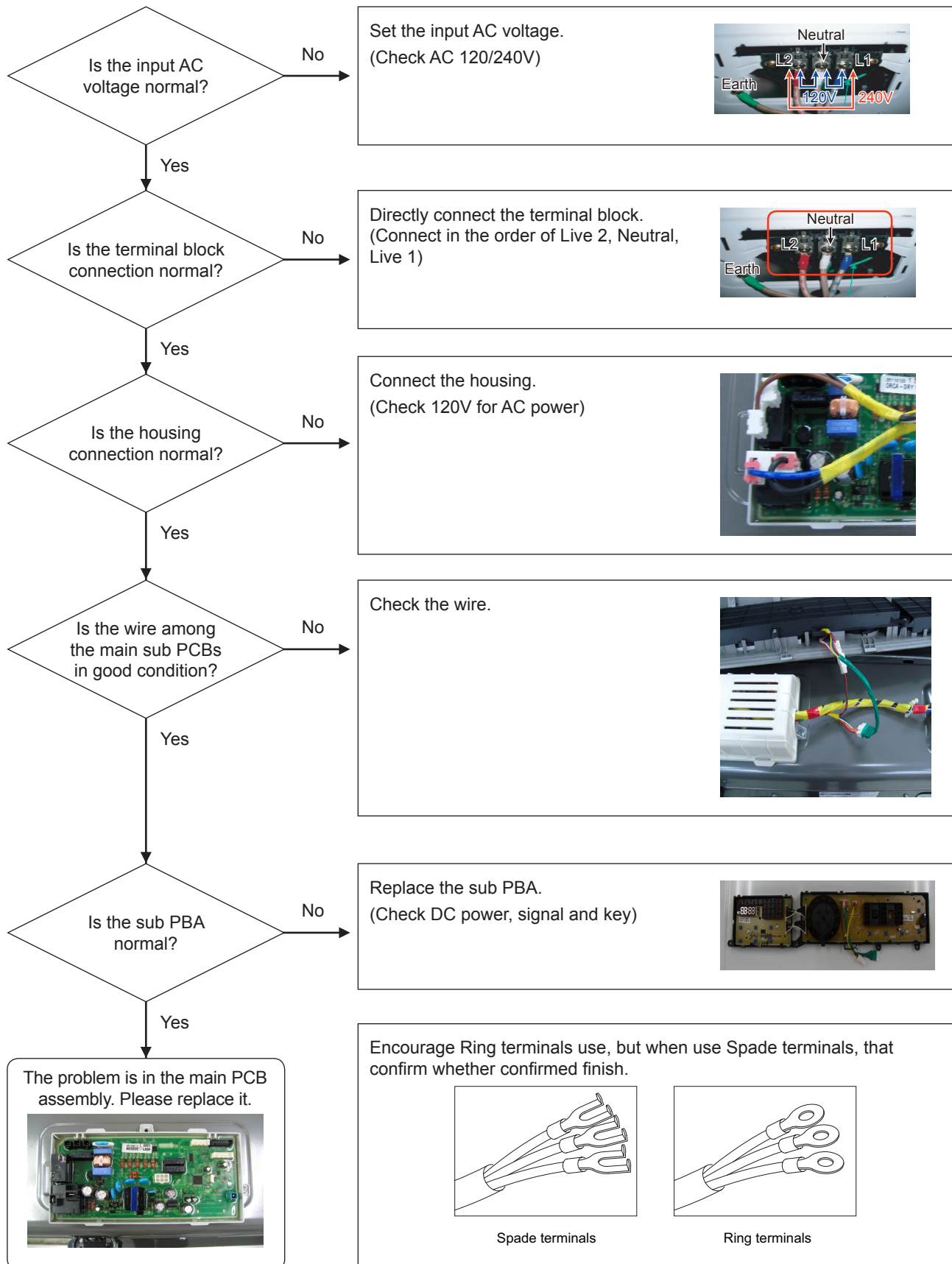
- Since AC220~240V is applied to the triac T1 and T2 on P.C.B, the electric shock may occur by touching. Be careful the strong and weak electricity are mixed each other.
- As the P.C.B assembly is designed for no trouble, do not replace the P.C.B assembly by the wrong diagnosis and follow the procedure of the trouble diagnosis when the micom is not operated normally.

No	Problem	What to do
1	Will Not Start or Run	- All wires are hooked up to their corresponding terminals. - Is the dryer is plugged in. - Blown fuse or circuit breaker. - Is the Door switch functional...door closed. Check for error code 3 (See Table for code definition). - Start/Pause rotary selector dial functional. - Is the control Board operational. - Belt off or broken and Belt Cut-off Switch operates. - Is the motor functional. - Check motor winding resistance: 2.88ohms between pin #3 and 4, 3.5ohms between pin #4 and 5.
2	Motor runs/ tumbler will not turn	- Belt off or broken/damaged. - Idler tension spring too weak or stretched. - Idler pulley jammed or stuck.
3	Runs a few minutes and then stops	- Lint buildup around drive motor. - Low voltage present. - Blower impeller blocked in blower housing. - Check the actuator of motor.

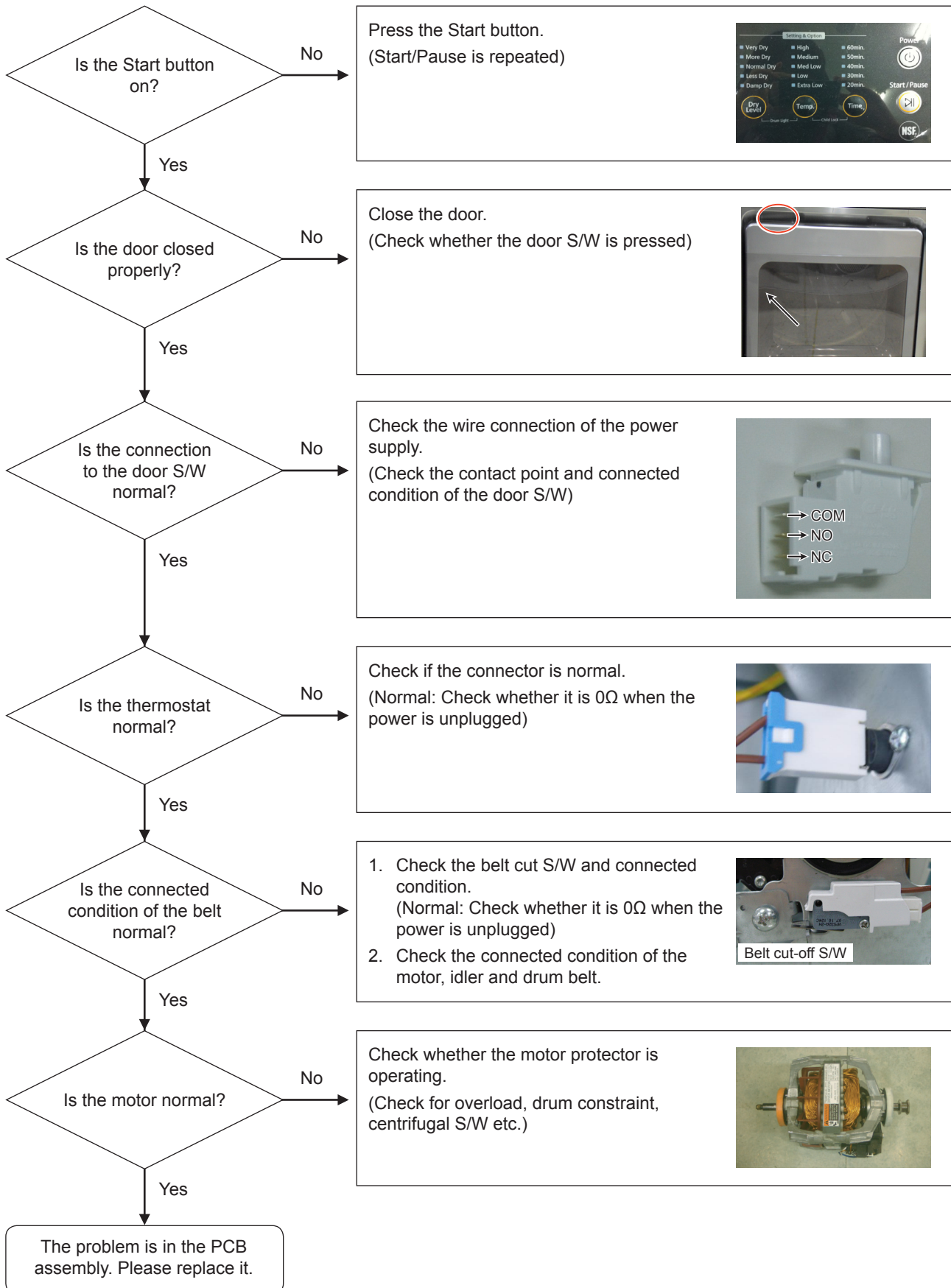
No	Problem	What to do
4	Blows fuses or trips circuit breaker	- Is the belt connected well? - Is the winding of the motor continuous? (Rotor winding, stator winding, generator) - Is the motor protector normal? • If above points are not found, the PCB assembly is out of order. Replace it.
5	Blows fuses or trips circuit breaker (Gas Model)	• During ignition the dryer will draw 6 amps. With the burner ON, the dryer will draw 4.5 amps. If the dryer is drawing amperages above this, then the house wiring, fuse box or circuit breaker is suspected to be at fault. • Igniter harness loose and shorted to base. • Incorrect wiring or wire shorted to ground. • Drive motor winding shorting to ground.
6	Will not heat (motor runs)	Open heating element. • Hi-Limit trips easily or is open. • Regulating thermostat trips easily or is open. • Membrane switch open. • Check Thermistor.
7	Will Not Dry Gas Model Poor Gas Ignition	When the dryer is operated on a heat setting, the igniter should be energized and burner shall fire within 45 seconds at 120 VAC. The failure of a component in this system will usually be indicated by one of three symptoms (No.8, No.9, No.10)
8	The igniter does not glow	If the igniter does not heat up, remove power and using an ohmmeter, check the following: • Open flame sensor • Open igniter • Shorted booster coil • Open wiring • Bad motor switch (Neutral supply) • No power from control (L1 supply)
9	Igniter glows - No gas ignition	If the igniter heats up but the main burner flame is not ignited, remove power and using an ohmmeter, check the following: • Open secondary coil • Open holding coil • Open wire harness • Stuck flame sensor (Stuck closed)
10	The gas is ignited but the flame goes out	If a normal ignition takes place and after a short while the flame goes out, check for the following: • Radiant sensor contacts opening prematurely. • Weak gas valve coil may open when stressed by higher Temps. • Weak Hi-Limit • Poor venting • Bad drum seals
11	Improper drying clothes wrinkled Rough texture long dry time	• The lint filter is not clean. • Any restriction in the exhaust. • The outside exhaust hood damper door stuck closed. • Is the exhaust too long, too many elbows, flex ductwork installed. • Poor intake air available for the dryer. • Incorrect tumbler speed. Tumbler belt slipping. • Blower impeller bound; check for foreign material in blower area. • Customer overloading dryer. • Check clothing labels for fabric content and cycle selected. • Clothes too wet due to insufficient spin out by washer.
12	Noisy and/or Vibration	• "Thumping" Check for loose tumbler baffle, rear tumbler roller(s) worn or misaligned, out-of-round tumbler or high weld seam on tumbler. • "Ticking" Check for loose wire harness or object caught in blower wheel area. • Scraping Check for front or rear bulkhead felt seal out of position or worn tumbler front bearings. • "Roaring" Check for blower wheel rubbing on blower housing or bad motor bearings. • Popping or squealing sound. Check for a sticky or frayed belt.

4-4. SYMPTOMS, DIAGNOSES AND ACTIONS

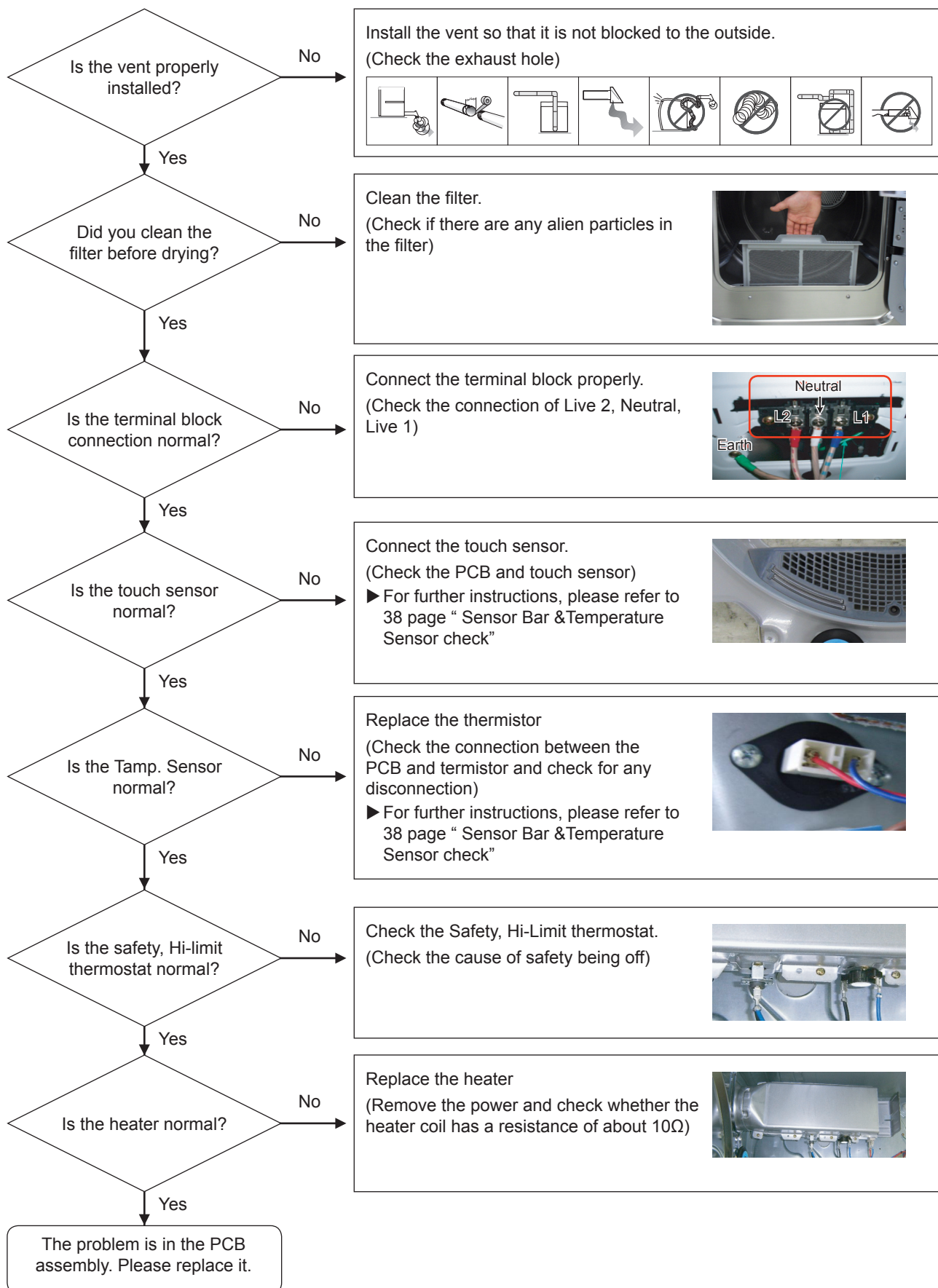
■ The power does not work.



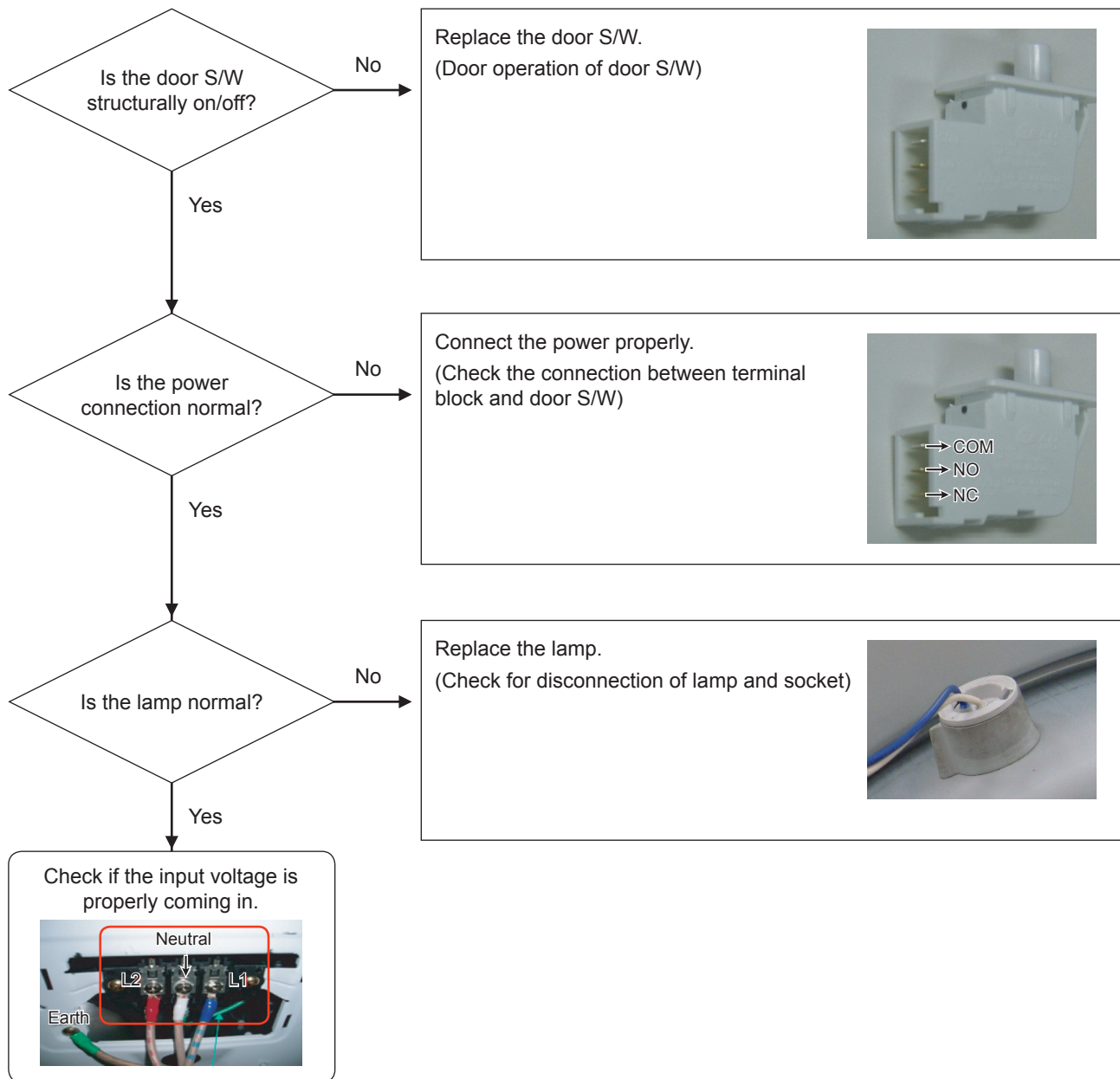
■ The drum does not work.



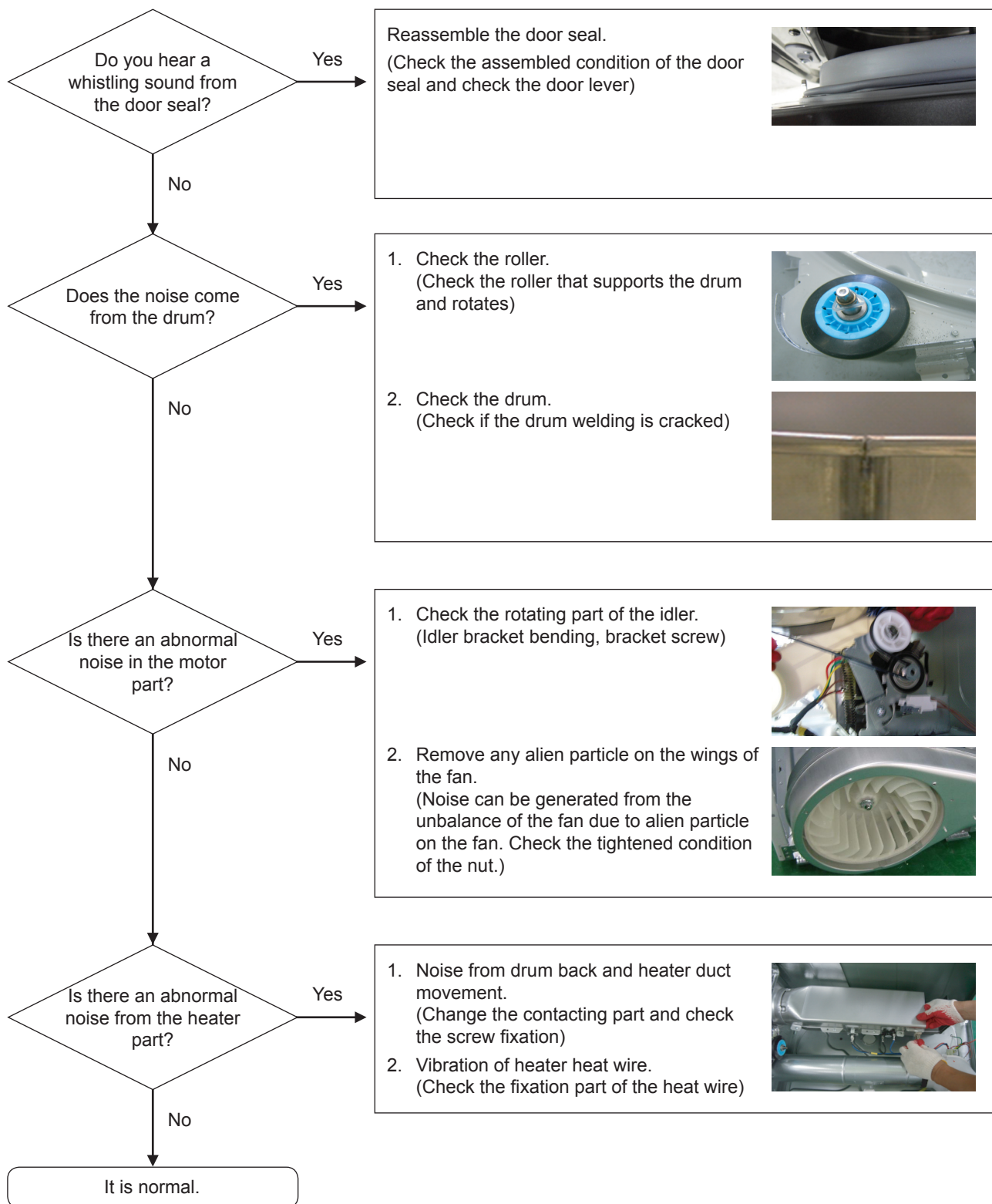
■ The clothes are not dried.



■ The lamp does not work.



■ There is an abnormal noise in the dryer.



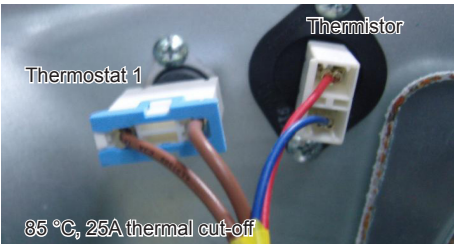
4-5. COMPONENT TESTING PROCEDURES

WARNING

To avoid risk of electrical shock, personal injury or death; disconnect power to dryer before servicing, unless testing requires power.

■ Component electrical testing (with ohmmeter)

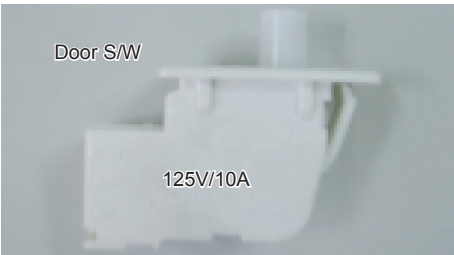
- Thermistor resistance 10K Ω at 25°C 77°F
- Thermostat 1 resistance < 1 Ω



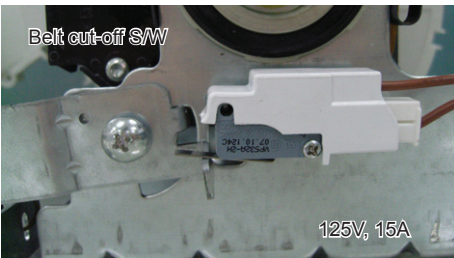
- Thermostat 3 resistance < 1 Ω
 - If resistance is infinity, replace thermostat 3.
- Thermostat 2 resistance < 1 Ω
 - If resistance is infinity, replace thermostat 2.
- Heater resistance 10 Ω
 - If resistance is infinity, replace Heater.



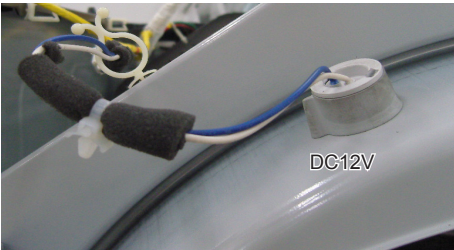
- Measure resistance of the following terminal
 1. Door switch knob: open
 - Terminal : "COM" - "NC" (1-3) < 1 Ω
 - Terminal : "COM" - "NO" (1-2) : ∞ Ω
 2. Door switch push: On
 - Terminal : "COM" - "NC" (1-3) : ∞ Ω
 - Terminal : "COM" - "NO" (1-2) < 1 Ω



- Belt Cut-off S/W
 - Lever open: Resistance value < 1 Ω
 - Lever push: Resistance value ∞ Ω



- When voltage (DC10V) is linked, Lamp confirms that is lighted up.

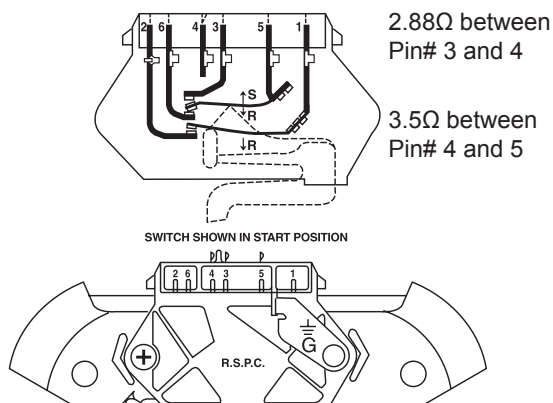


- Motor (Electronic & GAS)

Contacts (● : Contact closed)

Function	1M	2M	3M	5M	6M
Start			● — ●		
Run	● — ●			● — ●	

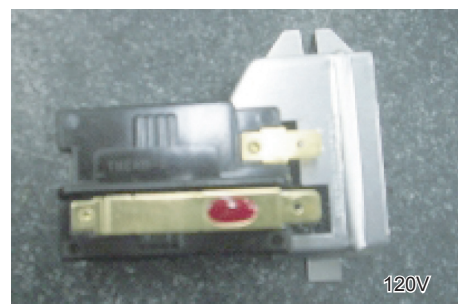
■ Centrifugal Switch (Motor)



■ GAS MODEL

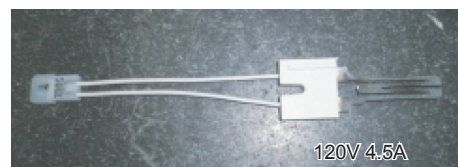
Radiant Sensor(10RS)

- Resistance value < 1 Ω
- If resistance is infinite, replace Radiant sensor



Igniter(101D)

- Resistance value 40~400 Ω
- If resistance is infinite, replace Igniter



Gas Valve(25M01A)

- Valve 1-2 : Resistance value 1.2K Ω
- Valve 1-3 : Resistance value 0.5K Ω
- Valve 4-5 : Resistance value 1.2K Ω
- If resistance is infinity, replace Valve



Thermostat (60T21 Hi-Limit)230F-50F

- Resistance value < 1 Ω
- If resistance is infinity, replace Thermostat



■ Sensor Bars & temperature sensor check

Sensor Bars

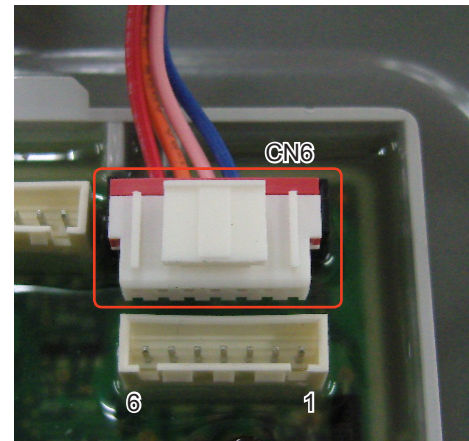
Disconnect harness and test Pink wire Pin 4 to Orange wire Pin 5.

- Approx $\infty\Omega$ without laundry
- Approx $190\Omega \pm 10\%$ with wet clothes

Cycling thermistor

Disconnect harness and test Blue wire Pin 3 to Red wire Pin 6.

- Approx $10\text{ K}\Omega$ at $25\text{ }^{\circ}\text{C}/77\text{ }^{\circ}\text{F}$



5. EXPLODED VIEWS AND PARTS LIST

[MATERIAL CODE STANDARDS]

Material codes and names and their respective naming rules are managed in accordance with the prescribed standards. Please refer to these standards when requesting a material.

1. Material Code Type

● : Number

■ : Letter (Alphabet)

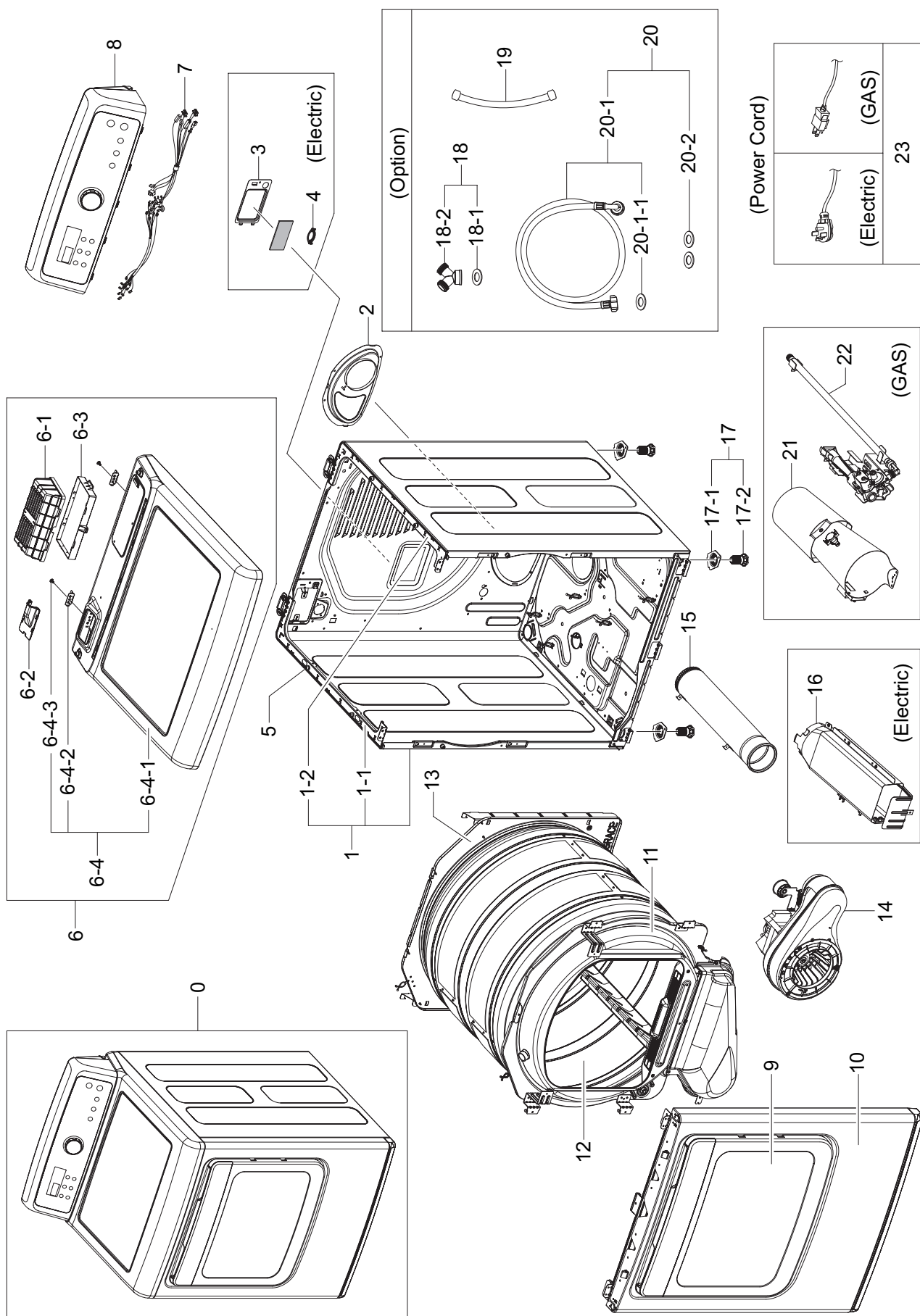
Type 1	 ex) 0204-000418 FREON	Enterprise-wide parts Type 1 materials can be used for all Samsung Electronics products. (Most electrical parts belong to this type.)
Type 2	 ex) DC96-01390A ASSY-CONTROL	Division-wide parts (DC**-Washing machine) Type 2 materials can be used for specific products. (Most instruments and tools belong to this type.)

2. Ass'y Materials

All ass'y material codes start with DC9*.

An ass'y material is created by combining more than two materials. If a requested material cannot be provided, you can request an ass'y material that contains that material.

5-1. MAIN



MODEL CODE: DV5471AEP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DV5471AEP/XAA	ASSY CLOTHES DRYER	ORCA-DRYER			
1	DC97-16739A	ASSY FRAME	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SA
1-1	DC97-16750A	ASSY BRACKET SPRING(L)	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2	DC61-03047A	BRACKET-SPRING(R)	ORCA-DRYER,EGI-SECC,W66.5,L643.8,NTR,DV55A7S2P	1	PC	SNA
2	DC63-00534B	COVER-BACK	WINGS-DRYER,GI,T0.6,-,-,-,-,NTR,-	1	PC	SA
3	DC63-00540A	COVER-POWER	WINGS-DRYER,GI,T0.6,-,-,-,-,NTR,-	1	PC	SNA
4	DC61-01428A	HOLDER-POWER	MDE9700AYW,PP,-,-,-,WHT,POWER CORD	1	PC	SA
5	DC61-03127A	GUIDE-COVER TOP	ORCA,POM,W28.0,L23.0,K300,BLK,ORCA-PJT	4	PC	SA
6	DC90-06598A	ASSY COVER TOP	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
6-1	DC63-01360A	COVER-PCB(M)	DV5471AEP,ABS,T2.5,NTR,VE-0858	1	PC	SNA
6-2	DC67-00607A	CAP-COVER TOP	DV5471AEP/XAA,ABS,T2.5,W65.2,L105.0,VE-0856,NTR	1	PC	SNA
6-3	DC92-00322E	ASSY PCB MAIN	ORCA,DRYER MAIN,120V/60Hz,Y,SMPS,TNY277	1	PC	SA
6-4	DC97-16751A	ASSY COVER TOP	ORCA-DRYER,DV5471AEP,EGI,T0.8,W684.0*L714.2,INOX	1	PC	SA
6-4-1	DC63-01325A	COVER-TOP	DV5471AEP,EGI-SECC,T0.8,W684.0,L714.2,INOX	1	PC	SA
6-4-2	DC61-03134A	BRACKET-COVER TOP	DV5471AEP,GI-SGCC,T1.4,W45.0,L24.0,BLACK	2	PC	SNA
6-4-3	6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	2	PC	SA
7	DC93-00153B	ASSY M. WIRE HARNESS	ORCA,DRYER,120V,DC LAMP,STEAM,ELEC	1	PC	SA
8	DC97-16738A	ASSY PANEL CONTROL	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
9	DC97-16755A	ASSY DOOR	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
10	DC97-16756A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
11	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
12	DC97-16758A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
13	DC97-16759A	ASSY DRUM BACK	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
14	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
15	DC97-07519A	ASSY DUCT EXHAUST	WINGS-DRYER,MDE9700AYW,-,-,-	1	PC	SA
16	DC97-14486A	ASSY DUCT HEATER	27-DRYER,-,-,-,ELECTRIC,-	1	PC	SA
17	DC97-12150A	ASSY LEG	MARS-PJT,DRYER,-,-,-,-	4	PC	SA
17-1	DC61-01226A	BRACKET-LEG	WINGS-DRYER,SGCC(GI),T1.6,-,-,-,-	1	PC	SA
17-2	DC61-01693A	LEG	MARS-PJT,FRPP,-,-,-,-	1	PC	SA
18	DC97-15103A	ASSY CONNECTOR	DV448AEW,-,PACKING/HOSE CONNECTOR,-,-,-	1	PC	SA
18-1	DC62-40178B	SEAL-WATER	DV338,EPDM,T3.0,ID13.5,OD24.5,HOSE-WATER	1	PC	SA
18-2	DC67-00324A	HOSE-CONNECTOR	DV448AEG/XAA,BRASS,ID18,OD26.5,T5.0,L60,NTR,-	1	PC	SNA
19	DC97-15249A	ASSY HOSE CONNECTOR	DV448AEW,-,STEAM/CONNECTOR,-,-,-	1	PC	SA
20	DC97-15692A	ASSY HOSE WATER	ACE,W419AAW,COLD,L1240,OD15,ID8.7,BLK	1	PC	SA
20-1	DC62-00075B	HOSE-WATER(C)	NBR+NYLON,ID10.2,OD16.5,L1240,BLK,WLS1100A0WW/COLD	1	PC	SNA
20-1-1	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	1	PC	SA
20-2	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	2	PC	SA

MODEL CODE: DV5471AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DV5471AEW/XAA	ASSY CLOTHES DRYER	ORCA-DRYER			
1	DC97-16739C	ASSY FRAME	ORCA-DRYER,DV5471AEW/XAA,WHITE	1	PC	SA
1-1	DC97-16750A	ASSY BRACKET SPRING(L)	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2	DC61-03047A	BRACKET-SPRING(R)	ORCA-DRYER,EGI-SECC,W66.5,L643.8,NTR,DV55A7S2P	1	PC	SNA
2	DC63-00534B	COVER-BACK	WINGS-DRYER,GI,T0.6,-,-,-,-,NTR,-	1	PC	SA
3	DC63-00540A	COVER-POWER	WINGS-DRYER,GI,T0.6,-,-,-,-,NTR,-	1	PC	SNA
4	DC61-01428A	HOLDER-POWER	MDE9700AYW,PP,-,-,-,WHT,POWER CORD	1	PC	SA
5	DC61-03127A	GUIDE-COVER TOP	ORCA,POM,W28.0,L23.0,K300,BLK,ORCA-PJT	4	PC	SA
6	DC90-06970A	ASSY COVER TOP	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
6-1	DC63-01360A	COVER-PCB(M)	DV5471AEP,ABS,T2.5,NTR,VE-0858	1	PC	SNA
6-2	DC67-00607A	CAP-COVER TOP	DV5471AEP/XAA,ABS,T2.5,W65.2,L105.0,VE-0856,NTR	1	PC	SNA
6-3	DC92-00322E	ASSY PCB MAIN	ORCA,DRYER MAIN,120V/60Hz,Y,SMPS,TNY277	1	PC	SA
6-4	DC97-16751B	ASSY COVER TOP	ORCA,DV5471AEW/XAA,EGI,T0.8,W684.0*L714.2,NEAT WHITE	1	PC	SA
6-4-1	DC63-01325B	COVER-TOP	DV5471AEW/XAA,EGI-SECC,T0.8,W684.0,L741.2,WHITE	1	PC	SA
6-4-2	DC61-03134A	BRACKET-COVER TOP	DV5471AEP,GI-SGCC,T1.4,W45.0,L24.0,BLACK	2	PC	SNA
6-4-3	6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	2	PC	SA
7	DC93-00153B	ASSY M. WIRE HARNESS	ORCA,DRYER,120V,DC LAMP,STEAM,ELEC	1	PC	SA
8	DC90-06971A	ASSY PANEL CONTROL	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
9	DC97-16794A	ASSY DOOR	ORCA,DV5471AEW/XAA	1	PC	SNA
10	DC97-16791A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
11	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
12	DC97-16758A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
13	DC97-16759A	ASSY DRUM BACK	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
14	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
15	DC97-07519A	ASSY DUCT EXHAUST	WINGS-DRYER,MDE9700AYW,-,-,-	1	PC	SA
16	DC97-14486A	ASSY DUCT HEATER	27-DRYER,-,-,-,ELECTRIC,-	1	PC	SA
17	DC97-12150A	ASSY LEG	MARS-PJT,DRYER,-,-,-,-	4	PC	SA
17-1	DC61-01226A	BRACKET-LEG	WINGS-DRYER,SGCC(GI),T1.6,-,-,-,-	1	PC	SA
17-2	DC61-01693A	LEG	MARS-PJT,FRPP,-,-,-,-	1	PC	SA
18	DC97-15103A	ASSY CONNECTOR	DV448AEW,-,PACKING/HOSE CONNECTOR,-,-,-	1	PC	SA
18-1	DC62-40178B	SEAL-WATER	DV338,EPDM,T3.0,ID13.5,OD24.5,HOSE-WATER	1	PC	SA
18-2	DC67-00324A	HOSE-CONNECTOR	DV448AEG/XAA,BRASS,ID18,OD26.5,T5.0,L60,NTR,-	1	PC	SNA
19	DC97-15249A	ASSY HOSE CONNECTOR	DV448AEW,-,STEAM/CONNECTOR,-,-,-	1	PC	SA
20	DC97-15692A	ASSY HOSE WATER	ACE,Wf419AAW,COLD,L1240,OD15,ID8.7,BLK	1	PC	SC
20-1	DC62-00075B	HOSE-WATER(C)	NBR+NYLON,ID10.2,OD16.5,L1240,BLK,WLSL1100A0WW/COLD	1	PC	SNA
20-1-1	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	1	PC	SA
20-2	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	2	PC	SA

MODEL CODE: DV5451AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DV5451AEW/XAA	ASSY CLOTHES DRYER	ORCA-DRYER			
1	DC97-16739C	ASSY FRAME	ORCA-DRYER,DV5471AEW/ XAA,WHITE	1	PC	SA
1-1	DC97-16750A	ASSY BRACKET SPRING(L)	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2	DC61-03047A	BRACKET-SPRING(R)	ORCA-DRYER,EGI- SECC,W66.5,L643.8,NTR,DV55A7S2P	1	PC	SNA
2	DC63-00534B	COVER-BACK	WINGS-DRYER,GI,T0.6,-,-,-,NTR,-	1	PC	SA
3	DC63-00540A	COVER-POWER	WINGS-DRYER,GI,T0.6,-,-,-,NTR,-	1	PC	SNA
4	DC61-01428A	HOLDER-POWER	MDE9700AYW,PP,-,-,-,WHT,POWER CORD	1	PC	SA
5	DC61-03127A	GUIDE-COVER TOP	ORCA,POM,W28.0,L23.0,K300,BLK,OR CA-PJT	4	PC	SA
6	DC90-06970A	ASSY COVER TOP	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
6-1	DC63-01360A	COVER-PCB(M)	DV5471AEP,ABS,T2.5,NTR,VE-0858	1	PC	SNA
6-2	DC67-00607A	CAP-COVER TOP	DV5471AEP/ XAA,ABS,T2.5,W65.2,L105.0,VE- 0856,NTR	1	PC	SNA
6-3	DC92-00322E	ASSY PCB MAIN	ORCA,DRYER MAIN,120V/60Hz,Y,SMPS,TNY277	1	PC	SA
6-4	DC97-16751B	ASSY COVER TOP	ORCA,DV5471AEW/ XAA,EGI,T0.8,W684.0*L714.2,NEAT WHITE	1	PC	SA
6-4-1	DC63-01325B	COVER-TOP	DV5471AEW/XAA,EGI- SECC,T0.8,W684.0,L741.2,WHITE	1	PC	SA
6-4-2	DC61-03134A	BRACKET-COVER TOP	DV5471AEP,GI- SGCC,T1.4,W45.0,L24.0,BLACK	2	PC	SNA
6-4-3	6002-000520	SCREW-TAPPING	TH,+,- ,2,M4,L12,ZPC(WHT),SWRCH18A,-	2	PC	SA
7	DC93-00153B	ASSY M. WIRE HARNESS	ORCA,DRYER,120V,DC LAMP,STEAM,ELEC	1	PC	SA
8	DC90-07100A	ASSY PANEL CONTROL	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
9	DC97-16827A	ASSY DOOR	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
10	DC97-16791A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
11	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
12	DC97-16812A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
13	DC97-16813A	ASSY DRUM BACK	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
14	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
15	DC97-07519A	ASSY DUCT EXHAUST	WINGS-DRYER,MDE9700AYW,-,-,-	1	PC	SA
16	DC97-14486A	ASSY DUCT HEATER	27-DRYER,-,-,-,ELECTRIC,-	1	PC	SA
17	DC97-12150A	ASSY LEG	MARS-PJT,DRYER,-,-,-,-	4	PC	SA
17-1	DC61-01226A	BRACKET-LEG	WINGS-DRYER,SGCC(GI),T1.6,-,-,-,-	1	PC	SA
17-2	DC61-01693A	LEG	MARS-PJT,FRPP,-,-,-,-	1	PC	SA
18	DC97-15103A	ASSY CONNECTOR	DV448AEW,-,PACKING/HOSE CONNECTOR,-,-,-	1	PC	SA
18-1	DC62-40178B	SEAL-WATER	DV338,EPDM,T3.0,ID13.5,OD24.5,HOS E-WATER	1	PC	SA
18-2	DC67-00324A	HOSE-CONNECTOR	DV448AEG/XAA,BRASS,ID18,OD26.5,T 5.0,L60,NTR,-	1	PC	SNA
19	DC97-15249A	ASSY HOSE CONNECTOR	DV448AEW,-,STEAM/CONNECTOR,-,-,-	1	PC	SA
20	DC97-15692A	ASSY HOSE WATER	ACE,Wf419AAW,COLD,L1240,OD15, ID8.7,BLK	1	PC	SC
20-1	DC62-00075B	HOSE-WATER(C)	NBR+NYLON,ID10.2,OD16.5,L1240,BLK ,WSLS1100A0WW/COLD	1	PC	SNA
20-1-1	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	1	PC	SA
20-2	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	2	PC	SA

MODEL CODE: DV5471AGP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DV5471AGP/XAA	ASSY CLOTHES DRYER	ORCA-DRYER			
1	DC97-16739A	ASSY FRAME	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SA
1-1	DC97-16750A	ASSY BRACKET SPRING(L)	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2	DC61-03047A	BRACKET-SPRING(R)	ORCA-DRYER,EGI-SECC,W66.5,L643.8,NTR,DV55A7S2P	1	PC	SNA
2	DC63-00534B	COVER-BACK	WINGS-DRYER,GI,T0.6,-,-,-,-,NTR,-	1	PC	SA
5	DC61-03127A	GUIDE-COVER TOP	ORCA,POM,W28.0,L23.0,K300,BLK,ORCA-PJT	4	PC	SA
6	DC90-06598A	ASSY COVER TOP	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
6-1	DC63-01360A	COVER-PCB(M)	DV5471AEP,ABS,T2.5,NTR,VE-0858	1	PC	SNA
6-2	DC67-00607A	CAP-COVER TOP	DV5471AEP/XAA,ABS,T2.5,W65.2,L105.0,VE-0856,NTR	1	PC	SNA
6-3	DC92-00322E	ASSY PCB MAIN	ORCA,DRYER MAIN,120V/60Hz,Y,SMPS,TNY277	1	PC	SA
6-4	DC97-16751A	ASSY COVER TOP	ORCA-DRYER,DV5471AEP,EGI,T0.8,W684.0*L714.2,INOX	1	PC	SA
6-4-1	DC63-01325A	COVER-TOP	DV5471AEP,EGI-SECC,T0.8,W684.0,L714.2,INOX	1	PC	SA
6-4-2	DC61-03134A	BRACKET-COVER TOP	DV5471AEP,GI-SGCC,T1.4,W45.0,L24.0,BLACK	2	PC	SNA
6-4-3	6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	2	PC	SA
7	DC93-00191B	ASSY M. WIRE HARNESS	ORCA,DRYER,120,DC LAMP,STEAM,GAS	1	PC	SNA
8	DC90-06951A	ASSY PANEL CONTROL	ORCA-DRYER,DV5471AGP/XAA	1	PC	SNA
9	DC97-16755A	ASSY DOOR	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
10	DC97-16756A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
11	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
12	DC97-16758A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
13	DC97-16789A	ASSY DRUM BACK	ORCA-DRYER,DV5471AGP/XAA	1	PC	SNA
14	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
15	DC97-07519A	ASSY DUCT EXHAUST	WINGS-DRYER,MDE9700AYW,-,-,-	1	PC	SA
17	DC97-12150A	ASSY LEG	MARS-PJT,DRYER,-,-,-,-	4	PC	SA
17-1	DC61-01226A	BRACKET-LEG	WINGS-DRYER,SGCC(GI),T1.6,-,-,-,-	1	PC	SA
17-2	DC61-01693A	LEG	MARS-PJT,FRPP,-,-,-,-	1	PC	SA
18	DC97-15103A	ASSY CONNECTOR	DV448AEW,-,PACKING/HOSE CONNECTOR,-,-,-	1	PC	SA
18-1	DC62-40178B	SEAL-WATER	DV338,EPDM,T3.0,ID13.5,OD24.5,HOSE-WATER	1	PC	SA
18-2	DC67-00324A	HOSE-CONNECTOR	DV448AEG/XAA,BRASS,ID18,OD26.5,T5.0,L60,NTR,-	1	PC	SNA
19	DC97-15249A	ASSY HOSE CONNECTOR	DV448AEW,-,STEAM/CONNECTOR,-,-,-	1	PC	SA
20	DC97-15692A	ASSY HOSE WATER	ACE,Wf419AAW,COLD,L1240,OD15,ID8.7,BLK	1	PC	SA
20-1	DC62-00075B	HOSE-WATER(C)	NBR+NYLON,ID10.2,OD16.5,L1240,BLK,WLS1100A0WW/COLD	1	PC	SNA
20-1-1	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	1	PC	SA
20-2	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	2	PC	SA
21	DC97-10720A	ASSY DUCT	MDG9700AWW,-,-,-,-,GAS,-	1	PC	SA
22	DC97-14492A	ASSY BURNER	-,-,-,-	1	PC	SA
23	DC96-00038G	ASSY POWER CORD	DV4006,EP3(16A)DRYER,-,-	1	PC	SA

MODEL CODE: DV5471AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DV5471AGW/XAA	ASSY CLOTHES DRYER	ORCA-DRYER			
1	DC97-16739D	ASSY FRAME	ORCA-DRYER,DV5471AGW/XAA,GAS+WHITE	1	PC	SA
1-1	DC97-16750A	ASSY BRACKET SPRING(L)	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2	DC61-03047A	BRACKET-SPRING(R)	ORCA-DRYER,EGI-SECC,W66.5,L643.8,NTR,DV55A7S2P	1	PC	SNA
2	DC63-00534B	COVER-BACK	WINGS-DRYER,GI,T0.6,-,-,-,-,NTR,-	1	PC	SA
5	DC61-03127A	GUIDE-COVER TOP	ORCA,POM,W28.0,L23.0,K300,BLK,ORCA-PJT	4	PC	SA
6	DC90-06970A	ASSY COVER TOP	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
6-1	DC63-01360A	COVER-PCB(M)	DV5471AEP,ABS,T2.5,NTR,VE-0858	1	PC	SNA
6-2	DC67-00607A	CAP-COVER TOP	DV5471AEP/XAA,ABS,T2.5,W65.2,L105.0,VE-0856,NTR	1	PC	SNA
6-3	DC92-00322E	ASSY PCB MAIN	ORCA,DRYER MAIN,120V/60Hz,Y,SMPS,TNY277	1	PC	SA
6-4	DC97-16751B	ASSY COVER TOP	ORCA,DV5471AEW/XAA,EGI,T0.8,W684.0*L714.2,NEAT WHITE	1	PC	SA
6-4-1	DC63-01325B	COVER-TOP	DV5471AEW/XAA,EGI-SECC,T0.8,W684.0,L741.2,WHITE	1	PC	SA
6-4-2	DC61-03134A	BRACKET-COVER TOP	DV5471AEP,GI-SGCC,T1.4,W45.0,L24.0,BLACK	2	PC	SNA
6-4-3	6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	2	PC	SA
7	DC93-00191B	ASSY M. WIRE HARNESS	ORCA,DRYER,120,DC LAMP,STEAM,GAS	1	PC	SNA
8	DC90-07016A	ASSY PANEL CONTROL	ORCA-DRYER,DV5471AGW/XAA	1	PC	SNA
9	DC97-16794A	ASSY DOOR	ORCA,DV5471AEW/XAA	1	PC	SNA
10	DC97-16791A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
11	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
12	DC97-16758A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
13	DC97-16789A	ASSY DRUM BACK	ORCA-DRYER,DV5471AGP/XAA	1	PC	SNA
14	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
15	DC97-07519A	ASSY DUCT EXHAUST	WINGS-DRYER,MDE9700AYW,-,-,-	1	PC	SA
17	DC97-12150A	ASSY LEG	MARS-PJT,DRYER,-,-,-,-	4	PC	SA
17-1	DC61-01226A	BRACKET-LEG	WINGS-DRYER,SGCC(GI),T1.6,-,-,-,-	1	PC	SA
17-2	DC61-01693A	LEG	MARS-PJT,FRPP,-,-,-,-	1	PC	SA
18	DC97-15103A	ASSY CONNECTOR	DV448AEW,-,PACKING/HOSE CONNECTOR,-,-,-	1	PC	SA
18-1	DC62-40178B	SEAL-WATER	DV338,EPDM,T3.0,ID13.5,OD24.5,HOSE-WATER	1	PC	SA
18-2	DC67-00324A	HOSE-CONNECTOR	DV448AEG/XAA,BRASS,ID18,OD26.5,T5.0,L60,NTR,-	1	PC	SNA
19	DC97-15249A	ASSY HOSE CONNECTOR	DV448AEW,-,STEAM/CONNECTOR,-,-,-	1	PC	SA
20	DC97-15692A	ASSY HOSE WATER	ACE,Wf419AAW,COLD,L1240,OD15,ID8.7,BLK	1	PC	SC
20-1	DC62-00075B	HOSE-WATER(C)	NBR+NYLON,ID10.2,OD16.5,L1240,BLK,WSLS1100A0WW/COLD	1	PC	SNA
20-1-1	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	1	PC	SA
20-2	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	2	PC	SA
21	DC97-10720A	ASSY DUCT	MDG9700AWW,-,-,-,GAS,-	1	PC	SA
22	DC97-14492A	ASSY BURNER	-,-,-,-	1	PC	SA
23	DC96-00038G	ASSY POWER CORD	DV4006,EP3(16A)DRYER,-,-	1	PC	SA

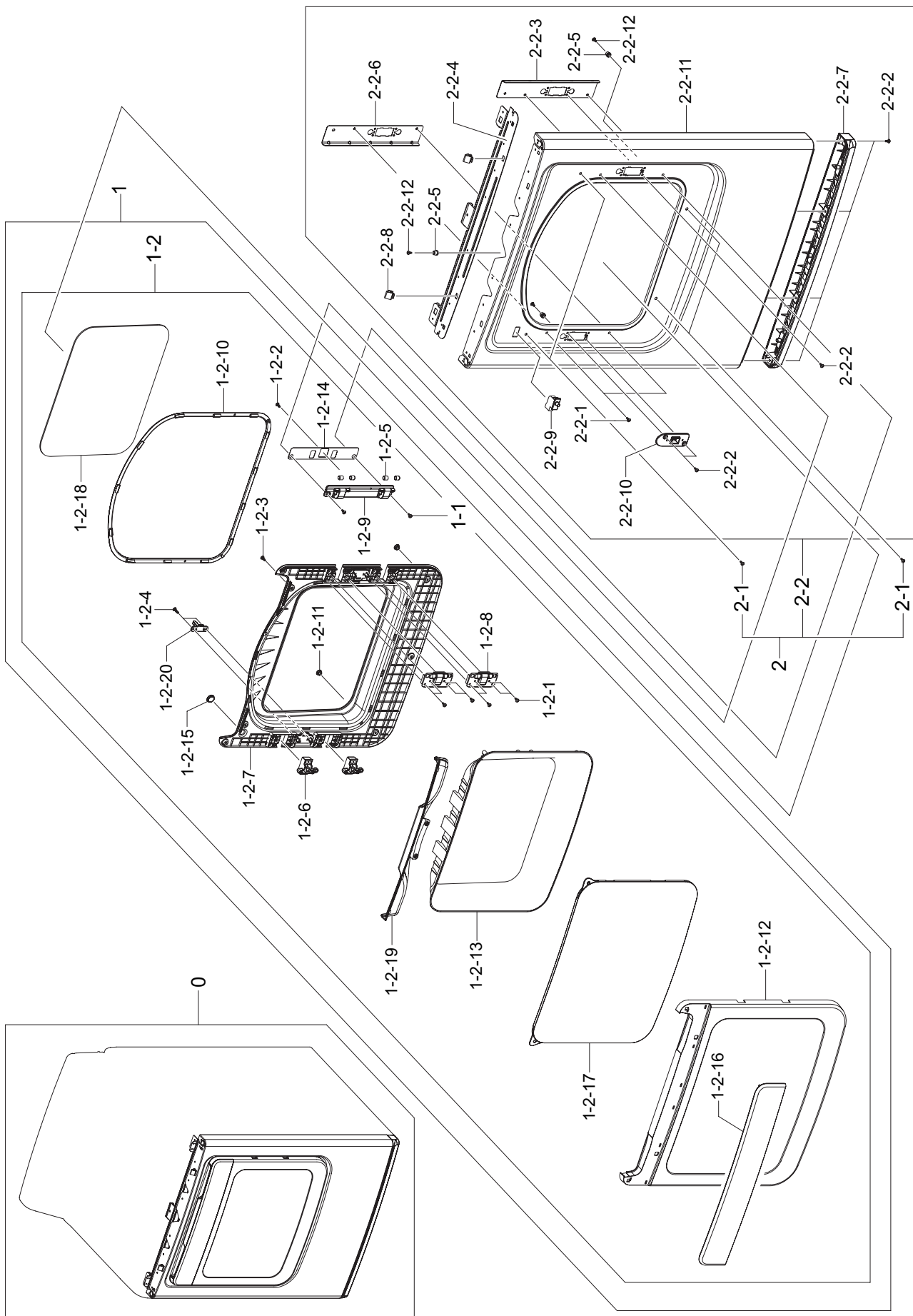
MODEL CODE: DV5451AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DV5451AGW/XAA	ASSY CLOTHES DRYER	ORCA-DRYER			
1	DC97-16739D	ASSY FRAME	ORCA-DRYER,DV5471AGW/XAA,GAS+WHITE	1	PC	SA
1-1	DC97-16750A	ASSY BRACKET SPRING(L)	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2	DC61-03047A	BRACKET-SPRING(R)	ORCA-DRYER,EGI-SECC,W66.5,L643.8,NTR,DV55A7S2P	1	PC	SNA
2	DC63-00534B	COVER-BACK	WINGS-DRYER,GI,T0.6,-,-,-,-,NTR,-	1	PC	SA
5	DC61-03127A	GUIDE-COVER TOP	ORCA,POM,W28.0,L23.0,K300,BLK,ORCA-PJT	4	PC	SA
6	DC90-06970A	ASSY COVER TOP	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
6-1	DC63-01360A	COVER-PCB(M)	DV5471AEP,ABS,T2.5,NTR,VE-0858	1	PC	SNA
6-2	DC67-00607A	CAP-COVER TOP	DV5471AEP/XAA,ABS,T2.5,W65.2,L105.0,VE-0856,NTR	1	PC	SNA
6-3	DC92-00322E	ASSY PCB MAIN	ORCA,DRYER MAIN,120V/60Hz,Y,SMPS,TNY277	1	PC	SA
6-4	DC97-16751B	ASSY COVER TOP	ORCA,DV5471AEW/XAA,EGI,T0.8,W684.0*L714.2,NEAT WHITE	1	PC	SA
6-4-1	DC63-01325B	COVER-TOP	DV5471AEW/XAA,EGI-SECC,T0.8,W684.0,L741.2,WHITE	1	PC	SA
6-4-2	DC61-03134A	BRACKET-COVER TOP	DV5471AEP,GI-SGCC,T1.4,W45.0,L24.0,BLACK	2	PC	SNA
6-4-3	6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	2	PC	SA
7	DC93-00191B	ASSY M. WIRE HARNESS	ORCA,DRYER,120,DC LAMP,STEAM,GAS	1	PC	SNA
8	DC90-07101A	ASSY PANEL CONTROL	ORCA-DRYER,DV5451AGW/XAA	1	PC	SNA
9	DC97-16827A	ASSY DOOR	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
10	DC97-16791A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
11	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
12	DC97-16812A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
13	DC97-16814A	ASSY DRUM BACK	ORCA-DRYER,DV5451AGW/XAA	1	PC	SNA
14	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
15	DC97-07519A	ASSY DUCT EXHAUST	WINGS-DRYER,MDE9700AYW,-,-,-	1	PC	SA
17	DC97-12150A	ASSY LEG	MARS-PJT,DRYER,-,-,-,-	4	PC	SA
17-1	DC61-01226A	BRACKET-LEG	WINGS-DRYER,SGCC(GI),T1.6,-,-,-,-	1	PC	SA
17-2	DC61-01693A	LEG	MARS-PJT,FRPP,-,-,-,-	1	PC	SA
18	DC97-15103A	ASSY CONNECTOR	DV448AEW,-,PACKING/HOSE CONNECTOR,-,-,-	1	PC	SA
18-1	DC62-40178B	SEAL-WATER	DV338,EPDM,T3.0,ID13.5,OD24.5,HOSE-WATER	1	PC	SA
18-2	DC67-00324A	HOSE-CONNECTOR	DV448AEG/XAA,BRASS,ID18,OD26.5,T5.0,L60,NTR,-	1	PC	SNA
19	DC97-15249A	ASSY HOSE CONNECTOR	DV448AEW,-,STEAM/CONNECTOR,-,-,-	1	PC	SA
20	DC97-15692A	ASSY HOSE WATER	ACE,Wf419AAW,COLD,L1240,OD15,ID8.7,BLK	1	PC	SC
20-1	DC62-00075B	HOSE-WATER(C)	NBR+NYLON,ID10.2,OD16.5,L1240,BLK,WSLS1100A0WW/COLD	1	PC	SNA
20-1-1	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	1	PC	SA
20-2	DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	2	PC	SA
21	DC97-10720A	ASSY DUCT	MDG9700AWW,-,-,-,GAS,-	1	PC	SA
22	DC97-14492A	ASSY BURNER	-,-,-,-	1	PC	SA
23	DC96-00038G	ASSY POWER CORD	DV4006,EP3(16A)DRYER,-,-	1	PC	SA

MEMO

5-2. ASS'Y FRAME FRONT & DOOR



MODEL CODE: DV5471AEP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY FRAME FRONT & DOOR	ORCA-DRYER	1		
1	DC97-16755A	ASSY DOOR	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
1-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
1-2	DC97-16735A	ASSY DOOR	ORCA-DRYER,DV5471AEP,L536.1*W548.1,INOX	1	PC	SA
1-2-1	6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
1-2-2	6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+2,M4,L14,PASS,STS430	15	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+2,M4,L14,PASS,STS430	2	PC	SA
1-2-4	6002-000445	SCREW-TAPPING	TH,+2,M4,L18,PASS,STS304	2	PC	SA
1-2-5	DC61-00891A	GUIDE-HINGE	HAUZEN(DOM),POM,-,-,-,WHT,HINGE	4	PC	SA
1-2-6	DC61-03053A	GUIDE-HOLDER GLASS	DV5471AEP,ABS,W44.4,L21.9,H23.6,G RAY,ORCA-PJT	2	PC	SNA
1-2-7	DC61-03054A	HOLDER-GLASS	DV5471AEP,PP,T3.0,GRAY	1	PC	SA
1-2-8	DC61-03055A	SUPPORT-HINGE	DV5471AEP,GI-SGCC,T1.4,L97.8,NTR,ORCA-PJT	2	PC	SNA
1-2-9	DC61-03136A	HINGE-DOOR	DV5471AEP,ALDC,T2.5,W32.0,L210.0,GRAY	1	PC	SNA
1-2-10	DC62-00320A	SEAL-AIR	DV5471AEP,TPE,GRAY,W450.8,L424.0,5045N	1	PC	SA
1-2-11	DC63-00613B	CUSHION-COVER(F)	SEW-6HR129AT,SILICON,-,-,-,-,GRY	2	PC	SA
1-2-12	DC63-01326A	COVER-DOOR	DV5471AEP,ABS,T3.0,W548.2,L489.7,INOX	1	PC	SA
1-2-13	DC63-01327A	COVER-DOOR(I)	DV5471AEP,ABS,W480.9,L371.2,INOX,ORCA	1	PC	SNA
1-2-14	DC63-01362A	COVER-HINGE	DV5471AEP,PET,T0.188,W34.0,L212.0,NTR	1	PC	SNA
1-2-15	DC63-01396A	CUSHION-COVER(F)	DV5471AEP/XAA,EPDM,GRAY	1	PC	SNA
1-2-16	DC64-02616A	DECORATION-DOOR	DV5471AEP,ABS,T3.0,NTR	1	PC	SNA
1-2-17	DC64-02617A	DOOR-SAFETY	DV5471AEP,PET,T2.8,W484.7,L375.7,NTR,ORCA	1	PC	SNA
1-2-18	DC64-02705A	DOOR-GLASS	ORCA-DRYER, Tempered GLASS,T3.2,W389.0xL302.6	1	PC	SA
1-2-19	DC64-02706A	HANDLE-DOOR	DV5471AEP,ABS,T3.0,W495.3,INOX(S PRAY)	1	PC	SA
1-2-20	DC66-00691A	LEVER-DOOR	DV5471AEP,POM,L52.0,F20-03,NTR	1	PC	SNA
2	DC97-16756A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
2-1	DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA
2-2	DC97-16744A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEP/XAA,EGI,T0.8,INOX	1	PC	SA
2-2-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA

MODEL CODE: DV5471AEP/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+,NO,2S,M4,L12,NI PLT,SWRCH18A	4	PC	SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+,NO,2S,M4,L12,NI PLT,SWRCH18A	1	PC	SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+,NO,2S,M4,L12,NI PLT,SWRCH18A	2	PC	SNA
2-2-3	DC61-03045A	BRACKET-HINGE(R)	ORCA-DRYER,HGI-SGHC,T1.4,L300,NTR,DV5471AEP/XAA	1	PC	SA
2-2-4	DC61-03046A	BRACKET-FRAME FRONT	ORCA-DRYER,GI-SGCC,T1.4,W400,NTR,DV5471AEP/XAA	1	PC	SNA
2-2-5	DC61-03133A	GUIDE-COVER TOP	DV5471AEP,PA,L10.0,Zytel FR50,BLK	4	PC	SA
2-2-6	DC61-03135A	BRACKET-HINGE(L)	DV5471AEP,HGI-SGHC,T1.4,L300,NTR	1	PC	SA
2-2-7	DC61-03169A	BASE	DV5471AEP,ABS,W682.0,H31.2,BLK	1	PC	SNA
2-2-8	DC61-03174A	FIXER-COVER TOP	DV5471AEP/XAA,SK5,T0.8,W19.0,H21.9,NTR,ORCA-PJT	2	PC	SA
2-2-9	DC64-00828B	DOOR-S/W	SPE110F-1D3,NYLON,T13.6,H44,W44.3,WHT,125/250V/10A	1	PC	SA
2-2-10	DC97-07510B	ASSY HOLDER LEVER	-,MDE7800AYW,DRYER/DOOR LOCK,-,-,-	1	PC	SA
2-2-11	DC97-16737A	ASSY FRAME FRONT(S)	ORCA-DRYER,DV5471AEP/XAA,EGI,T0.8,INOX	1	PC	SA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA

MODEL CODE: DV5471AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY FRAME FRONT & DOOR	ORCA-DRYER	1		
1	DC97-16794A	ASSY DOOR	ORCA,DV5471AEW/XAA	1	PC	SNA
1-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
1-2	DC97-16735B	ASSY DOOR	ORCA,DV5471AEW/XAA,L536.1*W548.1,WHITE	1	PC	SA
1-2-1	6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
1-2-2	6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+2,M4,L14,PASS,STS430	15	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+2,M4,L14,PASS,STS430	2	PC	SA
1-2-4	6002-000445	SCREW-TAPPING	TH,+2,M4,L18,PASS,STS304	2	PC	SA
1-2-5	DC61-00891A	GUIDE-HINGE	HAUZEN(DOM),POM,-,-,WHT,HINGE	4	PC	SA
1-2-6	DC61-03053B	GUIDE-HOLDER GLASS	DV5471AEW/XAA,ABS,W44.4,L21.9,H23.6	2	PC	SNA
1-2-7	DC61-03054A	HOLDER-GLASS	DV5471AEP,PP,T3.0,GRAY	1	PC	SA
1-2-8	DC61-03055A	SUPPORT-HINGE	DV5471AEP,GI-SGCC,T1.4,L97.8,NTR,ORCA-PJT	2	PC	SNA
1-2-9	DC61-03136A	HINGE-DOOR	DV5471AEP,ALDC,T2.5,W32.0,L210.0,GRAY	1	PC	SNA
1-2-10	DC62-00320A	SEAL-AIR	DV5471AEP,TPE,GRAY,W450.8,L424.0,5045N	1	PC	SA
1-2-11	DC63-00613B	CUSHION-COVER(F)	SEW-6HR129AT,SILICON,-,-,-,GRY	2	PC	SA
1-2-12	DC63-01326B	COVER-DOOR	DV5471AEW/XAA,ABS,T3.0,W548.2,L489.7,NEAT WHITE	1	PC	SA
1-2-13	DC63-01327B	COVER-DOOR(I)	DV5471AEW/XAA,ABS,W480.9,L371.2,NEAT WHT	1	PC	SNA
1-2-14	DC63-01362A	COVER-HINGE	DV5471AEP,PET,T0.188,W34.0,L212.0,NTR	1	PC	SNA
1-2-15	DC63-01396A	CUSHION-COVER(F)	DV5471AEP/XAA,SILICON,GRAY	1	PC	SNA
1-2-16	DC64-02616A	DECORATION-DOOR	DV5471AEP,ABS,T3.0,NTR,SPRAY(IN OX)	1	PC	SNA
1-2-17	DC64-02617A	DOOR-SAFETY	DV5471AEP,PET,T2.8,W484.7,L375.7,NTR,ORCA	1	PC	SNA
1-2-18	DC64-02705A	DOOR-GLASS	ORCA-DRYER,Tempered GLASS,T3.2,W389.0xL302.6	1	PC	SA
1-2-19	DC64-02706B	HANDLE-DOOR	DV5471AEW/XAA,ABS,T3.0,W495.3,NEAT WHITE	1	PC	SA
1-2-20	DC66-00691A	LEVER-DOOR	DV5471AEP,POM,L52.0,F20-03,NTR	1	PC	SNA
2	DC97-16791A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
2-1	DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA
2-2	DC97-16744C	ASSY FRAME FRONT	ORCA,DV5471AEW/XAA,EGI,T0.8,NEAT WHITE	1	PC	SA
2-2-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
2-2-2	6002-001149	SCREW-TAPPING	TH,+NO,2S,M4,L12,NI PLT,SWRCH18A	4	PC	SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+NO,2S,M4,L12,NI PLT,SWRCH18A	1	PC	SNA

MODEL CODE: DV5471AEW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+,NO,2S,M4,L12,NI PLT,SWRCH18A	2	PC	SNA
2-2-3	DC61-03045A	BRACKET-HINGE(R)	ORCA-DRYER,HGI-SGHC,T1.4,L300,NTR,DV5471AEP/XAA	1	PC	SA
2-2-4	DC61-03046A	BRACKET-FRAME FRONT	ORCA-DRYER,GI-SGCC,T1.4,W400,NTR,DV5471AEP/XAA	1	PC	SNA
2-2-5	DC61-03133A	GUIDE-COVER TOP	DV5471AEP,PA,L10.0,Zytel FR50,BLK	4	PC	SA
2-2-6	DC61-03135A	BRACKET-HINGE(L)	DV5471AEP,HGI-SGHC,T1.4,L300,NTR	1	PC	SA
2-2-7	DC61-03169A	BASE	DV5471AEP,ABS,W682.0,H31.2,BLK	1	PC	SNA
2-2-8	DC61-03174A	FIXER-COVER TOP	DV5471AEP/XAA,SK5,T0.8,W19.0,H21.9,NTR,ORCA-PJT	2	PC	SA
2-2-9	DC64-00828B	DOOR-S/W	SPE110F-1D3,NYLON,T13.6,H44,W44.3,WHT,125/250V/10A	1	PC	SA
2-2-10	DC97-07510B	ASSY HOLDER LEVER	-,MDE7800AYW,DRYER/DOOR LOCK,-,-,-	1	PC	SA
2-2-11	DC97-16737C	ASSY FRAME FRONT(S)	ORCA,DV5471AEW/XAA,EGI,T0.8,NEAT WHITE	1	PC	SA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA

MODEL CODE: DV5451AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY FRAME FRONT & DOOR	ORCA-DRYER	1		
1	DC97-16827A	ASSY DOOR	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
1-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
1-2	DC97-16735C	ASSY DOOR	ORCA-DRYER,DV5451AEW/XAA,L536.1*W548.1,WHITE	1	PC	SA
1-2-1	6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
1-2-2	6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+2,M4,L14,PASS,STS430	15	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+2,M4,L14,PASS,STS430	2	PC	SA
1-2-4	6002-000445	SCREW-TAPPING	TH,+2,M4,L18,PASS,STS304	2	PC	SA
1-2-5	DC61-00891A	GUIDE-HINGE	HAUZEN(DOM),POM,-,-,WHT,HINGE	4	PC	SA
1-2-6	DC61-03053B	GUIDE-HOLDER GLASS	DV5471AEW/XAA,ABS,W44.4,L21.9,H23.6	2	PC	SNA
1-2-7	DC61-03054A	HOLDER-GLASS	DV5471AEP,PP,T3.0,GRAY	1	PC	SA
1-2-8	DC61-03055A	SUPPORT-HINGE	DV5471AEP,GI-SGCC,T1.4,L97.8,NTR,ORCA-PJT	2	PC	SNA
1-2-9	DC61-03136A	HINGE-DOOR	DV5471AEP,ALDC,T2.5,W32.0,L210.0,GRAY	1	PC	SNA
1-2-10	DC62-00320A	SEAL-AIR	DV5471AEP,TPE,GRAY,W450.8,L424.0,5045N	1	PC	SA
1-2-11	DC63-00613B	CUSHION-COVER(F)	SEW-6HR129AT,SILICON,-,-,-,GRY	2	PC	SA
1-2-12	DC63-01326B	COVER-DOOR	DV5471AEW/XAA,ABS,T3.0,W548.2,L489.7,NEAT WHITE	1	PC	SA
1-2-13	DC63-01327B	COVER-DOOR(I)	DV5471AEW/XAA,ABS,W480.9,L371.2,NEAT WHT	1	PC	SNA
1-2-14	DC63-01362A	COVER-HINGE	DV5471AEP,PET,T0.188,W34.0,L212.0,NTR	1	PC	SNA
1-2-15	DC63-01396A	CUSHION-COVER(F)	DV5471AEP/XAA,SILICON,GRAY	1	PC	SNA
1-2-16	DC64-02616B	DECORATION-DOOR	DV5451AEW/XAA,ABS,T3.0,NTR	1	PC	SA
1-2-17	DC64-02617A	DOOR-SAFETY	DV5471AEP,PET,T2.8,W484.7,L375.7,NTR,ORCA	1	PC	SNA
1-2-18	DC64-02705A	DOOR-GLASS	ORCA-DRYER,Tempered GLASS,T3.2,W389.0xL302.6	1	PC	SA
1-2-19	DC64-02706B	HANDLE-DOOR	DV5471AEW/XAA,ABS,T3.0,W495.3,NEAT WHITE	1	PC	SA
1-2-20	DC66-00691A	LEVER-DOOR	DV5471AEP,POM,L52.0,F20-03,NTR	1	PC	SNA
2	DC97-16791A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
2-1	DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA
2-2	DC97-16744C	ASSY FRAME FRONT	ORCA,DV5471AEW/XAA,EGI,T0.8,NEAT WHITE	1	PC	SA
2-2-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
2-2-2	6002-001149	SCREW-TAPPING	TH,+NO,2S,M4,L12,NI PLT,SWRCH18A	4	PC	SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+NO,2S,M4,L12,NI PLT,SWRCH18A	1	PC	SNA

MODEL CODE: DV5451AEW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+,NO,2S,M4,L12,NI PLT,SWRCH18A	2	PC	SNA
2-2-3	DC61-03045A	BRACKET-HINGE(R)	ORCA-DRYER,HGI-SGHC,T1.4,L300,NTR,DV5471AEP/XAA	1	PC	SA
2-2-4	DC61-03046A	BRACKET-FRAME FRONT	ORCA-DRYER,GI-SGCC,T1.4,W400,NTR,DV5471AEP/XAA	1	PC	SNA
2-2-5	DC61-03133A	GUIDE-COVER TOP	DV5471AEP,PA,L10.0,Zytel FR50,BLK	4	PC	SA
2-2-6	DC61-03135A	BRACKET-HINGE(L)	DV5471AEP,HGI-SGHC,T1.4,L300,NTR	1	PC	SA
2-2-7	DC61-03169A	BASE	DV5471AEP,ABS,W682.0,H31.2,BLK	1	PC	SNA
2-2-8	DC61-03174A	FIXER-COVER TOP	DV5471AEP/XAA,SK5,T0.8,W19.0,H21.9,NTR,ORCA-PJT	2	PC	SA
2-2-9	DC64-00828B	DOOR-S/W	SPE110F-1D3,NYLON,T13.6,H44,W44.3,WHT,125/250V/10A	1	PC	SA
2-2-10	DC97-07510B	ASSY HOLDER LEVER	-,MDE7800AYW,DRYER/DOOR LOCK,-,-,-	1	PC	SA
2-2-11	DC97-16737C	ASSY FRAME FRONT(S)	ORCA,DV5471AEW/XAA,EGI,T0.8,NEAT WHITE	1	PC	SA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA

MODEL CODE: DV5471AGP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY FRAME FRONT & DOOR	ORCA-DRYER	1		
1	DC97-16755A	ASSY DOOR	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
1-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
1-2	DC97-16735A	ASSY DOOR	ORCA-DRYER,DV5471AEP,L536.1*W548.1,INOX	1	PC	SA
1-2-1	6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
1-2-2	6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+2,M4,L14,PASS,STS430	15	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+2,M4,L14,PASS,STS430	2	PC	SA
1-2-4	6002-000445	SCREW-TAPPING	TH,+2,M4,L18,PASS,STS304	2	PC	SA
1-2-5	DC61-00891A	GUIDE-HINGE	HAUZEN(DOM),POM,-,-,WHT,HINGE	4	PC	SA
1-2-6	DC61-03053A	GUIDE-HOLDER GLASS	DV5471AEP,ABS,W44.4,L21.9,H23.6,GRAY,ORCA-PJT	2	PC	SNA
1-2-7	DC61-03054A	HOLDER-GLASS	DV5471AEP,PP,T3.0,GRAY	1	PC	SA
1-2-8	DC61-03055A	SUPPORT-HINGE	DV5471AEP,GI-SGCC,T1.4,L97.8,NTR,ORCA-PJT	2	PC	SNA
1-2-9	DC61-03136A	HINGE-DOOR	DV5471AEP,ALDC,T2.5,W32.0,L210.0,GRAY	1	PC	SNA
1-2-10	DC62-00320A	SEAL-AIR	DV5471AEP,TPE,GRAY,W450.8,L424.0,5045N	1	PC	SA
1-2-11	DC63-00613B	CUSHION-COVER(F)	SEW-6HR129AT,SILICON,-,-,-,GRY	2	PC	SA
1-2-12	DC63-01326A	COVER-DOOR	DV5471AEP,ABS,T3.0,W548.2,L489.7,INOX	1	PC	SA
1-2-13	DC63-01327A	COVER-DOOR(I)	DV5471AEP,ABS,W480.9,L371.2,INOX,ORCA	1	PC	SNA
1-2-14	DC63-01362A	COVER-HINGE	DV5471AEP,PET,T0.188,W34.0,L212.0,NTR	1	PC	SNA
1-2-15	DC63-01396A	CUSHION-COVER(F)	DV5471AEP/XAA,EPDM,GRAY	1	PC	SNA
1-2-16	DC64-02616A	DECORATION-DOOR	DV5471AEP,ABS,T3.0,NTR	1	PC	SNA
1-2-17	DC64-02617A	DOOR-SAFETY	DV5471AEP,PET,T2.8,W484.7,L375.7,NTR,ORCA	1	PC	SNA
1-2-18	DC64-02705A	DOOR-GLASS	ORCA-DRYER,Tempered GLASS,T3.2,W389.0xL302.6	1	PC	SA
1-2-19	DC64-02706A	HANDLE-DOOR	DV5471AEP,ABS,T3.0,W495.3,INOX(SPRAY)	1	PC	SA
1-2-20	DC66-00691A	LEVER-DOOR	DV5471AEP,POM,L52.0,F20-03,NTR	1	PC	SNA
2	DC97-16756A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
2-1	DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA
2-2	DC97-16744A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEP/XAA,EGI,T0.8,INOX	1	PC	SA
2-2-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
2-2-2	6002-001149	SCREW-TAPPING	TH,+NO,2S,M4,L12,NI PLT,SWRCH18A	4	PC	SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+NO,2S,M4,L12,NI PLT,SWRCH18A	1	PC	SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+NO,2S,M4,L12,NI PLT,SWRCH18A	2	PC	SNA

MODEL CODE: DV5471AGP/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-2-3	DC61-03045A	BRACKET-HINGE(R)	ORCA-DRYER,HGI-SGHC,T1.4,L300,NTR,DV5471AEP/XAA	1	PC	SA
2-2-4	DC61-03046A	BRACKET-FRAME FRONT	ORCA-DRYER,GI-SGCC,T1.4,W400,NTR,DV5471AEP/XAA	1	PC	SNA
2-2-5	DC61-03133A	GUIDE-COVER TOP	DV5471AEP,PA,L10.0,Zytel FR50,BLK	4	PC	SA
2-2-6	DC61-03135A	BRACKET-HINGE(L)	DV5471AEP,HGI-SGHC,T1.4,L300,NTR	1	PC	SA
2-2-7	DC61-03169A	BASE	DV5471AEP,ABS,W682.0,H31.2,BLK	1	PC	SNA
2-2-8	DC61-03174A	FIXER-COVER TOP	DV5471AEP/XAA,SK5,T0.8,W19.0,H21.9,NTR,ORCA-PJT	2	PC	SA
2-2-9	DC64-00828B	DOOR-S/W	SPE110F-1D3,NYLON,T13.6,H44,W44.3,WHT,125/250V/10A	1	PC	SA
2-2-10	DC97-07510B	ASSY HOLDER LEVER	-,MDE7800AYW,DRYER/DOOR LOCK,-,-,-	1	PC	SA
2-2-11	DC97-16737A	ASSY FRAME FRONT(S)	ORCA-DRYER,DV5471AEP/XAA,EGI,T0.8,INOX	1	PC	SA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA

MODEL CODE: DV5471AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY FRAME FRONT & DOOR	ORCA-DRYER	1		
1	DC97-16794A	ASSY DOOR	ORCA,DV5471AEW/XAA	1	PC	SNA
1-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
1-2	DC97-16735B	ASSY DOOR	ORCA,DV5471AEW/XAA,L536.1*W548.1,WHITE	1	PC	SA
1-2-1	6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
1-2-2	6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+2,M4,L14,PASS,STS430	15	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+2,M4,L14,PASS,STS430	2	PC	SA
1-2-4	6002-000445	SCREW-TAPPING	TH,+2,M4,L18,PASS,STS304	2	PC	SA
1-2-5	DC61-00891A	GUIDE-HINGE	HAUZEN(DOM),POM,-,-,WHT,HINGE	4	PC	SA
1-2-6	DC61-03053B	GUIDE-HOLDER GLASS	DV5471AEW/XAA,ABS,W44.4,L21.9,H23.6	2	PC	SNA
1-2-7	DC61-03054A	HOLDER-GLASS	DV5471AEP,PP,T3.0,GRAY	1	PC	SA
1-2-8	DC61-03055A	SUPPORT-HINGE	DV5471AEP,GI-SGCC,T1.4,L97.8,NTR,ORCA-PJT	2	PC	SNA
1-2-9	DC61-03136A	HINGE-DOOR	DV5471AEP,ALDC,T2.5,W32.0,L210.0,GRAY	1	PC	SNA
1-2-10	DC62-00320A	SEAL-AIR	DV5471AEP,TPE,GRAY,W450.8,L424.0,5045N	1	PC	SA
1-2-11	DC63-00613B	CUSHION-COVER(F)	SEW-6HR129AT,SILICON,-,-,-,GRY	2	PC	SA
1-2-12	DC63-01326B	COVER-DOOR	DV5471AEW/XAA,ABS,T3.0,W548.2,L489.7,NEAT WHITE	1	PC	SA
1-2-13	DC63-01327B	COVER-DOOR(I)	DV5471AEW/XAA,ABS,W480.9,L371.2,NEAT WHT	1	PC	SNA
1-2-14	DC63-01362A	COVER-HINGE	DV5471AEP,PET,T0.188,W34.0,L212.0,NTR	1	PC	SNA
1-2-15	DC63-01396A	CUSHION-COVER(F)	DV5471AEP/XAA,SILICON,GRAY	1	PC	SNA
1-2-16	DC64-02616A	DECORATION-DOOR	DV5471AEP,ABS,T3.0,NTR,SPRAY(IN OX)	1	PC	SNA
1-2-17	DC64-02617A	DOOR-SAFETY	DV5471AEP,PET,T2.8,W484.7,L375.7,NTR,ORCA	1	PC	SNA
1-2-18	DC64-02705A	DOOR-GLASS	ORCA-DRYER, Tempered GLASS,T3.2,W389.0xL302.6	1	PC	SA
1-2-19	DC64-02706B	HANDLE-DOOR	DV5471AEW/XAA,ABS,T3.0,W495.3,NEAT WHITE	1	PC	SA
1-2-20	DC66-00691A	LEVER-DOOR	DV5471AEP,POM,L52.0,F20-03,NTR	1	PC	SNA
2	DC97-16791A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
2-1	DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA
2-2	DC97-16744C	ASSY FRAME FRONT	ORCA,DV5471AEW/XAA,EGI,T0.8,NEAT WHITE	1	PC	SA
2-2-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
2-2-2	6002-001149	SCREW-TAPPING	TH,+NO,2S,M4,L12,NI PLT,SWRCH18A	4	PC	SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+NO,2S,M4,L12,NI PLT,SWRCH18A	1	PC	SNA

MODEL CODE: DV5471AGW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+,NO,2S,M4,L12,NI PLT,SWRCH18A	2	PC	SNA
2-2-3	DC61-03045A	BRACKET-HINGE(R)	ORCA-DRYER,HGI-SGHC,T1.4,L300,NTR,DV5471AEP/XAA	1	PC	SA
2-2-4	DC61-03046A	BRACKET-FRAME FRONT	ORCA-DRYER,GI-SGCC,T1.4,W400,NTR,DV5471AEP/XAA	1	PC	SNA
2-2-5	DC61-03133A	GUIDE-COVER TOP	DV5471AEP,PA,L10.0,Zytel FR50,BLK	4	PC	SA
2-2-6	DC61-03135A	BRACKET-HINGE(L)	DV5471AEP,HGI-SGHC,T1.4,L300,NTR	1	PC	SA
2-2-7	DC61-03169A	BASE	DV5471AEP,ABS,W682.0,H31.2,BLK	1	PC	SNA
2-2-8	DC61-03174A	FIXER-COVER TOP	DV5471AEP/XAA,SK5,T0.8,W19.0,H21.9,NTR,ORCA-PJT	2	PC	SA
2-2-9	DC64-00828B	DOOR-S/W	SPE110F-1D3,NYLON,T13.6,H44,W44.3,WHT,125/250V/10A	1	PC	SA
2-2-10	DC97-07510B	ASSY HOLDER LEVER	-,MDE7800AYW,DRYER/DOOR LOCK,-,-,-	1	PC	SA
2-2-11	DC97-16737C	ASSY FRAME FRONT(S)	ORCA,DV5471AEW/XAA,EGI,T0.8,NEAT WHITE	1	PC	SA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA

MODEL CODE: DV5451AGW/XAA

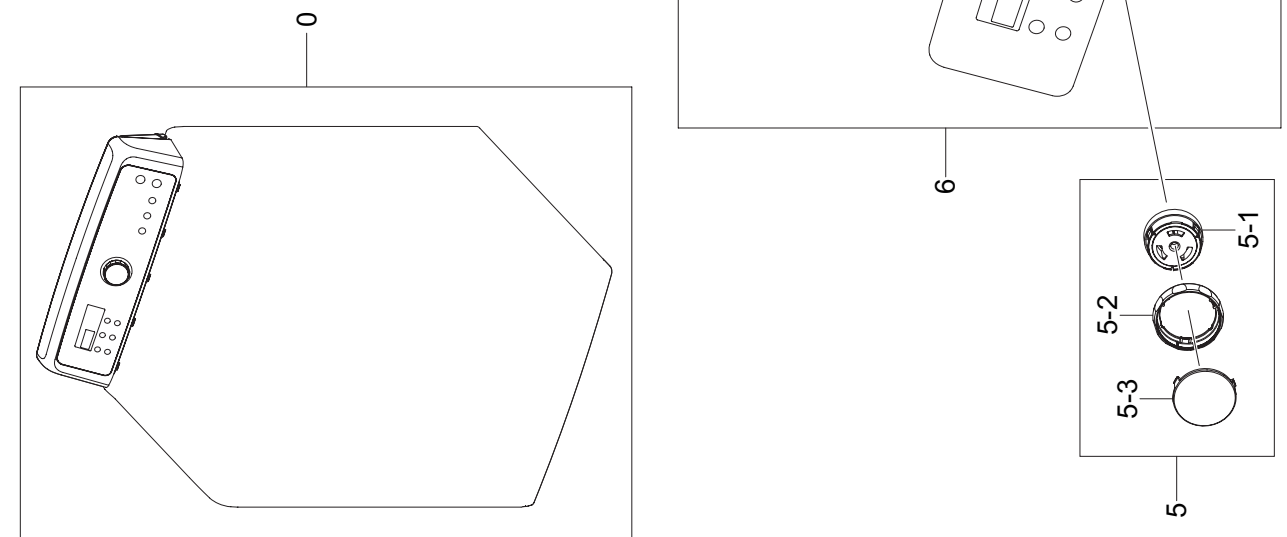
Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY FRAME FRONT & DOOR	ORCA-DRYER	1		
1	DC97-16827A	ASSY DOOR	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
1-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
1-2	DC97-16735C	ASSY DOOR	ORCA-DRYER,DV5451AEW/XAA,L536.1*W548.1,WHITE	1	PC	SA
1-2-1	6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
1-2-2	6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+,2,M4,L14,PASS,STS430	15	PC	SA
1-2-3	6002-000444	SCREW-TAPPING	TH,+,2,M4,L14,PASS,STS430	2	PC	SA
1-2-4	6002-000445	SCREW-TAPPING	TH,+,2,M4,L18,PASS,STS304	2	PC	SA
1-2-5	DC61-00891A	GUIDE-HINGE	HAUZEN(DOM),POM,-,-,WHT,HINGE	4	PC	SA
1-2-6	DC61-03053B	GUIDE-HOLDER GLASS	DV5471AEW/XAA,ABS,W44.4,L21.9,H23.6	2	PC	SNA
1-2-7	DC61-03054A	HOLDER-GLASS	DV5471AEP,PP,T3.0,GRAY	1	PC	SA
1-2-8	DC61-03055A	SUPPORT-HINGE	DV5471AEP,GI-SGCC,T1.4,L97.8,NTR,ORCA-PJT	2	PC	SNA
1-2-9	DC61-03136A	HINGE-DOOR	DV5471AEP,ALDC,T2.5,W32.0,L210.0,GRAY	1	PC	SNA
1-2-10	DC62-00320A	SEAL-AIR	DV5471AEP,TPE,GRAY,W450.8,L424.0,5045N	1	PC	SA
1-2-11	DC63-00613B	CUSHION-COVER(F)	SEW-6HR129AT,SILICON,-,-,-,GRY	2	PC	SA
1-2-12	DC63-01326B	COVER-DOOR	DV5471AEW/XAA,ABS,T3.0,W548.2,L489.7,NEAT WHITE	1	PC	SA
1-2-13	DC63-01327B	COVER-DOOR(I)	DV5471AEW/XAA,ABS,W480.9,L371.2,NEAT WHT	1	PC	SNA
1-2-14	DC63-01362A	COVER-HINGE	DV5471AEP,PET,T0.188,W34.0,L212.0,NTR	1	PC	SNA
1-2-15	DC63-01396A	CUSHION-COVER(F)	DV5471AEP/XAA,SILICON,GRAY	1	PC	SNA
1-2-16	DC64-02616B	DECORATION-DOOR	DV5451AEW/XAA,ABS,T3.0,NTR	1	PC	SA
1-2-17	DC64-02617A	DOOR-SAFETY	DV5471AEP,PET,T2.8,W484.7,L375.7,NTR,ORCA	1	PC	SNA
1-2-18	DC64-02705A	DOOR-GLASS	ORCA-DRYER,Tempered GLASS,T3.2,W389.0xL302.6	1	PC	SA
1-2-19	DC64-02706B	HANDLE-DOOR	DV5471AEW/XAA,ABS,T3.0,W495.3,NEAT WHITE	1	PC	SA
1-2-20	DC66-00691A	LEVER-DOOR	DV5471AEP,POM,L52.0,F20-03,NTR	1	PC	SNA
2	DC97-16791A	ASSY FRAME FRONT	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
2-1	DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA
2-2	DC97-16744C	ASSY FRAME FRONT	ORCA,DV5471AEW/XAA,EGI,T0.8,NEAT WHITE	1	PC	SA
2-2-1	6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	2	PC	SA
2-2-2	6002-001149	SCREW-TAPPING	TH,+,NO,2S,M4,L12,NI PLT,SWRCH18A	4	PC	SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+,NO,2S,M4,L12,NI PLT,SWRCH18A	1	PC	SNA

MODEL CODE: DV5451AGW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-2-2	6002-001149	SCREW-TAPPING	TH,+,NO,2S,M4,L12,NI PLT,SWRCH18A	2	PC	SNA
2-2-3	DC61-03045A	BRACKET-HINGE(R)	ORCA-DRYER,HGI-SGHC,T1.4,L300,NTR,DV5471AEP/XAA	1	PC	SA
2-2-4	DC61-03046A	BRACKET-FRAME FRONT	ORCA-DRYER,GI-SGCC,T1.4,W400,NTR,DV5471AEP/XAA	1	PC	SNA
2-2-5	DC61-03133A	GUIDE-COVER TOP	DV5471AEP,PA,L10.0,Zytel FR50,BLK	4	PC	SA
2-2-6	DC61-03135A	BRACKET-HINGE(L)	DV5471AEP,HGI-SGHC,T1.4,L300,NTR	1	PC	SA
2-2-7	DC61-03169A	BASE	DV5471AEP,ABS,W682.0,H31.2,BLK	1	PC	SNA
2-2-8	DC61-03174A	FIXER-COVER TOP	DV5471AEP/XAA,SK5,T0.8,W19.0,H21.9,NTR,ORCA-PJT	2	PC	SA
2-2-9	DC64-00828B	DOOR-S/W	SPE110F-1D3,NYLON,T13.6,H44,W44.3,WHT,125/250V/10A	1	PC	SA
2-2-10	DC97-07510B	ASSY HOLDER LEVER	-,MDE7800AYW,DRYER/DOOR LOCK,-,-,-	1	PC	SA
2-2-11	DC97-16737C	ASSY FRAME FRONT(S)	ORCA,DV5471AEW/XAA,EGI,T0.8,NEAT WHITE	1	PC	SA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA
2-2-12	6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	2	PC	SNA

MEMO



MODEL CODE: DV5471AEP/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC97-16738A	ASSY PANEL CONTROL	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	4	PC	SA
2	DC63-01359A	COVER-PANEL	DV5471AEP,ABS,T3.0,W643.4,METAL SILVER,HH106	1	PC	SA
3	DC92-00619B	ASSY PCB SUB	ORCA DRYER,SUB(C) PBA,120V~220V 50/60HZ,MCU,N	1	PC	SA
4	DC92-00621B	ASSY PCB SUB	ORCA DRYER,SUB(S) PBA,120V~220V 50/60HZ,DSP,N	1	PC	SA
5	DC97-16068B	ASSY KNOB ENCODER	EAGLE-PJT,SQUALL,NO-PEARL/NO-SPRING	1	PC	SA
5-1	DC64-01642D	KNOB-ENCODER	HELIOS-C,ABS,T2.0,NO PEARL,SILVER,NO SPRING	1	PC	SNA
5-2	DC64-02222A	DECORATION-ENCODER	WF350ANW/ XAA,ABS,T6.0,W67.6,NTR,SQUALL	1	PC	SNA
5-3	DC64-02223A	DECORATION-ENCODER(I)	WF350ANW/ XAA,ABS,T2.0,W57.7,NTR,SQUALL	1	PC	SNA
6	DC97-16752A	ASSY S.PANEL CONTROL	ORCA-DRYER,DV5471AEP/ XAA,INOX,ENG	1	PC	SA
6-1	6044-001852	RING-CS	ID4.8,OD5.0,T0.25,BLK,SK5	14	PC	SA
6-2	DC64-02614A	BUTTON-PUSH	DV5471AEP,ABS,GRAY	1	PC	SA
6-3	DC64-02615A	BUTTON-PUSH(O)	DV5471AEP,ABS,GRAY	1	PC	SA
6-4	DC64-02712A	PANEL-CONTROL	WA5471ABP/ XAA,ABS,T4.0,W647.7,L173.0,INOX-GRAY	1	PC	SA
6-5	DC64-02730B	INLAY-PANEL	DV5471AEP/ XAA,PET,T0.188,BLACK,BEST1	1	PC	SA

MODEL CODE: DV5471AEW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-06971A	ASSY PANEL CONTROL	ORCA-DRYER,DV5471AEW/XAA	1	PC	SNA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	4	PC	SA
2	DC63-01359A	COVER-PANEL	DV5471AEP,ABS,T2.5,W643.4,METAL SILVER,HH106	1	PC	SA
3	DC92-00619B	ASSY PCB SUB	ORCA DRYER,SUB(C) PBA,120V~220V 50/60HZ,MCU,N	1	PC	SA
4	DC92-00621B	ASSY PCB SUB	ORCA DRYER,SUB(S) PBA,120V~220V 50/60HZ,DSP,N	1	PC	SA
5	DC97-16068B	ASSY KNOB ENCODER	EAGLE-PJT,SQUALL,NO-PEARL/NO-SPRING	1	PC	SA
5-1	DC64-01642D	KNOB-ENCODER	HELIOS-C,ABS,T2.0,NO PEARL,SILVER,NO SPRING	1	PC	SNA
5-2	DC64-02222A	DECORATION-ENCODER	WF350ANW/ XAA,ABS,T6.0,W67.6,NTR,SQUALL	1	PC	SNA
5-3	DC64-02223A	DECORATION-ENCODER(I)	WF350ANW/ XAA,ABS,T2.0,W57.7,NTR,SQUALL	1	PC	SNA
6	DC97-16752B	ASSY S.PANEL CONTROL	ORCA-DRYER,DV5471AEW/ XAA,WHITE,ENG	1	PC	SA
6-1	6044-001852	RING-CS	ID4.8,OD5.0,T0.25,BLK,SK5	14	PC	SA
6-2	DC64-02614A	BUTTON-PUSH	DV5471AEP,ABS,GRAY	1	PC	SA
6-3	DC64-02615A	BUTTON-PUSH(O)	DV5471AEP,ABS,GRAY	1	PC	SA
6-4	DC64-02712B	PANEL-CONTROL	DV5471AEW/XAA,ABS,T4.0,W647.7,L1 73.0,WHITE	1	PC	SA
6-5	DC64-02730F	INLAY-PANEL	DV5471AEW/XAA,PET,T0.254,HAIR LINE,BEST2	1	PC	SA

MODEL CODE: DV5451AEW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-07100A	ASSY PANEL CONTROL	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	4	PC	SA
2	DC63-01359A	COVER-PANEL	DV5471AEP,ABS,T2.5,W643.4,METAL SILVER,HH106	1	PC	SA
3	DC92-00619D	ASSY PCB SUB	ORCA,DRYER BETTER(ELEC),120V~220V 50/60HZ,N	1	PC	SA
4	DC92-00621C	ASSY PCB SUB	ORCA BETTER,SUB DISPLAY,120V~220V 50/60HZ,N	1	PC	SA
5	DC97-16068B	ASSY KNOB ENCODER	EAGLE-PJT,SQUALL,NO-PEARL/NO- SPRING	1	PC	SA
5-1	DC64-01642D	KNOB-ENCODER	HELIOS-C,ABS,T2.0,NO PEARL,SILVER,NO SPRING	1	PC	SNA
5-2	DC64-02222A	DECORATION-ENCODER	WF350ANW/ XAA,ABS,T6.0,W67.6,NTR,SQUALL	1	PC	SNA
5-3	DC64-02223A	DECORATION-ENCODER(I)	WF350ANW/ XAA,ABS,T2.0,W57.7,NTR,SQUALL	1	PC	SNA
6	DC97-16752C	ASSY S.PANEL CONTROL	ORCA-DRYER,DV5451AEW/ XAA,BETTER,NEAT-WHITE,ENG	1	PC	SA
6-1	6044-001852	RING-CS	ID4.8,OD5.0,T0.25,BLK,SK5	14	PC	SA
6-2	DC64-02614A	BUTTON-PUSH	DV5471AEP,ABS,GRAY	1	PC	SA
6-3	DC64-02615A	BUTTON-PUSH(O)	DV5471AEP,ABS,GRAY	1	PC	SA
6-4	DC64-02712B	PANEL-CONTROL	DV5471AEW/XAA,ABS,T4.0,W647.7,L1 73.0,WHITE	1	PC	SA
6-5	DC64-02730D	INLAY-PANEL	DV5451AEW/XAA,PET,T0.254,HAIR LINE,BETTER	1	PC	SA

MODEL CODE: DV5471AGP/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-06951A	ASSY PANEL CONTROL	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	4	PC	SA
2	DC63-01359A	COVER-PANEL	DV5471AEP,ABS,T3.0,W643.4,METAL SILVER,HH106	1	PC	SA
3	DC92-00619C	ASSY PCB SUB	ORCA,DRYER BEST(GAS),120V~220V 50/60HZ,N	1	PC	SA
4	DC92-00621B	ASSY PCB SUB	ORCA DRYER,SUB(S) PBA,120V~220V 50/60HZ,DSP,N	1	PC	SA
5	DC97-16068B	ASSY KNOB ENCODER	EAGLE-PJT,SQUALL,NO-PEARL/NO-SPRING	1	PC	SA
5-1	DC64-01642D	KNOB-ENCODER	HELIOS-C,ABS,T2.0,NO PEARL,SILVER,NO SPRING	1	PC	SNA
5-2	DC64-02222A	DECORATION-ENCODER	WF350ANW/ XAA,ABS,T6.0,W67.6,NTR,SQUALL	1	PC	SNA
5-3	DC64-02223A	DECORATION-ENCODER(I)	WF350ANW/ XAA,ABS,T2.0,W57.7,NTR,SQUALL	1	PC	SNA
6	DC97-16752A	ASSY S.PANEL CONTROL	ORCA-DRYER,DV5471AEP/ XAA,INOX,ENG	1	PC	SA
6-1	6044-001852	RING-CS	ID4.8,OD5.0,T0.25,BLK,SK5	14	PC	SA
6-2	DC64-02614A	BUTTON-PUSH	DV5471AEP,ABS,GRAY	1	PC	SA
6-3	DC64-02615A	BUTTON-PUSH(O)	DV5471AEP,ABS,GRAY	1	PC	SA
6-4	DC64-02712A	PANEL-CONTROL	WA5471ABP/ XAA,ABS,T4.0,W647.7,L173.0,INOX-GRAY	1	PC	SA
6-5	DC64-02730B	INLAY-PANEL	DV5471AEP/ XAA,PET,T0.188,BLACK,BEST1	1	PC	SA

MODEL CODE: DV5471AGW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

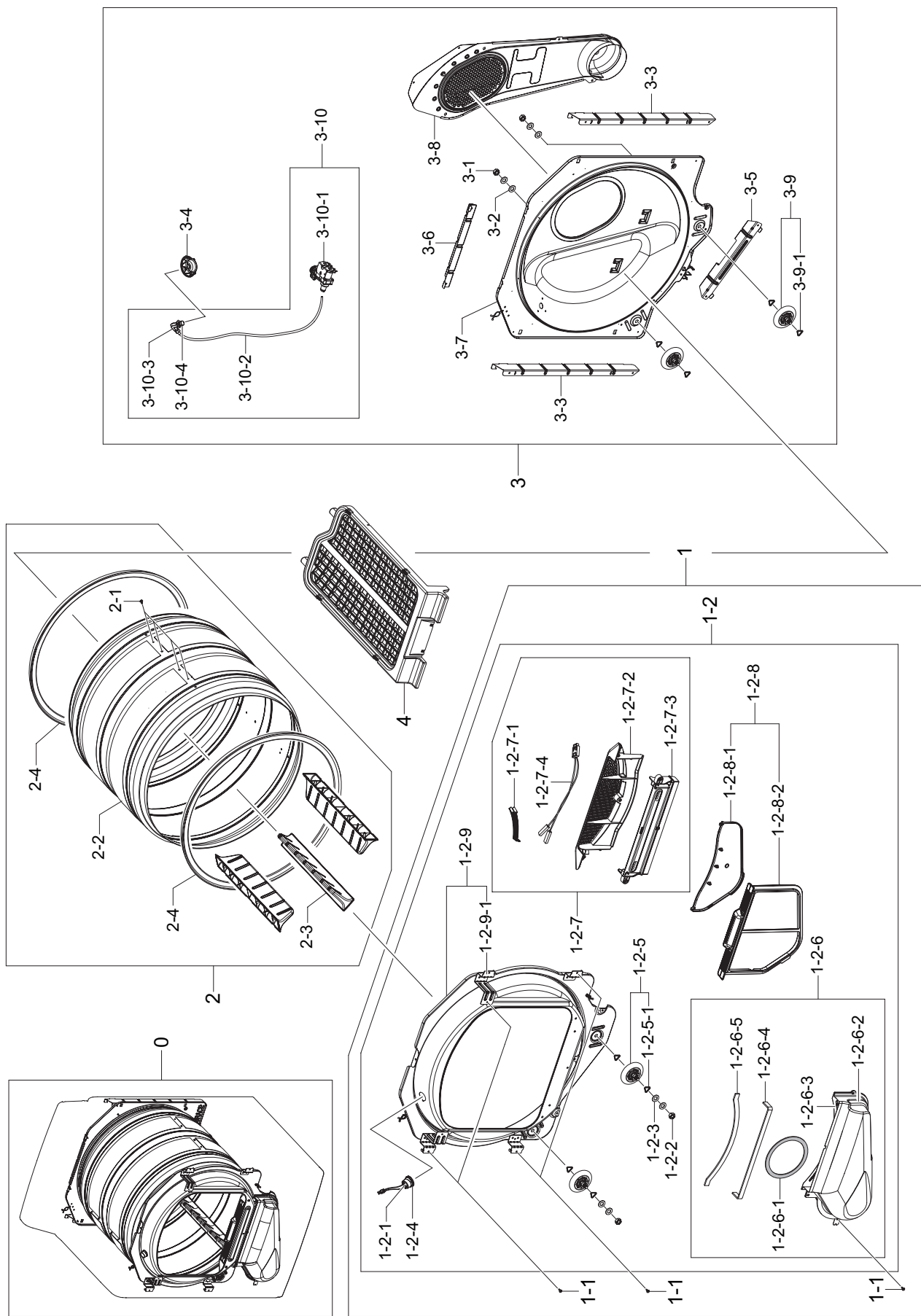
Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-07016A	ASSY PANEL CONTROL	ORCA-DRYER,DV5471AEP/XAA,INOX	1	PC	SNA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	4	PC	SA
2	DC63-01359A	COVER-PANEL	DV5471AEP,ABS,T3.0,W643.4,METAL SILVER,HH106	1	PC	SA
3	DC92-00619C	ASSY PCB SUB	ORCA,DRYER BEST(GAS),120V~220V 50/60HZ,N	1	PC	SA
4	DC92-00621B	ASSY PCB SUB	ORCA DRYER,SUB(S) PBA,120V~220V 50/60HZ,DSP,N	1	PC	SA
5	DC97-16068B	ASSY KNOB ENCODER	EAGLE-PJT,SQUALL,NO-PEARL/NO-SPRING	1	PC	SA
5-1	DC64-01642D	KNOB-ENCODER	HELIOS-C,ABS,T2.0,NO PEARL,SILVER,NO SPRING	1	PC	SNA
5-2	DC64-02222A	DECORATION-ENCODER	WF350ANW/ XAA,ABS,T6.0,W67.6,NTR,SQUALL	1	PC	SNA
5-3	DC64-02223A	DECORATION-ENCODER(I)	WF350ANW/ XAA,ABS,T2.0,W57.7,NTR,SQUALL	1	PC	SNA
6	DC97-16752B	ASSY S.PANEL CONTROL	ORCA-DRYER,DV5471AEW/ XAA,WHITE,ENG	1	PC	SA
6-1	6044-001852	RING-CS	ID4.8,OD5.0,T0.25,BLK,SK5	14	PC	SA
6-2	DC64-02614A	BUTTON-PUSH	DV5471AEP,ABS,GRAY	1	PC	SA
6-3	DC64-02615A	BUTTON-PUSH(O)	DV5471AEP,ABS,GRAY	1	PC	SA
6-4	DC64-02712B	PANEL-CONTROL	DV5471AEW/XAA,ABS,T4.0,W647.7,L1 73.0,WHITE	1	PC	SA
6-5	DC64-02730F	INLAY-PANEL	DV5471AEW/XAA,PET,T0.254,HAIR LINE,BEST2	1	PC	SA

MODEL CODE: DV5451AGW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-07101A	ASSY PANEL CONTROL	ORCA-DRYER,DV5451AGW/XAA	1	PC	SNA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	2	PC	SA
1	6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	4	PC	SA
2	DC63-01359A	COVER-PANEL	DV5471AEP,ABS,T2.5,W643.4,METAL SILVER,HH106	1	PC	SA
3	DC92-00619E	ASSY PCB SUB	ORCA,DRYER BETTER(GAS),120V~220V 50/60HZ,N	1	PC	SA
4	DC92-00621C	ASSY PCB SUB	ORCA BETTER,SUB DISPLAY,120V~220V 50/60HZ,N	1	PC	SA
5	DC97-16068B	ASSY KNOB ENCODER	EAGLE-PJT,SQUALL,NO-PEARL/NO- SPRING	1	PC	SA
5-1	DC64-01642D	KNOB-ENCODER	HELIOS-C,ABS,T2.0,NO PEARL,SILVER,NO SPRING	1	PC	SNA
5-2	DC64-02222A	DECORATION-ENCODER	WF350ANW/ XAA,ABS,T6.0,W67.6,NTR,SQUALL	1	PC	SNA
5-3	DC64-02223A	DECORATION-ENCODER(I)	WF350ANW/ XAA,ABS,T2.0,W57.7,NTR,SQUALL	1	PC	SNA
6	DC97-16752C	ASSY S.PANEL CONTROL	ORCA-DRYER,DV5451AEW/ XAA,BETTER,NEAT-WHITE,ENG	1	PC	SA
6-1	6044-001852	RING-CS	ID4.8,OD5.0,T0.25,BLK,SK5	14	PC	SA
6-2	DC64-02614A	BUTTON-PUSH	DV5471AEP,ABS,GRAY	1	PC	SA
6-3	DC64-02615A	BUTTON-PUSH(O)	DV5471AEP,ABS,GRAY	1	PC	SA
6-4	DC64-02712B	PANEL-CONTROL	DV5471AEW/XAA,ABS,T4.0,W647.7,L1 73.0,WHITE	1	PC	SA
6-5	DC64-02730D	INLAY-PANEL	DV5451AEW/XAA,PET,T0.254,HAIR LINE,BETTER	1	PC	SA

MEMO

5-4. ASS'Y DRUM PARTS



MODEL CODE: DV5471AEP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DRUM PARTS	ORCA-DRYER	1		
1	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-1	6006-001174	SCREW-TAPPING	TH,+,WE,2S,M4,L12,ZPC(WHT),SWR CH18A	5	PC	SNA
1-2	DC97-16740A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-1	DC47-00027D	LAMP	Chip LED Lamp,SLTNCW2502ANMALS, W5.2xH6,L1.3,OD23.5xH22.3,BOX,60m A,0.3W,6V,Chip type (rectangle 1EA)	1	PC	SNA
1-2-2	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
1-2-3	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
1-2-4	DC61-02281A	FIXER-LAMP	GE24-DRYER,EPDM,-,GRAY,-	1	PC	SA
1-2-5	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
1-2-5-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
1-2-6	DC97-07526B	ASSY DUCT OUTLET	DV337AEW,DRYER/BRACKET-APPLIED,-,-,-	1	PC	SA
1-2-6-1	DC63-10001K	ABSORBER SPONGE	SWF-P12,EPDM,T3,W15,L530,BLK	1	PC	SNA
1-2-6-2	DC67-00127A	DUCT-OUTLET(F)	WINGS-DRYER,GI,T0.35,-,-,NTR,FRONT	1	PC	SNA
1-2-6-3	DC67-00128B	DUCT-OUTLET(B)	DV337AEW,GI,T0.6,-,-,NTR,2-HOLES	1	PC	SNA
1-2-6-4	DC72-00032A	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L400,BLK ,DUCT-OUTLET(F)	1	PC	SNA
1-2-6-5	DC72-00032C	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L380,BLK ,DUCT-OUTLET(B)	1	PC	SNA
1-2-7	DC97-16741A	ASSY COVER FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-7-1	DC61-02627A	PLATE-SENSOR	DV220AEW,STAINLESS-STS430,T0.8,TOUCH-SENSOR	2	PC	SA
1-2-7-2	DC63-01319A	COVER-FILTER(B)	DV55A7S2P,PP,W445.5,L133.5,GRAY	1	PC	SA
1-2-7-3	DC63-01322A	COVER-FILTER(F)	ORCA-DRYER,PP,W360.0,L99.5,GRAY, DV5471AEP/XAA	1	PC	SA
1-2-7-4	DC96-00766A	ASSY WIRE HARNESS	GR-PJT,-,-,SUB/TOUCH SENSOR,-,-	1	PC	SA
1-2-8	DC97-16742A	ASSY CASE FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2-8-1	DC61-02610A	CASE-FILTER(U)	BIG-BANG DRYER,PP,GRAY,DV220AEW	1	PC	SNA
1-2-8-2	DC61-03048A	CASE-FILTER	DV5471AEP,PP,W328.5,L283.7,GRAY	1	PC	SA
1-2-9	DC97-16743A	ASSY-S.DRUM FRONT	ORCA-DRYER,DV5471AEP,T1.0	1	PC	SA
1-2-9-1	DC61-01236A	BRACKET-DRUM FRONT	WINGS-DRYER,SGCC(HGI),T2.0,-,-,-,DRUM-FRONT	2	PC	SA
2	DC97-16758A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
2-1	6002-000215	SCREW-TAPPING	TH,+,NO,1,M4,L16,ZPC(WHT),SWRC H18A	12	PC	SA
2-2	DC66-00397C	DRUM-WRAPPER	27-DRYER,STS430,625.3,OD667.3,L560 ,NTR,H/L #4/J1L(0.5T)	1	PC	SNA
2-3	DC66-00664A	DRUM-LIFTER	ORCA-DRYER,PP,L452.0,T3.0,GRAY,D V55A7S2P	3	PC	SNA

MODEL CODE: DV5471AEP/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-4	DC97-07618A	ASSY GASKET PAD	MDE9700AYW,DRYER/DRUM-WRAPPER,-,-,-,-	2	PC	SNA
3	DC97-16759A	ASSY DRUM BACK	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
3-1	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
3-2	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
3-3	DC61-01238A	BRACKET-DRUM BACK	27-DRYER,SBHG1-A,T0.8,-,-,-,SIDE/SGCC(GI)	2	PC	SA
3-4	DC61-02063A	GUIDE-NOZZLE	DV448AEG/XAA,PP(T142),T2.5,W68,L18,-,PURPLE DRYER STEAM	1	PC	SA
3-5	DC61-02826A	BRACKET-DRUM BACK(B)	DV520AEP/XAA,GI,T0.8	1	PC	SA
3-6	DC61-03130A	BRACKET-DRUM BACK	DV5471AEP,EGI-SECC,T1.0,L299.0,NTR	1	PC	SA
3-7	DC66-00411C	DRUM-BACK	DV331AEW,EGI-SECC,T0.6,GRAY	1	PC	SA
3-8	DC97-07521A	ASSY DUCT AIR	MDE7800AYW,DRYER,-,-,ELECTRIC,-	1	PC	SA
3-9	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
3-9-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
3-10	DC97-14929B	ASSY STEAM KIT	ACE DRYER,DV419AEW	1	PC	SA
3-10-1	DC62-30042A	VALVE-WATER	DV448,PA66,80.8*97.6*44.7,0.2~13,-,MIST VALVE	1	PC	SA
3-10-2	DC67-00331A	HOSE-DRAWER	DV448AEW,NYLON,ID4.3,OD6.35,-,L590,WHT,-	0.597	M	SNA
3-10-3	DC97-14928A	ASSY ELBOW	DV448AEG/XAA,C3771 BE-F	1	PC	SNA
3-10-4	DC97-15601A	ASSY NOZZLE	ACE DRYER,DV419AEW,-,-,-,-	1	PC	SNA
4	DC61-03052A	DIE-RACK DRY	DV5471AEP,PP,GRAY	1	PC	SA

MODEL CODE: DV5471AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DRUM PARTS	ORCA-DRYER	1		
1	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-1	6006-001174	SCREW-TAPPING	TH,+,WE,2S,M4,L12,ZPC(WHT),SWR CH18A	5	PC	SNA
1-2	DC97-16740A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-1	DC47-00027D	LAMP	Chip LED Lamp,SLTNCW2502ANMALS, W5.2xH6,L1.3,OD23.5xH22.3,BOX,60m A,0.3W,6V,Chip type (rectangle 1EA)	1	PC	SNA
1-2-2	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
1-2-3	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
1-2-4	DC61-02281A	FIXER-LAMP	GE24-DRYER,EPDM,-,GRAY,-	1	PC	SA
1-2-5	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
1-2-5-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
1-2-6	DC97-07526B	ASSY DUCT OUTLET	DV337AEW,DRYER/BRACKET-APPLIED,-,-,-	1	PC	SA
1-2-6-1	DC63-10001K	ABSORBER SPONGE	SWF-P12,EPDM,T3,W15,L530,BLK	1	PC	SNA
1-2-6-2	DC67-00127A	DUCT-OUTLET(F)	WINGS-DRYER,GI,T0.35,-,-,NTR,FRONT	1	PC	SNA
1-2-6-3	DC67-00128B	DUCT-OUTLET(B)	DV337AEW,GI,T0.6,-,-,NTR,2-HOLES	1	PC	SNA
1-2-6-4	DC72-00032A	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L400,BLK ,DUCT-OUTLET(F)	1	PC	SNA
1-2-6-5	DC72-00032C	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L380,BLK ,DUCT-OUTLET(B)	1	PC	SNA
1-2-7	DC97-16741A	ASSY COVER FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-7-1	DC61-02627A	PLATE-SENSOR	DV220AEW,STAINLESS-STS430,T0.8,TOUCH-SENSOR	2	PC	SA
1-2-7-2	DC63-01319A	COVER-FILTER(B)	DV55A7S2P,PP,W445.5,L133.5,GRAY	1	PC	SA
1-2-7-3	DC63-01322A	COVER-FILTER(F)	ORCA-DRYER,PP,W360.0,L99.5,GRAY, DV5471AEP/XAA	1	PC	SA
1-2-7-4	DC96-00766A	ASSY WIRE HARNESS	GR-PJT,-,-,SUB/TOUCH SENSOR,-,-	1	PC	SA
1-2-8	DC97-16742A	ASSY CASE FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2-8-1	DC61-02610A	CASE-FILTER(U)	BIG-BANG DRYER,PP,GRAY,DV220AEW	1	PC	SNA
1-2-8-2	DC61-03048A	CASE-FILTER	DV5471AEP,PP,W328.5,L283.7,GRAY	1	PC	SA
1-2-9	DC97-16743A	ASSY-S.DRUM FRONT	ORCA-DRYER,DV5471AEP,T1.0	1	PC	SA
1-2-9-1	DC61-01236A	BRACKET-DRUM FRONT	WINGS-DRYER,SGCC(HGI),T2.0,-,-,-,DRUM-FRONT	2	PC	SA
2	DC97-16758A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
2-1	6002-000215	SCREW-TAPPING	TH,+,NO,1,M4,L16,ZPC(WHT),SWRC H18A	12	PC	SA
2-2	DC66-00397C	DRUM-WRAPPER	27-DRYER,STS430,625.3,OD667.3,L560 ,NTR,H/L #4/J1L(0.5T)	1	PC	SNA
2-3	DC66-00664A	DRUM-LIFTER	ORCA-DRYER,PP,L452.0,T3.0,GRAY,D V55A7S2P	3	PC	SNA

MODEL CODE: DV5471AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-4	DC97-07618A	ASSY GASKET PAD	MDE9700AYW,DRYER/DRUM-WRAPPER,-,-,-,-	2	PC	SNA
3	DC97-16759A	ASSY DRUM BACK	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
3-1	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
3-2	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
3-3	DC61-01238A	BRACKET-DRUM BACK	27-DRYER,SBHG1-A,T0.8,-,-,-,SIDE/SGCC(GI)	2	PC	SA
3-4	DC61-02063A	GUIDE-NOZZLE	DV448AEG/XAA,PP(T142),T2.5,W68,L18,-,PURPLE DRYER STEAM	1	PC	SA
3-5	DC61-02826A	BRACKET-DRUM BACK(B)	DV520AEP/XAA,GI,T0.8	1	PC	SA
3-6	DC61-03130A	BRACKET-DRUM BACK	DV5471AEP,EGI-SECC,T1.0,L299.0,NTR	1	PC	SA
3-7	DC66-00411C	DRUM-BACK	DV331AEW,EGI-SECC,T0.6,GRAY	1	PC	SA
3-8	DC97-07521A	ASSY DUCT AIR	MDE7800AYW,DRYER,-,-,ELECTRIC,-	1	PC	SA
3-9	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
3-9-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
3-10	DC97-14929B	ASSY STEAM KIT	ACE DRYER,DV419AEW	1	PC	SA
3-10-1	DC62-30042A	VALVE-WATER	DV448,PA66,80.8*97.6*44.7,0.2~8,NTR,MIST VALVE	1	PC	SA
3-10-2	DC67-00331A	HOSE-DRAWER	DV448AEW,NYLON,ID4.3,OD6.35,-,L590,WHT,-	0.597	M	SNA
3-10-3	DC97-14928A	ASSY ELBOW	DV448AEG/XAA,C3771 BE-F	1	PC	SNA
3-10-4	DC97-15601A	ASSY NOZZLE	ACE DRYER,DV419AEW,-,-,-,-	1	PC	SNA
4	DC61-03052A	DIE-RACK DRY	DV5471AEP,PP,GRAY	1	PC	SA

MODEL CODE: DV5451AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DRUM PARTS	ORCA-DRYER	1		
1	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-1	6006-001174	SCREW-TAPPING	TH,+,WE,2S,M4,L12,ZPC(WHT),SWR CH18A	5	PC	SNA
1-2	DC97-16740A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-1	DC47-00027D	LAMP	Chip LED Lamp,SLTNCW2502ANMALS, W5.2xH6,L1.3,OD23.5xH22.3,BOX,60m A,0.3W,6V,Chip type (rectangle 1EA)	1	PC	SNA
1-2-2	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
1-2-3	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
1-2-4	DC61-02281A	FIXER-LAMP	GE24-DRYER,EPDM,-,GRAY,-	1	PC	SA
1-2-5	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
1-2-5-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
1-2-6	DC97-07526B	ASSY DUCT OUTLET	DV337AEW,DRYER/BACKET-APPLIED,-,-,-	1	PC	SA
1-2-6-1	DC63-10001K	ABSORBER SPONGE	SWF-P12,EPDM,T3,W15,L530,BLK	1	PC	SNA
1-2-6-2	DC67-00127A	DUCT-OUTLET(F)	WINGS-DRYER,GI,T0.35,-,-,NTR,FRONT	1	PC	SNA
1-2-6-3	DC67-00128B	DUCT-OUTLET(B)	DV337AEW,GI,T0.6,-,-,NTR,2-HOLES	1	PC	SNA
1-2-6-4	DC72-00032A	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L400,BLK ,DUCT-OUTLET(F)	1	PC	SNA
1-2-6-5	DC72-00032C	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L380,BLK ,DUCT-OUTLET(B)	1	PC	SNA
1-2-7	DC97-16741A	ASSY COVER FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-7-1	DC61-02627A	PLATE-SENSOR	DV220AEW,STAINLESS-STS430,T0.8,TOUCH-SENSOR	2	PC	SA
1-2-7-2	DC63-01319A	COVER-FILTER(B)	DV55A7S2P,PP,W445.5,L133.5,GRAY	1	PC	SA
1-2-7-3	DC63-01322A	COVER-FILTER(F)	ORCA-DRYER,PP,W360.0,L99.5,GRAY, DV5471AEP/XAA	1	PC	SA
1-2-7-4	DC96-00766A	ASSY WIRE HARNESS	GR-PJT,-,-,SUB/TOUCH SENSOR,-,-	1	PC	SA
1-2-8	DC97-16742A	ASSY CASE FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2-8-1	DC61-02610A	CASE-FILTER(U)	BIG-BANG DRYER,PP,GRAY,DV220AEW	1	PC	SNA
1-2-8-2	DC61-03048A	CASE-FILTER	DV5471AEP,PP,W328.5,L283.7,GRAY	1	PC	SA
1-2-9	DC97-16743A	ASSY-S.DRUM FRONT	ORCA-DRYER,DV5471AEP,T1.0	1	PC	SA
1-2-9-1	DC61-01236A	BRACKET-DRUM FRONT	WINGS-DRYER,SGCC(HGI),T2.0,-,-,-,DRUM-FRONT	2	PC	SA
2	DC97-16812A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
2-1	6002-000215	SCREW-TAPPING	TH,+,NO,1,M4,L16,ZPC(WHT),SWRC H18A	12	PC	SA
2-2	DC66-00405B	DRUM-WRAPPER	27-DRYER,EGI-SECC,625.3,OD667.3,L 560,WHITE,POWDER COAT	1	PC	SNA
2-3	DC66-00664A	DRUM-LIFTER	ORCA-DRYER,PP,L452.0,T3.0,GRAY,D V55A7S2P	3	PC	SNA

MODEL CODE: DV5451AEW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-4	DC97-07618A	ASSY GASKET PAD	MDE9700AYW,DRYER/DRUM-WRAPPER,-,-,-,-	2	PC	SNA
3	DC97-16813A	ASSY DRUM BACK	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
3-1	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
3-2	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
3-3	DC61-01238A	BRACKET-DRUM BACK	27-DRYER,SBHG1-A,T0.8,-,-,-,SIDE/SGCC(GI)	2	PC	SA
3-4	DC61-02063A	GUIDE-NOZZLE	DV448AEG/XAA,PP(T142),T2.5,W68,L18,-,PURPLE DRYER STEAM	1	PC	SA
3-5	DC61-02826A	BRACKET-DRUM BACK(B)	DV520AEP/XAA,GI,T0.8	1	PC	SA
3-6	DC61-03130A	BRACKET-DRUM BACK	DV5471AEP,EGI-SECC,T1.0,L299.0,NTR	1	PC	SA
3-7	DC66-00411E	DRUM-BACK	DV5451AEW/XAA,EGI-SECC,T0.6,NEAT-WHITE,STEAM	1	PC	SA
3-8	DC97-07521A	ASSY DUCT AIR	MDE7800AYW,DRYER,-,-,ELECTRIC,-	1	PC	SA
3-9	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
3-9-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
3-10	DC97-14929B	ASSY STEAM KIT	ACE DRYER,DV419AEW	1	PC	SA
3-10-1	DC62-30042A	VALVE-WATER	DV448,PA66,80.8*97.6*44.7,0.2~8,NTR,MIST VALVE	1	PC	SA
3-10-2	DC67-00331A	HOSE-DRAWER	DV448AEW,NYLON,ID4.3,OD6.35,-,L590,WHT,-	0.597	M	SNA
3-10-3	DC97-14928A	ASSY ELBOW	DV448AEG/XAA,C3771 BE-F	1	PC	SNA
3-10-4	DC97-15601A	ASSY NOZZLE	ACE DRYER,DV419AEW,-,-,-,-	1	PC	SNA
4	DC61-03052A	DIE-RACK DRY	DV5471AEP,PP,GRAY	1	PC	SA

MODEL CODE: DV5471AGP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DRUM PARTS	ORCA-DRYER	1		
1	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-1	6006-001174	SCREW-TAPPING	TH,+,WE,2S,M4,L12,ZPC(WHT),SWR CH18A	5	PC	SNA
1-2	DC97-16740A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-1	DC47-00027D	LAMP	Chip LED Lamp,SLTNCW2502ANMALS, W5.2xH6,L1.3,OD23.5xH22.3,BOX,60m A,0.3W,6V,Chip type (rectangle 1EA)	1	PC	SNA
1-2-2	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
1-2-3	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
1-2-4	DC61-02281A	FIXER-LAMP	GE24-DRYER,EPDM,-,GRAY,-	1	PC	SA
1-2-5	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
1-2-5-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
1-2-6	DC97-07526B	ASSY DUCT OUTLET	DV337AEW,DRYER/BRACKET-APPLIED,-,-,-	1	PC	SA
1-2-6-1	DC63-10001K	ABSORBER SPONGE	SWF-P12,EPDM,T3,W15,L530,BLK	1	PC	SNA
1-2-6-2	DC67-00127A	DUCT-OUTLET(F)	WINGS-DRYER,GI,T0.35,-,-,NTR,FRONT	1	PC	SNA
1-2-6-3	DC67-00128B	DUCT-OUTLET(B)	DV337AEW,GI,T0.6,-,-,NTR,2-HOLES	1	PC	SNA
1-2-6-4	DC72-00032A	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L400,BLK ,DUCT-OUTLET(F)	1	PC	SNA
1-2-6-5	DC72-00032C	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L380,BLK ,DUCT-OUTLET(B)	1	PC	SNA
1-2-7	DC97-16741A	ASSY COVER FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-7-1	DC61-02627A	PLATE-SENSOR	DV220AEW,STAINLESS-STS430,T0.8,TOUCH-SENSOR	2	PC	SA
1-2-7-2	DC63-01319A	COVER-FILTER(B)	DV55A7S2P,PP,W445.5,L133.5,GRAY	1	PC	SA
1-2-7-3	DC63-01322A	COVER-FILTER(F)	ORCA-DRYER,PP,W360.0,L99.5,GRAY, DV5471AEP/XAA	1	PC	SA
1-2-7-4	DC96-00766A	ASSY WIRE HARNESS	GR-PJT,-,-,SUB/TOUCH SENSOR,-,-	1	PC	SA
1-2-8	DC97-16742A	ASSY CASE FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2-8-1	DC61-02610A	CASE-FILTER(U)	BIG-BANG DRYER,PP,GRAY,DV220AEW	1	PC	SNA
1-2-8-2	DC61-03048A	CASE-FILTER	DV5471AEP,PP,W328.5,L283.7,GRAY	1	PC	SA
1-2-9	DC97-16743A	ASSY-S.DRUM FRONT	ORCA-DRYER,DV5471AEP,T1.0	1	PC	SA
1-2-9-1	DC61-01236A	BRACKET-DRUM FRONT	WINGS-DRYER,SGCC(HGI),T2.0,-,-,-,DRUM-FRONT	2	PC	SA
2	DC97-16758A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
2-1	6002-000215	SCREW-TAPPING	TH,+,NO,1,M4,L16,ZPC(WHT),SWRC H18A	12	PC	SA
2-2	DC66-00397C	DRUM-WRAPPER	27-DRYER,STS430,625.3,OD667.3,L560 ,NTR,H/L #4/J1L(0.5T)	1	PC	SNA
2-3	DC66-00664A	DRUM-LIFTER	ORCA-DRYER,PP,L452.0,T3.0,GRAY,D V55A7S2P	3	PC	SNA

MODEL CODE: DV5471AGP/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-4	DC97-07618A	ASSY GASKET PAD	MDE9700AYW,DRYER/DRUM-WRAPPER,-,-,-,-	2	PC	SNA
3	DC97-16789A	ASSY DRUM BACK	ORCA-DRYER,DV5471AGP/XAA	1	PC	SNA
3-1	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
3-2	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
3-3	DC61-01238A	BRACKET-DRUM BACK	27-DRYER,SBHG1-A,T0.8,-,-,-,SIDE/SGCC(GI)	2	PC	SA
3-4	DC61-02063A	GUIDE-NOZZLE	DV448AEG/XAA,PP(T142),T2.5,W68,L18,-,PURPLE DRYER STEAM	1	PC	SA
3-5	DC61-02826A	BRACKET-DRUM BACK(B)	DV520AEP/XAA,GI,T0.8	1	PC	SA
3-6	DC61-03130A	BRACKET-DRUM BACK	DV5471AEP,EGI-SECC,T1.0,L299.0,NTR	1	PC	SA
3-7	DC66-00411C	DRUM-BACK	DV331AEW,EGI-SECC,T0.6,GRAY	1	PC	SA
3-8	DC97-07521C	ASSY DUCT AIR	MDG9700AWW,-,-,-,GAS DRYER/WING TYPE,-	1	PC	SA
3-9	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
3-9-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
3-10	DC97-14929B	ASSY STEAM KIT	ACE DRYER,DV419AEW	1	PC	SA
3-10-1	DC62-30042A	VALVE-WATER	DV448,PA66,80.8*97.6*44.7,0.2~8,NTR,MIST VALVE	1	PC	SA
3-10-2	DC67-00331A	HOSE-DRAWER	DV448AEW,NYLON,ID4.3,OD6.35,-,L590,WHT,-	0.597	M	SNA
3-10-3	DC97-14928A	ASSY ELBOW	DV448AEG/XAA,C3771 BE-F	1	PC	SNA
3-10-4	DC97-15601A	ASSY NOZZLE	ACE DRYER,DV419AEW,-,-,-,-	1	PC	SNA
4	DC61-03052A	DIE-RACK DRY	DV5471AEP,PP,GRAY	1	PC	SA

MODEL CODE: DV5471AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DRUM PARTS	ORCA-DRYER	1		
1	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-1	6006-001174	SCREW-TAPPING	TH,+,WE,2S,M4,L12,ZPC(WHT),SWR CH18A	5	PC	SNA
1-2	DC97-16740A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-1	DC47-00027D	LAMP	Chip LED Lamp,SLTNCW2502ANMALS, W5.2xH6,L1.3,OD23.5xH22.3,BOX,60m A,0.3W,6V,Chip type (rectangle 1EA)	1	PC	SNA
1-2-2	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
1-2-3	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
1-2-4	DC61-02281A	FIXER-LAMP	GE24-DRYER,EPDM,-,GRAY,-	1	PC	SA
1-2-5	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
1-2-5-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
1-2-6	DC97-07526B	ASSY DUCT OUTLET	DV337AEW,DRYER/BACKET-APPLIED,-,-,-	1	PC	SA
1-2-6-1	DC63-10001K	ABSORBER SPONGE	SWF-P12,EPDM,T3,W15,L530,BLK	1	PC	SNA
1-2-6-2	DC67-00127A	DUCT-OUTLET(F)	WINGS-DRYER,GI,T0.35,-,-,NTR,FRONT	1	PC	SNA
1-2-6-3	DC67-00128B	DUCT-OUTLET(B)	DV337AEW,GI,T0.6,-,-,NTR,2-HOLES	1	PC	SNA
1-2-6-4	DC72-00032A	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L400,BLK ,DUCT-OUTLET(F)	1	PC	SNA
1-2-6-5	DC72-00032C	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L380,BLK ,DUCT-OUTLET(B)	1	PC	SNA
1-2-7	DC97-16741A	ASSY COVER FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-7-1	DC61-02627A	PLATE-SENSOR	DV220AEW,STAINLESS-STS430,T0.8,TOUCH-SENSOR	2	PC	SA
1-2-7-2	DC63-01319A	COVER-FILTER(B)	DV55A7S2P,PP,W445.5,L133.5,GRAY	1	PC	SA
1-2-7-3	DC63-01322A	COVER-FILTER(F)	ORCA-DRYER,PP,W360.0,L99.5,GRAY, DV5471AEP/XAA	1	PC	SA
1-2-7-4	DC96-00766A	ASSY WIRE HARNESS	GR-PJT,-,-,SUB/TOUCH SENSOR,-,-	1	PC	SA
1-2-8	DC97-16742A	ASSY CASE FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2-8-1	DC61-02610A	CASE-FILTER(U)	BIG-BANG DRYER,PP,GRAY,DV220AEW	1	PC	SNA
1-2-8-2	DC61-03048A	CASE-FILTER	DV5471AEP,PP,W328.5,L283.7,GRAY	1	PC	SA
1-2-9	DC97-16743A	ASSY-S.DRUM FRONT	ORCA-DRYER,DV5471AEP,T1.0	1	PC	SA
1-2-9-1	DC61-01236A	BRACKET-DRUM FRONT	WINGS-DRYER,SGCC(HGI),T2.0,-,-,-,DRUM-FRONT	2	PC	SA
2	DC97-16758A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
2-1	6002-000215	SCREW-TAPPING	TH,+,NO,1,M4,L16,ZPC(WHT),SWRC H18A	12	PC	SA
2-2	DC66-00397C	DRUM-WRAPPER	27-DRYER,STS430,625.3,OD667.3,L560 ,NTR,H/L #4/J1L(0.5T)	1	PC	SNA
2-3	DC66-00664A	DRUM-LIFTER	ORCA-DRYER,PP,L452.0,T3.0,GRAY,D V55A7S2P	3	PC	SNA

MODEL CODE: DV5471AGW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-4	DC97-07618A	ASSY GASKET PAD	MDE9700AYW,DRYER/DRUM-WRAPPER,-,-,-,-	2	PC	SNA
3	DC97-16789A	ASSY DRUM BACK	ORCA-DRYER,DV5471AGP/XAA	1	PC	SNA
3-1	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
3-2	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
3-3	DC61-01238A	BRACKET-DRUM BACK	27-DRYER,SBHG1-A,T0.8,-,-,-,SIDE/SGCC(GI)	2	PC	SA
3-4	DC61-02063A	GUIDE-NOZZLE	DV448AEG/XAA,PP(T142),T2.5,W68,L18,-,PURPLE DRYER STEAM	1	PC	SA
3-5	DC61-02826A	BRACKET-DRUM BACK(B)	DV520AEP/XAA,GI,T0.8	1	PC	SA
3-6	DC61-03130A	BRACKET-DRUM BACK	DV5471AEP,EGI-SECC,T1.0,L299.0,NTR	1	PC	SA
3-7	DC66-00411C	DRUM-BACK	DV331AEW,EGI-SECC,T0.6,GRAY	1	PC	SA
3-8	DC97-07521C	ASSY DUCT AIR	MDG9700AWW,-,-,-,GAS DRYER/WING TYPE,-	1	PC	SA
3-9	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
3-9-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
3-10	DC97-14929B	ASSY STEAM KIT	ACE DRYER,DV419AEW	1	PC	SA
3-10-1	DC62-30042A	VALVE-WATER	DV448,PA66,80.8*97.6*44.7,0.2~8,NTR,MIST VALVE	1	PC	SA
3-10-2	DC67-00331A	HOSE-DRAWER	DV448AEW,NYLON,ID4.3,OD6.35,-,L590,WHT,-	0.597	M	SNA
3-10-3	DC97-14928A	ASSY ELBOW	DV448AEG/XAA,C3771 BE-F	1	PC	SNA
3-10-4	DC97-15601A	ASSY NOZZLE	ACE DRYER,DV419AEW,-,-,-,-	1	PC	SNA
4	DC61-03052A	DIE-RACK DRY	DV5471AEP,PP,GRAY	1	PC	SA

MODEL CODE: DV5451AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

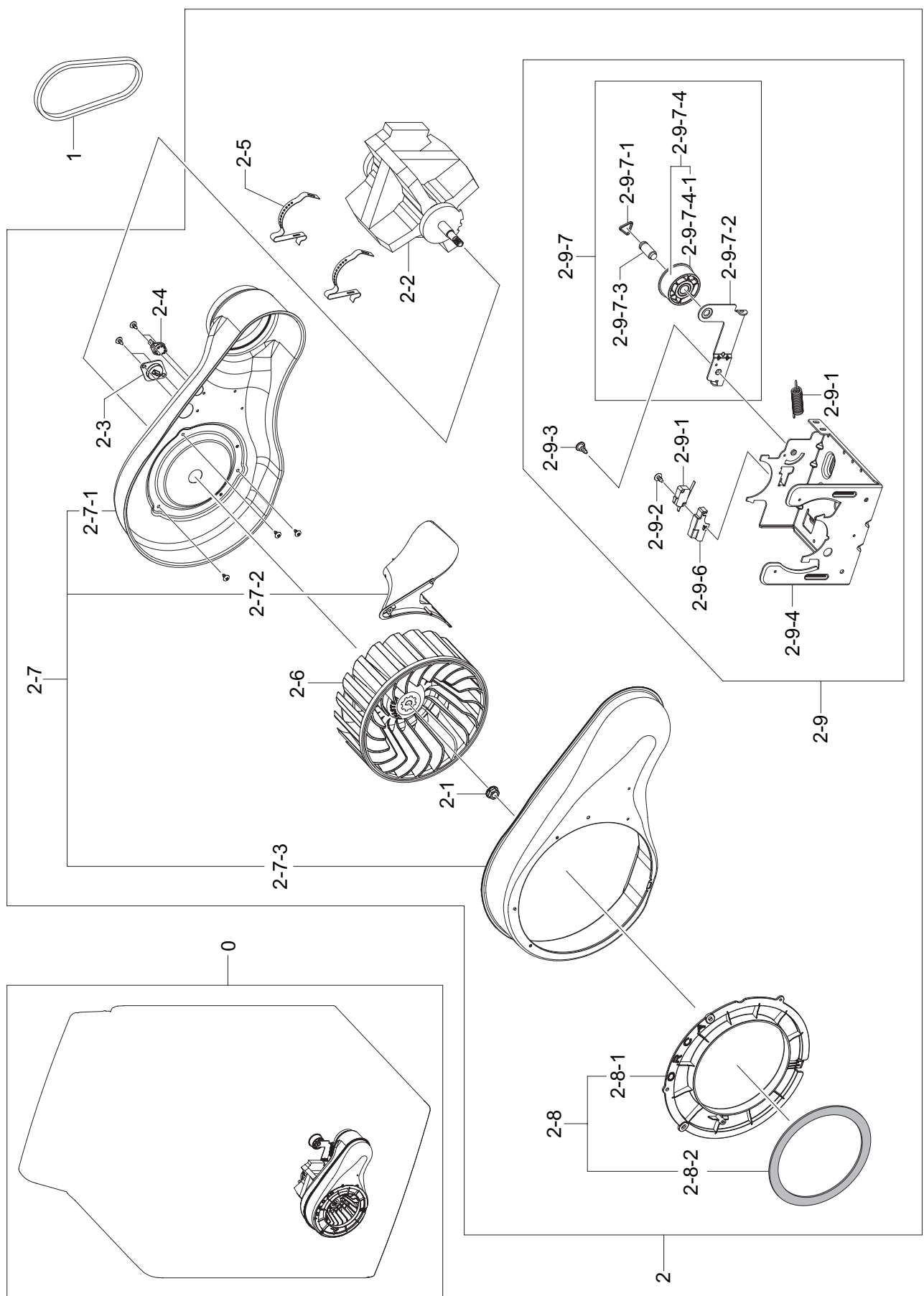
Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DRUM PARTS	ORCA-DRYER	1		
1	DC97-16757A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-1	6006-001174	SCREW-TAPPING	TH,+,WE,2S,M4,L12,ZPC(WHT),SWR CH18A	5	PC	SNA
1-2	DC97-16740A	ASSY DRUM FRONT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-1	DC47-00027D	LAMP	Chip LED Lamp,SLTNCW2502ANMALS, W5.2xH6,L1.3,OD23.5xH22.3,BOX,60m A,0.3W,6V,Chip type (rectangle 1EA)	1	PC	SNA
1-2-2	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
1-2-3	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
1-2-4	DC61-02281A	FIXER-LAMP	GE24-DRYER,EPDM,-,GRAY,-	1	PC	SA
1-2-5	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
1-2-5-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
1-2-6	DC97-07526B	ASSY DUCT OUTLET	DV337AEW,DRYER/BACKET-APPLIED,-,-,-	1	PC	SA
1-2-6-1	DC63-10001K	ABSORBER SPONGE	SWF-P12,EPDM,T3,W15,L530,BLK	1	PC	SNA
1-2-6-2	DC67-00127A	DUCT-OUTLET(F)	WINGS-DRYER,GI,T0.35,-,-,NTR,FRONT	1	PC	SNA
1-2-6-3	DC67-00128B	DUCT-OUTLET(B)	DV337AEW,GI,T0.6,-,-,NTR,2-HOLES	1	PC	SNA
1-2-6-4	DC72-00032A	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L400,BLK ,DUCT-OUTLET(F)	1	PC	SNA
1-2-6-5	DC72-00032C	ABSORBER SPONGE	MDE9700AYW,EPDM,T5,W20,L380,BLK ,DUCT-OUTLET(B)	1	PC	SNA
1-2-7	DC97-16741A	ASSY COVER FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1-2-7-1	DC61-02627A	PLATE-SENSOR	DV220AEW,STAINLESS-STS430,T0.8,TOUCH-SENSOR	2	PC	SA
1-2-7-2	DC63-01319A	COVER-FILTER(B)	DV55A7S2P,PP,W445.5,L133.5,GRAY	1	PC	SA
1-2-7-3	DC63-01322A	COVER-FILTER(F)	ORCA-DRYER,PP,W360.0,L99.5,GRAY, DV5471AEP/XAA	1	PC	SA
1-2-7-4	DC96-00766A	ASSY WIRE HARNESS	GR-PJT,-,-,SUB/TOUCH SENSOR,-,-	1	PC	SA
1-2-8	DC97-16742A	ASSY CASE FILTER	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
1-2-8-1	DC61-02610A	CASE-FILTER(U)	BIG-BANG DRYER,PP,GRAY,DV220AEW	1	PC	SNA
1-2-8-2	DC61-03048A	CASE-FILTER	DV5471AEP,PP,W328.5,L283.7,GRAY	1	PC	SA
1-2-9	DC97-16743A	ASSY-S.DRUM FRONT	ORCA-DRYER,DV5471AEP,T1.0	1	PC	SA
1-2-9-1	DC61-01236A	BRACKET-DRUM FRONT	WINGS-DRYER,SGCC(HGI),T2.0,-,-,-,DRUM-FRONT	2	PC	SA
2	DC97-16812A	ASSY DRUM WRAPPER	ORCA-DRYER,DV5451AEW/XAA	1	PC	SNA
2-1	6002-000215	SCREW-TAPPING	TH,+,NO,1,M4,L16,ZPC(WHT),SWRC H18A	12	PC	SA
2-2	DC66-00405B	DRUM-WRAPPER	27-DRYER,EGI-SECC,625.3,OD667.3,L 560,WHITE,POWDER COAT	1	PC	SNA
2-3	DC66-00664A	DRUM-LIFTER	ORCA-DRYER,PP,L452.0,T3.0,GRAY,D V55A7S2P	3	PC	SNA

MODEL CODE: DV5451AGW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2-4	DC97-07618A	ASSY GASKET PAD	MDE9700AYW,DRYER/DRUM-WRAPPER,-,-,-,-	2	PC	SNA
3	DC97-16814A	ASSY DRUM BACK	ORCA-DRYER,DV5451AGW/XAA	1	PC	SNA
3-1	DC60-50145A	NUT-HEX	MSWR,M10	2	PC	SA
3-2	DC60-60060A	WASHER	-,T2,-,ID12,OD24,-,YEL,-	4	PC	SA
3-3	DC61-01238A	BRACKET-DRUM BACK	27-DRYER,SBHG1-A,T0.8,-,-,-,SIDE/SGCC(GI)	2	PC	SA
3-4	DC61-02063A	GUIDE-NOZZLE	DV448AEG/XAA,PP(T142),T2.5,W68,L18,-,PURPLE DRYER STEAM	1	PC	SA
3-5	DC61-02826A	BRACKET-DRUM BACK(B)	DV520AEP/XAA,GI,T0.8	1	PC	SA
3-6	DC61-03130A	BRACKET-DRUM BACK	DV5471AEP,EGI-SECC,T1.0,L299.0,NTR	1	PC	SA
3-7	DC66-00411E	DRUM-BACK	DV5451AEW/XAA,EGI-SECC,T0.6,NEAT-WHITE,STEAM	1	PC	SA
3-8	DC97-07521C	ASSY DUCT AIR	MDG9700AWW,-,-,-,GAS DRYER/WING TYPE,-	1	PC	SA
3-9	DC97-07523B	ASSY ROLLER	-,27-DRYER,DRYER/EPDM,-,-,-	2	PC	SA
3-9-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	2	PC	SA
3-10	DC97-14929B	ASSY STEAM KIT	ACE DRYER,DV419AEW	1	PC	SA
3-10-1	DC62-30042A	VALVE-WATER	DV448,PA66,80.8*97.6*44.7,0.2~8,NTR,MIST VALVE	1	PC	SA
3-10-2	DC67-00331A	HOSE-DRAWER	DV448AEW,NYLON,ID4.3,OD6.35,-,L590,WHT,-	0.597	M	SNA
3-10-3	DC97-14928A	ASSY ELBOW	DV448AEG/XAA,C3771 BE-F	1	PC	SNA
3-10-4	DC97-15601A	ASSY NOZZLE	ACE DRYER,DV419AEW,-,-,-,-	1	PC	SNA
4	DC61-03052A	DIE-RACK DRY	DV5471AEP,PP,GRAY	1	PC	SA

MEMO

5-5. ASS'Y MOTOR



MODEL CODE: DV5471AEP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1	6602-001655	BELT-TIMING GEAR	-,RUBBER,T3*W8,-,L2337,BLK	1	PC	SA
2	DC93-00101E	ASSY MOTOR	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
2-1	6021-001201	NUT-INCH	LEFT TURN,3/8"-24,ZPC(YEL),MSWR10,INCH	1	PC	SA
2-2	DC31-00055D	MOTOR INDUCTION-DRYER	dryer motor,DFS270ZSEL,4,110V-120V,60Hz,5,1/3HP,B,1625,27" DRYER	1	PC	SA
2-3	DC32-00007A	THERMISTOR	N3S1-K41-S1,10K,10KOHM 25,-40~105,-,5,-,5,N3S1-K41-S1	1	PC	SA
2-4	DC47-00016A	THERMOSTAT	PW-3V,AC125/250V,25A,85±5,-35,25A,16,100Mohm,SAFETY	1	PC	SA
2-5	DC61-01214A	SPRING-PLATE	WINGS-DRYER,SK-5,-,-,-,-,-,-,-,-,-,-,MOTOR	2	PC	SA
2-6	DC67-00180A	FAN	WINGS-DRYER,FRPP(15%),-,-,-,-,MOTOR	1	PC	SA
2-7	DC93-00098B	ASSY COVER DUCT	GRACE-DRYER,DV520,GI/TB53	1	PC	SA
2-7-1	DC61-02348A	GUIDE-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-,-,-,-,-,-	1	PC	SNA
2-7-2	DC61-02641A	GUIDE-FAN	27-DRYER,PP,T2.0,W102.5,NTR,TB53	1	PC	SNA
2-7-3	DC63-01026A	COVER-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-,-,-,-,-,-	1	PC	SNA
2-8	DC93-00282A	ASSY DUCT CONNECTOR	ORCA-DRYER,DV5471AEP	1	PC	SA
2-8-1	DC67-00586A	DUCT-CONNECTOR	DV5471AEP,PP,T2.5,NTR	1	PC	SNA
2-8-2	DC72-00032E	ABSORBER SPONGE	MDE9700AYW,EPDM,T3,W15,L740,BLK,C OVER-FAN	1	PC	SNA
2-9	DC96-00790C	ASSY BRACKET MOTOR	MDE9700AYW,DRYER,-,-,-,-,-	1	PC	SNA
2-9-1	3405-001077	SWITCH-MICRO	125V,15A,180gf,2	1	PC	SA
2-9-2	6002-000488	SCREW-TAPPING	PH,+,NO,2S,M3,L16,ZPC(WHT),SWRCH18A	1	PC	SA
2-9-3	6009-001342	SCREW-SPECIAL	TH,+, -,M5,L11,ZPC(WHT),SWRCH18A,MAC HINE,2BODY	1	PC	SNA
2-9-4	DC61-01213A	BRACKET-MOTOR	WINGS-DRYER,HGI,T2.0,-,-,-,-,-	1	PC	SA
2-9-5	DC61-01215B	SPRING ETC-TENSION	MDE9700AYW,HSWR,D1.8,-,D15,-,22TURNS,-,ZPC2,-,-	1	PC	SA
2-9-6	DC63-00919A	COVER-SWITCH	DV448,ABS+PC,T1.5,W13.7,L52,UL94-V0,NATURAL	1	PC	SA
2-9-7	DC96-00882C	ASSY BRACKET IDLER	MDE9700AYW,DRYER,-,-,-,-,-	1	PC	SA
2-9-7-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,-,NTR,ROLLER	1	PC	SA
2-9-7-2	DC61-01230B	BRACKET-IDLER	MDE9700AYW,HGI,T2.0,-,-,-,-,-	1	PC	SA
2-9-7-3	DC66-00401A	SHAFT-IDLER	WINGS-DRYER,STS-410,-,-,-,-,-,FORMER	1	PC	SNA
2-9-7-4	DC97-07509B	ASSY ROLLER	-,MDE9700AYW,DRYER/MOTOR/IDLER,-,-,-,-	1	PC	SA
2-9-7-4-1	DC66-00402A	ROLLER-IDLER	WINGS-DRYER,POM,-,-,-,-,-,MOTOR	1	PC	SA

MODEL CODE: DV5471AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1	6602-001655	BELT-TIMING GEAR	-,RUBBER,T3*W8,-,L2337,BLK	1	PC	SA
2	DC93-00101E	ASSY MOTOR	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
2-1	6021-001201	NUT-INCH	LEFT TURN,3/8"-24,ZPC(YEL),MSWR10,INCH	1	PC	SA
2-2	DC31-00055D	MOTOR INDUCTION-DRYER	dryer motor,DFS270ZSEL,4,110V-120V,60Hz,5,1/3HP,B,1625,27" DRYER	1	PC	SA
2-3	DC32-00007A	THERMISTOR	N3S1-K41-S1,10K,10KOHM 25,-40~105,-,5,-,5,N3S1-K41-S1	1	PC	SA
2-4	DC47-00016A	THERMOSTAT	PW-3V,AC125/250V,25A,85±5,-35,25A,16,100Mohm,SAFETY	1	PC	SA
2-5	DC61-01214A	SPRING-PLATE	WINGS-DRYER,SK-5,-,-,-,-,-,-,-,-,-,-,MOTOR	2	PC	SA
2-6	DC67-00180A	FAN	WINGS-DRYER,FRPP(15%),-,-,-,-,MOTOR	1	PC	SA
2-7	DC93-00098B	ASSY COVER DUCT	GRACE-DRYER,DV520,GI/TB53	1	PC	SA
2-7-1	DC61-02348A	GUIDE-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-,-,-,-,-,-	1	PC	SNA
2-7-2	DC61-02641A	GUIDE-FAN	27-DRYER,PP,T2.0,W102.5,NTR,TB53	1	PC	SNA
2-7-3	DC63-01026A	COVER-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-,-,-,-,-,-	1	PC	SNA
2-8	DC93-00282A	ASSY DUCT CONNECTOR	ORCA-DRYER,DV5471AEP	1	PC	SA
2-8-1	DC67-00586A	DUCT-CONNECTOR	DV5471AEP,PP,T2.5,NTR	1	PC	SNA
2-8-2	DC72-00032E	ABSORBER SPONGE	MDE9700AYW,EPDM,T3,W15,L740,BLK,C OVER-FAN	1	PC	SNA
2-9	DC96-00790C	ASSY BRACKET MOTOR	MDE9700AYW,DRYER,-,-,-,-,-	1	PC	SNA
2-9-1	3405-001077	SWITCH-MICRO	125V,15A,180gf,2	1	PC	SA
2-9-2	6002-000488	SCREW-TAPPING	PH,+,NO,2S,M3,L16,ZPC(WHT),SWRCH18A	1	PC	SA
2-9-3	6009-001342	SCREW-SPECIAL	TH,+, -,M5,L11,ZPC(WHT),SWRCH18A,MAC HINE,2BODY	1	PC	SNA
2-9-4	DC61-01213A	BRACKET-MOTOR	WINGS-DRYER,HGI,T2.0,-,-,-,-,-	1	PC	SA
2-9-5	DC61-01215B	SPRING ETC-TENSION	MDE9700AYW,HSWR,D1.8,-,D15,-,22TURNS,-,ZPC2,-,-	1	PC	SA
2-9-6	DC63-00919A	COVER-SWITCH	DV448,ABS+PC,T1.5,W13.7,L52,UL94-V0,NATURAL	1	PC	SA
2-9-7	DC96-00882C	ASSY BRACKET IDLER	MDE9700AYW,DRYER,-,-,-,-,-	1	PC	SA
2-9-7-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,-,NTR,ROLLER	1	PC	SA
2-9-7-2	DC61-01230B	BRACKET-IDLER	MDE9700AYW,HGI,T2.0,-,-,-,-,-	1	PC	SA
2-9-7-3	DC66-00401A	SHAFT-IDLER	WINGS-DRYER,STS-410,-,-,-,-,-,FORMER	1	PC	SNA
2-9-7-4	DC97-07509B	ASSY ROLLER	-,MDE9700AYW,DRYER/MOTOR/IDLER,-,-,-,-	1	PC	SA
2-9-7-4-1	DC66-00402A	ROLLER-IDLER	WINGS-DRYER,POM,-,-,-,-,-,MOTOR	1	PC	SA

MODEL CODE: DV5451AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1	6602-001655	BELT-TIMING GEAR	-,RUBBER,T3*W8,-,L2337,BLK	1	PC	SA
2	DC93-00101E	ASSY MOTOR	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
2-1	6021-001201	NUT-INCH	LEFT TURN,3/8"-24,ZPC(YEL),MSWR10,INCH	1	PC	SA
2-2	DC31-00055D	MOTOR INDUCTION-DRYER	dryer motor,DFS270ZSEL,4,110V-120V,60Hz,5,1/3HP,B,1625,27" DRYER	1	PC	SA
2-3	DC32-00007A	THERMISTOR	N3S1-K41-S1,10K,10KOHM 25,-40~105,-,5,-,5,N3S1-K41-S1	1	PC	SA
2-4	DC47-00016A	THERMOSTAT	PW-3V,AC125/250V,25A,85±5,-35,25A,16,100Mohm,SAFETY	1	PC	SA
2-5	DC61-01214A	SPRING-PLATE	WINGS-DRYER,SK-5,-,-,-,-,-,-,-,MOTOR	2	PC	SA
2-6	DC67-00180A	FAN	WINGS-DRYER,FRPP(15%)-,-,-,MOTOR	1	PC	SA
2-7	DC93-00098B	ASSY COVER DUCT	GRACE-DRYER,DV520,GI/TB53	1	PC	SA
2-7-1	DC61-02348A	GUIDE-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-	1	PC	SNA
2-7-2	DC61-02641A	GUIDE-FAN	27-DRYER,PP,T2.0,W102.5,NTR,TB53	1	PC	SNA
2-7-3	DC63-01026A	COVER-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-,-	1	PC	SNA
2-8	DC93-00282A	ASSY DUCT CONNECTOR	ORCA-DRYER,DV5471AEP	1	PC	SA
2-8-1	DC67-00586A	DUCT-CONNECTOR	DV5471AEP,PP,T2.5,NTR	1	PC	SNA
2-8-2	DC72-00032E	ABSORBER SPONGE	MDE9700AYW,EPDM,T3,W15,L740,BLK,C OVER-FAN	1	PC	SNA
2-9	DC96-00790C	ASSY BRACKET MOTOR	MDE9700AYW,DRYER,-,-,-,-,-	1	PC	SNA
2-9-1	3405-001077	SWITCH-MICRO	125V,15A,180gf,2	1	PC	SA
2-9-2	6002-000488	SCREW-TAPPING	PH,+,NO,2S,M3,L16,ZPC(WHT),SWRCH18A	1	PC	SA
2-9-3	6009-001342	SCREW-SPECIAL	TH,+, -,M5,L11,ZPC(WHT),SWRCH18A,MAC HINE,2BODY	1	PC	SNA
2-9-4	DC61-01213A	BRACKET-MOTOR	WINGS-DRYER,HGI,T2.0,-,-,-,-,-	1	PC	SA
2-9-5	DC61-01215B	SPRING ETC-TENSION	MDE9700AYW,HSWR,D1.8,-,D15,-,22TURNS,-,ZPC2,-,-	1	PC	SA
2-9-6	DC63-00919A	COVER-SWITCH	DV448,ABS+PC,T1.5,W13.7,L52,UL94-V0,NATURAL	1	PC	SA
2-9-7	DC96-00882C	ASSY BRACKET IDLER	MDE9700AYW,DRYER,-,-,-,-,-	1	PC	SA
2-9-7-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,-,NTR,ROLLER	1	PC	SA
2-9-7-2	DC61-01230B	BRACKET-IDLER	MDE9700AYW,HGI,T2.0,-,-,-,-,-	1	PC	SA
2-9-7-3	DC66-00401A	SHAFT-IDLER	WINGS-DRYER,STS-410,-,-,-,-,FORMER	1	PC	SNA
2-9-7-4	DC97-07509B	ASSY ROLLER	-,MDE9700AYW,DRYER/MOTOR/IDLER,-,-,-	1	PC	SA
2-9-7-4-1	DC66-00402A	ROLLER-IDLER	WINGS-DRYER,POM,-,-,-,-,MOTOR	1	PC	SA

MODEL CODE: DV5471AGP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1	6602-001655	BELT-TIMING GEAR	-,RUBBER,T3*W8,-,L2337,BLK	1	PC	SA
2	DC93-00101E	ASSY MOTOR	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
2-1	6021-001201	NUT-INCH	LEFT TURN,3/8"-24,ZPC(YEL),MSWR10,INCH	1	PC	SA
2-2	DC31-00055G	MOTOR INDUCTION-DRYER	Dryer motor,DFS270ZSEL1,4,110V-120V,60Hz,5,1/3HP,B,1625,shaft 12mm	1	PC	SA
2-3	DC32-00007A	THERMISTOR	N3S1-K41-S1,10K,10KOHM 25,-40~105,-,5,-,5,N3S1-K41-S1	1	PC	SA
2-4	DC47-00016A	THERMOSTAT	PW-3V,AC125/250V,25A,85±5,-35,25A,16,100Mohm,SAFETY	1	PC	SA
2-5	DC61-01214A	SPRING-PLATE	WINGS-DRYER,SK-5,-,-,-,-,-,-,-,-,-,-,MOTOR	2	PC	SA
2-6	DC67-00180A	FAN	WINGS-DRYER,FRPP(15%),-,-,-,-,MOTOR	1	PC	SA
2-7	DC93-00098B	ASSY COVER DUCT	GRACE-DRYER,DV520,GI/TB53	1	PC	SA
2-7-1	DC61-02348A	GUIDE-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-,-,-,-,-,-	1	PC	SNA
2-7-2	DC61-02641A	GUIDE-FAN	27-DRYER,PP,T2.0,W102.5,NTR,TB53	1	PC	SNA
2-7-3	DC63-01026A	COVER-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-,-,-,-,-,-	1	PC	SNA
2-8	DC93-00282A	ASSY DUCT CONNECTOR	ORCA-DRYER,DV5471AEP	1	PC	SNA
2-8-1	DC67-00586A	DUCT-CONNECTOR	DV5471AEP,PP,T2.5,NTR	1	PC	SNA
2-8-2	DC72-00032E	ABSORBER SPONGE	MDE9700AYW,EPDM,T3,W15,L740,BLK,C OVER-FAN	1	PC	SNA
2-9	DC96-00790C	ASSY BRACKET MOTOR	MDE9700AYW,DRYER,-,-,-,-,-	1	PC	SNA
2-9-1	3405-001077	SWITCH-MICRO	125V,15A,180gf,2	1	PC	SA
2-9-2	6002-000488	SCREW-TAPPING	PH,+,NO,2S,M3,L16,ZPC(WHT),SWRCH1 8A	1	PC	SA
2-9-3	6009-001342	SCREW-SPECIAL	TH,+, -,M5,L11,ZPC(WHT),SWRCH18A,MAC HINE,2BODY	1	PC	SNA
2-9-4	DC61-01213A	BRACKET-MOTOR	WINGS-DRYER,HGI,T2.0,-,-,-,-,-	1	PC	SA
2-9-5	DC61-01215B	SPRING ETC-TENSION	MDE9700AYW,HSWR,D1.8,-,D15,-,22TURNS,-,ZPC2,-,-	1	PC	SA
2-9-6	DC63-00919A	COVER-SWITCH	DV448,ABS+PC,T1.5,W13.7,L52,UL94-V0,NATURAL	1	PC	SA
2-9-7	DC96-00882C	ASSY BRACKET IDLER	MDE9700AYW,DRYER,-,-,-,-,-	1	PC	SA
2-9-7-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,-,NTR,ROLLER	1	PC	SA
2-9-7-2	DC61-01230B	BRACKET-IDLER	MDE9700AYW,HGI,T2.0,-,-,-,-,-	1	PC	SA
2-9-7-3	DC66-00401A	SHAFT-IDLER	WINGS-DRYER,STS-410,-,-,-,-,-,FORMER	1	PC	SNA
2-9-7-4	DC97-07509B	ASSY ROLLER	-,MDE9700AYW,DRYER/MOTOR/IDLER,-,-,-,-	1	PC	SA
2-9-7-4-1	DC66-00402A	ROLLER-IDLER	WINGS-DRYER,POM,-,-,-,-,-,MOTOR	1	PC	SA

MODEL CODE: DV5471AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1	6602-001655	BELT-TIMING GEAR	-,RUBBER,T3*W8,-,L2337,BLK	1	PC	SA
2	DC93-00101E	ASSY MOTOR	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
2-1	6021-001201	NUT-INCH	LEFT TURN,3/8"-24,ZPC(YEL),MSWR10,INCH	1	PC	SA
2-2	DC31-00055G	MOTOR INDUCTION-DRYER	Dryer motor,DFS270ZSEL1,4,110V-120V,60Hz,5,1/3HP,B,1625,shaft 12mm	1	PC	SA
2-3	DC32-00007A	THERMISTOR	N3S1-K41-S1,10K,10KOHM 25,-40~105,-,5,-,5,N3S1-K41-S1	1	PC	SA
2-4	DC47-00016A	THERMOSTAT	PW-3V,AC125/250V,25A,85±5,-35,25A,16,100Mohm,SAFETY	1	PC	SA
2-5	DC61-01214A	SPRING-PLATE	WINGS-DRYER,SK-5,-,-,-,-,-,-,-,-,-,-,MOTOR	2	PC	SA
2-6	DC67-00180A	FAN	WINGS-DRYER,FRPP(15%),-,-,-,-,MOTOR	1	PC	SA
2-7	DC93-00098B	ASSY COVER DUCT	GRACE-DRYER,DV520,GI/TB53	1	PC	SA
2-7-1	DC61-02348A	GUIDE-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-,-,-,-,-,-	1	PC	SNA
2-7-2	DC61-02641A	GUIDE-FAN	27-DRYER,PP,T2.0,W102.5,NTR,TB53	1	PC	SNA
2-7-3	DC63-01026A	COVER-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-,-,-,-,-,-	1	PC	SNA
2-8	DC93-00282A	ASSY DUCT CONNECTOR	ORCA-DRYER,DV5471AEP	1	PC	SNA
2-8-1	DC67-00586A	DUCT-CONNECTOR	DV5471AEP,PP,T2.5,NTR	1	PC	SNA
2-8-2	DC72-00032E	ABSORBER SPONGE	MDE9700AYW,EPDM,T3,W15,L740,BLK,C OVER-FAN	1	PC	SNA
2-9	DC96-00790C	ASSY BRACKET MOTOR	MDE9700AYW,DRYER,-,-,-,-,-	1	PC	SNA
2-9-1	3405-001077	SWITCH-MICRO	125V,15A,180gf,2	1	PC	SA
2-9-2	6002-000488	SCREW-TAPPING	PH,+,NO,2S,M3,L16,ZPC(WHT),SWRCH1 8A	1	PC	SA
2-9-3	6009-001342	SCREW-SPECIAL	TH,+, -,M5,L11,ZPC(WHT),SWRCH18A,MAC HINE,2BODY	1	PC	SNA
2-9-4	DC61-01213A	BRACKET-MOTOR	WINGS-DRYER,HGI,T2.0,-,-,-,-,-	1	PC	SA
2-9-5	DC61-01215B	SPRING ETC-TENSION	MDE9700AYW,HSWR,D1.8,-,D15,-,22TURNS,-,ZPC2,-,-	1	PC	SA
2-9-6	DC63-00919A	COVER-SWITCH	DV448,ABS+PC,T1.5,W13.7,L52,UL94-V0,NATURAL	1	PC	SA
2-9-7	DC96-00882C	ASSY BRACKET IDLER	MDE9700AYW,DRYER,-,-,-,-,-	1	PC	SA
2-9-7-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,-,NTR,ROLLER	1	PC	SA
2-9-7-2	DC61-01230B	BRACKET-IDLER	MDE9700AYW,HGI,T2.0,-,-,-,-,-	1	PC	SA
2-9-7-3	DC66-00401A	SHAFT-IDLER	WINGS-DRYER,STS-410,-,-,-,-,-,FORMER	1	PC	SNA
2-9-7-4	DC97-07509B	ASSY ROLLER	-,MDE9700AYW,DRYER/MOTOR/IDLER,-,-,-,-	1	PC	SA
2-9-7-4-1	DC66-00402A	ROLLER-IDLER	WINGS-DRYER,POM,-,-,-,-,-,MOTOR	1	PC	SA

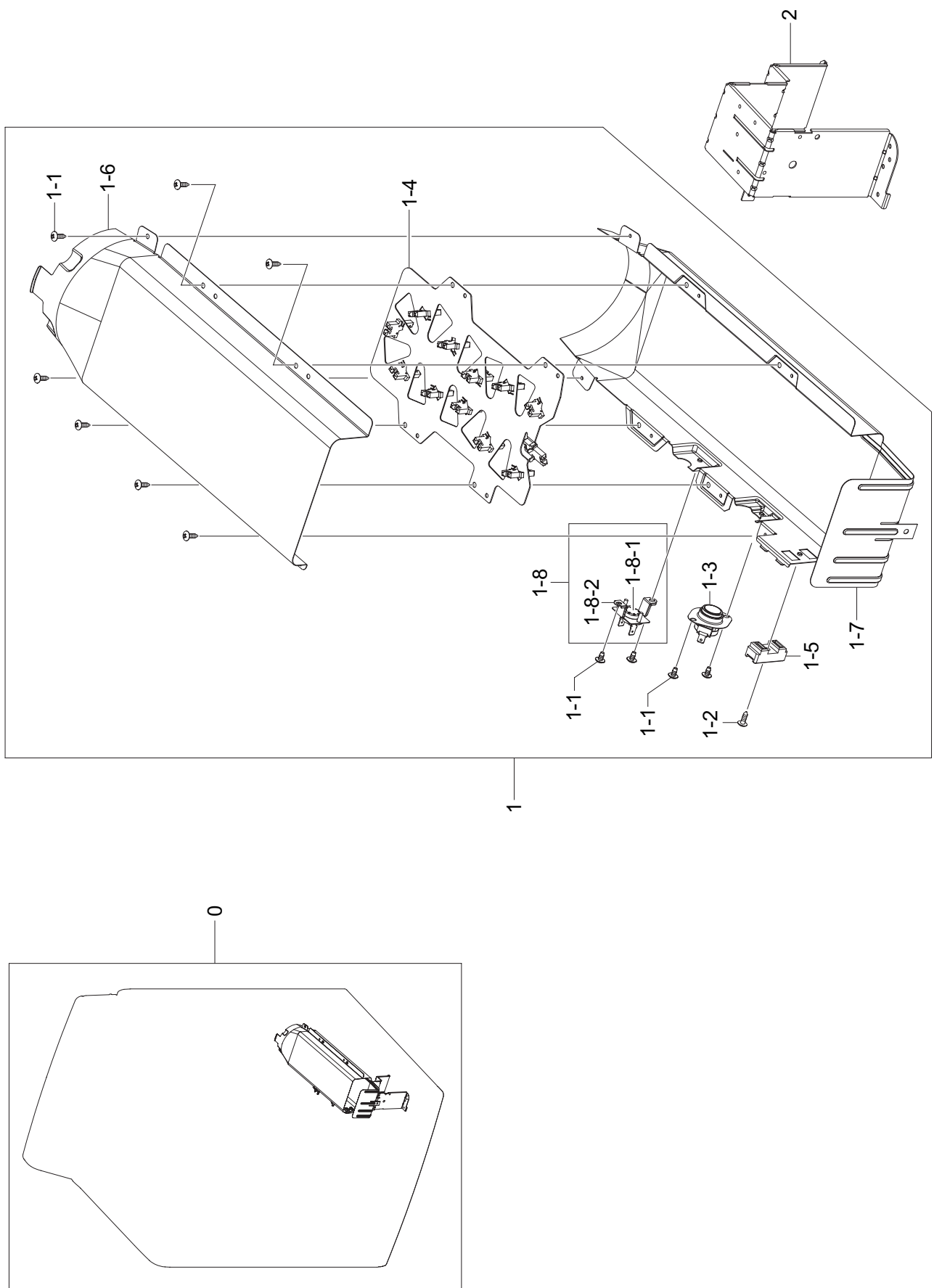
MODEL CODE: DV5451AGW/XAA

Service Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-06576A	ASSY MOTOR DUCT	ORCA-DRYER,DV5471AEP/XAA	1	PC	SNA
1	6602-001655	BELT-TIMING GEAR	-,RUBBER,T3*W8,-,L2337,BLK	1	PC	SA
2	DC93-00101E	ASSY MOTOR	ORCA-DRYER,DV5471AEP/XAA	1	PC	SA
2-1	6021-001201	NUT-INCH	LEFT TURN,3/8"-24,ZPC(YEL),MSWR10,INCH	1	PC	SA
2-2	DC31-00055G	MOTOR INDUCTION-DRYER	Dryer motor,DFS270ZSEL1,4,110V-120V,60Hz,5,1/3HP,B,1625,shaft 12mm	1	PC	SA
2-3	DC32-00007A	THERMISTOR	N3S1-K41-S1,10K,10KOHM 25,-40~105,-,5,-,5,N3S1-K41-S1	1	PC	SA
2-4	DC47-00016A	THERMOSTAT	PW-3V,AC125/250V,25A,85±5,-35,25A,16,100Mohm,SAFETY	1	PC	SA
2-5	DC61-01214A	SPRING-PLATE	WINGS-DRYER,SK-5,-,-,-,-,-,-,-,MOTOR	2	PC	SA
2-6	DC67-00180A	FAN	WINGS-DRYER,FRPP(15%),-,-,-,MOTOR	1	PC	SA
2-7	DC93-00098B	ASSY COVER DUCT	GRACE-DRYER,DV520,GI/TB53	1	PC	SA
2-7-1	DC61-02348A	GUIDE-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-	1	PC	SNA
2-7-2	DC61-02641A	GUIDE-FAN	27-DRYER,PP,T2.0,W102.5,NTR,TB53	1	PC	SNA
2-7-3	DC63-01026A	COVER-DUCT FAN	27-DRYER,GI,T0.6,-,-,-,-,-,-	1	PC	SNA
2-8	DC93-00282A	ASSY DUCT CONNECTOR	ORCA-DRYER,DV5471AEP	1	PC	SNA
2-8-1	DC67-00586A	DUCT-CONNECTOR	DV5471AEP,PP,T2.5,NTR	1	PC	SNA
2-8-2	DC72-00032E	ABSORBER SPONGE	MDE9700AYW,EPDM,T3,W15,L740,BLK,C OVER-FAN	1	PC	SNA
2-9	DC96-00790C	ASSY BRACKET MOTOR	MDE9700AYW,DRYER,-,-,-,-	1	PC	SNA
2-9-1	3405-001077	SWITCH-MICRO	125V,15A,180gf,2	1	PC	SA
2-9-2	6002-000488	SCREW-TAPPING	PH,+,NO,2S,M3,L16,ZPC(WHT),SWRCH1 8A	1	PC	SA
2-9-3	6009-001342	SCREW-SPECIAL	TH,+, -,M5,L11,ZPC(WHT),SWRCH18A,MAC HINE,2BODY	1	PC	SNA
2-9-4	DC61-01213A	BRACKET-MOTOR	WINGS-DRYER,HGI,T2.0,-,-,-,-	1	PC	SA
2-9-5	DC61-01215B	SPRING ETC-TENSION	MDE9700AYW,HSWR,D1.8,-,D15,-,22TURNS,-,ZPC2,-,-	1	PC	SA
2-9-6	DC63-00919A	COVER-SWITCH	DV448,ABS+PC,T1.5,W13.7,L52,UL94-V0,NATURAL	1	PC	SA
2-9-7	DC96-00882C	ASSY BRACKET IDLER	MDE9700AYW,DRYER,-,-,-,-	1	PC	SA
2-9-7-1	DC61-01228A	HOLDER-SHAFT	WINGS-DRYER,NYLON#6,-,-,-,NTR,ROLLER	1	PC	SA
2-9-7-2	DC61-01230B	BRACKET-IDLER	MDE9700AYW,HGI,T2.0,-,-,-,-	1	PC	SA
2-9-7-3	DC66-00401A	SHAFT-IDLER	WINGS-DRYER,STS-410,-,-,-,-,FORMER	1	PC	SNA
2-9-7-4	DC97-07509B	ASSY ROLLER	-,MDE9700AYW,DRYER/MOTOR/IDLER,-,-,-	1	PC	SA
2-9-7-4-1	DC66-00402A	ROLLER-IDLER	WINGS-DRYER,POM,-,-,-,-,MOTOR	1	PC	SA

MEMO

5-6. ASS'Y DUCT HEATER



MODEL CODE: DV5471AEP/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DUCT HEATER&DIE	ORCA-DRYER	1		
1	DC97-14486A	ASSY DUCT HEATER	27-DRYER,-,-,-,ELECTRIC,-	1	PC	SA
1-1	6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SWRC H18A	2	PC	SA
1-1	6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SWRC H18A	7	PC	SA
1-1	6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SWRC H18A	2	PC	SA
1-2	6002-001306	SCREW-TAPPING	TH,+,-,1,M4,L14,ZPC(WHT),SWRCH18A,-	1	PC	SA
1-3	DC47-00018A	THERMOSTAT	60T11,-,250V,25A,-20~150,-30~150,25A,23.6,100M,-,260F-50F(HI-LIMIT)	1	PC	SA
1-4	DC47-00019A	HEATER-DRY	-,GD-PJT,-,5300W,21A,240,10,D1.3,-,240V5300	1	PC	SA
1-5	DC65-00013A	TERMINAL-BLOCK	GR-PJT,SERAMIC,2HOLE,1015 AWG#12,16*76,WHT,HEATER	1	PC	SNA
1-6	DC67-00132A	DUCT-HEATER(U)	WINGS-DRYER,AL-COAT,T0.5,-,-,NTR,UPPER	1	PC	SNA
1-7	DC67-00133A	DUCT-HEATER(L)	WINGS-DRYER,AL-COAT,T0.5,-,-,NTR,-	1	PC	SNA
1-8	DC96-00887A	ASSY BRACKET THERMOSTAT	MDE9700AYW,DRYER/ELECTRIC,-,-	1	PC	SA
1-8-1	DC47-00015A	THERMOSTAT	PW-3V,250V,25A,160±5,-35,25A,16,100M,SAFETY	1	PC	SA
1-8-2	DC61-01204A	BRACKET-THERMOSTAT	WINGS-DRYER,SGCC(GI),T0.6,-,-,-,-	1	PC	SA
2	DC61-02016A	DIE-HEATER	DV438AEW/XAA,SECC(EGI),-,-,NTR,T1.2	1	PC	SA

MODEL CODE: DV5471AEW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

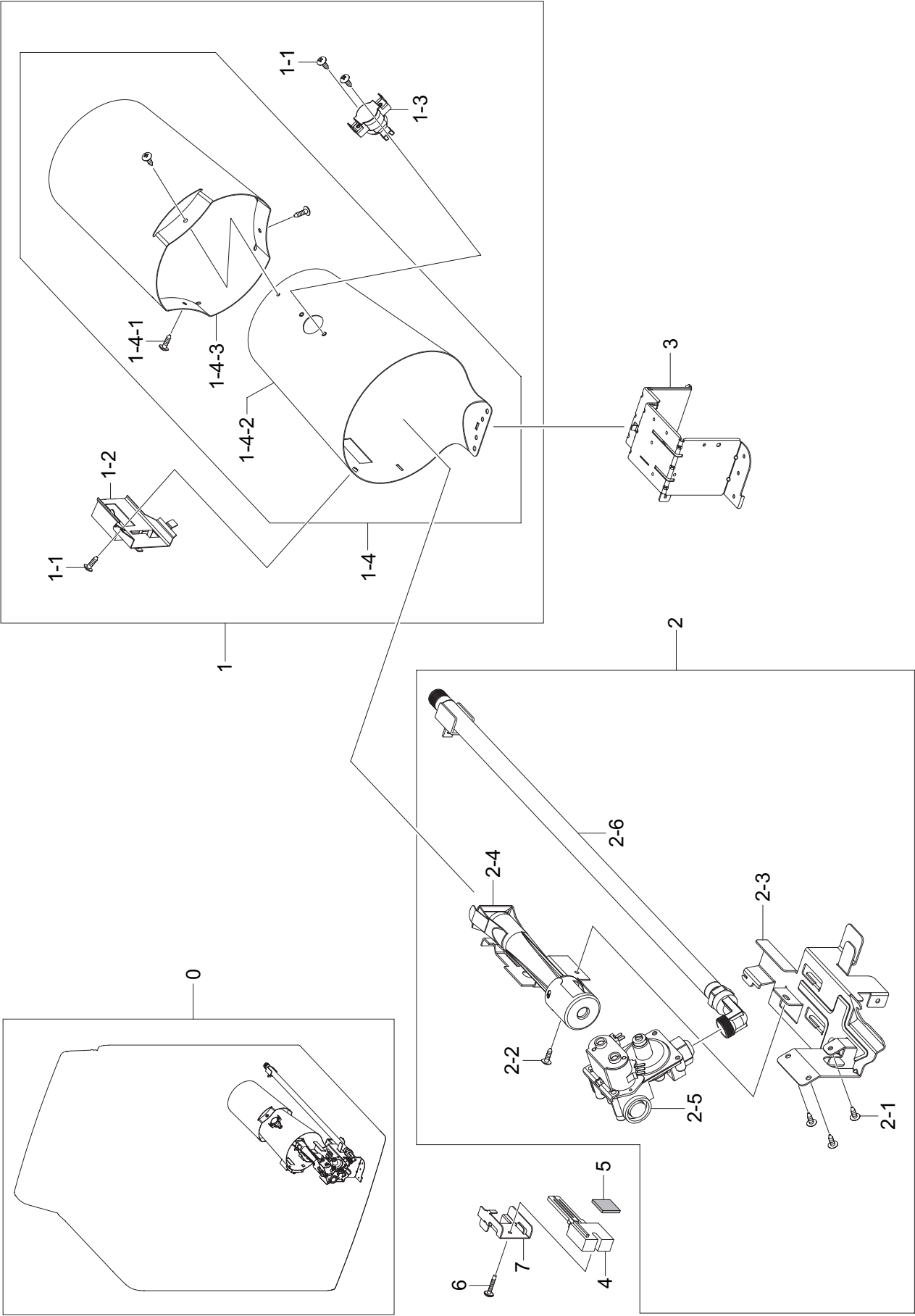
Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DUCT HEATER&DIE	ORCA-DRYER	1		
1	DC97-14486A	ASSY DUCT HEATER	27-DRYER,-,-,-,ELECTRIC,-	1	PC	SA
1-1	6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SWRC H18A	2	PC	SA
1-1	6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SWRC H18A	7	PC	SA
1-1	6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SWRC H18A	2	PC	SA
1-2	6002-001306	SCREW-TAPPING	TH,+,-,1,M4,L14,ZPC(WHT),SWRCH18A,-	1	PC	SA
1-3	DC47-00018A	THERMOSTAT	60T11,-,250V,25A,-20~150,-30~150,25A,23.6,100M,-,260F-50F(HI-LIMIT)	1	PC	SA
1-4	DC47-00019A	HEATER-DRY	-,GD-PJT,-,5300W,21A,240,10,D1.3,-,240V5300	1	PC	SA
1-5	DC65-00013A	TERMINAL-BLOCK	GR-PJT,SERAMIC,2HOLE,1015 AWG#12,16*76,WHT,HEATER	1	PC	SNA
1-6	DC67-00132A	DUCT-HEATER(U)	WINGS-DRYER,AL-COAT,T0.5,-,-,NTR,UPPER	1	PC	SNA
1-7	DC67-00133A	DUCT-HEATER(L)	WINGS-DRYER,AL-COAT,T0.5,-,-,NTR,-	1	PC	SNA
1-8	DC96-00887A	ASSY BRACKET THERMOSTAT	MDE9700AYW,DRYER/ELECTRIC,-,-	1	PC	SA
1-8-1	DC47-00015A	THERMOSTAT	PW-3V,250V,25A,160±5,-35,25A,16,100M,SAFETY	1	PC	SA
1-8-2	DC61-01204A	BRACKET-THERMOSTAT	WINGS-DRYER,SGCC(GI),T0.6,-,-,-,-	1	PC	SA
2	DC61-02016A	DIE-HEATER	DV438AEW/XAA,SECC(EGI),-,-,NTR,T1.2	1	PC	SA

MODEL CODE: DV5451AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DUCT HEATER&DIE	ORCA-DRYER	1		
1	DC97-14486A	ASSY DUCT HEATER	27-DRYER,-,-,-,ELECTRIC,-	1	PC	SA
1-1	6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SWRC H18A	2	PC	SA
1-1	6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SWRC H18A	7	PC	SA
1-1	6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SWRC H18A	2	PC	SA
1-2	6002-001306	SCREW-TAPPING	TH,+,-,1,M4,L14,ZPC(WHT),SWRCH18A,-	1	PC	SA
1-3	DC47-00018A	THERMOSTAT	60T11,-,250V,25A,-20~150,-30~150,25A,23.6,100M,-,260F-50F(HI-LIMIT)	1	PC	SA
1-4	DC47-00019A	HEATER-DRY	-,GD-PJT,-,5300W,21A,240,10,D1.3,-,240V5300	1	PC	SA
1-5	DC65-00013A	TERMINAL-BLOCK	GR-PJT,SERAMIC,2HOLE,1015 AWG#12,16*76,WHT,HEATER	1	PC	SNA
1-6	DC67-00132A	DUCT-HEATER(U)	WINGS-DRYER,AL-COAT,T0.5,-,-,NTR,UPPER	1	PC	SNA
1-7	DC67-00133A	DUCT-HEATER(L)	WINGS-DRYER,AL-COAT,T0.5,-,-,NTR,-	1	PC	SNA
1-8	DC96-00887A	ASSY BRACKET THERMOSTAT	MDE9700AYW,DRYER/ELECTRIC,-,-	1	PC	SA
1-8-1	DC47-00015A	THERMOSTAT	PW-3V,250V,25A,160±5,-35,25A,16,100M,SAFETY	1	PC	SA
1-8-2	DC61-01204A	BRACKET-THERMOSTAT	WINGS-DRYER,SGCC(GI),T0.6,-,-,-,-	1	PC	SA
2	DC61-02016A	DIE-HEATER	DV438AEW/XAA,SECC(EGI),-,-,NTR,T1.2	1	PC	SA

5-7. ASS'Y DUCT BURNER



MODEL CODE: DV5471AGP/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DUCT&BURNER	ORCA-DRYER	1		
1	DC97-10720A	ASSY DUCT	MDG9700AWW,-,-,-,GAS,-	1	PC	SA
1-1	6002-000231	SCREW-TAPPING	TH,+,NO,2S,M4,L12,ZPC(WHT),SWRC H18A	1	PC	SNA
1-1	6002-000231	SCREW-TAPPING	TH,+,NO,2S,M4,L12,ZPC(WHT),SWRC H18A	2	PC	SNA
1-2	DC32-00008A	SENSOR-RADIANT	10RS,GD-PJT,0~150,120,4.5,100,-,-,FRAME GAS	1	PC	SA
1-3	DC47-00017A	THERMOSTAT	60T21,-,250V,15A/25A,-20~150,-30~150,25A,23.6,100M,-,230F-50F(HI-LIMIT)	1	PC	SA
1-4	DC97-07602B	ASSY DUCT CONE	MDG9700AWW,ENTRY,-,-,GAS,-	1	PC	SA
1-4-1	6002-000231	SCREW-TAPPING	TH,+,NO,2S,M4,L12,ZPC(WHT),SWRC H18A	3	PC	SNA
1-4-2	DC67-00136B	DUCT-CONE(F)	WINGS-DRYER,AL-COAT,T0.6,-,-,NTR,FRONT	1	PC	SA
1-4-3	DC67-00137B	DUCT-CONE(B)	WINGS-DRYER,AL-COAT,T0.6,-,-,NTR,BACK	1	PC	SA
2	DC97-14492A	ASSY BURNER	-,-,-,-	1	PC	SA
2-1	6006-001174	SCREW-TAPPING	TH,+,WE,2S,M4,L12,ZPC(WHT),SWR CH18A	3	PC	SNA
2-2	6009-001476	SCREW-HEX	HEX,+,M5,L10,ZPC(WHT),SWRCH18A,2	1	PC	SA
2-3	DC61-01232A	BRACKET-BURNER	WINGS-DRYER,SECC(EGI),T1.0,-,-,-,-	1	PC	SA
2-4	DC62-00200A	TUBE-BURNER	WINGS-DRYER,PRESS(GAS UNIT),-,-,-,-,MAYTAG G/S	1	PC	SA
2-5	DC62-00201A	VALVE-GAS	GD-PJT,3WAY,MAX 10BAR,NTR,120V/50/60Hz/INCH	1	PC	SA
2-6	DC99-00507A	ASSY PIPE	MDG9700AWW,-,GAS DRYER/ELBOW ASSY,-,-,-	1	PC	SA
3	DC61-01224A	DIE-HEATER	27-DRYER,SECC(EGI),-,-,NTR,T1.2	1	PC	SA
4	DC47-00022A	HEATER-IGNITER	101D,MDG9700AWW,CERAMIC,120V,MAX4.25A,120V,40~400,15,90,NORTON	1	PC	SA
5	DC63-00623A	ABSORBER-IGNITOR	MDE9700AYW,FELT,T2,W10,L10,-,IGNITOR	1	PC	SA
6	DC97-09193A	ASSY SCREW	-,MDG9700AWW,-,-,NUT-CIRCULAR+SCREW,-	1	PC	SA
7	DC61-02642A	BRACKET-IGNITER	DV220AEW,GI-SGCC,T1.2,L12.8,NTR	1	PC	SNA

MODEL CODE: DV5471AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

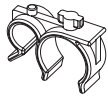
Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DUCT&BURNER	ORCA-DRYER	1		
1	DC97-10720A	ASSY DUCT	MDG9700AWW,-,-,-,GAS,-	1	PC	SA
1-1	6002-000231	SCREW-TAPPING	TH,+,NO,2S,M4,L12,ZPC(WHT),SWRC H18A	1	PC	SNA
1-1	6002-000231	SCREW-TAPPING	TH,+,NO,2S,M4,L12,ZPC(WHT),SWRC H18A	2	PC	SNA
1-2	DC32-00008A	SENSOR-RADIANT	10RS,GD-PJT,0~150,120,4.5,100,-,-,FRAME GAS	1	PC	SA
1-3	DC47-00017A	THERMOSTAT	60T21,-,250V,15A/25A,-20~150,-30~150,25A,23.6,100M,-,230F-50F(HI-LIMIT)	1	PC	SA
1-4	DC97-07602B	ASSY DUCT CONE	MDG9700AWW,ENTRY,-,-,GAS,-	1	PC	SA
1-4-1	6002-000231	SCREW-TAPPING	TH,+,NO,2S,M4,L12,ZPC(WHT),SWRC H18A	3	PC	SNA
1-4-2	DC67-00136B	DUCT-CONE(F)	WINGS-DRYER,AL-COAT,T0.6,-,-,NTR,FRONT	1	PC	SA
1-4-3	DC67-00137B	DUCT-CONE(B)	WINGS-DRYER,AL-COAT,T0.6,-,-,NTR,BACK	1	PC	SA
2	DC97-14492A	ASSY BURNER	-,-,-,-	1	PC	SA
2-1	6006-001174	SCREW-TAPPING	TH,+,WE,2S,M4,L12,ZPC(WHT),SWR CH18A	3	PC	SNA
2-2	6009-001476	SCREW-HEX	HEX,+,M5,L10,ZPC(WHT),SWRCH18A,2	1	PC	SA
2-3	DC61-01232A	BRACKET-BURNER	WINGS-DRYER,SECC(EGI),T1.0,-,-,-,-	1	PC	SA
2-4	DC62-00200A	TUBE-BURNER	WINGS-DRYER,PRESS(GAS UNIT),-,-,-,-,MAYTAG G/S	1	PC	SA
2-5	DC62-00201A	VALVE-GAS	GD-PJT,3WAY,MAX 10BAR,NTR,120V/50/60Hz/INCH	1	PC	SA
2-6	DC99-00507A	ASSY PIPE	MDG9700AWW,-,GAS DRYER/ELBOW ASSY,-,-,-	1	PC	SA
3	DC61-01224A	DIE-HEATER	27-DRYER,SECC(EGI),-,-,NTR,T1.2	1	PC	SA
4	DC47-00022A	HEATER-IGNITER	101D,MDG9700AWW,CERAMIC,120V,MAX4.25A,120V,40~400,15,90,NORTON	1	PC	SA
5	DC63-00623A	ABSORBER-IGNITOR	MDE9700AYW,FELT,T2,W10,L10,-,IGNITOR	1	PC	SA
6	DC97-09193A	ASSY SCREW	-,MDG9700AWW,-,-,NUT-CIRCULAR+SCREW,-	1	PC	SA
7	DC61-02642A	BRACKET-IGNITER	DV220AEW,GI-SGCC,T1.2,L12.8,NTR	1	PC	SNA

MODEL CODE: DV5451AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY DUCT&BURNER	ORCA-DRYER	1		
1	DC97-10720A	ASSY DUCT	MDG9700AWW,-,-,-,GAS,-	1	PC	SA
1-1	6002-000231	SCREW-TAPPING	TH,+,NO,2S,M4,L12,ZPC(WHT),SWRC H18A	1	PC	SNA
1-1	6002-000231	SCREW-TAPPING	TH,+,NO,2S,M4,L12,ZPC(WHT),SWRC H18A	2	PC	SNA
1-2	DC32-00008A	SENSOR-RADIANT	10RS,GD-PJT,0~150,120,4.5,100,-,-,FRAME GAS	1	PC	SA
1-3	DC47-00017A	THERMOSTAT	60T21,-,250V,15A/25A,-20~150,-30~150,25A,23.6,100M,-,230F-50F(HI-LIMIT)	1	PC	SA
1-4	DC97-07602B	ASSY DUCT CONE	MDG9700AWW,ENTRY,-,-,GAS,-	1	PC	SA
1-4-1	6002-000231	SCREW-TAPPING	TH,+,NO,2S,M4,L12,ZPC(WHT),SWRC H18A	3	PC	SNA
1-4-2	DC67-00136B	DUCT-CONE(F)	WINGS-DRYER,AL-COAT,T0.6,-,-,NTR,FRONT	1	PC	SA
1-4-3	DC67-00137B	DUCT-CONE(B)	WINGS-DRYER,AL-COAT,T0.6,-,-,NTR,BACK	1	PC	SA
2	DC97-14492A	ASSY BURNER	-,-,-,-	1	PC	SA
2-1	6006-001174	SCREW-TAPPING	TH,+,WE,2S,M4,L12,ZPC(WHT),SWR CH18A	3	PC	SNA
2-2	6009-001476	SCREW-HEX	HEX,+,M5,L10,ZPC(WHT),SWRCH18A,2	1	PC	SA
2-3	DC61-01232A	BRACKET-BURNER	WINGS-DRYER,SECC(EGI),T1.0,-,-,-,-	1	PC	SA
2-4	DC62-00200A	TUBE-BURNER	WINGS-DRYER,PRESS(GAS UNIT),-,-,-,-,MAYTAG G/S	1	PC	SA
2-5	DC62-00201A	VALVE-GAS	GD-PJT,3WAY,MAX 10BAR,NTR,120V/50/60Hz/INCH	1	PC	SA
2-6	DC99-00507A	ASSY PIPE	MDG9700AWW,-,GAS DRYER/ELBOW ASSY,-,-,-	1	PC	SA
3	DC61-01224A	DIE-HEATER	27-DRYER,SECC(EGI),-,-,NTR,T1.2	1	PC	SA
4	DC47-00022A	HEATER-IGNITER	101D,MDG9700AWW,CERAMIC,120V,MAX4.25A,120V,40~400,15,90,NORTON	1	PC	SA
5	DC63-00623A	ABSORBER-IGNITOR	MDE9700AYW,FELT,T2,W10,L10,-,IGNITOR	1	PC	SA
6	DC97-09193A	ASSY SCREW	-,MDG9700AWW,-,-,NUT-CIRCULAR+SCREW,-	1	PC	SA
7	DC61-02642A	BRACKET-IGNITER	DV220AEW,GI-SGCC,T1.2,L12.8,NTR	1	PC	SNA

5-8. SMALL PARTS

					
1	2	3	4	5	6

MODEL CODE: DV5471AEP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-FRONT	1	PC	SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-BACK	1	PC	SNA
2	DC61-00553C	HOLDER-WIRE SADDLE	-,NYLON66,-,-,-,NTR,DAWS-2NA	ASSY FRAME FRONT	1	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	BOTTOM+FRAME	2	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	PLATE-BOTTOM	5	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	ASSY BRACKET SPRING(L)	1	PC	SA
4	DC61-40086A	HOLDER-WIRE	DAWH-3NB,NYLON66,-,-,-,NTR(PI15)	COVER TOP	1	PC	SA
5	6502-000127	CABLE CLAMP	DAWH-18NB,ID15,-,NYLON66,NTR	DRUM-BACK	1	PC	SNA
6	DC61-00133A	CLAMPER HOSE-FIX	P1291,PP,ID24.5,OD29.5,HOSE+PLUG,BJ-730	ASSY DRUM BACK	1	PC	SNA

MODEL CODE: DV5451AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-FRONT	1	PC	SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-BACK	1	PC	SNA
2	DC61-00553C	HOLDER-WIRE SADDLE	-,NYLON66,-,-,-,NTR,DAWS-2NA	ASSY FRAME FRONT	1	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	BOTTOM+FRAME	2	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	PLATE-BOTTOM	5	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	ASSY BRACKET SPRING(L)	1	PC	SA
4	DC61-40086A	HOLDER-WIRE	DAWH-3NB,NYLON66,-,-,-,-,NTR(PI15)	COVER TOP	1	PC	SA
5	6502-000127	CABLE CLAMP	DAWH-18NB,ID15,-,NYLON66,NTR	DRUM-BACK	1	PC	SNA
6	DC61-00133A	CLAMPER HOSE-FIX	P1291,PP,ID24.5,OD29.5,HOSE+PLUG,BJ-730	ASSY DRUM BACK	1	PC	SNA

MODEL CODE: DV5471AEW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-FRONT	1	PC	SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-BACK	1	PC	SNA
2	DC61-00553C	HOLDER-WIRE SADDLE	-,NYLON66,-,-,-,NTR,DAWS-2NA	ASSY FRAME FRONT	1	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	BOTTOM+FRAME	2	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	PLATE-BOTTOM	5	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	ASSY BRACKET SPRING(L)	1	PC	SA
4	DC61-40086A	HOLDER-WIRE	DAWH-3NB,NYLON66,-,-,-,NTR(PI15)	COVER TOP	1	PC	SA
5	6502-000127	CABLE CLAMP	DAWH-18NB,ID15,-,NYLON66,NTR	DRUM-BACK	1	PC	SNA
6	DC61-00133A	CLAMPER HOSE-FIX	P1291,PP,ID24.5,OD29.5,HOSE+PLUG,BJ-730	ASSY DRUM BACK	1	PC	SNA

MODEL CODE: DV5471AGP/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-FRONT	1	PC	SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-BACK	1	PC	SNA
2	DC61-00553C	HOLDER-WIRE SADDLE	-,NYLON66,-,-,-,NTR,DAWS-2NA	ASSY FRAME FRONT	1	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	ASSY PLATE BOTTOM	2	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	M.WIER+FRAME	2	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	POWER CORD+FRAME	1	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	PLATE-BOTTOM	5	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	ASSY BRACKET SPRING(L)	1	PC	SA
4	DC61-40086A	HOLDER-WIRE	DAWH-3NB,NYLON66,-,-,-,NTR(PI15)	COVER TOP	1	PC	SA
5	6502-000127	CABLE CLAMP	DAWH-18NB,ID15,- -,NYLON66,NTR	DRUM-BACK	1	PC	SNA
6	DC61-00133A	CLAMPER HOSE-FIX	P1291,PP,ID24.5,OD29.5,HOSE+PLUG,BJ-730	ASSY DRUM BACK	1	PC	SNA

MODEL CODE: DV5471AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-FRONT	1	PC	SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-BACK	1	PC	SNA
2	DC61-00553C	HOLDER-WIRE SADDLE	-,NYLON66,-,-,-,NTR,DAWS-2NA	ASSY FRAME FRONT	1	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	ASSY PLATE BOTTOM	2	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	M.WIER+FRAME	2	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	POWER CORD+FRAME	1	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	PLATE-BOTTOM	5	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	ASSY BRACKET SPRING(L)	1	PC	SA
4	DC61-40086A	HOLDER-WIRE	DAWH-3NB,NYLON66,-,-,-,NTR(PI15)	COVER TOP	1	PC	SA
5	6502-000127	CABLE CLAMP	DAWH-18NB,ID15,- -,NYLON66,NTR	DRUM-BACK	1	PC	SNA
6	DC61-00133A	CLAMPER HOSE-FIX	P1291,PP,ID24.5,OD29.5,HOSE+PLUG,BJ-730	ASSY DRUM BACK	1	PC	SNA

MODEL CODE: DV5451AGW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-FRONT	1	PC	SNA
1	6046-000310	STAND OFF	ID11.5, L2,NTR,NYLON66,DAWH-3NA	DRUM-BACK	1	PC	SNA
2	DC61-00553C	HOLDER-WIRE SADDLE	-,NYLON66,-,-,-,NTR,DAWS-2NA	ASSY FRAME FRONT	1	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	ASSY PLATE BOTTOM	2	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	M.WIER+FRAME	2	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	POWER CORD+FRAME	1	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	PLATE-BOTTOM	5	PC	SA
3	DC61-40081A	HOLDER-WIRE	DAWH-2NC,PA,NTR(PI18.5)	ASSY BRACKET SPRING(L)	1	PC	SA
4	DC61-40086A	HOLDER-WIRE	DAWH-3NB,NYLON66,-,-,-,NTR(PI15)	COVER TOP	1	PC	SA
5	6502-000127	CABLE CLAMP	DAWH-18NB,ID15,- -,NYLON66,NTR	DRUM-BACK	1	PC	SNA
6	DC61-00133A	CLAMPER HOSE-FIX	P1291,PP,ID24.5,OD29.5,HOSE+PLUG,BJ-730	ASSY DRUM BACK	1	PC	SNA

5-9. PARTS LIST (SA/SC OTHER)

MODEL CODE: DV5471AEP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,- ,SEAL-LOCK	4	PC	SA	
6002-000213	SCREW-TAPPING	TH,+,- ,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA	
6002-000215	SCREW-TAPPING	TH,+,NO,1,M4,L16,ZPC(WHT),SW RCH18A	12	PC	SA	
6002-000231	SCREW-TAPPING	TH,+,NO,2S,M4,L12,ZPC(WHT),SW RCH18A	6	PC	SNA	
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	21	PC	SA	
6002-000241	SCREW-TAPPING	TH,+,-,2S,M5, L12,ZPC(WHT),SWRCH18A,-	1	PC	SA	
6002-000444	SCREW-TAPPING	TH,+,2,M4,L14,PASS,STS430	17	PC	SA	
6002-000445	SCREW-TAPPING	TH,+,2,M4,L18,PASS,STS304	2	PC	SA	
6002-000470	SCREW-TAPPING	TH,+,NO,1,M4,L10,ZPC(WHT),SW RCH18A	19	PC	SNA	
6002-000488	SCREW-TAPPING	PH,+,NO,2S,M3,L16,ZPC(WHT),SW RCH18A	1	PC	SA	
6002-000520	SCREW-TAPPING	TH,+,- ,2,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SA	
6002-000524	SCREW-TAPPING	TH,+,- ,2,M4,L20,ZPC(WHT),SWRCH18A,-	2	PC	SNA	
6002-001149	SCREW-TAPPING	TH,+,NO,2S,M4,L12,NI PLT,SWRCH18A	12	PC	SNA	
6002-001306	SCREW-TAPPING	TH,+,- ,1,M4,L14,ZPC(WHT),SWRCH18A,-	9	PC	SA	
6002-001320	SCREW-TAPPING	TH,+,NO,2S,M4,L8,PASS,STS304	1	PC	SNA	
6002-001384	SCREW-TAPPING	TH,+,WT,C-TITE,M4,L10,ZPC(WHT), SWRCH18A, GREEN PAINT	1	PC	SNA	
6002-001436	SCREW-TAPPING	PH,+, 2,M4,L18,ZPC(WHT),SWRCH18A	3	PC	SNA	
6003-001768	SCREW-TAPTYPE	TH,+,WT,S,M4,L10,ZPC(WHT),SW RCH18A	1	PC	SNA	
6006-001174	SCREW-TAPPING	TH,+,WE,2S,M4,L12,ZPC(WHT),SW RCH18A	23	PC	SNA	
6009-001342	SCREW-SPECIAL	TH,+,-,M5,L11,ZPC(WHT),SWRCH1 8A,MACHINE,2BODY	1	PC	SNA	
DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,- ,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA	

MODEL CODE: DV5471AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
0103-002581	POLYURETHANE	CPU-55B/UEP 700FB,V0,PUR	URETHAN-B	0.09	KG	SA
0103-002582	POLYURETHANE	UEP 700FA/CPU-55A,V0,PUR	URETHAN-A	0.064	KG	SA
2003-000642	R-METAL OXIDE(S)	300ohm,5%,1W,AA,TP,3.3x9.0mm	R1	1	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	BOTTOM+BRK-LEG	4	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	SCREW-PCB	2	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	SCREW-PCB	2	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	GUIDE-NOZZLE	2	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	BOTTOM+BRKT-MOTOR	3	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	DIE-HEATER+BOTTOM	2	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	FRAME+COVER-POWER	1	PC	SA
DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	ASSY ACCESSORY	1	PC	SA
DC64-02723A	INLAY-ENCODER	WA5471ABP/XAA,PET,T0.188,BLACK	INLAY	1	PC	SA

MODEL CODE: DV5451AEW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
0103-002581	POLYURETHANE	CPU-55B/UEP 700FB,V0,PUR	URETHAN-B	0.09	KG	SA
0103-002582	POLYURETHANE	UEP 700FA/CPU-55A,V0,PUR	URETHAN-A	0.064	KG	SA
2003-000642	R-METAL OXIDE(S)	300ohm,5%,1W,AA,TP,3.3x9.0mm	R1	1	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	BOTTOM+BRK-LEG	4	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	SCREW-PCB	2	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	SCREW-PCB	2	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	GUIDE-NOZZLE	2	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	BOTTOM+BRKT-MOTOR	3	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	DIE-HEATER+BOTTOM	2	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	FRAME+COVER-POWER	1	PC	SA
DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	ASSY ACCESSORY	1	PC	SA
DC64-02723A	INLAY-ENCODER	WA5471ABP/XAA,PET,T0.188,BLACK	INLAY	1	PC	SA

MODEL CODE: DV5471AGP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
0103-002581	POLYURETHANE	CPU-55B/UEP 700FB,V0,PUR	URETHAN-B	0.09	KG	SA
0103-002582	POLYURETHANE	UEP 700FA/CPU-55A,V0,PUR	URETHAN-A	0.064	KG	SA
2003-000642	R-METAL OXIDE(S)	300ohm,5%,1W,AA,TP,3.3x9.0mm	R1	1	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	BOTTOM+BRK-LEG	4	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	ASSY PCB MANUAL	2	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	ASSY PCB MANUAL	2	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	GUIDE-NOZZLE	2	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	BOTTOM+BRKT-MOTOR	3	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	C/TOP+BRACKET-C/TOP	2	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	DIE-HEATER+BOTTOM	2	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	FRAME+COVER-POWER	1	PC	SA
DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	ASSY ACCESSORY	1	PC	SA
DC64-02723A	INLAY-ENCODER	WA5471ABP/XAA,PET,T0.188,BLACK	ASSY BRACKET ENCODER	1	PC	SA

MODEL CODE: DV5471AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	BOTTOM+BRKT- MOTOR	3	PC	SA
0103-002581	POLYURETHANE	CPU-55B/UEP 700FB,V0,PUR	URETHAN-B	0.09	KG	SA
0103-002582	POLYURETHANE	UEP 700FA/CPU-55A,V0,PUR	URETHAN-A	0.064	KG	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4, L12,ZPC(WHT),SWRCH18A,-	C/TOP+BRACKET-C/ TOP	2	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	BOTTOM+BRK-LEG	4	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2, M4,L12,ZPC(WHT),SWRCH18A,-	DIE-HEATER+BOTTOM	2	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2, M4,L12,ZPC(WHT),SWRCH18A,-	FRAME+COVER- POWER	1	PC	SA
DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	ASSY ACCESSORY	1	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	ASSY PCB MANUAL	2	PC	SA
2003-000642	R-METAL OXIDE(S)	300ohm,5%,1W,AA,TP,3.3x9.0mm	R1	1	PC	SA
DC64-02723A	INLAY-ENCODER	WA5471ABP/ XAA,PET,T0.188,BLACK	ASSY BRACKET ENCODER	1	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	ASSY PCB MANUAL	2	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	GUIDE-NOZZLE	2	PC	SA

MODEL CODE: DV5451AGW/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	Install. Point	QTY	Un	SA/SNA
0103-002581	POLYURETHANE	CPU-55B/UEP 700FB,V0,PUR	URETHAN-B	0.09	KG	SA
0103-002582	POLYURETHANE	UEP 700FA/CPU-55A,V0,PUR	URETHAN-A	0.064	KG	SA
2003-000642	R-METAL OXIDE(S)	300ohm,5%,1W,AA,TP,3.3x9.0mm	R1	1	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	BOTTOM+BRK-LEG	4	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	SCREW-PCB	2	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	SCREW-PCB	2	PC	SA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),SW RCH18A	GUIDE-NOZZLE	2	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	BOTTOM+BRKT-MOTOR	3	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	DIE-HEATER+BOTTOM	2	PC	SA
DC62-40178A	SEAL-WATER	EPDM,BLK,ID12XOD25XT3	ASSY ACCESSORY	1	PC	SA
DC64-02723A	INLAY-ENCODER	WA5471ABP/XAA,PET,T0.188,BLACK	INLAY	1	PC	SA

5-10. PARTS LIST (SCREW TYPE)

MODEL CODE: DV5471AEP/XAA

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	QTY	Un	SA/SNA
6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	4	PC	SA
6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
6002-000215	SCREW-TAPPING	TH,+,-,NO,1,M4,L16,ZPC(WHT),SWRCH18A	12	PC	SA
6002-000231	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,ZPC(WHT),SWRCH18A	6	PC	SNA
6002-000239	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,ZPC(WHT),SWRCH18A	21	PC	SA
6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
6002-000444	SCREW-TAPPING	TH,+,-,2,M4,L14,PASS,STS430	17	PC	SA
6002-000445	SCREW-TAPPING	TH,+,-,2,M4,L18,PASS,STS304	2	PC	SA
6002-000470	SCREW-TAPPING	TH,+,-,NO,1,M4,L10,ZPC(WHT),SWRCH18A	19	PC	SNA
6002-000488	SCREW-TAPPING	PH,+,-,NO,2S,M3,L16,ZPC(WHT),SWRCH18A	1	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SA
6002-000524	SCREW-TAPPING	TH,+,-,2,M4,L20,ZPC(WHT),SWRCH18A,-	2	PC	SNA
6002-001149	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,NI PLT,SWRCH18A	12	PC	SNA
6002-001306	SCREW-TAPPING	TH,+,-,1,M4,L14,ZPC(WHT),SWRCH18A,-	9	PC	SA
6002-001320	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,PASS,STS304	1	PC	SNA
6002-001384	SCREW-TAPPING	TH,+,-,WT,C-TITE,M4,L10,ZPC(WHT),SWRCH18A,GREEN PAINT	1	PC	SNA
6002-001436	SCREW-TAPPING	PH,+,-,2,M4,L18,ZPC(WHT),SWRCH18A	3	PC	SNA
6003-001768	SCREW-TAPTYPE	TH,+,-,WT,S,M4,L10,ZPC(WHT),SWRCH18A	1	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,-,WE,2S,M4,L12,ZPC(WHT),SWRCH18A	23	PC	SNA
6009-001342	SCREW-SPECIAL	TH,+,-,M5,L11,ZPC(WHT),SWRCH18A,MACHINE,2BODY	1	PC	SNA
DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA

MODEL CODE: DV5471AEW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	QTY	Un	SA/SNA
6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	4	PC	SA
6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
6002-000215	SCREW-TAPPING	TH,+,-,NO,1,M4,L16,ZPC(WHT),SWRCH18A	12	PC	SA
6002-000231	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,ZPC(WHT),SWRCH18A	6	PC	SNA
6002-000239	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,ZPC(WHT),SWRCH18A	21	PC	SA
6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
6002-000444	SCREW-TAPPING	TH,+,-,2,M4,L14,PASS,STS430	17	PC	SA
6002-000444	SCREW-TAPPING	TH,+,-,2,M4,L14,PASS,STS430	2	PC	SA
6002-000470	SCREW-TAPPING	TH,+,-,NO,1,M4,L10,ZPC(WHT),SWRCH18A	18	PC	SNA
6002-000488	SCREW-TAPPING	PH,+,-,NO,2S,M3,L16,ZPC(WHT),SWRCH18A	1	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SA
6002-000524	SCREW-TAPPING	TH,+,-,2,M4,L20,ZPC(WHT),SWRCH18A,-	2	PC	SNA
6002-001149	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,NI PLT,SWRCH18A	11	PC	SNA
6002-001306	SCREW-TAPPING	TH,+,-,1,M4,L14,ZPC(WHT),SWRCH18A,-	9	PC	SA
6002-001320	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,PASS,STS304	1	PC	SNA
6002-001384	SCREW-TAPPING	TH,+,-,WT,C-TITE,M4,L10,ZPC(WHT),SWRCH18A,GREEN PAINT	1	PC	SNA
6002-001436	SCREW-TAPPING	PH,+,-,2,M4,L18,ZPC(WHT),SWRCH18A	4	PC	SNA
6003-001768	SCREW-TAPTYPE	TH,+,-,WT,S,M4,L10,ZPC(WHT),SWRCH18A	1	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,-,WE,2S,M4,L12,ZPC(WHT),SWRCH18A	23	PC	SNA
6009-001342	SCREW-SPECIAL	TH,+,-,M5,L11,ZPC(WHT),SWRCH18A,MACHINE,2BODY	1	PC	SNA
DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA

MODEL CODE: DV5451AEW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	QTY	Un	SA/SNA
6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	4	PC	SA
6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
6002-000215	SCREW-TAPPING	TH,+,-,NO,1,M4,L16,ZPC(WHT),SWRCH18A	12	PC	SA
6002-000231	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,ZPC(WHT),SWRCH18A	6	PC	SNA
6002-000239	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,ZPC(WHT),SWRCH18A	21	PC	SA
6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
6002-000444	SCREW-TAPPING	TH,+,-,2,M4,L14,PASS,STS430	17	PC	SA
6002-000445	SCREW-TAPPING	TH,+,-,2,M4,L18,PASS,STS304	2	PC	SA
6002-000470	SCREW-TAPPING	TH,+,-,NO,1,M4,L10,ZPC(WHT),SWRCH18A	18	PC	SNA
6002-000488	SCREW-TAPPING	PH,+,-,NO,2S,M3,L16,ZPC(WHT),SWRCH18A	1	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SA
6002-000524	SCREW-TAPPING	TH,+,-,2,M4,L20,ZPC(WHT),SWRCH18A,-	2	PC	SNA
6002-001149	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,NI PLT,SWRCH18A	11	PC	SNA
6002-001306	SCREW-TAPPING	TH,+,-,1,M4,L14,ZPC(WHT),SWRCH18A,-	9	PC	SA
6002-001320	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,PASS,STS304	1	PC	SNA
6002-001384	SCREW-TAPPING	TH,+,-,WT,C-TITE,M4,L10,ZPC(WHT),SWRCH18A,GREEN PAINT	1	PC	SNA
6002-001436	SCREW-TAPPING	PH,+,-,2,M4,L18,ZPC(WHT),SWRCH18A	4	PC	SNA
6003-001768	SCREW-TAPTYPE	TH,+,-,WT,S,M4,L10,ZPC(WHT),SWRCH18A	1	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,-,WE,2S,M4,L12,ZPC(WHT),SWRCH18A	23	PC	SNA
6009-001342	SCREW-SPECIAL	TH,+,-,M5,L11,ZPC(WHT),SWRCH18A,MACHINE,2BODY	1	PC	SNA
DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA

MODEL CODE: DV5471AGP/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	QTY	Un	SA/SNA
6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	4	PC	SA
6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
6002-000215	SCREW-TAPPING	TH,+,-,NO,1,M4,L16,ZPC(WHT),SWRCH18A	12	PC	SA
6002-000231	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,ZPC(WHT),SWRCH18A	12	PC	SNA
6002-000239	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,ZPC(WHT),SWRCH18A	10	PC	SA
6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
6002-000444	SCREW-TAPPING	TH,+,-,2,M4,L14,PASS,STS430	17	PC	SA
6002-000445	SCREW-TAPPING	TH,+,-,2,M4,L18,PASS,STS304	2	PC	SA
6002-000470	SCREW-TAPPING	TH,+,-,NO,1,M4,L10,ZPC(WHT),SWRCH18A	18	PC	SNA
6002-000488	SCREW-TAPPING	PH,+,-,NO,2S,M3,L16,ZPC(WHT),SWRCH18A	1	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	7	PC	SA
6002-000524	SCREW-TAPPING	TH,+,-,2,M4,L20,ZPC(WHT),SWRCH18A,-	3	PC	SNA
6002-001149	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,NI PLT,SWRCH18A	11	PC	SNA
6002-001306	SCREW-TAPPING	TH,+,-,1,M4,L14,ZPC(WHT),SWRCH18A,-	8	PC	SA
6002-001320	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,PASS,STS304	1	PC	SNA
6002-001384	SCREW-TAPPING	TH,+,-,WT,C-TITE,M4,L10,ZPC(WHT),SWRCH18A,GREEN PAINT	1	PC	SNA
6002-001436	SCREW-TAPPING	PH,+,-,2,M4,L18,ZPC(WHT),SWRCH18A	4	PC	SNA
6003-001768	SCREW-TAPTYPE	TH,+,-,WT,S,M4,L10,ZPC(WHT),SWRCH18A	1	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,-,WE,2S,M4,L12,ZPC(WHT),SWRCH18A	24	PC	SNA
6009-001342	SCREW-SPECIAL	TH,+,-,M5,L11,ZPC(WHT),SWRCH18A,MACHINE,2BODY	1	PC	SNA
6009-001343	SCREW-SPECIAL	PH,TORX,M4,L10,ZPC(WHT),SWRCH18A,1,2BODY	1	PC	SNA
6009-001476	SCREW-HEX	HEX,+,-,M5,L10,ZPC(WHT),SWRCH18A,2	1	PC	SA
DC97-09193A	ASSY SCREW	-,MDG9700AWW,-,-,NUT-CIRCULAR+SCREW,-	1	PC	SA
DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA

MODEL CODE: DV5471AGW/XAAService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	QTY	Un	SA/SNA
6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	4	PC	SA
6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
6002-000215	SCREW-TAPPING	TH,+,-,NO,1,M4,L16,ZPC(WHT),SWRCH18A	12	PC	SA
6002-000231	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,ZPC(WHT),SWRCH18A	12	PC	SNA
6002-000239	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,ZPC(WHT),SWRCH18A	10	PC	SA
6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
6002-000444	SCREW-TAPPING	TH,+,-,2,M4,L14,PASS,STS430	17	PC	SA
6002-000445	SCREW-TAPPING	TH,+,-,2,M4,L18,PASS,STS304	2	PC	SA
6002-000470	SCREW-TAPPING	TH,+,-,NO,1,M4,L10,ZPC(WHT),SWRCH18A	18	PC	SNA
6002-000488	SCREW-TAPPING	PH,+,-,NO,2S,M3,L16,ZPC(WHT),SWRCH18A	1	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	7	PC	SA
6002-000524	SCREW-TAPPING	TH,+,-,2,M4,L20,ZPC(WHT),SWRCH18A,-	3	PC	SNA
6002-001149	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,NI PLT,SWRCH18A	11	PC	SNA
6002-001306	SCREW-TAPPING	TH,+,-,1,M4,L14,ZPC(WHT),SWRCH18A,-	8	PC	SA
6002-001320	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,PASS,STS304	1	PC	SNA
6002-001384	SCREW-TAPPING	TH,+,-,WT,C-TITE,M4,L10,ZPC(WHT),SWRCH18A,GREEN PAINT	1	PC	SNA
6002-001436	SCREW-TAPPING	PH,+,-,2,M4,L18,ZPC(WHT),SWRCH18A	4	PC	SNA
6003-001768	SCREW-TAPTYPE	TH,+,-,WT,S,M4,L10,ZPC(WHT),SWRCH18A	1	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,-,WE,2S,M4,L12,ZPC(WHT),SWRCH18A	24	PC	SNA
6009-001342	SCREW-SPECIAL	TH,+,-,M5,L11,ZPC(WHT),SWRCH18A,MACHINE,2BODY	1	PC	SNA
6009-001343	SCREW-SPECIAL	PH,TORX,M4,L10,ZPC(WHT),SWRCH18A,1,2BODY	1	PC	SNA
6009-001476	SCREW-HEX	HEX,+,-,M5,L10,ZPC(WHT),SWRCH18A,2	1	PC	SA
DC97-09193A	ASSY SCREW	-,MDG9700AWW,-,-,NUT-CIRCULAR+SCREW,-	1	PC	SA
DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA

MODEL CODE: DV5451AGW/XAA

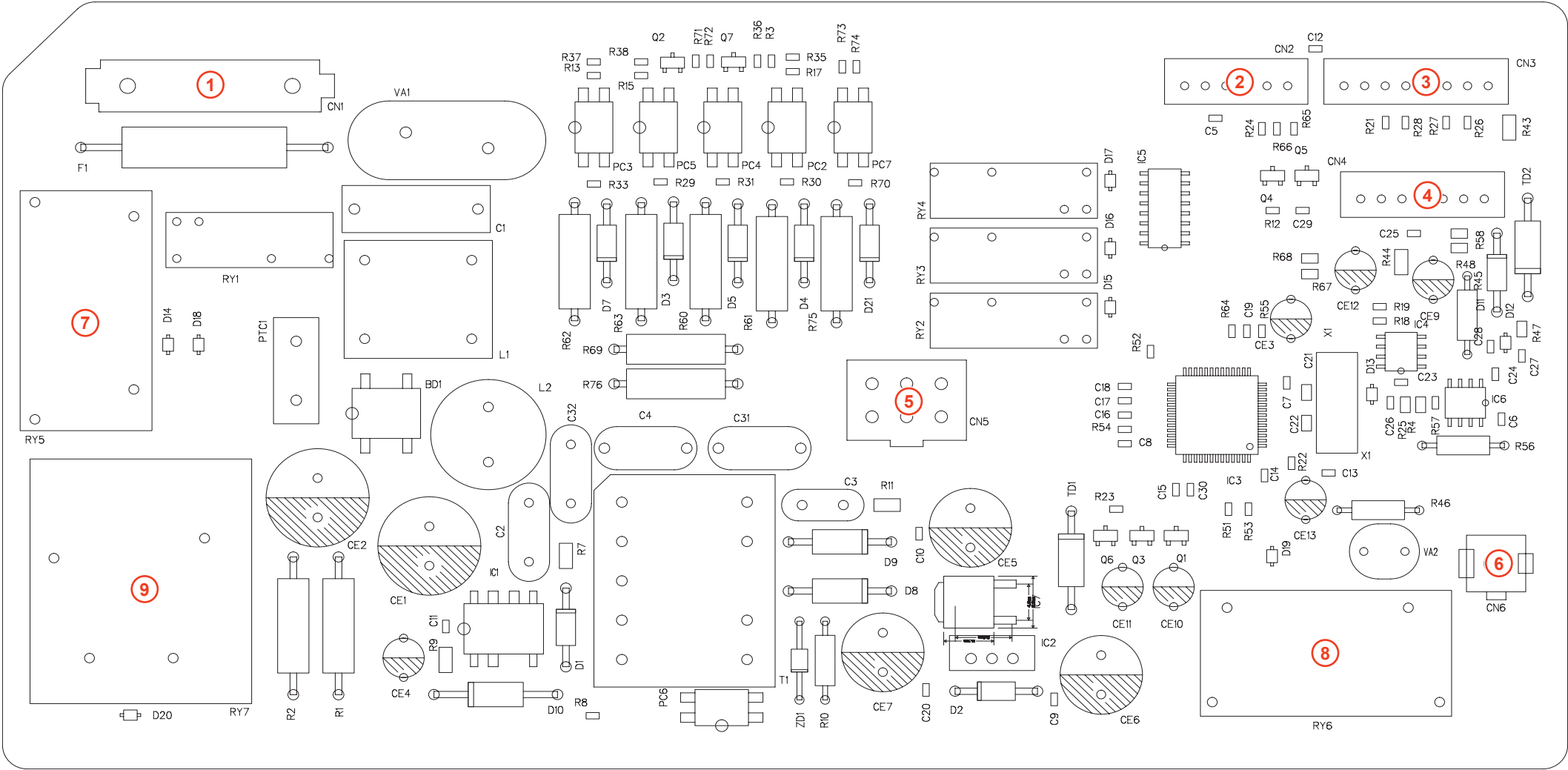
Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	QTY	Un	SA/SNA
6001-001773	SCREW-MACHINE	TH,+,-,M5,L12,PASS,STS430,-,SEAL-LOCK	4	PC	SA
6002-000213	SCREW-TAPPING	TH,+,-,1,M4,L12,ZPC(WHT),SWRCH18A,-	8	PC	SNA
6002-000215	SCREW-TAPPING	TH,+,-,NO,1,M4,L16,ZPC(WHT),SWRCH18A	12	PC	SA
6002-000231	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,ZPC(WHT),SWRCH18A	12	PC	SNA
6002-000239	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,ZPC(WHT),SWRCH18A	10	PC	SA
6002-000241	SCREW-TAPPING	TH,+,-,2S,M5,L12,ZPC(WHT),SWRCH18A,-	1	PC	SA
6002-000444	SCREW-TAPPING	TH,+,-,2,M4,L14,PASS,STS430	17	PC	SA
6002-000445	SCREW-TAPPING	TH,+,-,2,M4,L18,PASS,STS304	2	PC	SA
6002-000470	SCREW-TAPPING	TH,+,-,NO,1,M4,L10,ZPC(WHT),SWRCH18A	18	PC	SNA
6002-000488	SCREW-TAPPING	PH,+,-,NO,2S,M3,L16,ZPC(WHT),SWRCH18A	1	PC	SA
6002-000520	SCREW-TAPPING	TH,+,-,2,M4,L12,ZPC(WHT),SWRCH18A,-	7	PC	SA
6002-000524	SCREW-TAPPING	TH,+,-,2,M4,L20,ZPC(WHT),SWRCH18A,-	3	PC	SNA
6002-001149	SCREW-TAPPING	TH,+,-,NO,2S,M4,L12,NI PLT,SWRCH18A	11	PC	SNA
6002-001306	SCREW-TAPPING	TH,+,-,1,M4,L14,ZPC(WHT),SWRCH18A,-	8	PC	SA
6002-001320	SCREW-TAPPING	TH,+,-,NO,2S,M4,L8,PASS,STS304	1	PC	SNA
6002-001384	SCREW-TAPPING	TH,+,-,WT,C-TITE,M4,L10,ZPC(WHT),SWRCH18A,GREEN PAINT	1	PC	SNA
6002-001436	SCREW-TAPPING	PH,+,-,2,M4,L18,ZPC(WHT),SWRCH18A	4	PC	SNA
6003-001768	SCREW-TAPTYPE	TH,+,-,WT,S,M4,L10,ZPC(WHT),SWRCH18A	1	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,-,WE,2S,M4,L12,ZPC(WHT),SWRCH18A	24	PC	SNA
6009-001342	SCREW-SPECIAL	TH,+,-,M5,L11,ZPC(WHT),SWRCH18A,MACHINE,2BODY	1	PC	SNA
6009-001343	SCREW-SPECIAL	PH,TORX,M4,L10,ZPC(WHT),SWRCH18A,1,2BODY	1	PC	SNA
6009-001476	SCREW-HEX	HEX,+,-,M5,L10,ZPC(WHT),SWRCH18A,2	1	PC	SA
DC97-09193A	ASSY SCREW	-,MDG9700AWW,-,-,NUT-CIRCULAR+SCREW,-	1	PC	SA
DC97-14006B	ASSY SCREW	DV337,-,6002-000231+WASHER,-,M4xL12(O.D 11.8),NO RUBBER	4	PC	SA

MEMO

6. PBA DIAGRAM

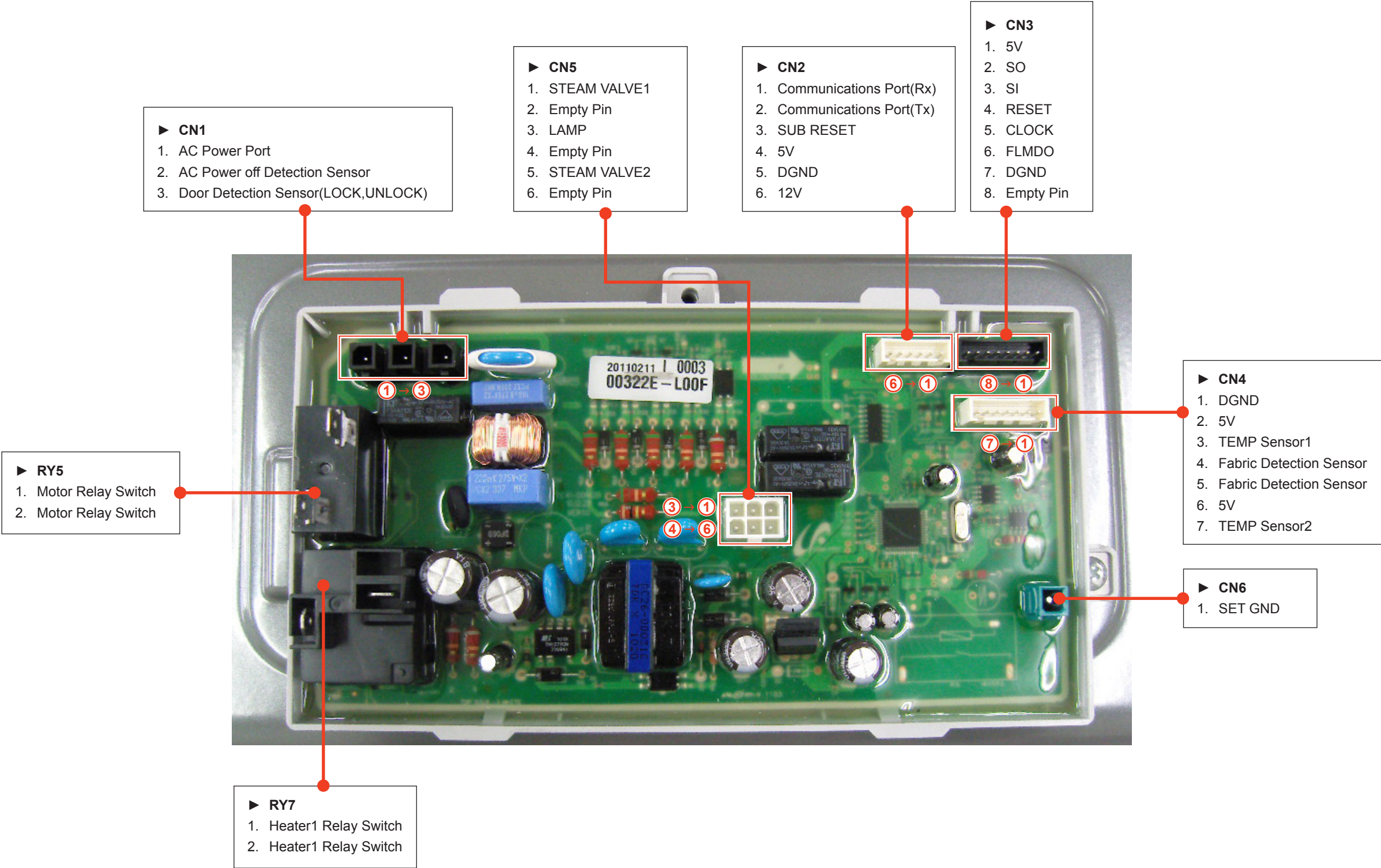
6-1. MAIN PBA



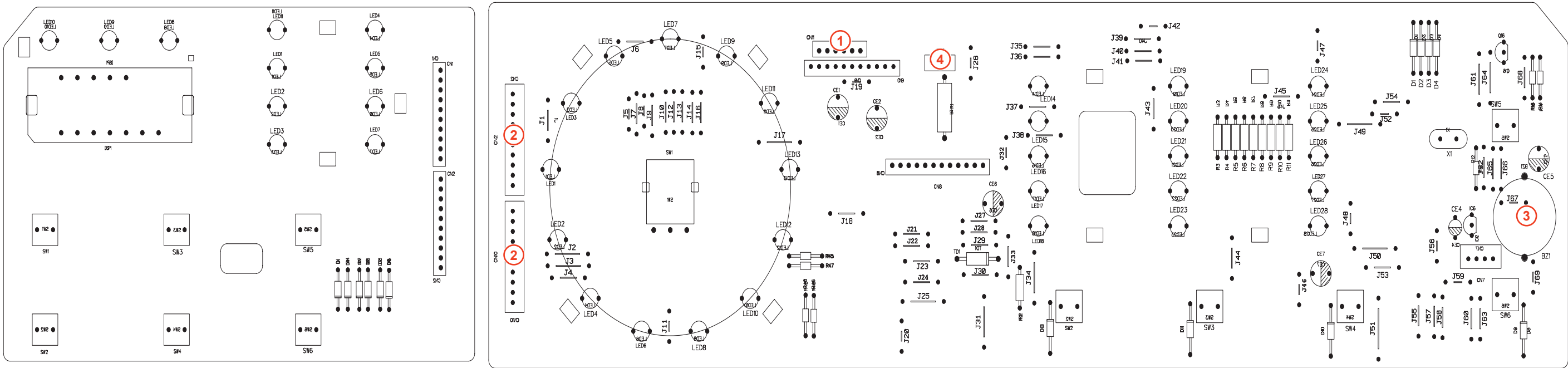
Location	Part No.	Function	
1	CN1	AC CONNECTION CONNECTOR	Supplies AC power to the PBA
2	CN2	SUB PBA COMMUNICATION CONNECTOR	The connector that controls communications with the Sub PBA corresponding to the Display.
3	CN3	MICOM FLASH CONNECTOR	The connector that writes software onto the MICOM.
4	CN4	SENSOR CONNECTION CONNECTOR	Connects the temperature sensor in order to detect the temperature of the heater.
5	CN5	VALVE CONNECTION CONNECTOR	It is connected to the steam Valve(Steam Models Only) and the Lamp of the Drive Block and controls the ON/OFF signal.

Location	Part No.	Function	
6	CN6	SET GROUND CONNECTION CONNECTOR	The connector connecting the Dryer Set and the ground of the PBA
7	RY5	MOTOR OPERATION RELAY	The relay that turns the Main Motor and off.
8	RY6	HEATER2 OPERATION RELAY	The relay that turns the Heater2 on and off.
9	RY7	HEATER1 OPERATION RELAY	The relay that turns the Heater1 on and off.

6-2. DETAILED DESCRIPTIONS OF CONTACT TERMINALS (MAIN PBA)



6-3. SUB PBA



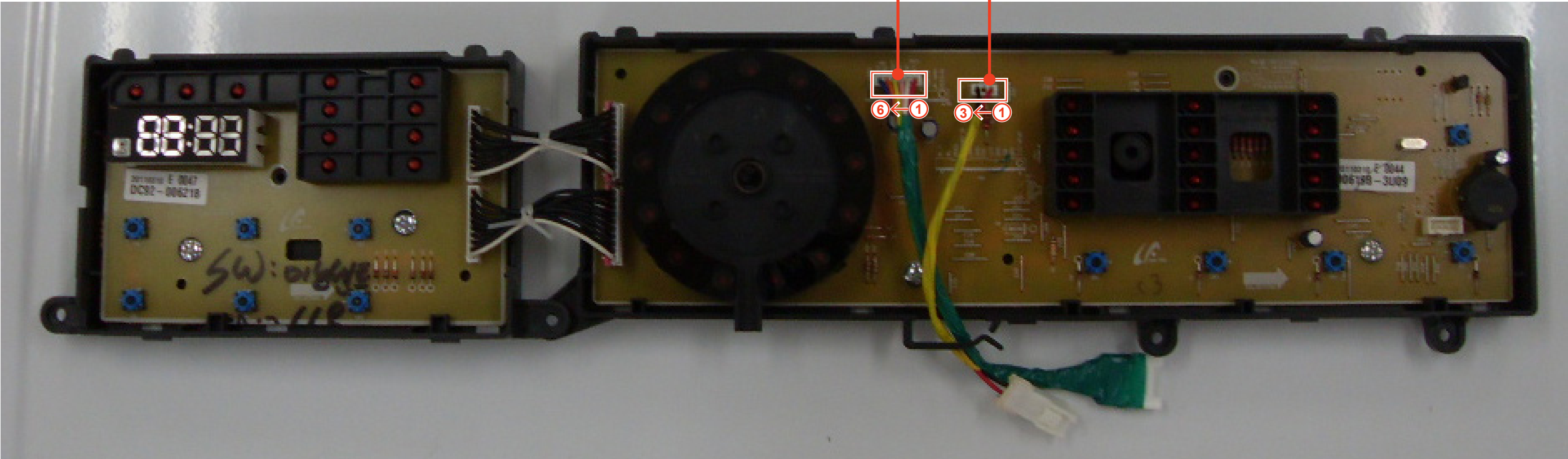
Location	Part No.	Function	Description
1	MCU CN11	Connect Main PBA	Receives power from the Main PBA and provides a communications function.
2	MCU CN2,CN10	Connect MCU and DSP	Connects the MCU Board and the DSP Board.
3	BZ1	BUZZER	Generates sound when the Menu key is pressed, the Encoder operates and the menu is closed.
4	MCU CN6	Connect Lamp	

6-4. DETAILED DESCRIPTIONS OF CONTACT TERMINALS (SUB PBA)

- **CN11_MCU**

 - 1. Communications Port(Tx)
 - 2. Communications Port(Rt)
 - 3. Outputs the Reset Signal
 - 4. 5V
 - 5. GROUND
 - 6. 12V
- **CN6_MCU**

 - 1. DRUM LIGHT(+)
 - 2. Empty Pin
 - 3. DRUM LIGHT(-)

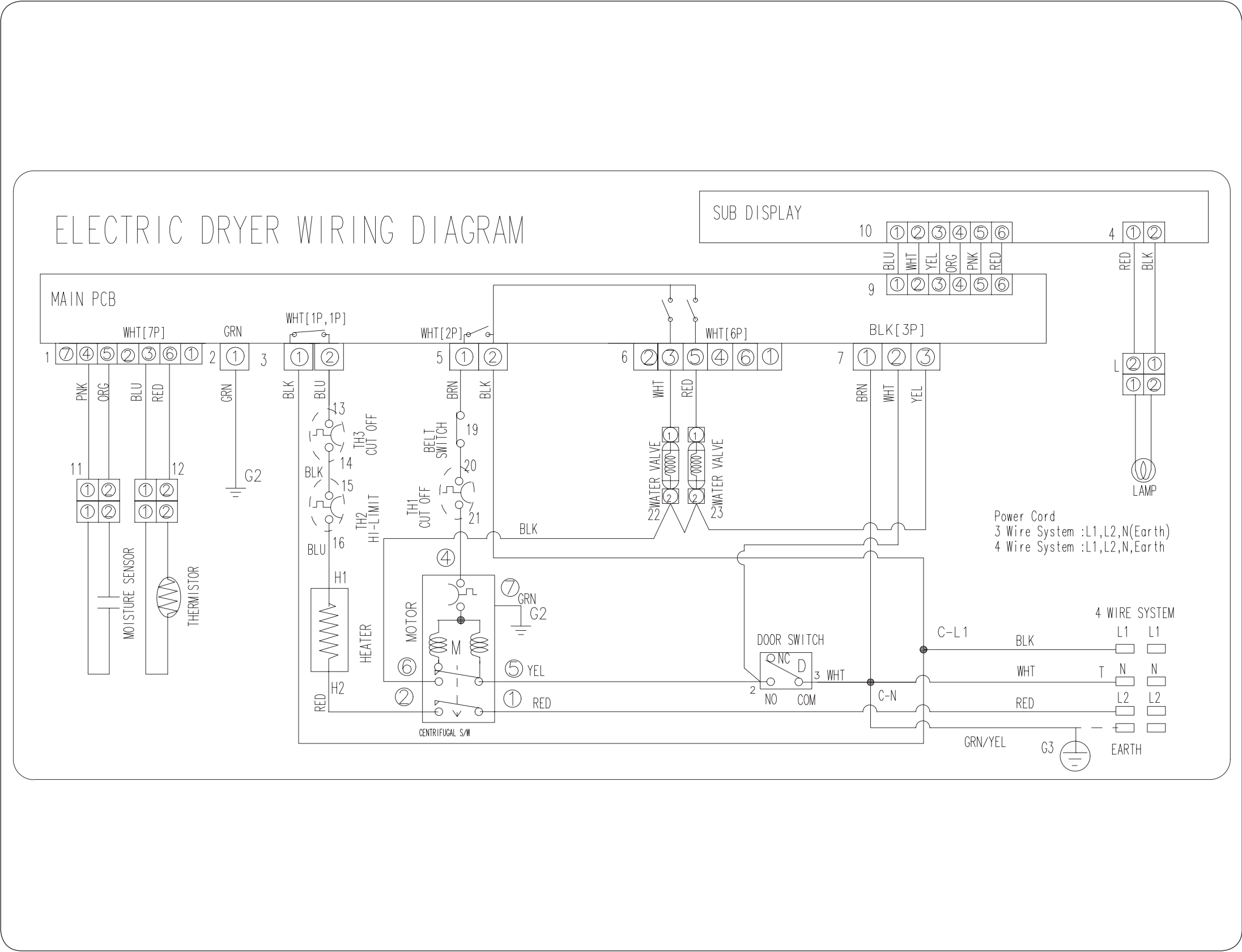


7. WIRING DIAGRAM

7-1. WIRING DIAGRAM (ELECTRIC DRYER)

Reference Information

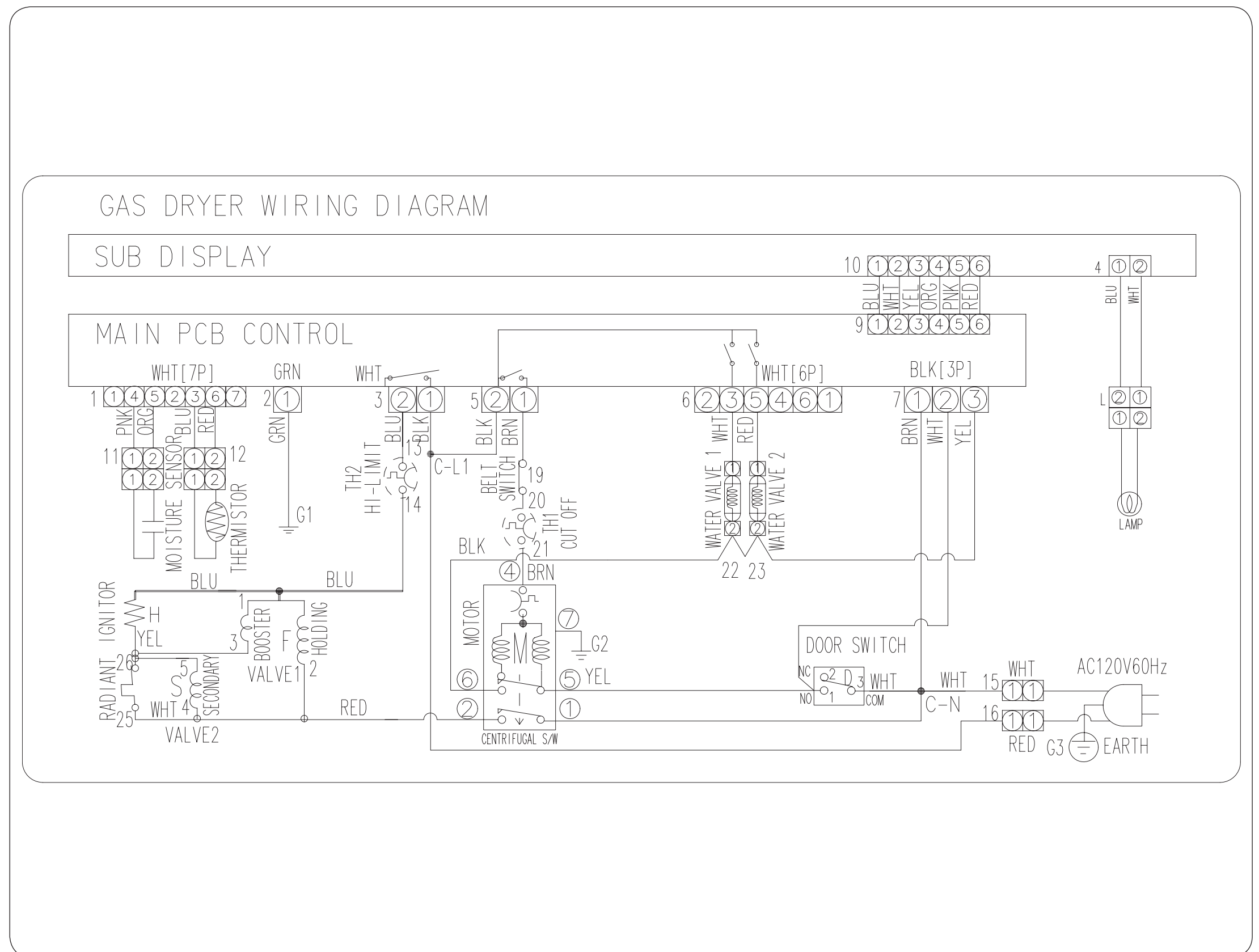
BLK	BLACK
BLU	BLUE
GRN	GREEN
GRY	GRAY
NTR	NATURAL
ORG	ORANGE
PNK	PINK
RED	RED
SKYBLU	SKYBLUE
VIO	VIOLET
WHT	WHITE
YEL	YELLOW



7-2. WIRING DIAGRAM (GAS DRYER)

■ Reference Information

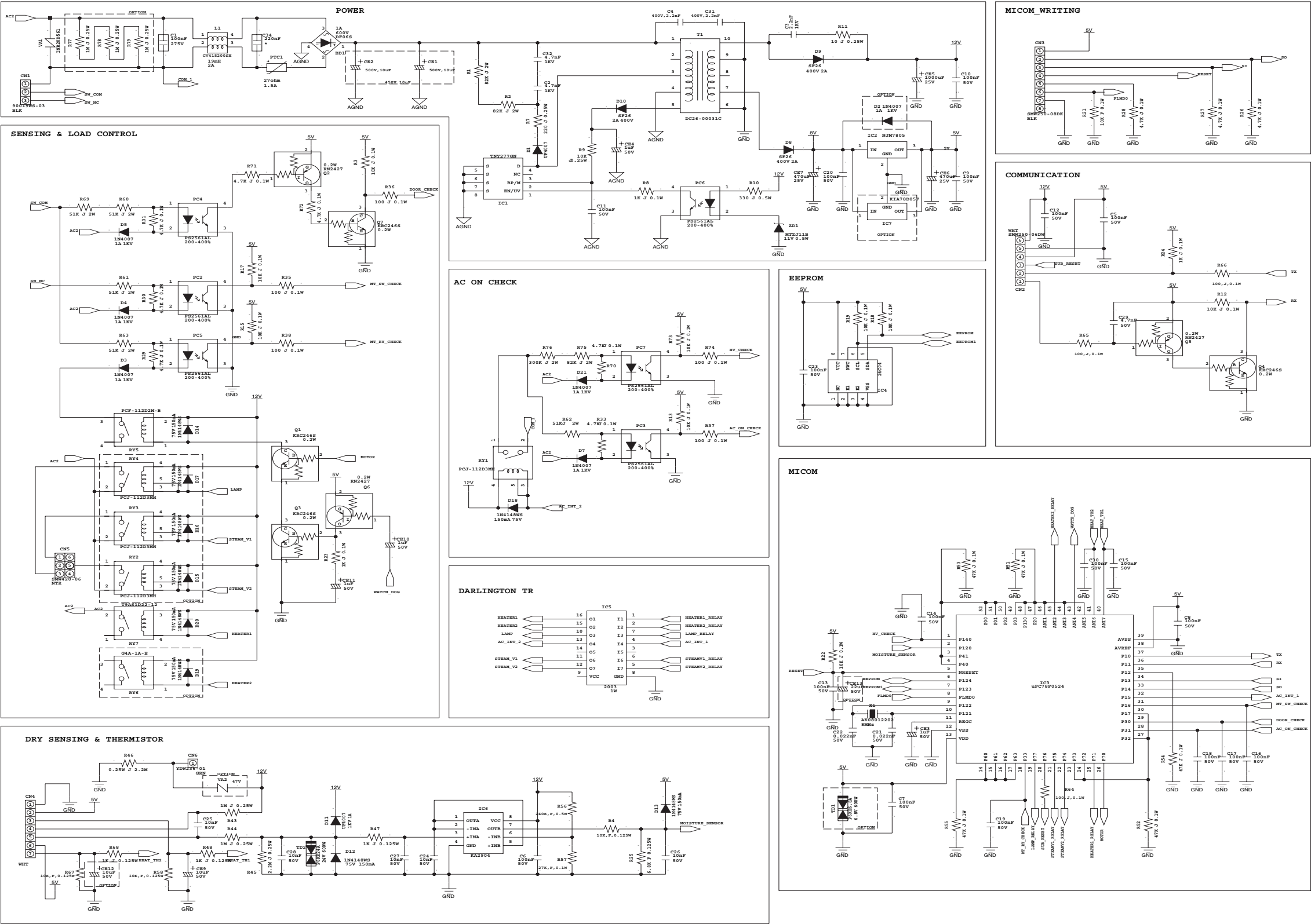
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BLU	BLUE
GRN	GREEN
GRY	GRAY
NTR	NATURAL
ORG	ORANGE
PNK	PINK
RED	RED
SKYBLU	SKYBLUE
VIO	VIOLET
WHT	WHITE
YEL	YELLOW



8. SCHEMATIC DIAGRAM

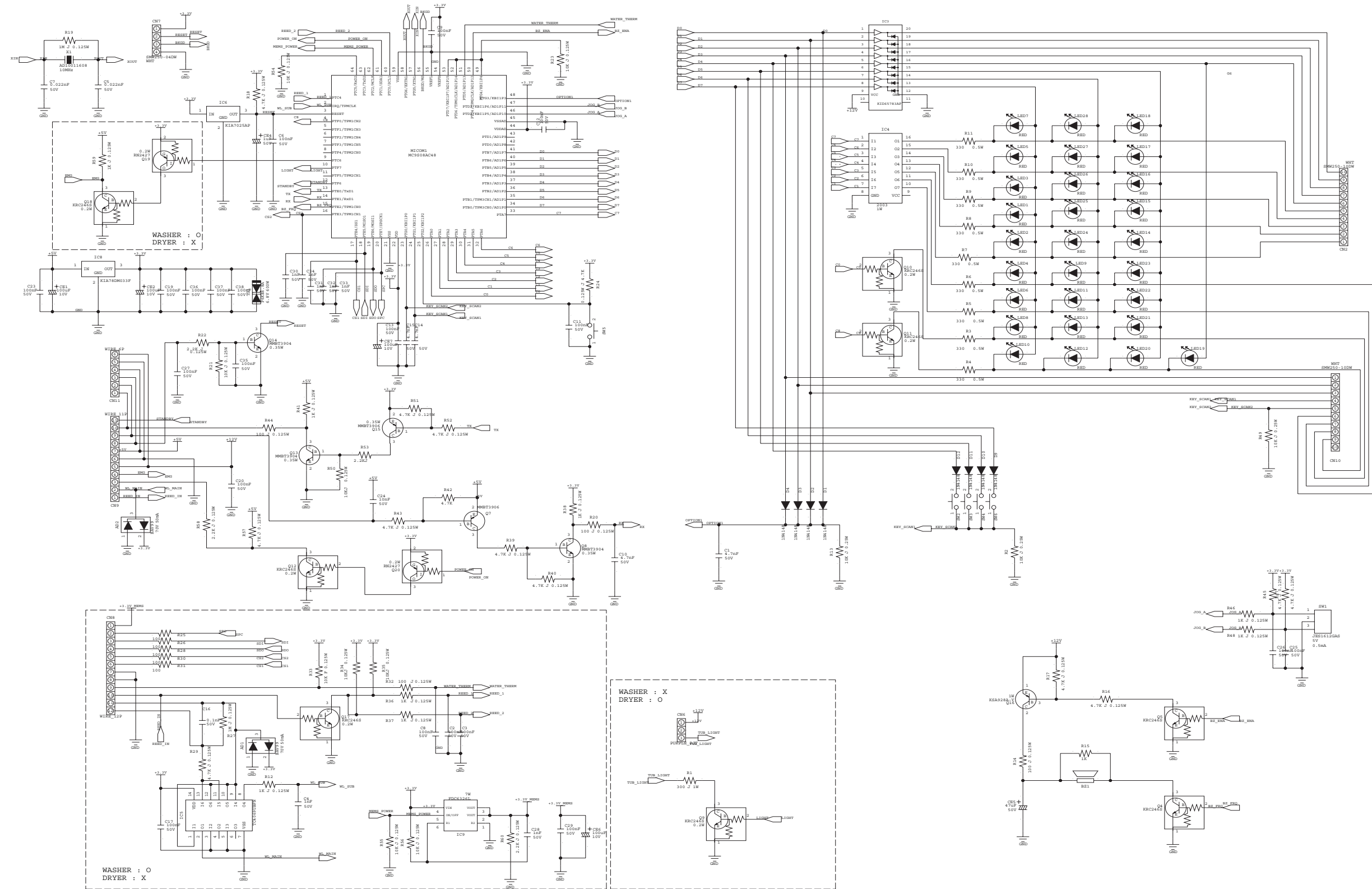
8-1. MAIN CONTROL

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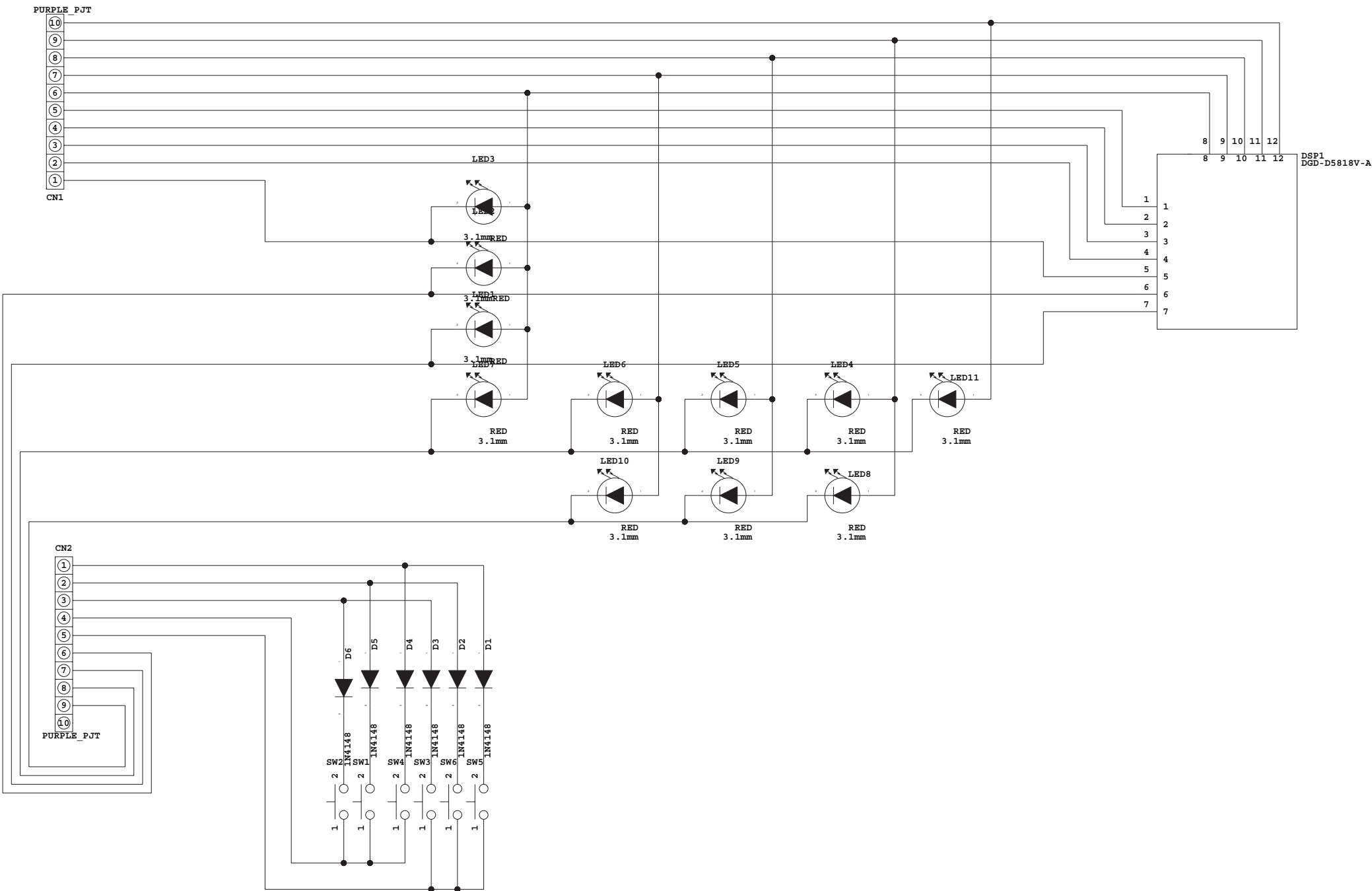
8-2. SUB CONTROL (MCU)

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8-3. SUB CONTROL (DISPLAY)

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GSPN (GLOBAL SERVICE PARTNER NETWORK)

Area	Web Site
North America	http://gspn3.samsungcsportal.com http://gspn1.samsungcsportal.com http://gspn2.samsungcsportal.com

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