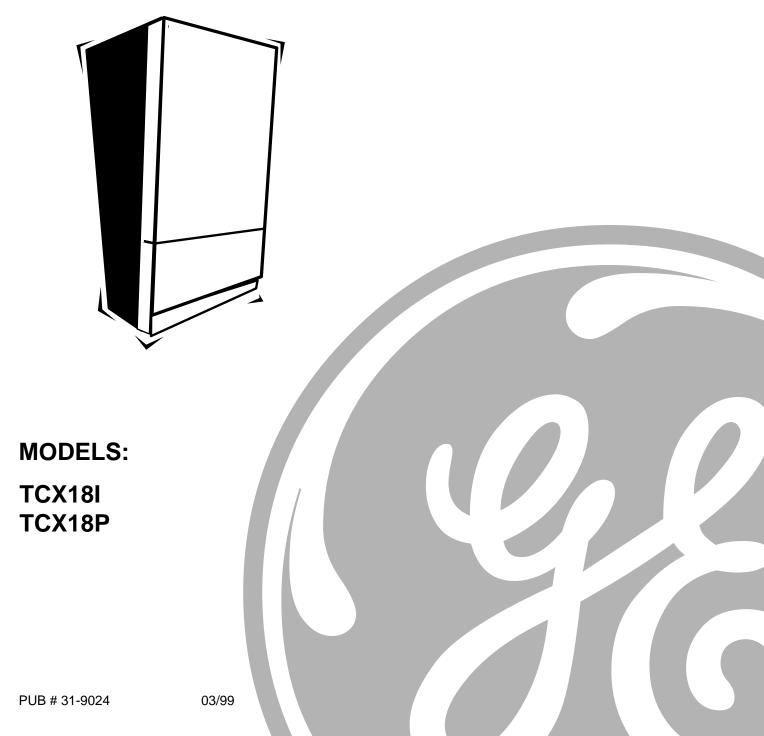
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**GE Consumer Service Training** 

## **TECHNICAL SERVICE GUIDE**

GE PROFILE<sup>™</sup> BOTTOM-FREEZER NO-FROST REFRIGERATOR



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### **IMPORTANT SAFETY NOTICE**

The information in this service guide is intended for use by individuals possessing adequate backgrounds of electrical, electronic and mechanical experience. Any attempt to repair a major appliance may result in personal injury and property damage. The manufacturer or seller cannot be responsible for the interpretation of this information, nor can it assume any liability in connection with it's use.

### CAUTION

To avoid personal injury, disconnect power before servicing this product. If electrical power is required for diagnosis or test purposes, disconnect the power immediately after performing the necessary checks.

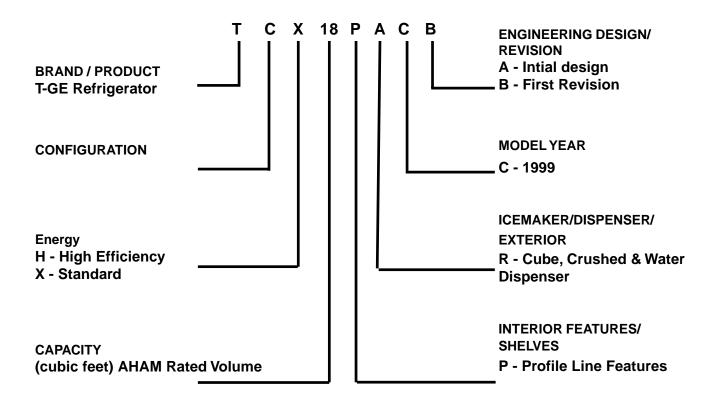
### **RECONNECT ALL GROUNDING DEVICES**

If grounding wires, screws, straps, clips, nuts, or washers used to complete a path to ground are removed for service, they must be returned to their original position and properly fastened.

# NOMENCLATURE

### MODEL NOMEMCLATURE

Model TCX18 is a bottom freezer, no frost 18 cubic foot refrigerator, introduced 1999.



The total storage capacity is 17.6 cu. ft. (12.9 cu.ft. Fresh Food and 4.7 cu. ft. Freezer capacity)

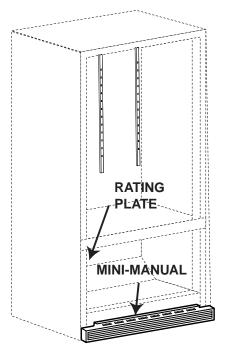
### **RATING PLATE**

The rating plate is located at the top of the freezer liner, near the left front corner. In addition to the refrigerator model and serial numbers, the rating plate specifies the minimum installation clearances: the electrical voltage, frequency, and amperage ratings: and the refrigerant type and charge quantity.

The model and serial numbers of the refrigerator are also located on a bar-code label at the rear of the cabinet

### MINI-MANUAL

The Mini Manual is located behind the base grille, at the left side, near the front of the machine compartment. After using the Mini-Manual, it should be returned to its original location for future use.



### BOTTOM-FREEZER MODELS: 22 TO 18 CU. FT.

ALL MODELS INCLUDE ● Adjustable humidity vegetable/fruit crispers ● Snack pan ● Adjustable spill-proof shelves ● Wire Everwhite sliding freezer basket ● 4 modular door bins ● Equipped for optional automatic icemaker



Modular Fresh Food Gallon Door Storage provides maximum storage flexibility.



Spill-Proof Shelves help contain spills for ease of cleaning.



Wire Slide-Out Can Dispenser for easy dispensing of your favorite beverage. (Not available on TCX18IAC)



Clear Crispers with Limited Lifetime Warranty. See page 138 for details.



GE Profile TCX22PAC •21.7 cu. ft. capacity •Wire slide-out can dispenser



**GE Profile' TCX18PAC •** 17.6 cu. ft. capacity • Wire slide-out can dispenser

GE TCX18IAC (not shown) ● 17.6 cu. ft. capacity



### GE Appliances

### Bottom-Freezer No-Frost Refrigerator

### TCX18IAC



FEATURES					
CAPACITY					
Total (cu. ft.)	17.6				
Fresh food (cu. ft.)	12.90				
Freezer (cu. ft.)	4.7				
Shelf area (sq. ft.)	17.9				
FRESH FOOD SECTION	1110				
Cabinet shelves, adjustable	4 Split Glass				
Clear LEXAN snack pan	¥				
Tall clear LEXAN vegetable/fruit crispers	₹ 2 Adj. Humidity				
Modular door bins	4 Adi.				
Door shelf (full-width)	1 Fixed w/Gallon Storage				
Clear LEXAN dairy compartment	¥				
Snugger' clips	2				
Interior light(s)	2				
FREEZER SECTION	L				
Compartment shelf	1 Fu <b>ll</b> -Width				
Slide-out basket	1 Full-Width				
	2 Full-Width				
Door shelves	(1 w/Gallon Storage)				
Automatic icemaker	Opt. (IM3)				
ce cube travs	2				
Ice tray shelf	¥				
Ice Õl Easy bin	¥				
Interior light	¥				
CABINET FEATURES					
Textured steel doors and case	¥				
Insulation (cabinet and door)	Foam				
Adjustable rollers	¥				
Door stops	¥				
Coil-free back	¥				
Reversible doors	¥				
Door handle(s)	Color-Matched, Full-Length				
Color(s) available*	WW				
DIMENSIONS					
Height to top of hinge (in.)	66-1/4				
Height to top of case (in.)	65-3/4				
Case depth without door (in.)	26				
Case depth less door handle (in.)	28				
Case depth with door handle (in.)	29-1/8				
Depth with door open 90; (in.)	56-1/4				
Width (in.)	31				
Side clearance for 90; door open	1-3/4				
Air clearances Each side (in.)	1/2				
Top (in.)	1				
Back (in.)	0**				
Approx. shipping weight (lbs.)	247				
*Colors available: WW = White on white.	20				
COLOTS available. WW = WHILE OF WHILE					

\*\*Metal cover on back, when touching wall, gives 1-1/4" clearance.



### Bottom-Freezer No-Frost Refrigerator

### TCX18PAC



FEATURES					
CAPACITY					
Total (cu. ft.)	17.6				
Fresh food (cu. ft.)	12.90				
Freezer (cu. ft.)	4.7				
Shelf area (sq. ft.)	17.9				
FRESH FOOD SECTION					
Cabinet shelves, adjustable	4 Split Glass				
(slide-out)	2				
(spill-proof)	4				
Clear LEXAN snack pan	¥				
Tall clear LEXAN vegetable/fruit crispers	2 Adj. Humidity				
Wire slide-out can dispenser	¥				
Beverage rack	¥				
Modular door bins	4 Adi.				
Door shelf (full-width)	1 Fixed w/Gallon Storage				
Clear LEXAN dairy compartment	1 w/butter dish				
Utility egg bin	¥				
Snugger clips	2				
Interior light(s)	2				
FREEZER SECTION					
Slide-out basket(s)	1 Full-Width/1 Half-Width				
	2 Full-Width,				
Door shelves	1 w/Gallon Storage				
Automatic icemaker	Opt. (IM3)				
Ice cube trays	2				
Ice tray shelf	¥				
Ice Øl Easy bin	¥				
Interior light	¥				
CABINET FEATURES	Ť				
Textured steel doors and case	¥				
Insulation (cabinet and door)	Foam				
Adjustable rollers (front)	¥				
Door stops	¥				
Coil-free back	¥				
Reversible doors	¥				
Door handle(s)	* Color-Matched				
Color(s) available*	WW, AA, BB				
	WWW, AA, DD				
DIMENSIONS	00 1/4				
Height to top of hinge (in.)	66-1/4				
Height to top of case (in.)	65-3/4				
Case depth without door (in.)	26				
Case depth less door handle (in.)	28				
Case depth with door handle (in.)	29-1/8				
Depth with door open 90; (in.)	56-1/4				
Width (in.)	31				
Side clearance for 90; door open	1-3/4				
Air clearances Each side (in.)	1/2				
Top (in.)	1				
Back (in.)	0**				
Approx. shipping weight (lbs.)	247				
*Colors available: WW = White on white AA = Almo	nd on almond BB - Black on black				

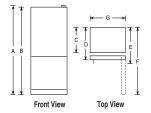
\*Colors available: WW = White on white, AA = Almond on almond, BB = Black on black. \*\*Metal cover on back, when touching wall, gives 1-1/4" clearance.

### BOTTOM-FREEZER REFRIGERATOR

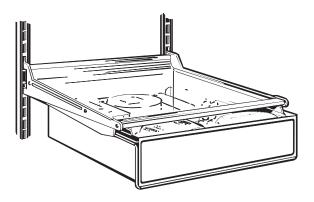
TCX18PAC        17.6        12.90        4.7        23.0        0pt. (IM3)        2        •        4 Glass        4 Split        4        •        2 Adj. Humid.        •        1 Fixed w/ gallon storage        •        1 Clear w/ butter dish        1 Full-Width 1 Half-Width 2 Full-Width, 1 wigal.sor.        •        0        2 Full-Width, 1 wigal.sor.        •        0        7 Foam	TCX18IAC        17.6        12.90        4.7        23.0        0pt. (IM3)        2        •        •        •        •        •        •        •        •        •        •        •        •        •        •        •        •        •        •        •        1 Fixed w/        gallon storage        1 Clear        •        1 Full-Width        D        D        •        2 Full-Width        D        D        •
17.6 12.90 4.7 23.0 0pt. (IM3) 2 4 Glass 4 Glass 4 Split 4 0 2 Adj. Humid. 0 4 Adj. 1 Fixed w/ gallon storage 0 1 Clear w/ butter dish 1 Half-Width 1 Half-Width 1 Half-Width 2 Full-Width, 1 wigal.stor. 0 0 0 0 0 0 0 0 0 0 0 0 0	17.6 12.90 4.7 23.0 0pt. (IM3) 2 4 Glass 4 Split D 2 Adj. Humid. 2 Adj. Humid. 4 Adj. 1 Fixed w/ gallon storage 1 Clear 1 Full-Width 1 Fiw 2 Full-Width D D D D Eoam
12:90 4,7 23.0 Opt. (IM3) 2 • 4 Glass 4 Split 4 • 2 Adj. Humid, • 2 Adj. Humid, • 4 Adj. 1 Fixed w/ galon storage • 1 Clear w/ butter dish • 1 Fuel-Width 1 Half-Width 1 Half-Width 2 Full-Width, 1 Wigdl, stor. • 0	12.90 4.7 23.0 Opt. (IM3) 2 4 Glass 4 Split D • 2 Adj. Humid. 1 Fixed w/ gallon storage 1 Clear 1 Full-Width 1 F/W 2 Full-Width D D D D
12:90 4,7 23.0 Opt. (IM3) 2 • 4 Glass 4 Split 4 • 2 Adj. Humid, • 2 Adj. Humid, • 4 Adj. 1 Fixed w/ galon storage • 1 Clear w/ butter dish • 1 Fuel-Width 1 Half-Width 1 Half-Width 2 Full-Width, 1 Wigdl, stor. • 0	12.90 4.7 23.0 Opt. (IM3) 2 4 Glass 4 Split D • 2 Adj. Humid. 1 Fixed w/ gallon storage 1 Clear 1 Full-Width 1 F/W 2 Full-Width D D D D
4,7 23.0 Opt. (IM3) 2 4 Glass 4 Split 4 Adj. 7 Fixed w/ 9 Adj. Humid. 9 Adj. Humid. 9 Adj. Humid. 9 Adj. Humid. 9 Adj. 9 Clear w/ 1 Clear w/ 1 Clear w/ 1 Clear w/ 1 Clear w/ 1 Full-Width 1 Half-Width 1 Half-Width 1 Half-Width 2 Full-Width, 1 Wigal.stor. 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	23.0 Opt. (IM3) 2 4 Glass 4 Split D 2 Adj. Humid. 1 Fixed w 1 Fixed w 1 Clear 1 Fixel Width 1 F/W 2 Full-Width D D D Eoam
Opt. (IM3) 2 4 Glass 4 Split 4 2 Adj. Humid. 2 Adj. Humid. 4 Adj. 1 Fixed w/ galon storage 1 Clear w/ butter dish 1 Full-Width 1 Half-Width 2 Full-Width, 1 w/gal.stor. 0 0 0 0 0 0 0 0 0 0 0 0 0	Opt. (IM3) 2 4 Glass 4 Split D 2 Adj, Humid, 1 Fixed w/ gallon storage 1 Clear 1 Full-Width 1 F/W 2 Full-Width D D D D
2 4 Glass 4 Split 4 2 Adj, Humid, 4 4 4 4 4 4 4 4 4 1 Fixed wi 9 1 Clear wi 1 Clear wi 1 Clear wi 1 Full-Width 1 Half-Width 1 Half-Width 2 Full-Width, 1 Wigdl, stor. 0 0 1 Wigdl, stor. 0 0 1 Wigdl, stor. 0 0 0 1 Wigdl, stor. 0 0 0 0 0 0 0 0 0 0 0 0 0	2 4 Glass 4 Split D 2 Adj, Humid, 4 Adj, 1 Fixed w/ gallon strage 1 Clear 1 Full-Width 1 FW 2 Full-Width D D Foam
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	4 Glass 4 Split D 2 Adj, Humid, 1 Fixed w/ gallon storage 1 Clear 1 Full-Width 1 F/W 2 Full-Width D D D Foam
4 Glass 4 Split 4 • 2 Adj, Humid. • 4 Adj. 1 Fixed w/ gallon storage • 1 Clear w/ 1 Clear w/ 1 Clear w/ 1 Full-Width 1 Half-Width 1 Half-Width 2 Full-Width, 1 wigal, stor. • 0 0 0 0 0 0 0 0 0 0 0 0 0	4 Glass 4 Split D 2 Adj, Humid, 4 Adj, 1 Fixed w/ gallon storage 1 Clear 1 Full-Width 1 FW 2 Full-Width D D Foam
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1 Fixed w/ gailon storage 1 Clear w/ butter dish 1 Full-Width 1 Half-Width 2 Full-Width, 1 wigal. stor. 0 D Foam	1 Fixed w/ gallon storage 1 Clear • 1 Full-Width 1 F/W 2 Full-Width D D Foam
1 Fixed w/ gailon storage 1 Clear w/ butter dish 1 Full-Width 1 Half-Width 2 Full-Width, 1 wigal. stor. 0 D Foam	1 Fixed w/ gallon storage 1 Clear • 1 Full-Width 1 F/W 2 Full-Width D D Foam
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butter dish	1 Full-Width  1 F/W  2 Full-Width  D  D  Foam
1 Full-Width  1 Half-Width  D  2 Full-Width,  1 wigal.stor.  D  D  Foam	1 Full-Width  1 F/W  2 Full-Width  D  D  Foam
1 Half-Width Đ 2 Full-Width, 1 w/gal.stor. Đ Đ Foam	1 Full-Width 1 F/W 2 Full-Width Đ Đ Foam
1 Half-Width Đ 2 Full-Width, 1 w/gal.stor. Đ Đ Foam	1 F/W 2 Full-Width Đ Đ Foam
Ð 2 Full-Width, 1 w/gal. stor. Đ Đ Foam	1 F/W 2 Full-Width Đ Đ Foam
2 Full-Width, 1 w/gal. stor. € Đ Foam	2 Full-Width Đ Đ Foam
1 w/gal. stor. ● Đ Foam	Ð Ð Foam
Ð Foam	Ð Ð Foam
Đ Foam	Đ Foam
Foam	Foam
Steel	
ADC	Steel
ABS	ABS
WW, AA, BB	WW
Color-Matched	
•	•
•	•
٠	•
-	•
•	•
	66-1/4
	65-3/4
26-1/4	26-1/4
28	28
29-1/8	29-1/8
57.1/4	57.1/4
	57-1/4
	31
	1-3/4
	1/2
	1
	0**
	28

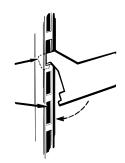
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#### Bottom-Freezer Refrigerator



### ADJUSTABLE SHELVES





**INSERT TOP HOOK** 

## **Refrigerator Warranty**

(for customers in the United States)

All warranty service provided by our Factory Service Centers, or an authorized Customer Care technician. For service call **1-800-GE-CARES**.

<u>One Year</u> From the date of the original purchase	Any part of the refrigerator which fails due to a defect in materials or workmanship. During this full one-year warranty. Ge will also provide, free of charge, all labor and in-home service to replace the defective part.
Five Years From the date of the original purchase	Any part of the sealed refrigerating system (the compressor, condenser, evaporator, and all connecting tubing) which fails due to a defect in materials or workmanship. During this five-year warranty, Ge will also provide, free of charge, all labor and in-home service to replace the defective part.

## Warranty Will Not Cover

Service trips to your home to teach you how to use the product	Replacement of house fuses or resettng of circuit breakers
Improper installations	Damage to the product caused by accident, fire, floods or acts of God.
Failure of the product if it is abused, misused, or used for other than the intended purpose or used commercially	Incidental or consequential damage to personal property caused by possible defects with this appliance.
Loss of food due to spoilage	

This warranty is extended to the original purchaser and any succeeding owner for products purchased for home use within USA. In Alaska, the warranty excludes the cost of shipping or service calls to your home.

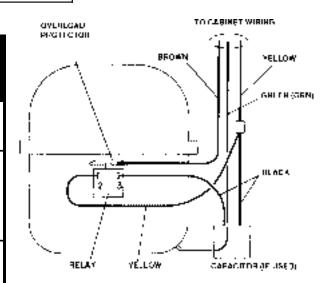
Some states do not allow the exclusion or limitation of incidental or consequential damages. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. To know what your legal rights are, consult your local or state consumer affairs office or you state's Attorney General.

Warrantor: General Electric Company. Louisville, KY 40225

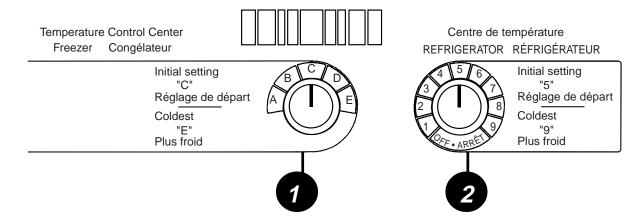
SPECIFICATIONS (TECHNICAL DATA)					
ELECTRICAL SPECIFICATIONS					
Temperature Control (Position 5)35-40°F					
Defrost Control 10 hrs. @ 40 min.					
Defrost Thermostat 55-25°F					
Electrical Rating: 115V, AC 60 Hz. 3-6.Amp.					
Maximum Current Leakage	0.35 mA				
Maximum Ground Path Resistance 0.5 Ohms					
Energy Consumption	699 KWH/YEAR				
NO LOAD PERFORMANCE					
Control Position					
Ambient Temperature 70°F	90ºF				
Fresh Food, °F 34-40°F	35-40°F				
Frozen Food, °F 2-8°F 0-4°F					
Percent Running Time 38-48	45-61				
REFRIGERATING SYSTEM					
Minimum Compressor Capacity Vacuum	21 in. Hg				
Minimum Equalized Pressure @ 70°F (21°C) @ 90°F (32°C)	43 PSIG 50 PSIG				
Refrigerant - R 134a	3.28 oz.				
Compressor	778 BTU/H				
INSTALLATION					
Clearance must be provided at top, sides and rear of the refrigerator for air circulation.					
TOP	1 inch				
SIDES	0.50 in.				
REAR at condenser (metal cover 1- 1/4" when touching the wall) 0.0 in.					

REPLACEMENT PARTS				
TEMPERATURE CONTROL	WR09X10017			
RELAY	WR7X240			
OVERLOAD	WR08X10010			
DEFROST CONTROL	WR09X05520			
DEFROST THERMOSTAT	WR50X10002			
DEFROST HEATER ASM.	WR51X10011			
EVAPORATOR FAN MOTOR	WR60X0190			
CAPACITOR	WR60X203			
COMPRESSOR	WR90M99			
EVAPORATOR	WR49M301			
CONDENSOR	WR85X10008			
DRYER	WR86X10006			
CONDENSOR FAN MOTOR	WR60X225			
HIGH SIDE	WR87X476			
L0 SIDE	WR85X10001			

COMPONENT	RESISTANCE
WATER VALVE	190 Ω
FAN MOTOR (Condenser) FAN MOTOR (Evaporator)	205 Ω 48.3 Ω
DEFROST HEATER	28.5 Ω
WATER VALVE (WHEN USED)	190 Ω



The temperature controls on the refrigerator have letters and numbers. Initially set the refrigerator control at 5 and the freezer control at C. If you want colder or warmer temperatures, adjust therefrigerator temperature firstWhen satisfied with that, adjust the freezer temperature.



### Control Settings



### Freezer Control

The freezer control moves a damper to change the amount of cold air that moves from the freezer to the refrigerator compartment.

## 2

### **Refrigerator Control**

The refrigerator control maintains the temperatures throughout the refrigerator.

Moving the refrigerator control to OFF stops cooling in both areas-refrigerator and freezer-but does not shut off power to the refrigerator.

### How To Test Temperatures

Use the milk test for the reffigerator compartment. Place a container of milk on the top shelf and check it a day later. If the milk is too warm or too cold, adjust the temperature control.

Use the ice cream test for the freezer compartment. Place a container of ice cream in the center of the freezer and check it after a day. If it's too hard or too soft, adjust the temperature control.

After changing the controls, allow 24 hours for the refrigerator to reach the temperature you have set

### Food Storage

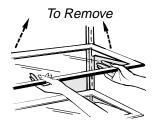
The type of packaging used and the storage temperatures will affect how long food will! I keep in the refrigerator.

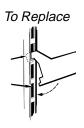
### Refrigerator shelves, bins and storage drawers.

Not all features are on all models.

### **Rearranging the Shelves**

Glass and wire shelves in the refrigerator compartment are adjustable.

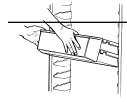




### Slide-Out Spillproof Shelf

The slide-out spillproof shelf allows you to reach items stored behind others. The special edges are designed to help prevent spills from dripping to lower shelves.

Make sure you push the shelves all the way back in before you close the door.



### Adjustable Door Bins

Adjustable bins can easily be carried from refigerator to work area.

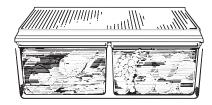


*To remove:* Tilt the bin up and pull out on the molded supports until it comes completely out of the dorr.

*To replace or relocate:* Select desired height, engage the bin in the molded supports of the door and slide the bin in. The bin will hook in place.

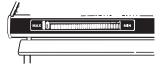
**The snuggers** help prevent tipping, spilling or sliding of small items stored on the door shelf. Place a finger on either side of the divider near the front and move it back and forth to fit your needs.

### Fruit and Vegetable Drawers



Excess water that may accumulate in the bottom of the drawers should be emptied and the drawers wiped dry.

### Adjustable Humidity Drawers



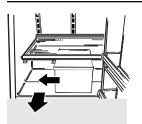
Slide the control all the way to the **MAX** setting to provide high humidity recommended for most vegetables

Slide the control all the way to **MIN** setting to provide lower humidity levels recommended for most fruits.



### **Detachable Meat Drawer**

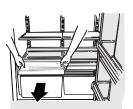
The slide-out meat drawer can be removed and taken to the sink or food preparation area. The drawer and the adjustable shelf to which it attaches can be relocated at any level.



### Storage Drawer and Cover Removal

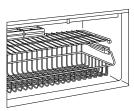
### To Remove:

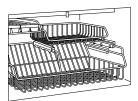
These drawers can be removed easily by lifting up slightly while pulling the drawers past the stop location.



When the door cannot be opened enough to pull the drawer straight out, slide the drawer toward the middle and remove it.

Remove the glass, then the frame. When replacing the glass, push the edge firmly into the frame.





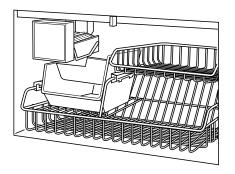
### Freezer Shelves and Baskets

**On models with two sliding baskets:** Both the lower and upper baskets slide out to provide easy access to foods stored in the freezer. When the lower basket is pulled out, the upper basket may be pushed back to further improve access to the lower basket.

## On models with one sliding basket and one full width shelf: The lower basket slides out to provide easy access to foods stor

*shelf:* The lower basket slides out to provide easy access to foods stored in this basket.

The top full width fixed shelf provides a convenient location to store ice cube trays and ice bucket as well as a variet of foods.



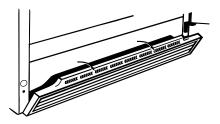
Some models may have a automatic icemaker. The correct kit model is noted on the back of the refrigerator.

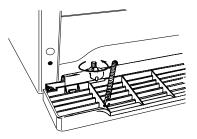
NOTE: Refrigerator shold be installed in an area when the external temperature range falls between 60°F-105°F. If the temperature is below 60°F, it will not run often enough to maintain proper temperature.

### Leveling

*The refrigerator comes with adjustable rollers.* Rollers should be set so the refrigerator is firmly positioned on the floor and the front is raised just enough that the door closes easily when opened about halfway.

**To adjust the rollers,** tilt the base grille out exposing the adjustment screws. Using an adjustable wrench, turn the two front roller adjusting screws counterclockwise to raise the refrigerator, clockwise to lower it.







Turn adjusting screw counterclockwise to raise refrigerator

### **Reversing Door Swing**

- Read instructions all the way through.
- Handle all parts with care to prevent scratching.

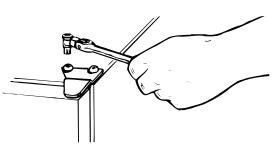
NOTE: Stainless steel dor handles are NOT reversible.

### TOOLS REQUIRED:

- Masking tape
- Phillips screwdriver
- Putty knife or thin blade screwdriver
- Square head #2 screwdriver
- 7/32", 5/16" and 3/8" sockets and rachet (six point sockets are recommended)

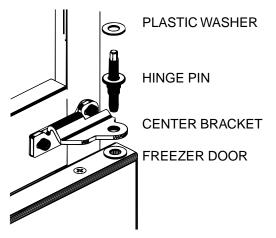
### Remove Refrigerator Door (Top Door)

- \* Tape the door shut with masking tape
- \* Remove the hinge cover (one some models) With a 5/15" socket, remove the two screws that hold the top hinge to the cabinet.
- \* Lift the hinge straight up to free the hinge pin from the socket in the top of the door.
- \* Remove tape, tilt the door away from the cabinet and lift it to free its botom socket from the hinge pin on the center hinge barcket.
- \* Set the door on a non-scratching surface with the outside up.



### Remove Freezer Door (Bottom Door)

- \* Tape the door shut with masking tape.
- \* Remove the hinge pin with a 7/32" socket and rachet.
- \* Remove and save the washer on the hinge pin.
- \* Lift the door straight up to free its bottom socket from the bottom hinge bracket.



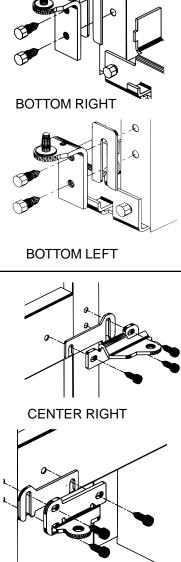
### Reversing the Hardware

### Transfer Bottom Hinge Bracket to the Left

- \* Pull out grille 1" and set it down n the floor to gain access to hinge bracket screws.
- \* Using a 3/8" socket, remove the hinge bracket, screws, plastic washer and spacer shim from the bottom right side of the cabinet.
- \* Remove the plug button and screw from the bottom left side of the cabinet and install at the bottom right.
- \* Reinstall the spacer shim, hinge bracket, screws and plastic washer to the bottom left side of the cabinet.

### Transfer Center Hinge Bracket to Left

- \* Remove the center hinge bracket and shim removing the three screws. NOTE: Keep these screws with the hinge bracket. They are longer screws and will be used when installing the hinge on the other side.
- \* Remove the three painted screws and take washer from the center left side of the cabinet. Screw them into the holes on the right side, which were uncovered in Step above.
- \* Place the center hinge bracket and shim over the holes at the center left side of the cabinet. Insert the three screws that wre removed with the center hinge bracket in Step above, and tighten securely.



CENTER LEFT

### Transfer Top Hinge to Left

\* Interchange hinge and shim at top right with two plug buttons at top left of cabinet. Do not tighten screws on hinge side at this time.

### Transfer Door Stops

One each door remove the metal stop. Use the center hinge pin as a guide to align the door stop on the opposite side, after reversing the handles.

### **REVERSING DOOR HANDLES**

## *Transfer the Refrigerator Door Handle to the Right*

- \* Remove the four handle mounting screws.
- \* Using a putty knife, remove the four screw hole plug buttons from the right side of the door.
- \* Reinstall the plug buttons on the left side of the door.
- \* Align the handle over the holes in the right side of the door and install the four mounting screws.
- \* At the top of the door, remove the plug button using a putty knife and reinstall it in the top right hand side hole.

NOTE: Make sure the door stop on the bottom of the door has been transferred to the left side of the door as explained.

## Prepare the Freezer Handle for Door Swing Change

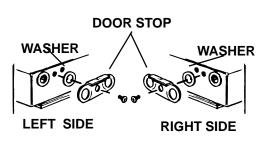
## On Models with a full-width freezer door handle:

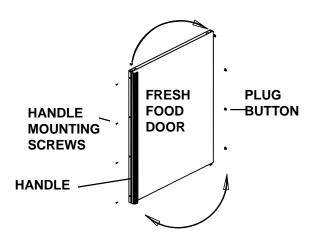
\* Simply remove the plug button from the top left corner and transfer it to the top right corner of the freezer door.

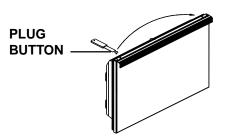
NOTE: make sure the door stop on the bottom of the door has been transferred to the left side of the door as explained above.

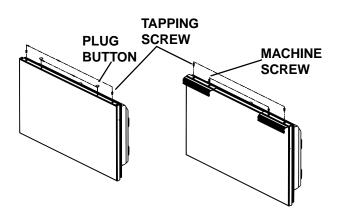
## On Models with a partial-width freezer door handle:

- \* Remove the plug button and screw from the top right hand side of the door. Remove the two screws from the handle.
- \* Install the machine screw in the hole that is closest t the center of the door. Reinstall the screw and plug button to the top left hand side of the door.









### **REVERSING DOOR THE DOOR SWING**

### Rehang Freezer Door

- \* Lower bottom socket of freezer door onto bottom hinge bracket. Be sure washer is in place.
- \* Tilt door toward cabinet and gently push door under center hinge bracket and align with the hole in the center hinge bracket.
- \* Reinstall hinge pin with a 7/32" socket and ratchet so it extends through a hole in center hinge bracket and into socket on top of freezer door.

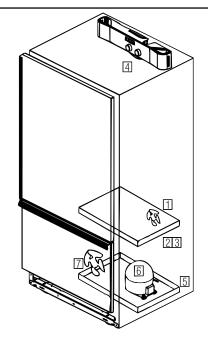
### Rehang Refrigerator Door

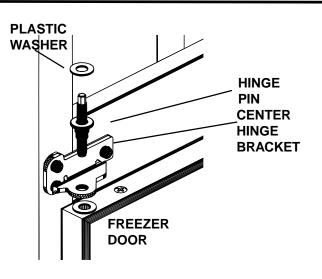
## On Models with a full-width freezer door handle:

- \* Lower bottom socket of the refrigerator door onto center hinge pin. Be sure washer is in place.
- \* Tilt door toward cabinet, lifting the top hinge so the pin fits into the socket on top of the door.
- \* Tighten the top hinge screws after support ing the door on the handle side and ensuring the gap between the doors is even all across the front.

### Normal Operating Sounds.

- 1. Evaporator fan: Air being forced through the cabinet.
- 2. Evaporator: Flow of refrigerant may creat a boiling or gurgling sound.
- 3. Defrost heater: During defrost cycles, water dripping on the heater may cause a hissing or sizzling sound. After defrosting, a popping sound may occur and the evaporator may create a boiling or gurgling sound.
- 4. Cold Control and Defrost Timer: Snapping sound or timer sound like a clock.
- 5. Water pan: Water may be heard running into the drain pan during the defrost cycle.
- 6. Compressor: High pitched hum, or pulsating sound.
- 7. Condenser Fan: Air forced over condenser by fan.





### FRESH FOOD AND FREEZER DOORS

Doors are basic in construction consisting of steel external panels, with foamed in insulation, plastic liner, shelves (narrow and wide), with endcaps. Door gasket is attached to door panel screws through a steel retainer strip which holds the gasket in place.

### To replace door gasket:

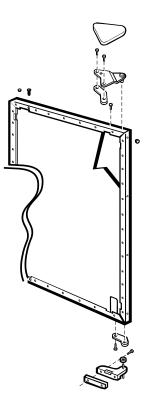
- 1. Locate retainer strips and screws by pushing back gasket.
- 2. Remove screws.

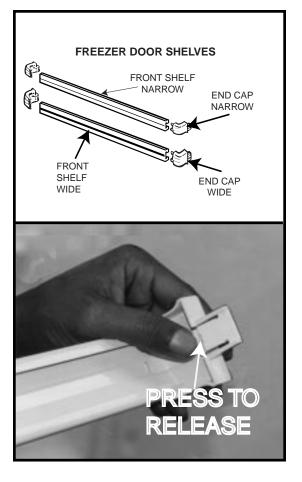
3. Replace with new gasket using care not to roll gasket or misalign and interfer with door closing operation.

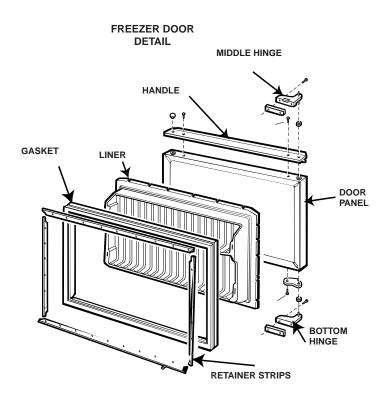
(If gasket is leaking air, apply petroleum jelly to gasket to lubricate, and soften if gasket is otherwise in good condition)

### SHELVES

Shelves are mounted by attaching the shelf and endcap assembly to the door liner in the approriate slots. The release on the endcaps is accomplished by releasing a plastic tab on the inside of the left and right endcap on each shelf (see below)







### **ADJUSTING ROLLERS**

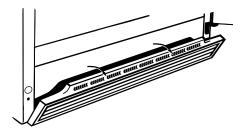
The leveling systems includes adjustable legs at front corners which are turned clockwise to raise the refrigerator and counterclockwise to lower it.

To adjust rollers:

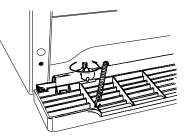
1. The base grill shown in illustration is held in place by a spring, tilt the base grille out exposing the adjustment screws.

2. Using an adjustable wrench, turn the two front rollers adjusting screws counterclockwise to raise the refrigerator, and clockwise to lower it.

Refrigerator should have the front raised enough so that the doors will close easily when opened half way.



PULL BASE GRILLE FROM THE TOP (IT IS SPRING LOADED)



ADJUST ROLLERS (COUNTERCLOCKWISE TO RAISE, CLOCKWISE TO LOWER)

### **OPERATING REQUIREMENTS**

Install in an area that has temperature of a range of  $60^{\circ}$ F to  $105^{\circ}$ F or the refrigerator will not run enough to maintain temperature.

Following clearances are required: Side 1/2" Top 1" \*Back 0" \*Metal cover on back gives adequate clearance when touching wall. (1 1/4")

Refrigerator should be plugged into its own individual 15 amp/120V circuit.

### AIRFLOW

### **Fresh Food Compartment**

Cold air from the evaporator in under the fresh food floor is sent up a channel to the fresh food compartment and circulated as mixed air. It then falls through the fresh food compartment until it is drawn in the air return duct at the front of the fresh food floor. The warmer air and moisture is then drawn past the evaporator by the evaporator fan and starts the cycle again.

### **Freezer Compartment**

Air is drawn by the evaporator fan, past the evaporator and circulated into the lower freezer compartment. The warmer air and moisture is then is drawn by the evaporator fan through the air duct back past the evaporator to continue the cycle.

### **EVAPORATOR FAN**

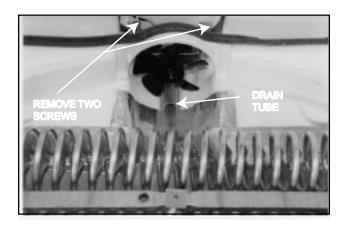
The position of the evaporator fan in relation to the opening is critical and must be no more than **1/2**" **from the end of the fan shaft**. Fan blade rotation is counterclockwise.

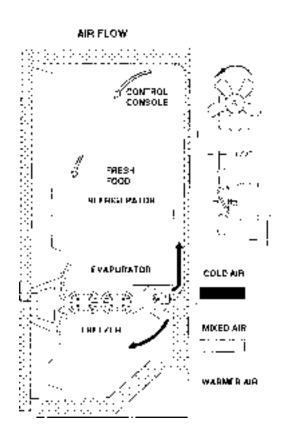
The fan is mounted inside a duct that pulls air across the evaporator coils.

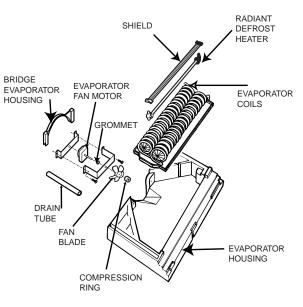
### To remove the evaporator fan:

1. Remove four screws from evaporator cover (fresh food floor)

- 2. Remove evaporator heat shield.
- 3. Remove two screws from evaporator bracket
- 4. Disconnect harness to motor connections.
- 5. Remove motor
- 6. Reverse procedure to reassemble.







### **CONTROL CONSOLE**

Control console is mounted at top rear of the fresh food compartment. It covers the damper assembly, and houses the fresh food and freezer controls. A jumper hole is provided on the left side underneath to advance the timer should diagnostics be required. The damper assembly is located directly behind the console. In the fresh food compartment, a light is located at each end of the console, activated by a reed switch in the bottom of the fresh food compartment (underneath the air return channel). Reed switch is activated by a magnet located in the lower inside of the door liner. Door liner must be removed to replace magnet.

### To remove console:

- 1. Remove light bulb shields and bulbs
- 2. Remove two Phillips screws (one on either end)
- 3. Remove air damper knob.
- 4. Unhook harness quick disconnect by depressing latch.
- (7 pin connector)
- 5 Reverse to reassemble.
- NOTE: The cold control is fresh food sensing.

### With Control Console removed: TIMER:

You can access the timer by removing knob, two 1/2" screws and harness connections.

### **TEMPERATURE CONTROL**

Remove knobe and harness connections.

#### **LAMPS**

Remove light sockets with console removed.

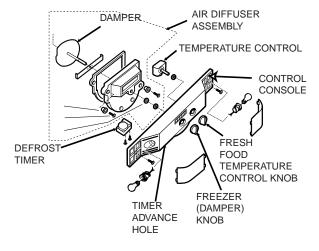
### AIR DAMPER (diffuser)

Air damper (diffuser) is a very simple plastic disk mounted to a shaft and housing assembly. Adjusting the knob on the control console adjust the amount of air flow through the damper. Damper is not round, and shape allows varying amounts of air to pass, based on knob to damper position.

### With control console removed:

1. Remove two screws from either side, and pull away from cabinet wall.

2. Reverse to reinstall.







### **DEFROST SYSTEM**

The defrost heater is a radiant tube type located between the sprial evaporator coils. Heater is covered by a metal evaporator heater shield, and has two metal tabs (one on either end) that hold the shield and heater in place. Heater is a WR51M289 and should only be replace with the correct heater. The heater is connected at both ends with a blade type connector, in the harness. Heater resistance is 30.2 ohms. Defrost thermostat is located in the front of the evaporator

### To remove the defrost heater:

- Remove Fresh food floor by removing 4 screws.
  Remove evaporator heat shield from atop the
- evaporator compartment.
- 3. With evaporator coils exposed locate two metal engagement tabs and release shield.
- 4. Disconnect harness connectors.
- 5. Remove defrost heater.
- 6. Reverse to reassemble.

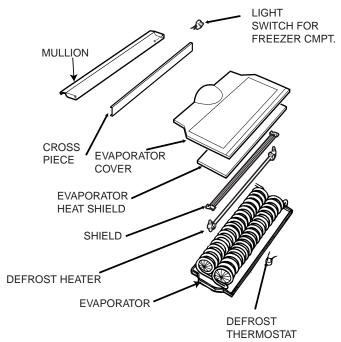
A water containment area is located underneath the evaporator and is drained through a drain tube in the back of the cabinet, just under the evaporator fan. The tube drains through a standard "S" trap and tube to the water pan in the bottom of the cabinet. The "S" trap is easily removed from the back of the refrigerator.

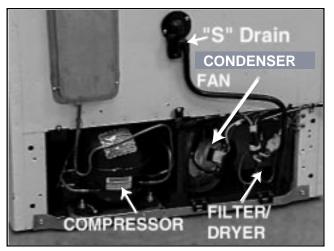
### MACHINE COMPARTMENT

The condenser fan, located at the rear of the machine compartment, draws air through the base grille from the front of the refrigerator. Air flow then continues through the condensor picking up heat. A floor in the cabinet under the condenser and the foam gaskets on the condener fan opening prevent air from bypassing the condenser. The rear access cover must be kept tightly attached to the cabinet to prevent air bypass. The heat exchanger cover in the back provides 1- 1/4" clearance which is adequate for ventilation for this refigerator.

To remove the condenser fan:

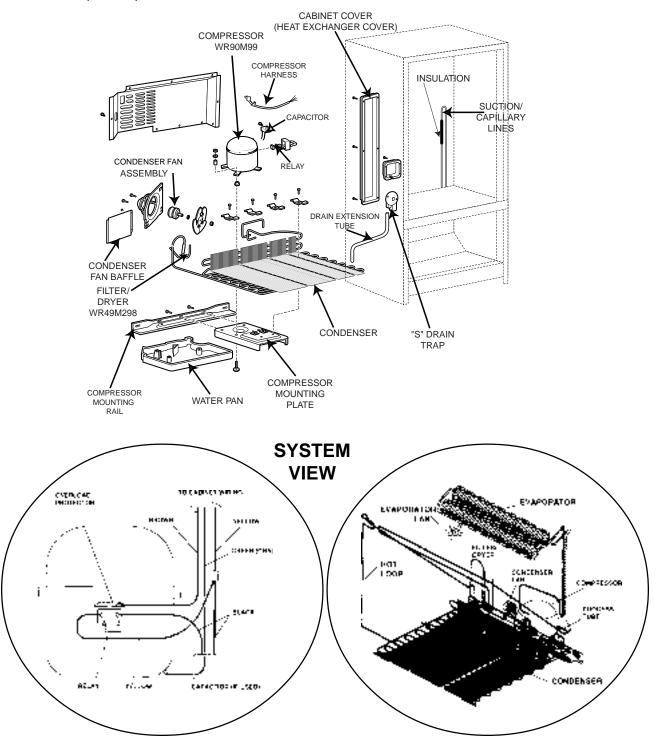
- 1. Disconnect harness connector to fan motor.
- Remove three screws from fan housing to fan.
  Remove 1/4" nut from fan blade while still in housing with motor loose.
- 4. Rotate motor out of condensor fan housing.
- 5. Reverse procedure to reinstall.





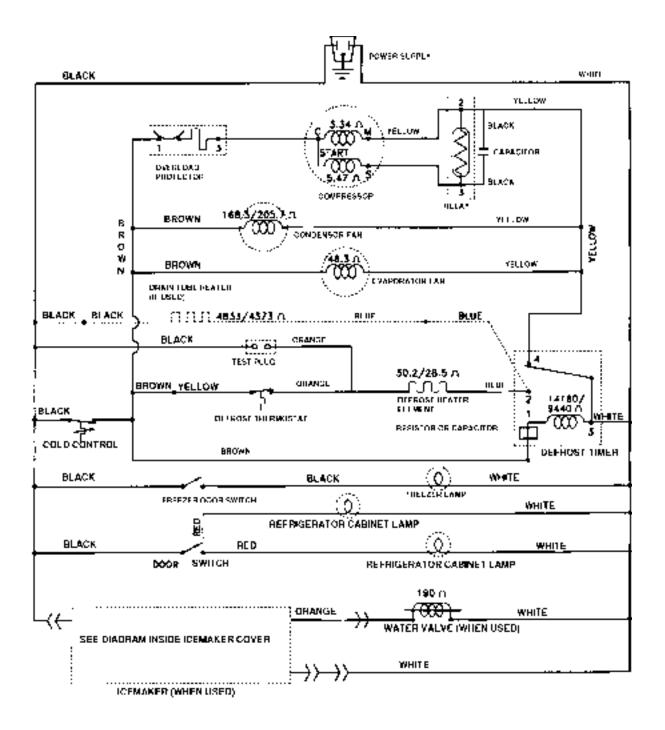
### **REFRIGERATION SYSTEM**

The refrigeration system consist of compressor, condenser fan, evaporator, evaporator fan, filter dryer, and hot loop. Components are changed individually, excepting the lines foamed in the back shown in the illustration below. Parts catalog is provided in the back of this service guide to assist in ordering those parts. The systems uses R-134a (3.5 oz.). Compressor is rated at 778 BTU/Hr. Minimum compressor capacity, vacuum 21 in. Minimum equalized pressure @70°F is 43 PSIG, @90°F-50 PSIG.

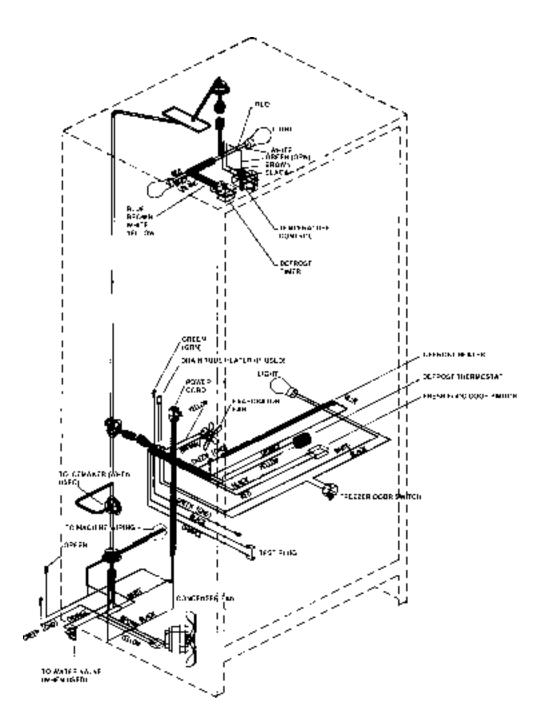


TROUBLESHOOTING:	
Crushed Ice Dispenser filling with cubes	Reduce fill time to prevent cubes from being too strongly joined together.
Leaks or sweats at gasket	Make sure door seal retainer screws are driven down completely.
Rattling noise from evaporator	Place a slight pressure on air duct cover, if the noise stops, it is the air duct cover. Dissassemble the cover and make sure that the wiring harness is not loose but clipped in place. Tightening the screws may stop the noise.
Ice/Water Dispenser doesn't work	Check electrical connections at the top hinge.Check water tube through the hinge for pinching or binding.
"Popping Noise" at fresh food door when closing	Adjust the door so that the roller mechanism hits the pivot closure mechanism in the center. Door should be adjusted using turning the hinge pin.
No cool, interior moisture	This model has a gallon size bottom shelf in the freezer, the size occasionally causes the door to be held slightly in the open position. Customer ed.
Compressor fails to start	Check line voltage-if adequate: DIRECT START TEST: -Compressor too hot -Line voltage too low -Relay malfunctioning -Overload inoperative -Refrigeration system restricted -Motor windings open or shorted -Compressor mechanically stalled
Refrigerator won't operate	In defrost cycle, takes about 40 minutes to complete
Motor operates for long periods	If first day of use it's normal, wait 24 hours to stablize. Condenser and grille need cleaning
Door not closing properly	Door gasket on hinge side sticking or folding over, apply petroleum jelly on the face.

# SCHEMATIC

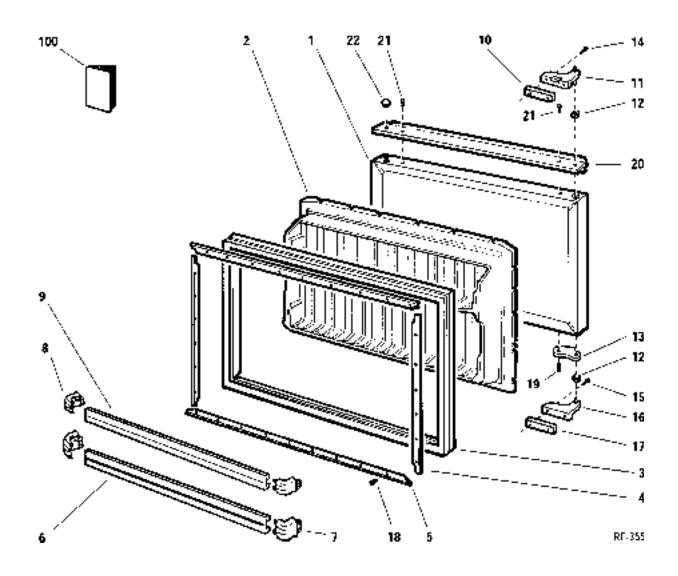


# WIRING DIAGRAM



# EXPLODED DIAGRAMS AND PARTS

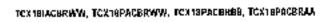
TCX18LACERWW, TCX18PAC8RWW, TCX18PAC8R88, TCX18PAC8R8A

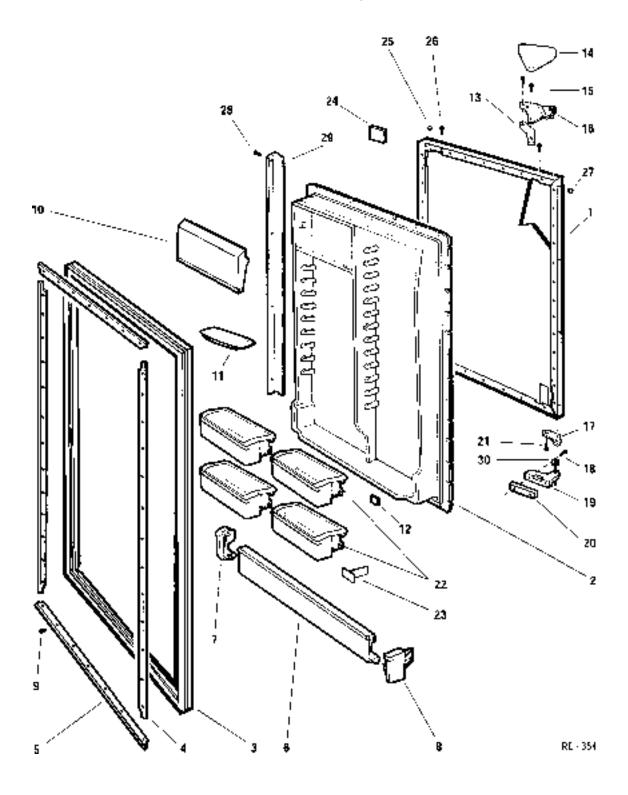


		FREEZER				TOYN	PACERAA
	TCX18IACBRWW	2. TCX18PACBRWW	З.	TCX18PACBRBB	4.		
	PART NUMBER	DESCRIPTION			-+	<u> </u>	1 2 3 4
1A - D	WR78M5696	Panel, door (white)				·	':'· :.
1B	WR78M5697	Panel, door (a mond)				!	1
10	WR78M6706	Panel, dour (black)				<u> </u>	
1D	WR2M2090	Bearing				2	
2	WR7M433	l iner				1	<del>.</del>
3 <b>A</b>	WR24M184	Gasket (white)				. :	<u>י י י</u>
38	WR24M230	Gasket (black)				•	1
4	WR2M2299	Strip, retainer - side	-			2 '	i
6	WR2M2300	Strip, retainer - top & botto	<u> </u>			2	,
ē	WR71M687	Front, shelf (wide)				1	
7	WR2X8346	End cap (wide)				2	
8	WR2X9162	End cap (narrow)			,	2	
9	WR71M684	ji roni isceli (narrow)		-		_1	<u> </u>
10A	WA2M2296	Shim, mid hinge (white)				-	<u>1 1 1</u>
10B	WR2M3345	Snim, mid hinge (black)					<u> </u>
11A	WR13M205	Hinge, center					1,1! 1
118	WR13M216	Hinge, center (black)					1
ī2	WR2M1145	Kit, washer				1	
13A	WR13M214	Door stop					1   1   1
138	WR13M217	Opor stop (black)					111
14	WR1M632	Screw				2	
15Å	WR1M623	Screw				2	
158	WF1M622	Scrow				3	; ; ,
16	WR13M206	Hinge, bottam				1	-i · ·
17	WR2M2297	Shim, bottom hinge	_		i	11	
18	WR1M622	Screw			. —	26	
19	WR1X5475	Screw				2	
20A	WR12M901	Handlo, king (while)			!		1 1
208	WR12M907	Handle, long (atmond)					1
20Ĉ	WR12M903	Handle, long (black)				<u> </u>	' ' <b>1</b> ] <sup>-</sup>
21A	WR1M683	Screw, handle (white)				' i	3:3  j
218	WR1M685	Screw, handle (almond)					;   !3
21C	WR1M684	Screw, handle (black)					3!
22A	WR2M2246	Plug, Ihimble (while)					1 1 ;
22 <b>B</b>	WR2M2247	Plug, thimble (almond)					-' ' i 1
220	WR2M3343	Plug, thimble (black)					1
100A		Book, use & care				1	
1008	31-51221	Diagram, wiring				1	· · .
	31-46002	Instruction, installation				' 1 <sup></sup>	
		1					
<u> </u>	Accessories	•	•••-				
A	IM3	lee maker kit			_	OPT	•
<u>e</u>	WR30X329	Ice maker crescont				OPT	
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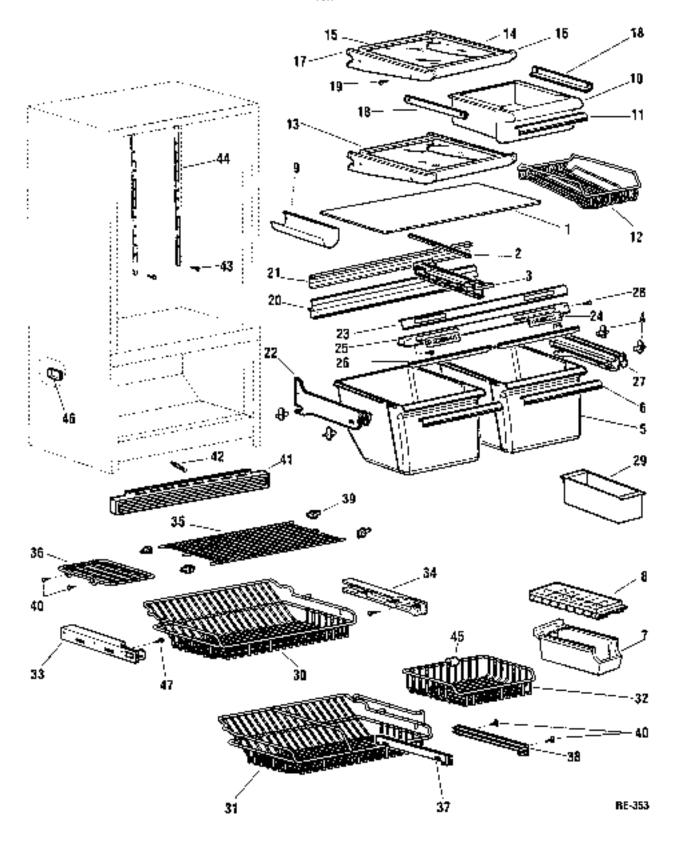


<u> </u>		REFRIGERA	TOR DOOR	
1.	TCX18IACERWW	2. TCX18PACBRWW	3. TOX18PACBRBB	4. TCX18PACBRAA
ITEM	PART NUMBER	DESCRIPTION		Alt:1 2 3 4
1A	WR78M5707	Panel, door (white)		1 1
18	WH78M6708	Panel, door (almonol		
1C	WH78M5714	Panel, door (black)		1
10	WR2M2090	Bearng		2
2	W87M432	Line		-+
3A	WR24M220	Gaskel whiter	_	1.11 1
36	WR24M231	Gesket (black)		
4	WR2M2209	Strip retainer - side		2 :
5	WR2M2300	Sirip, retainer - top & botto	<u> </u>	2 i i † !
6	WR71M927	Front, shelf (wide)		—… <u>1 ! · · · · · · · · · · · · · · · · · · </u>
7 -	WR2X9295	Fnd cap - L.H. (wide)		1
B	WR2X9296	End cap - H.H Iw dei		<u> </u>
<u>s</u>	WR1M627	Screw		—   40 !
10A	WR22M415	Door, dairy		1
106	WR39M1020	Trim dairy dop: (grey)	·	<u>i</u> 1
11	WRIGHTOT	Dish, butter		
12	WR1M682	Magnet, light switch		- 1
13A	WR2M3344	Shim, top hinge (black)		
13B	WR2M1220	Shim, top lynge (white)		
144	WR2M1793	Cover, ninge (white)		
14B	WR2M1794	Cover, ninge (almana)		· · · · · · · · · · · · · · · · · · ·
14C	WA2M3347	Cover, hinge (black)		; ; ; 1
15	WR1M399	Sorew		2
16	WR13M183	Hinge, top		· =
17A	WR13M214	Coorstop		1 1 1
178	WR13M217	Coor stop (black)		· · · ·
18	WR1M632	Screw		2 İ · · ·
18A	WR13M205	Hinge, contor		$  - \frac{1}{1} + $
198	WR19M216			i
20A	WR2M2295	Shim		
208	WR2M3345	Shim iblacki		—! ·; • i i
21	WR1M542	Screw -		¦ <del>₁ '`</del> !
22 -	WR71M922	Porta bin (grey)		
23	WR2M3241	Snugger		
24A	WFI3M470	Namepiate (GEI		<u> </u>
248	WR3M471	Namepiato (GF)		, 1; ]
25Å	WR2M3299	Plug, thimule (white)		
25B	WR2M3300	Fug, thimble (almond)		· <del></del> _
25C	WH2M3346	Plug, dumple (plack)		
20	WR1X5475	Screw		<u> </u>
27A	WH2X8683	Beauty button (white)		
27B	WR2X8897	(Beauty button (almond)		- 4
270	WR2X8701	Reputy button (black)	·	· · · · · · · · · · · · · · · · · · ·
28Å	WR1M683	Screw, handle (white)		4 4 4
288	WR1M686	Strew, handle (almond)		<u> </u>
240	WR1M684	Screw, handle (black)		· ;4i
294	WR12M902	Hand a (FF) (white)		
296	WR12M908	Handle (FF) (white)		, , <u>         </u>
280	WR12M904	Handle (FF)(block)		- · - · <u>· · · · · · · · · · · · · · · ·</u>
200		COMPANY AND A COMPANY		

			REFRIGERA	TOP.	(DOOR						
1.	TCX18IACBRWW	2.	TCX18PACBRWW	3.	TCX18PACBABB	4.	IC)	(184	PAC	BRA	д
ITEM	PART NUMBER	IDES	CRIPTION				j All	. 1	12	5 3	4
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	1	User	with RE-354					1	1.1	2;3	4

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### TCX18IACBRWW, 1CX18PACBRWW, TCX18PACBR88, TCX18PACBRAA

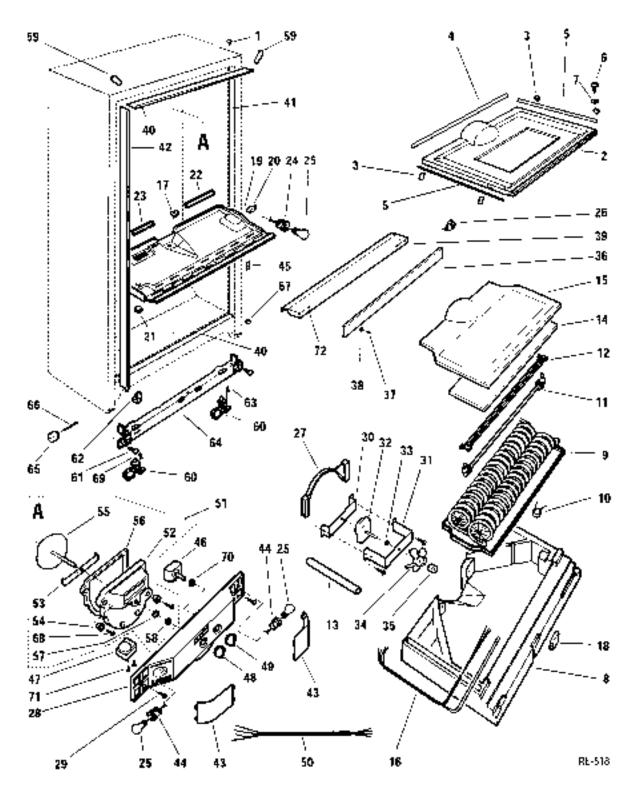


13B    WR71M925    She', slideout    2    2      14    WR71M921    Frame, half shelt    4      15    WR32M509    G ass half shelt    4      16    WR30M1015    Boar trum, half    4      17    WR30M1015    Boar trum, half    4      18    WR2M3292    Slide    2    4    4      19    WR1M571    Sernw    4    8    8      20    WR2M3330    Blaket, rea:    1    1    1      21    WR30M1017    Trum, tram    1    1    1      22    WR30M1017    Trum, tram    1    1    1      23    WR30M1017    Trum, tram    1    1    1    1      24    WR2M3331    Slide - R.H.    1    1    1    1      24    WR2M3331    Slide - R.H.    1						ROUP	INET	CABINET		
Image: Second	RAA	(CB	18 <b>P</b> /	TCX	<b>B</b> 4	TCX18PACBRBB	ww i	2. TCX16PACBRWW	TCX18IACBRWW	1.
2      WR2M3335      Gasket, cente:      1        3      WR2M3326      Skde remin:      1        3      WR3M3325      Support. sitisfies      4        5      WR3M3325      Support. sitisfies      4        6      WR3M3325      Support. sitisfies      4        7      WR3M148      Bucket, ce      1        8      WR3M148      Bucket, ce      1        9      Not used      1      1        10      WR3M148      Flack. cep can      1        11      WR3M164      Riack. cep can      1      1        12A      WR3M164      Riack. cep can      2      2        13B      WR71M923      Sreit, sited spillproof      2      2        13B      WR71M921      Frame. half shelt      4      1        14      WR3M1015      Rink frame. half shelt      4      1        15      WR3M3009      Gass half shelt      4      1        16      WR3M3033      Gasket, reat      1      1        17      WR2M3333	3:4	21	1	All				DESCRIPTION	PART NUMBER	ITEM
2      WR2M3335      Gasket, cente:      1        3      WR2M3326      Skde remin:      1        3      WR3M3325      Support. sitisfies      4        5      WR3M3325      Support. sitisfies      4        6      WR3M3325      Support. sitisfies      4        7      WR3M148      Bucket, ce      1        8      WR3M148      Bucket, ce      1        9      Not used      1      1        10      WR3M148      Flack. cep can      1        11      WR3M164      Riack. cep can      1      1        12A      WR3M164      Riack. cep can      2      2        13B      WR71M923      Sreit, sited spillproof      2      2        13B      WR71M921      Frame. half shelt      4      1        14      WR3M1015      Rink frame. half shelt      4      1        15      WR3M3009      Gass half shelt      4      1        16      WR3M3033      Gasket, reat      1      1        17      WR2M3333				1				Cover, glass	WR32M506	1
IMP2M3332      Support. slides      4        5      IMP32M514        Parl, crispler      2        6      WF30M1019      Tim: vegetable pan (grey)      2        7      WF30M148      Bucket, sce      1        8      WF30M114      Bucket, sce      1        9      Not used      1        10      WF32M516      Pan deli      1        11      WR30M164      Fiscs, cop can      1      1        12A      WF30M164      Fiscs, cop can      2      2        14      WR71M920      Site 4, lised spillproof      2      2        14      WR71M921      Frame, half shelt      4      4        15      WR32M509      Glass shalf shelt      4      4        16      WR38M1009      Glass shalf shelt      4      4        17      WR2M3329      Slide      2      4      4        18      WR2M3330      Glasket, rea:      1      2      4      4        18      WR2M3333      Glasket, single {177      1      1				· 1						2
Import State      4        1      Import State      4        5      Import State      1        6      Import State      1        7      WR30M148      Bucket, ce      1        8      WR30M148      Bucket, ce      1        9      Not used      1        10      WR30M148      Bucket, ce      1        11      Import State      1      1        12      WR30M164      Fack, cep can      1      1        124      WR30M164      Fack, cep can      1      1        128      WR71M923      Sreif, itsed spillproof      2      2        13      WR71M923      Sreif, itsed spillproof      2      2        14      WR32M521      Frame, half shelt      4      4        15      WR32M329      Side      2      4      4        16      WR38M1009      Gass half shelt      4      4      4        16      WR30330      Gasket, rea:      1      2      4      4        17 </th <th></th> <th></th> <th></th> <th>1</th> <th></th> <th></th> <th>_</th> <th>Side center</th> <th>WR2M3326</th> <th></th>				1			_	Side center	WR2M3326	
WR32M514      [Part, Ensper      2        6      WR30M1019      Tim vægetable pan (grey)      2        7      WR30M1114      Trav ice      1        8      WR30M111      Tray ice      2        9      Not used      1        10      WR30M118      Trav ice      2        9      Not used      1        11      WR30M164      Face, cop can      1        128      WR14M10      Gasket      1        128      WR14M10      Gasket      2      2        139      WR71M923      Side 4, fixed spillproof      2      2        14      WR71M923      Frame, half shelt      4      4        15      WR32M509      G as half shelt      4      4        16      WR30M1019      Frame, half shelt      4      4      8        16      WR2M3329      Side      2      4      4        17      WR30M303      Side L.4      1      2      4      8        20      WR2M3333      Gasket, reax	l i		•	4					WR2M3332	4
6      WR30M1019      Trim vegetable pan (grey)      2        7      WR30M1019      Tray ice      1        8      WR30M111      Tray ice      2        9      Not used      1        10      WR30M164      Pan deli      1        11      WR30M164      Flack, pop can      1        12A      WR30M164      Flack, pop can      1        12B      WR1MM20      Size 1, fixed spillproof      2      2        13B      WR71M925      Sire 1, fixed spillproof      2      2        13B      WR71M925      Sire 1, fixed spillproof      2      2        14      WR30M509      Gasshell Sirkdi      4      4        15      WR32M509      Gasshell Sirkdi      4      4        16      WR303330      Gasket, reat      1      2      4        17      WR303330      Gasket, reat      1      2      4        18      WR2M3329      Bide Incar      4      8      8        20      WR2M33330      Gasket, ront      2		-		2						
7    WR30M148    Bucket, ice    1      8    WR30M148    Tray ice    2      9    Not used    1      10    WR32M516    Pan deli    1      11    WR32M516    Pan deli    1      124    WR30M184    Flack, topp can    1    1      124    WR30M184    Flack, topp can    1    1      134    WR71M920    Sire ', fixed spillproof    2    2      139    WR71M921    Frame, half shelt    4    4      15    WR32M509    Gass half shelt    4    4      16    WR30M105    Floar (rm, half    4    4      17    WR30M309    Gasket, reat    1    2      20    WR2M3329    Side    2    4    4      16    WR2M3330    Gasket, reat    1    2    2      20    WR2M3330    Gasket, reat    1    2    2      21    WR2M3330    Silde L.14    1    2    2      23    WR3M3340    Silde L.17    1		-		2			crevi		WR36M1019	
8      WR30N111      Tray ice      2        9      Nbt used      1        10      WR32MS16      Pan deli      1        11      WR38M1018      Trim deli pan (grey)      1        12A      WR30M164      Flace, pop can      1      1        12B      WR1M100      Gasket      1      1      1        12B      WR1M1923      Siret, fixed spillproof      2      2      2        13B      WR71M825      Siret, fixed spillproof      2      2      2        14      WR32M509      Gass half shelt      4      4        15      WR32M309      Finite half shelt      4      4        16      WR2M3329      Sinde      2      4      4        16      WR2M3330      Gasket, rea:      1      1      2        20      WR2M3339      Real, rear      1      1      2        21      WR2M3339      Real, rear      1      1      1        23      WR3M3333      Gasket, ront      1      1      1 </th <th></th> <th></th> <th>•</th> <th>· 1</th> <th></th> <th></th> <th><i>a - j -</i></th> <th></th> <th></th> <th>7</th>			•	· 1			<i>a - j -</i>			7
9      Not used      1        10      WR32M516      Pan deli      1        11      WR30M104      Frim dell pan (grey)      1        12A      WR30M164      Rack. op can      1        13B      WR71M923      Size 4 lixed spillproof      2      2        13B      WR71M925      Size 4 lixed spillproof      2      2      2        13B      WR71M925      Size 4 lixed spillproof      2      2      2        14      WR71M925      Size 4 lixed spillproof      2      2      2        14      WR71M925      Size 4 lixed spillproof      2      2      2        15      WR71M925      Size 4 lixed spillproof      4      4      4        16      WR38M1015      Roar trm, half      4      4      4        17      WR2M3339      Side 1.cat      1      1      2        18      WR2M3330      Side 1.cat      1      1      2        18      WR2M3330      Side 1.cat      1      1      2        12      WR2M33	-i-	-		2					WR30M111	e
10    WR32M516    Pan deli    1      11    WR38M1018    Trim dell pan (grey)    1      12A    WR30M164    Flack, pop can    1    1      12B    WR14M10    Gasket    1    1    1      13B    WR71M923    Sire 4, fixed spillproof    2    2    2      13B    WR71M925    Sire 4, fixed spillproof    2    2    2      14    WR32M509    G ass half shelt    4    4      15    WR32M1009    Trim half snet1    4    4      16    WR2M3329    Side    2    4    4      17    WR3M1015    Roar rum, half    4    4    8    8      16    WR2M3329    Isal, rear    1    1    2    4    4    8    8    2    4    4    8    8    9    9    3			•							
11    WR38M1018    Thim dell pan (grey)    1      12A    WR30M164    Rack, pop can    1    1      12B    WR71M920    Gasket    1    1    1      12B    WR71M925    She4, slideout    2    2    2      13B    WR71M925    She4, slideout    2    2    2      14    WR32M509    Gass half sheft    4    4      15    WR38M1015    Roar rm, half    4    4      16    WR38M3329    Side    2    4    4      17    WR38M1015    Roar rm, half    4    4    5      18    WR2M3339    Isalt rear    1    1    2      20    WR2M3330    Gasket, rear    1    1    2      21    WR2M3330    Side L.14    1    1    2      22    WR2M3330    Side A.11 rear    1    1    2      23    WR2M3330    Side A.11 rear    1    1    2      24    WR2M3330    Side A.11 rear    1    1    2 <t< th=""><th></th><th></th><th></th><th>1</th><th></th><th></th><th><b>—</b>···</th><th></th><th>WR32M516</th><th></th></t<>				1			<b>—</b> ···		WR32M516	
12A    WR30M164    Rack, pop can    1    1      12B    WR14M10    Gasket    1    1      13A    WR71M923    Sire 4, fixed spillproof    2    2      13B    WR71M925    Sire 4, fixed spillproof    2    2      14    WR71M925    Sire 4, fixed spillproof    2    2      14    WR71M926    Sire 4, fixed spillproof    2    2      14    WR71M927    Frame, half sheft    4    4      15    WR30M109    Gass half sheft    4    4      16    WR30M1015    Roar (rm, half    4    4      17    WR30M3320    Stide    2    4    4      12    WR2M3320    Stide    1    2    4    8    8      0    WR2M3330    Gasket, reat    1    1    1    2 <th></th> <th></th> <th>•</th> <th>' 1</th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>			•	' 1						
12B    WR14M10    Gasket    1    1      13A    WR71M923    Sref, liked spillproof    2    2      13B    WR71M925    Shef, slideoul    2    2    2      14    WR71M925    Shef, slideoul    2    2    2      14    WR32M509    Gass holf shelt    4    4      15    WR32M100B    Trim half erent    4    4      16    WR32M329    Slide    2    4    4      17    WR30M1015    Roar r/m, half    4    4    4      18    WR2M3339    Slide    2    4    4      19    WR1M571    Scrow    4    8    8      20    WR2M3330    Gasket, rear    1    1    1      21    WR2M3330    Gasket, rear    1    1    1      22    WR3M333    Gasket, rear    1    1    1      23    WR3M334    Slide - L.4    1    1    1      24    WR2M3331    Slide - R.H.    1    1    1 <tr< th=""><th>1 1</th><th>1</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></tr<>	1 1	1								
13A    WR71M923    Scett, fixed spillproof    2    2      13B    WR71M925    Shelf, slideoul    2    2      14    WR71M921    Frame, half shelf    4      15    WR32M509    Glass holf shelf    4      16    WR38M1009    Trim half enet    4      17    WR38M1015    Roar (rm, half    4      18    WR2M3329    Slide    2    4    4      19    WR1M571    Screw    4    5    6      20    WR2M3329    Slide    1    1    1      21    WR2M3333    Glasket, rea:    1    1    1      23    WR2M3333    Glasket, rea:    1    1    1      24    WR2M3333    Glasket, rea:    1    1    1      25    WR2M3334    Glasket, limit    2    1    1      26    WR2M3334    Glasket, single {7}    1    1    1      26    WR32X887    Blocket, utility    1    1    1      30    WR1M351    Blasket, single {7}	1 1	1			-					
13B    WR71M925    She', slideout    2    2      14    WR71M921    Frame, half shelt    4      15    WR32M509    G ass half shelt    4      16    WR30M1015    Boar tim, half    4      17    WR30M1015    Boar tim, half    4      18    WR2M3329    Slide    2    4    4      19    WR1M571    Sernw    4    8    8      20    WR2M3330    Blaket, rea:    1    1    1      21    WR30M1017    Tim, ironi    1    1    1      22    WR30M333    Gasket, rea:    1    1    1      23    WR30M334    Gasket, iront    2    1    1      24    WR2M3334    Gasket, iront    2    1    1    1      24    WR2M3331    Slide - F.H.    1	212		· -			· ··				
14    WR71M921    Frame, half shell    4      15    WR32M509    G ass half shell    4      16    WR38M1009    Trim half enerit    4      17    WR38M1005    Boar rum, half    4      18    WR38M1005    Boar rum, half    4      18    WR2M3329    Side    2    4 i 4      19    WR1M571    Sernw    4    8 i 8      20    WR2M3333    Gasket, iea:    1    1      21    WR2M3333    Gasket, iea:    1    1      23    WR38M1017    Trim, irom    1    1      24    WR2M3337    Bail, iront    1    1      25    WR2M3334    Gasket, iront    2    1      26    WR2M3334    Gasket, iront    2    1      27    WR2M3334    Gasket, iront    2    1      28    WZ4X244    Screw    4    1      29    WR32K897    Gucket, utility    1    1      30    WR71M931    Basket, single (1 7)    1    1						·	_			
15    WR32M509    Glass half shelf    4      16    WR38M1009    Trim half enert    4      17    WR36M1015    Boar trim, half    4      18    WR2M329    Side    2    4    4      19    WR1M571    Scrow    4    8    8    8      20    WR2M3330    Bail, rear    1    1    1    1      21    WR2M3333    Glasket, rea:    1	- : -	- :	' 4 İ	-						
16    WR38M1009    Trim half eneri    4      17    WR39M1015    Roar (rm, half    4      18    WR2M3329    Side    2    4    4      19    WR2M3329    Side    2    4    4      19    WR2M3329    Side    1    1    1      20    WR2M3330    Gasket, rea:    1    1    1      23    WR39M0330    Side humidity    2    1    1      24    WR33334    Gasket, reat:    1    1    1    1      24    WR33330    Side humidity    2    1	· .									
17    WR36M1015    Roar from, half    4      18    WR2M3329    Shde    2    4    4      19    WR1M571    Serrow    4    8    8      20    WR2M3339    Gasket, rear    1    1      21    WR2M3333    Gasket, rear    1    1      22    WR2M3330    Slide - L.4    1    1      23    WR36M1017    Trim, front    1    1      24    WR2M3337    Rail, front    1    1      25    WR2M3337    Rail, front    1    1      26    WR2M3331    Slide - H.H.    1    1      26    WR2X897    Gucket, utility    1    1      26    WR32X897    Gucket, utility    1    1      27    WR32X897    Gucket, utility    1    1    1      28    WR32X897    Gucket, utility    1    1    1      30    WR31M930    Gasket, smali, (FZ)    1    1    1      32    WR71M930    Gasket, smali, (FZ)    1    1 <th>·  </th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>	·									
18    WR2M3329    Side    2    4    4      19    WR1M571    Serow    4    8    8      20    WR2M3399    Rail, rear    1    1      21    WR2M3333    Gasket, rear    1    1      22    WR2M3330    Slide    L./4    1    1      23    WR3BM1017    Trim. (ront    1    1    1      24    WR2M3330    Slide    L./4    1    1    1      24    WR2M33340    Slide humidity    2    1    1    1      25    WR2M3331    Slide    R.H.    1    1    1    1      26    WR2M3331    Slide    R.H.    1<		<u> </u>								
19    WR1M571    Serrow    4    8    8      20    WR2M3336    Rail, rear    1    1      21    WR2M3333    Gasket, rear    1    1      22    WR2M3333    Gasket, rear    1    1      23    WR38M1017    Trim. front    1    1      24    WR2M3340    Slide humidity    2    1      25    WR2M3331    Gasket, Iront    1    1      26    WR2M3331    Slide - R.H.    1    1      27    WR2M3331    Slide - R.H.    1    1      28    WZ4X244    Screw    4    1    1      29    WR32X897    Bosket, single (1 7)    1    1    1      30    WR71M931    Basket, single (1 7)    1    1    1      31    WR71M930    Basket, single (FZ)    1    1    1      32    WR1M3379    Slide - R.H., basket    1    1    1      33    WR2M3377    Slide - R.H., small basket    1    1    1      34    WR		4		• •						
20      WR2M3339      Rail, rear      1        21      WR2M3333      Gasket, rear      1        23      WR2M3330      Slide      L.4      1        23      WR3BM1017      Trim, from      1      1        24      WR2M3330      Slide      L.4      1        23      WR3BM1017      Trim, from      1      1        24      WR2M3330      Slide      humidity      2        25      WR2M3337      Rail, front      1      1        26      WR2M3331      Slide      R.H.      1        27      WR2M3331      Slide      R.H.      1      1        28      WZ4X244      Screw      4      1      1        29      WR2M3397      Bucket, single (17)      1      1      1        30      WR71M930      Basket, single (17)      1      1      1        31      WR71M930      Basket, single (17)      1      1      1        32      WR71M930      Slide - L.H. basket      1      1			_							
21      WR2M3333      Gasket, res:      1        22      WR2M3330      Slide      L.4      1        23      WR3BM1017      Trim, ironi      1      1        24      WR2M3340      Slide      Linit      1        25      WR2M3340      Slide      Linit      1        26      WR2M3334      Gasket, iront      2			· -							
22    WR2M3330    Slide L.4    1      23    WR3BM1017    Trim. fromt    1      24    WR2M3340    Slide humidity    2      25    WR2M3337    Reil, front    1      26    WR2M3334    Gasket, front    2      27    WR2M3331    Slide - R.H.    1      28    WZ4X244    Screw    4      29    WR371M931    Basket, single (17)    1      31    :WR71M931    Basket, single (17)    1      31    :WR71M930    Basket, single (17)    1      31    :WR71M930    Basket, single (17)    1      32    :WR71M930    Basket, single (17)    1      33    :WR71M930    Basket, single (17)    1      34    WR2M379    Slide - L.H. basket    1      35    :WR17M234    Shelf, fram (FZ)    1    1      36    WR17M235    Shelf, fram (FZ)    1    1      37    WR2M3377    Slide - R.H., amall basket    1    1      38    WR3M3377    Slide - R.H., amall basket    1	·— —		·	1						
23      WR38M1017      Trim. from      1        24      WR2M3340      Slide humidity      2        25      WR2M3337      Rail, front      1        26      WR2M3334      Gasket, front      2        27      WR2M3334      Gasket, front      2        27      WR2M3334      Gasket, front      2        28      WZ4X244      Screw      4        29      WR32X697      Bucket, utility      1        30      WR71M931      Basket, single (17)      1        31      WR71M930      Basket, single (17)      1      1        32      WR71M930      Basket, single (17)      1      1        33      WR2M3379      Slide - L.H. basket      1      1        34      WR2M3380      Slide - R.H., basket      1      1        35      WR17M234      Shelf, mini (FZ)      1      1        36      WR17M235      Shelf, mini (FZ)      1      1        37      WR2M3377      Slide - R.H., basket      1      1        39		<del></del>		<u> </u>	·					
24    WR2M3340    Slide humidity    2      25    WR2M3337    Rail, front    1      26    WR2M3334    Gasket, front    2      27    WR2M3331    Slide - R.H.    1    1      28    WZ4X244    Screw    4    1      29    WR3X897    Bucket, utility    4    1      30    WR71M931    Basket, single {1 /2}    1    1      31    WR71M930    Basket, single {1 /2}    1    1      32    WR71M930    Basket, single {1 /2}    1    1      33    WR2M33P9    Slide - L.H. basket    1    1      34    WR2M33P0    Slide - B.H., basket    1    1      35    WR1M235    Shelf, liat (FZ)    1    1      36    WR17M235    Shelf, mini (FZ)    1    1      37    WR2M377    Slide - H -, amall basket    1    1      38    WR3M378    Slide - R H, amall basket    1    1      39    WR2M370    Support, shelf (FZ)    1    1      41A    WR2M	•		•	- :						
25    WR2M3337    Rail, tront    1      26    WR2M3334    Gasket, Iront    2      27    WR2M3331    Silde - R.H.    1      28    WZ4X244    Screw    4      29    WR32X697    Bucket, Utility    1    1      30    WR71M921    Basket, single (17)    1    1      31    WR71M929    Basket, single (17)    1    1      32    WR71M929    Basket, single (17)    1    1      33    WR2M3379    Silde - L.H. basket    1    1      34    WR2M3380    Silde - E.H., basket    1    1      35    WR17M234    Shelf, min (FZ)    1    1      36    WR17M235    Shelf, min (FZ)    1    1      37    WR2M3377    Silde - R.H., basket    1    1      38    WR3M3978    Silde - R.H., amall basket    1    1      39    WR2M3070    Support, shelf (FZ)    1    1    1      39    WR2M3377    Silde - R.H., amall basket    1    1    1      4				<u>_</u>						
26    WR2M3334    Gasket, Iront    2      27    WR2M3391    Slide - R.H.    1      28    WZ4X244    Screw    4      29    WR32X897    Bucket, utility    1    1      30    WR71M931    Basket, single {17}    1    1      31    WR71M929    Basket, single {17}    1    1      32    WR71M929    Basket, single {17}    1    1      33    WR2M3379    Slide - L.H. basket    1    1      34    WR2M3380    Slide - R.H., basket    1    1      35    WR17M234    Shelf, llat (FZ)    1    1      36    WR17M235    Shelf, mini (FZ)    1    1      37    WR2M3377    Slide - I H small basket    1    1      37    WR3M3978    Slide - R H, amall basket    1    1      38    WR3M3970    Support, shelf (F7)    1    1      40    WZ4X244    Screw    4    1    1      41A    WR2M3357    Panel, kick (black)    1    1    1	•		•							44 45
27    WR2M3331    Sinde - R.H.    1    1      28    WZ4X244    Screw    4    1    1      29    WR32X897    Bucket, utility    1    1    1      30    WR71M931    Basket, single {17}    1    1    1      31    WR71M929    Basket, single {17}    1    1    1      32    WR71M930    Basket, single {17}    1    1    1      32    WR71M930    Basket, single {17}    1    1    1    1      33    WR2M3379    Silde - L.H. basket    1    1    1    1    1      34    WR2M3380    Silde - R.H., basket    1    1    1    1    1      35    WR17M234    Shelf, mini (FZ)    1    <	<u> </u>			•						
28      WZ4X244      Screw      4        29      WR92X897      Bucket, utility      1      1        30      WR71M931      Basket, single {17}      1      1        31      WR71M929      Basket, single {17}      1      1        32      WR71M929      Basket, single {17}      1      1        32      WR71M930      Basket, single {17}      1      1        33      WR2M3379      Slide - L.H. basket      1      1        34      WR2M3380      Slide - R.H., basket      1      -        35      WR17M234      Shelf, mini {FZ}      1      -        36      WR17M235      Shelf, mini {FZ}      1      -        37      WR2M3377      Slide - R H., amall basket      1      1        38      WR3M3378      Slide - R H., amall basket      1      1        39      WR2M97D      Support, shelf (F7)      1      1        41A      WR2M3357      Panel, kick (black)      1      1        41A      WR2M3357      Panel, kick (almond)      2		_	•							
29      WR32X697      Bucket, utility      1      1        30      WR71M931      Basket, single (L7)      1      1        31      WR71M930      Basket, single (L7)      1      1        32      WR71M930      Basket, single (L7)      1      1        32      WR71M930      Basket, single (FZ)      1      1        33      WR2M3379      Slide - L.H. basket      1      1        34      WR2M3380      Slide - R.H., basket      1      1        35      WR17M234      Shelf, llat (F7)      1      1        36      WR17M235      Shelf, min (FZ)      1      1        37      WR2M3377      Slide - I H small basket      1      1        38      WR3M3378      Slide - R H., amall basket      1      1        39      WR2M97D      Support, shelf (F7)      1      1        40      WZ4X244      Screw      4      1        41A      WR2M3357      Panel, kick (black)      1      1        41B      WR2M3357      Panel, kick (almond)	:		•							
30    WR71M931    Basket, single {1 /2}    1      31    WR71M929    Basket, double (FZ)    1    1      32    WR71M930    Basket, smalr (FZ)    1    1      33    WR2M3379    Slide + L.H. basket    1    1      34    WR2M3380    Slide + R.H., basket    1    1      35    WR17M234    Shelf, flat (F7)    1    1      36    WR17M235    Shelf, mini (FZ)    1    1      37    WR2M3377    Slide + R.H., amall basket    1    1      38    WR3M3378    Slide - R.H., amall basket    1    1    1      39    WR2M3377    Slide - R.H., amall basket    1    1    1      39    WR3M3378    Slide - R.H., amall basket    1    1    1      39    WR2M3070    Support, shelf (F7)    1    1    1      40    WR2M2086    Panel, kick (black)    1    1    1      41A    WR2M2086    Panel, kick (black)    1    1    1      41C    WR2M3357    Panel, kick (almond)    2	111			. •						
31    WR71M929    Basket, double (FZ)    1    1      32    WR71M830    Basket, small (FZ)    1    1      33    WR2M3379    Slide - L.H. basket    1    1      34    WR2M3380    Slide - R.H., basket    1    1      35    WR17M234    Shelf, llat (FZ)    1    1      36    WR17M235    Shelf, mini (FZ)    1    1      37    WR2M3377    Slide - I H small basket    1    1      38    WR3M3378    Slide - R H., amall basket    1    1      39    WR2M97D    Support, shelf (F7)    1    1      40    WR2M2086    Panel, kick (black)    1    1      41A    WR2M2086    Panel, kick (black)    1    1      41B    WR2M3357    Panel, kick (almond)    2    1      42    WR2M355    Screw, channel    6    1    1      43    WR1M535    Screw, channel    6    1    1		⊾								28
32    WR71M830    Basket, shali (FZ)    1    1      33    WR2M3379    Slide (L,H, basket)    1    1      34    WR2M3380    Slide (E,H, basket)    1    1      35    WR17M234    Shelf, llat (FZ)    1    1      36    WR17M235    Shelf, mini (FZ)    1    1      37    WR2M3377    Slide (E, H) small basket    1    1      38    WR3M3378    Slide (E, H) small basket    1    1      39    WR2M97D    Support, shelf (FZ)    1    1    1      40    WR2M2086    Panel, kick (bleck)    1    1    1      41A    WR2M2193    Panel, kick (bleck)    1    1    1      41B    WR2M3357    Panel, kick (almond)    2    1    1      42    WR2M3357    Panel, kick (almond)    2    1    1      43    WR1M535    Screw, chennel    6    1    1      44    WR2M1884    Charnel    3    1    1										
33    WR2M3379    Slide L.H. basket    1      34    WR2M3380    Slide - R.H., basket    1      35    WR17M234    Shelf, llat (F7)    1      36    WR17M235    Shelf, mini (FZ)    1      37    WR2M3377    Slide - I H small basket    1    1      38    WR3M3378    Slide - R H., small basket    1    1      39    WR2M97D    Support, shelf (F7)    1    1      40    WZ4X244    Screw    4    4      41A    WR2M2086    Panel, kick (bleck)    1    1      41B    WR2M3357    Panel, kick (almond)    2    4      42    WR2M355    Screw, channel    6    4      43    WR1M535    Screw, channel    3    6			<b></b> - i						:WH71M929	
34    WR2M3380    Slide - F.H., baskel    1      35    WR17M234    Shelf, flat (FZ)    1      36    WR17M235    Shelf, mini (FZ)    1      37    WR2M3377    Slide - I H small basket    1    1      38    WR3M3378    Slide - R H., small basket    1    1    1      39    WR2M97D    Support, shelf (F7)    1    1    1      40    WZ4X244    Screw    4    4    4      41A    WR2M2086    Panel, kick (bleck)    1    1      41C    WR2M3357    Panel, kick (almond)    2    4      42    WR2M1576    Spring    2    4      43    WR1M535    Screw, channel    6    4      44    WR2M1884    Channel    3    4	1 • 1									
35    WR17M234    Shelf, liat (FZ)    1				. !				Slide ( L.H. basket		<del>33</del>
36      WR17M235      Shelf, mini (FZ)      1        37      WR2M3377      Slide I H small basket      1      1        38      WR3M3378      Slide - R H., small basket      1      1      1        38      WR3M3378      Slide - R H., small basket      1      1      1      1        39      WR2M97D      Support, shelf (F7)      1      1      1      1        40      WZ4X244      Screw      4      1      1      1        41A      WR2M2086      Panel, kick (black)      1      1      1        41B      WR2M3357      Panel, kick (white)      1      1      1        41C      WR2M3357      Panel, kick (almond)      2      1      1        42      WR2M1576      Spring      2      1      1        43      WR1M535      Screw, chennel      6      1      1        44      WR2M1884      Channel      3      1      1				<u> </u>						
37    WR2M3377    Slide 1 H small basket    1    1      38    WR3M3378    Slide - R H., small basket    1    1    1      39    WR2M97D    Support, shell (F7)    1    1    1      40    WZ4X244    Screw    4    1    1      41A    WR2M2D86    Panel, kick (black)    1    1    1      41B    WR2M3357    Panel, kick (white)    1    1    1      41C    WR2M3357    Panel, kick (almond)    2    1    1      42    WR2M1576    Spring    2    1    1      43    WR1M535    Screw, chennel    6    1    1      44    WR2M1884    Channel    3    1    1		_	• •	. !		·				
38      WR3M3378      Slide - R H., small basket      1      1        39      WR2M97D      Support, shell (F7)      1      1        40      WZ4X244      Screw      4      4      1        40      WZ4X244      Screw      4      1      1        41A      WR2M2D86      Panel, kick (black)      1      1      1        41B      WR2M3357      Panel, kick (white)      1      1      1        41C      WR2M3357      Panel, kick (almond)      2      1        42      WR2M1576      Spring      2      1        43      WR1M535      Screw, channel      6      1        44      WR2M1884      Channel      3      1				1			··			
40      WZ4X244      Screw      4        41A      WR2M2D86      Panel, kick (black)      1      1        41B      WR2M2193      Panel, kick (white)      1      1      1        41C      WR2M3357      Panel, kick (almond)      2      1      1        42      WR2M1676      Spring      2      1      1        43      WR1M535      Screw, channel      6      1      1        44      WR2M1884      Channel      3      1      1		· ·								
40      WZ4X244      Screw      4        41A      WR2M2D86      Panel, kick (black)      1      1        41B      WR2M2193      Panel, kick (white)      1      1      1        41C      WR2M3357      Panel, kick (almond)      2      1      1        42      WR2M1676      Spring      2      1      1        43      WR1M535      Screw, channel      6      1      1        44      WR2M1884      Channel      3      1      1	1 t	1					BKBI			38
41A      WR2M2D86      Panel, kick (bleck)      1        41B      WR2M2193      Panel, kick (white)      1      1        41C      WR2M3357      Panel, kick (almond)      1      1        42      WR2M1576      Spring      2      1        43      WR1M535      Screw, channel      6      1        44      WR2M18B4      Channel      3      1	$\vdash$	$\square$	1	,		<b>_</b>				
41B      WR2M2193      Panel, kick (white)      1			.	4						
41C      WR2M3357      Panel, kck (almond)        42      WR2M1576      Spring      2        43      WR1M535      Screw, channel      6        44      WR2M1884      Channel      3		_								
42      WR2M1676      Spring      2        43      WR1M535      Screw, channel      6        44      WR2M1884      Channel      3		י	, 1							
43      WR 1M535      Screw, channel      6        44      WR2M1884      Channel      3	<u> </u> !									
44 WR2M1884 Chanvel 3		$\square$		2						
45  WR2M3381  Bumper, basket upper   1   1				Э						44
	1 5						ſ	Bumper, basket upper	WR2M3981	45
1 2 3	3 4	2	. 1							

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			CABINET								
1.	TCX18IACBRWW	2. TCX18PAC	BRWW	3. T	CX18PAC8F	1BB	4, TC	X18P	ACB	RA/	۹
ITEM	PART NUMBER	DESCRIPTION					À	1 1	2	3	4
46	WR2X9159	Cover, icemaker				_	1		Ĺ		
47	WR1M677	Screw					6			<u> </u>	
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		1						: 1	2	3	4

TOXISTACORWW, TOXISPACENWAY, TOXISPACEREB, TOXISPACERAA



<u> </u>	-	SYSTEM GROUP 1	
1.	TCX18IACBRWW	2. TCX18PACERWW 3. TCX18PACERBE	4. TCX18PACBRAA
ITEM	PART NUMBER	DESCRIPTION	All 1 2 3 4
1A	WR2M1787	Plug. top (white)	2 2
1B	WR2341774	Plug top (almoad)	5
10	WR2M3349	Plug tep (tlack)	2 !
2	WR17M231	Lurer, bottom (FF)(while)	
3	WR2M1902	Support linei	4
4	WR14M9	Gasket, inor roor	1
5	WR1436	Gazket, iner side	2
	WR1M686	IScrew liner	4
7	WR1M650	Washer, nylon	· 4
	WR17M238	Evaporator housing asm.	1, 1
9	WR49M300	Evaporator	1 1 :
1D	WR9M417	Thermosiat, defrost	· 1
11	WR51M289	Heater, defrosi	<u> </u>
12	WR2M1737	Shield	1
13 -	WR2M3396	Tube, draw	
14	WR2M1607	Heat shield, evaporator	· 1 · 1
15	WR2M9374	Cover, evaporator	1
16	WR23M140	Harness divider	—-i · · · ;—
	WR2M3382	Plug, evaporator housing	<u> </u>
18	WR29X334	Switch lamp reed (FF)	
19A	WA17M232	Liner, lop IFZ)	
198	WR1M077	Screw, ner	
20A	WR2M3372	Support liner frunt	3 !
20A 20B	WR2M2239	Support, liner roar	3
			─! <del></del> +
21	WR2M3373	Plug, test Deflector, ar - <sup>1</sup> H	
22	WR14M6		<u> </u>
23	WR14M7	Deflector, ar - L H	
24	WR2X9391	Socket, light	· 'a
25	40A15SC	Bulb light	; ; ; <u> </u>
26	WR23M137	(Switch, light (FZ)	
27	WR243231	Bridge, eveporator housing	- 1
28	WR17M226	Housing, control temperature	2
29	WZ4X244	Screw	
30	WR2443221	Bracket, reas - fan	<u></u>
31	WR2M3220	Bracket, front - fan	<u> </u>
32	WR60X203	Motur evaporator tan	
33	WR2X7391	Grommet	2
34	WR60M127	Blade, far.	· ·
35	WR00M237	Hing, compression	$\frac{1}{1}$
36A	WR2M3323	Crosspiece (white)	$-1$ $1$ $\frac{1}{1}$ $\frac{1}{1}$
368	WR2M3324	Crosspiece (almond;	
36C	WR2M3351	Crosspiece (black)	··
37 <b>A</b>	WR1M679	Screw (while)	4 4
378	WR1MB80	Screw (almond)	•
37C	WR1M681	Screw (black)	!
38A	WR1M650	Washer, hylor:	
38 <b>B</b>	WF1M689	Washer, nylon (black)	
39	WR49M299	Mullion	· <u>1 · · ·</u> · · · ·
40	WR40M435	Strip, breaker - too & boltom	
			1 2 3 4

		SYSTEM OF	804 <b>P</b> 1		_			
1 . ·	TCX1BIACBRWW		3, TCX18PACBREB	4	тсх	18PACI	BRAA	4
		DESCRIPTION	***	<u> </u>	All	1 1 2		
41	WR40M436	Strip, hreaker - B H		-	1		:	
47	WR40M437	Strip, breaker - L.H.		-		:		1 1
43 -	WR2M3363	Sheki, lanip			2	!		
44	WFI2/#3362	Socket, light			2	$\vdash$	† i	i –
45	WR2N3355	Nut sing mid-hinge			2	H	1	•
45	WR9M419	Control temperature		- ;	1			-
47	WR9X483	Timer, døltasl			1			_
48	WFI2/43364	Khob, damber (FZ)		·+	1	1		
49	WR2M3365	Knob, temperature control (F	<u> </u>		1	<u> </u>		<u> </u>
50	WR23M142	Harpess, temperature conire			1	· ·	•	•
\$1 \$1	WR243366	Air diffuser asm.	·		1	:		
62	WR2M3387	Housing, dilfuser			1			
53	WFI2/43368	'Bracket, damper			1	i		
54	WR2M3369	Bushing, diffuser housing			2	+ -	•	•
55	WRZM3359	Damper				i -	•	-
56	WR14M6	Gasket, diNuser nousing	·	•	-i-			i
57	WR1M572	Washer rybn			í		1	
50	WR2M3360	Gig, retainer			1	i		1
59A	.WA2M3272	Cap. comer (while)			-	<sup></sup> 2   2		: '
59B	WR2M3273	Cap. corner (almont)		-		-+-	÷	2
59C	WR2M3348	Cap. comer (black)			· —		: 2	╞╴
60	WR2M1805	Wheel		$\rightarrow$	z		-	÷
61	WR1M459	Screw			-2	- :	· -	⊢
62A	WR2M2237	Nul-strip, bottom hinge - H.H		— i	1	· +	; _	⊢
62B	WR2M2238	Nul-strip battom hinge - L.H		:	1.		†	┼──
83	WR1M488	Pin. cotter (1/8 d/a.)			2		- -	ļ ·
64	WR63M203	Angle front		-		— !	!	!
65	WR2X8244	Whnal	·	-	-2	• •	÷	<u>.</u>
66	(WR2X8213	Axle, rear		—·	1	:	1	$\vdash$
67A	WR2M2246	Plug, bollom (white)		-		12 2	1	-
678	WR2M2247	Plug, bottom (strond)				+	-1	2
67C	WR2M3343	Plug, bottom (black)				+-·	2	· ·
89	WZ4X244	Screw		-	¨ 2	+	+	$\vdash$
64	WR1X1190	Screw adjusting		I	2		1	<u> </u>
70	WR1M674	Nut mouthing		•	1	İ		
71	WR1M625	Screw (6-20 1/2)	· ·		2	<b></b> .	-	•
72	WR1M687	Screw (white)			2	l .		
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### TOXIBLACBRWW, TOXISPACERWW, TOXIBPACBRBB, TOXIBPACERAA

	·	SYSTEM GROUP 2	
1	TCX18IACBRWW	2. TCX18PACBRWW 3. TCX18PACBRBB	4. TCX18PACBRAA
	PART NUMBER	DESCRIPTION	All 1 2:3 4
1	WR2M3384	Cover, access	· 1 ·   ·
2	WR201791	Clip, cont set	·· ' 1 ·· ;
3	WR23M141	Harness april - compressor	1 1
4	WR86X10006	Dryer	
5	WR62M214	Congenser asra	
8	WR2M3297	Grommet compressor raig.	4
7	WR2M3203	Sineve. compressor	
B	WF1M492	Boll, compressor mtg.	4
9	WROOM194	Nu1 (1/4-20)	-+ 4
10	WR1M470	Washer, fai (9/32)	4
11	WRSONSS	Compressor woil	
12	WR7X240		, , <u>-</u>
13	WR2X7634	Gover relay	— I 1 <sup>·</sup> — , I
14	WR2X7226	Clip cover relay	1
15	WR8X169	Protector, overlead	
15	WR7M144	Capacitor	i ! i <del>! !</del>
17	WR17M228	Bail, rear - comprissor mig.	
18	WR63M219	Plate, compressor inty.	$\cdot \frac{1}{1}$
19	WR32X10037	Pan. water - discosal	
20	WR2X9000	Clip, condenser mount	
21	WR17M229	Housing, condensar (an	- ' 1   -
22	WR60X225	Matar, condenser fan	1
23 -	WR50X275	Blade, condenser fan	— <u> </u>
24	WR1X1714	Washer cusnion	<u> </u>
25	WR1x1715	Np1 (*/4-20)	-·   1 /
26	WR1X1715	Scriw, las motor	3
27	WR531/212	Lines, suctor/ & cap	—!
28	WR2M3371	Dran, grommet S	
29A	WR2M3397	Tube, dram extension	
296	WR2M3398	Clamp. drzin tube	
30	WR17M230	Cover, cabinet HX	
35	WZ4X263	Sorew. access	7 1 1 1
32	WR2M3363	Battle, condensor fan	
33	WD2X425	Fastener talfle	
34	WR14567	Screw	12
35	WR1M676	Screw	2
36	WR1M675	Screw, condensor	4
37	WR2M3352	Insulation	1
36A	WR2M3393	Caver	1
300	WR243394	Insulation, cover	
39	WR1M577	Screw	
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		ICEMAKER -	WE	30X329					
	TCX18IACBRWW		\$,	TCX18PACBRBB	4.		1824	CBRA	
	PART NUMBER					All	1.	2 3	: 4
1	WR29X182	Cover (white)				X	L		
2	WR29X5109	<sup>1</sup> Screw			i	Χ.			
3	WR29X5152	Gear				X			
4	WR29X5163	Plate mounting				X	ĺ		
5	WR29X5112	Screw, plate to support				X			
8	WR29X10001	Molor				X		-	-
7	WR29X5135	Screw, molor to plaze			-	. <u>×</u> -		-	
B	WR29X5189	Am				X			
9	WR29X5140	Screw, arm to switch				X			
10	WR29X5190	Spring				X			
11	WR29X5139	Screw				×		•	•
12	WR29X5171	Switch				x			
13	WR29X5168	Insulator				X			
14	WR29X5168	Spacer				X			
15	WR29X5187	Cam				X		•	•
16	WR29X157	Thermostat			-	x	• •		•
17	WR29X158	Clamp, mermostat				X		+	
18	WR29X5163	Lever			_	x			
19	WR29X6122	1-				X	· .	<u>i</u>	+
	·	Screw, arm				â	•	•	
20	WR29X183	Housing				x	_		÷
21	WR29X204	Moki & heater asm		· _		X			-
23	WR29X163	Cup, fil				-x	.	•	1
25	WR29X6174	Ejector					.		
26	WR29X160	Stripper				X	• •	:	
28	WR29X5178	Slaeve				X		<u> </u>	
29	WR29X\$179	Feeler arm	_			X		•	
30	WFI29X5161	Spring, fealer ann				X		!	
34	WFI29X188	Hamess, wire				X	.		•
37	WR29X5153	Gear, motor				X	<del>.</del>		<u> </u>
35	WR29X185	Cutofi, thermal		. –		X	-		$\perp$
40	WFI29X10002	Spring beam				X			
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